

DOLPHIN.

5-5-83 - 22,854
 7-8-83 28,953⁰⁶
 6-21-84 30,164³⁴
 9-5-84 - 30,244³⁴
 11-16-84 33,635⁹¹

12-85 - 40,921⁸² (1985 - 7,285⁹¹)

12-86 - 42,233⁰⁶ (1986 - 1,311³⁴)

10-87. 46,663⁹⁷ (10/87-) 4430⁹¹

1-12-88 51,471⁶⁹ (10/87-12-88) 4807⁷²

3-14-88 55,976⁴⁰ (1-12-88-3-14-88) 3504⁷¹

10-20-88 61,705¹⁵ (3-14-88/10-20/88) 5728⁷⁵

12-31-88 62,509⁸⁷ (10-20-88-12-31-88) 804⁷

3-27-89 62,988⁵⁴ (12-31-88-3-27-89) 478⁶⁷

10-31-89 - 65,810⁶⁴ (3-27-89-10-31-89) 2822¹

12-31-89 66,108⁵⁷ (10-31-12-31-89) 297⁹³

6-7-90 71,805⁷⁰ (12-31-89-6-7-90) 5697¹³

12-31-90 76,214⁸⁴ (6-7-90-12-31-90). 4409¹⁴

12-31-91 83,286⁵⁷ (1-1-91/12-31-91) 7071²⁸

12-31-92 96,791¹⁸ (-1-92-12-31-92) 13,504⁶¹

12-31-93 - ~~103,135~~¹³ 104,333¹⁰ (1-93-12-31-93) 7,541⁹⁵
~~6343~~⁹⁷

12-31-94 114,715⁵⁷ (-1-94-12-31-94) 19382⁴

12-31-95 - 130,390²⁴ (1-95-12-31-95) = 15,675³⁷

12-31-96 145,367⁹ 1-96-12-96 = 14,976⁰⁷

(over) 12-31-97 157,787⁴⁶ 1-97-12-97 = 12,419³⁹



YEAR TOTAL - YEAR TOTAL
~~12-31-98~~

YEAR	TOTAL YEAR EXP.	RUNNING TOTAL
1998	2428 ²⁰	160,214 ⁶⁶
1999	4353⁵⁰	164,568¹⁶
1999	17,000	177,214 ⁶⁶
2000	1184 ⁵⁶	178,399 ²²
2001	4197 ⁵⁰	182,596 ⁷²
2002	7329 ⁴⁷	189,926 ¹⁹
2003	4034 ⁵⁴	193,960 ⁷³
2004	373 ³⁰	194,433 ⁰⁸
2005	1260	
2006	930	
2007	1302 ⁸⁰	197,925 ⁸⁸
2008	836 ⁰⁷	198,761 ⁹⁵
2009	289 ²⁸	199,051 ²³
2010 2010	613 ⁰⁰	200,184 ²³
2011		
2012		
2013		

RACING 2012

DOLPHIN

2-8-12	ADVANCED RADIATOR	125 ¹⁸	
2-16-12	RAY HULBERT CLUTCH DISC.	332 ⁰³	
2-14-12	TAYLOR ENGR - DOG RINGS	1000	
2-17-12	TEAM-C - WIRING HARNESS	20 ⁶⁵	1477 ⁶⁸
2-20-12	SPLIT BITS - STUB AXLES	81 ³¹	
2-29-12	DOWNEX AUTO - HOSES	68 ⁴⁵	
2-28-12	MONARCH BEARING - TIMING BELTS	170 ²¹	
3-10-12	Collin Racing - trans Axel Bushes Master Cylinders	6865 ⁸⁵	
3-12-12	Ed Pink Motor - Rebuild Motor	16,104 ¹⁹	24,768 ²⁷
3-10-12	Bob Idenkohl - Misc Repair	776 ⁵⁶	
3-24-12	COLLINS RACING - BRAKES, MST, ETC - REPAIRS	1697 ²⁰	27,242 ⁰⁸
4-5-12	MARK WILLIAMS - U-JOINTS	251 ²²	
4-9-12	POWERTRAIN INC. HALF-SHAFTS	825 ³⁰	28,319 ⁰⁵
4-12-12	EARL'S MISC. FITTINGS	55 ⁹⁵	
9-29-12	ALFA ROMEO J.D COLVETT - AXELS	369 ⁷³	
10-1-12	GEORGE MACH AXEL	380 ⁸	
10-10-12	DLT STARTER REPAIRS	30 ⁵	
10-10-12	DOWNEX AUTO SEAL FOR AXELS	55 ⁸²	29,210 ⁸²
10-14-12	Geo. Silbi AXEL	120 ⁸⁰	
10-17-12	M ^c MASTER-CARR ROD ENDS.	51 ⁸⁰	29,382 ²⁵
11-16-12	TRUETHORP STEER REBUILD	522 ⁵	
11-17-12	BEARINGS. ENGR. SOAKS	160 ⁸⁰	30,065 ¹¹
12-10-12	XRP - BEAR		

DOLPHIN

3/12/13	LINDSAY,	MISC, STEEL	32 ¹¹	
3/15/13	XRP,	SEALS	48 ⁸⁸	
3/16/13	XRP	OIL COOLER	147 ⁶³	
3/18/13	COLLINS AUTO	SPAT	204 ⁵⁰	
8/8/13	"	ROCKING - BRAKES	3262 ⁰⁸	
8/22/13	"	" - PANTS	200	
8/22/13	XRP,	PANTS,	120 ²²	
8/29/13	PEGASUS	PIVS	57 ²⁴	4118 ¹⁰

DOLPHIN.

4/24/14	Crow	SEAT BELTS	54 ⁰⁰	
5/9/14	Downey	MISC PARTS	151 ⁵⁴	
5/20/14	GEAR SHOP	STUB AXLES	317 ²⁰	
6/2/14	Geo. Sileo	AXEL-WRACH.	480 ⁰⁰	
7/2/14	Colman Prod.	BRAKE POTERS	427 ⁶⁵	1224 ⁸⁵
10/27/14	Collins Racing	Gear Box	3653 ⁹⁵	4878 ⁸⁰

PART NO. 119311

305 Sims

SERIAL # BL7616

GRIND NUMBER IR-268/4168-2S-6 COMPUCAM ROLLER
 ENGINE IDENT 1957-UP CHEVROLET V-8 262-400 CU.IN.

VALVE SETTING: INTAKE .010 EXHAUST .014 → HOT
 INTAKE @ CAM 4168 AT VALVE 625 ROCKER ARM RATIO
 LIFT: EXHAUST @ CAM 4168 AT VALVE 625 1.5 1.6 in core
ALL LIFTS ARE BASED ON ZERO LASH AND THEORETICAL ROCKER ARM RATIOS

CAM TIMING @ .016 INTAKE OPENS 46 °BTDC CLOSES 78 °ABDC ADVERTISED DURATION 304
 TAPPET LIFT EXHAUST OPENS 82 °BBDC CLOSES 50 °ATDC 312

SPRING REQUIREMENTS USING CRANE SPRINGS					RECOMMENDED RPM RANGE WITH CRANE PRECISIONEERED KIT
	TRIPLE	DUAL	OUTER	INNER	
PART NUMBER	99895 W/DAMPER				MINIMUM RPM 4200
LOADS	CLOSED 155 LBS.	@ 1.875	OR 1	7/8	MAXIMUM RPM 8000
	OPEN 408 LBS.	@ 1.289			VALVE FLOAT 2600

CAM TIMING @ .050 INTAKE OPENS 30 °BTDC CLOSES 58 °ABDC 104 °ATDC 268
 TAPPET LIFT EXHAUST OPENS 66 °BBDC CLOSES 30 °ATDC 108 °BTDC 276

REMARKS:

CRANE CAMS, incorporated
 PHONE 305-457-8888 PO BOX 160 HALLANDALE FLORIDA 33009

DATE

DOLPHIN

DATE	SOURCE	DISCRIPTION	COST	RUN BAL
6-6-17	RAY HULBERT	CLUTCH	360 ⁸³ ₀₂	
6-6-17	GEAR SHOP	RING GEAR BOLTS	85	⁸⁵
6-21-17	BRYAN WORMACK,	WELD GEAR BOX	1100	1545
6-26-17	SPECIALTY FASTENERS.	MISC. NUTS ETC	56 ⁰³	
7-17-17	Collin Peary Son,	Major repair to Hauler gear box	7428 ⁹⁶	9030 ⁸³
7-31-17	DOWNNEY AUTO	MISC PARTS	67 ⁹²	
10-17-17	SPECIALTY FAST,	BOLTS & WASHERS	72 ⁶⁴	
10-31-17	RAY HULBERT	CLUTCH ASSEMBLY	1320 ²¹	10,491 ⁶⁵
12-15-17	TEAM-C	COPPER GASKET	36 ³⁴	

DATE

VENDOR

DOLPHIN

DISCRIPTION

COST

RUN BAL

3-15-16	MEDIA RESURFING-	SAND BLAST BODY	950	
5/21/16	BENCHMARK COMPOSITES	REPAIR BODY-FIBERGLASS	1170	
6/16/16	"	"	1267 ⁵⁰	
7/20/16	DAVE CARROLL	PAINT DOLPHIN	1000	
7/29/16	COLLINS TRIM SHOP	REPAIR	102 ²⁵	
8/6/16	DAVE CARROLL	PAINT DOLPHIN	1000	5489 ⁷⁵
8/9/16	"	"	2300	
9/2/16	AAE	PROTECTIVE FILM	850	8639 ⁷⁵
9/6/16	BILL'S SPORT STORE	STRAPS-HOOKS- BTS	73 ⁰³	

Ray Hulbert Motorsport
 27736 Via Granados
 Mission Viejo, CA 92692

Invoice

DATE	INVOICE #
10/24/2017	12207

BILL TO

P.O. NO.	TERMS	PROJECT
Bob	mastercard	

QUANTITY	DESCRIPTION	RATE	AMOUNT
1	Triple 5.50" clutch assy.	839.90	839.90
1	Triple 5.50" clutch pack (1 1/8 x 10)	325.12	325.12
	Hydraulic bearing repair kit	40.00	40.00
	7.75% Sales Tax	90.38	90.38
	Freight	24.81	24.81
For Racing Purposes Only Thank you		Total	\$1,320.21

Ray Hulbert Motorsport
 27736 Via Granados
 Mission Viejo, CA 92692

Invoice

DATE	INVOICE #
6/6/2017	12177

BILL TO

P.O. NO.	TERMS	PROJECT
Bob	mastercard	

QUANTITY	DESCRIPTION	RATE	AMOUNT
1	Triple 5.50" clutch pack (1 1/8 x 10)	325.12	325.12
	7.50% Sales Tax	24.38	24.38
	Freight	11.13	11.13
<i>For Don Hill</i>			
For Racing Purposes Only Thank you		Total	\$360.63

QUANTITY	PART NUMBER & DESCRIPTION	PRICE EA.
5	Tab Washers	68 00
1	R-14 Bearing	21 50
2	6009 Side Plate ^{Bears}	88 70
1	Input shaft Seal	20 00
2	Side Plate Seals	56 88
2	Diff. Bearings	143 42
1	Pinion Housing	1014 50
2	Pinion Bearings (Max)	192 82
	Nuts & Washers	20 00
	Shop Supplies	75 00

COLLINS RACING SERVICES
 3303 W. HARVARD
 SANTA ANA, CALIFORNIA 92704
 714-540-2591 FAX: 714-540-3263
 grahamcollins@mac.com

NAME _____
 ADDRESS _____
 CITY _____ STATE _____ ZIP _____ DATE 3-17-17
 MAKE DG MODEL 300 DEPOSIT \$ _____ PHONE _____

Remove Side Plate, Remove stub axles
 From Side Plate, Remove Input Shaft
 Remove Pinion Housing from main Case
 Clean up main Case & Remove Input Shaft
 Send out main Case For Welding Repairs
 Clean up main Case after Rep, Fit
 New Input shaft Bearings & Seal & Input Shaft
 Fit new Seals & Bearings to stub axles
 Re-Assemble Locker Assy, Re Torque
 New Bolts, Green Lockrite Diff Bearings
 to Locker Housing, Send out to RBT For JCU/P
 Setup, machine front hub for Set
 up forks, Re-Set as needed Refit Lock
 & Side Plate, Refit Input shaft Assy; Fit
 Dog Run & Misc Work

OTHER ITEMS		
	Edm Broken Bolts	125 00
	Crack Test Parts	165 00
	Fed ex Int'l	168 82
	UPS Bears	10 82
	Setup Ring & Pinion	1500 00

3 1/2 hrs @ \$115.00/hr
 Discounted 5 hours
 off of Bill Thanks

ESTIMATES ARE FOR LABOR ONLY, MATERIAL
 ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR
 LOSS, OR DAMAGE CAUSED BY FIRE, THEFT,
 TESTING OR ANY OTHER CAUSES BEYOND OUR
 CONTROL. STORAGE WILL BE CHARGED AFTER 30
 DAYS.

Work Authorized by X _____

TOTAL LABOR	3622	50
TOTAL PARTS	1700	67
OUTSIDE WORK	1790	00
FREIGHT	179	74
STATE TAX	136	05
TOTAL AMOUNT	7428	96

ED PINK RACING ENGINES

DiLoreto Engine # 278

All aluminum small block Chevy V-8 vintage road racing engine
Delivered 03/12

Max power engine speed	6,100 – 6,500 rpm
Max engine speed, REDLINE	7,000 rpm
Ignition box rev limiter setting:	7,200 rpm
Max torque engine speed	5,000 – 5,300 rpm

Oil pressure at 188 - 194 degrees F

4,000 rpm	67 psi
5,000 rpm	70 psi
6,000 rpm	74 psi
6,500 rpm	75 psi

Ignition timing	36 degrees max
Spark plugs	Champion C59YC – 0.140 plug spacer
Valve lash:	Cold – Int: 0.010 / Exh: 0.012 Hot – Int: 0.020 / Exh: 0.022

Fuel system

Fuel Pressure:	3.0 psi
Main jets:	170
Air jet:	210 (190)
Emulsion tube:	F5
Idle jet:	65 F8 (60 F10)

THIS IS SET UP
IN CAR
2-7-99

11

BESSANT RACING ENGINES
1450 N. Glassell St.
Orange, CA 92667
Ph# (714) 744-9275

PERFORMANCE IS MORE THAN A CONCEPT
IT IS OUR WAY OF LIFE!

Date (M/D/Y): 2/05/99 Time (H:M:S): 10:57:34 Operator: add _____
Engine description: 302 SBC ALUMIN BLOCK, AFR HEADS, WEBERS _____
Test description: 37 ~~MAIN~~ MAIN, F-5, 205 AIR, 44 vent _____

Standard Corrected Data for 29.92 inches Hg, 60 F dry air Test# 23

Test: 300 RPM/Sec Acceleration Fuel Spec. Grav.: .728 Air Sensor: 6.5
Vapor Pressure: .56 Barometric Pres.: 29.74 Ratio: 1.00 TO 1
Engine Type: 4-Cycle Spark Engine displacement: 302.0 Stroke: 3.000

Speed	CBTrq	CBPwr	FHp	VE%	ME%	FA+FB	A1	A/F	BSFC	CAT	Oil	Wat	BSAC
rpm	lb-Ft	Hp	Hp			lb/hr	scfm		lb/Hphr				lb/Hphr
4100	347.1	271.0	40.8	.0	85.8	130.2	.0	.0	.53	122	0	158	.00
4200	350.9	280.6	42.6	.0	85.7	136.7	.0	.0	.54	122	0	158	.00
4300	353.5	289.4	44.5	.0	85.6	141.2	.0	.0	.54	121	0	158	.00
4400	356.0	298.2	46.3	.0	85.4	146.1	.0	.0	.54	120	0	158	.00
4500	358.0	306.7	48.2	.0	85.3	148.2	.0	.0	.53	120	0	158	.00
4600	358.9	314.3	50.1	.0	85.1	149.4	.0	.0	.52	120	0	158	.00
4700	368.6	329.9	52.1	.0	85.2	154.3	.0	.0	.51	119	0	158	.00
4800	371.1	339.2	54.1	.0	85.1	155.0	.0	.0	.50	119	0	158	.00
4900	382.1	356.5	56.2	.0	85.3	161.5	.0	.0	.50	118	0	158	.00
5000	389.8	371.1	58.3	.0	85.3	166.5	.0	.0	.49	118	0	159	.00
5100	399.0	387.5	60.3	.0	85.4	169.3	.0	.0	.48	119	0	159	.00
5200	406.7	402.7	62.4	.0	85.5	172.1	.0	.0	.47	120	0	159	.00
5300	413.3	417.1	64.5	.0	85.5	175.0	.0	.0	.46	121	0	159	.00
5400	416.5	428.2	66.6	.0	85.4	177.3	.0	.0	.45	121	0	159	.00
5500	420.3	440.1	68.8	.0	85.3	182.2	.0	.0	.46	122	0	159	.00
5600	421.4	449.3	71.0	.0	85.2	186.6	.0	.0	.46	122	0	159	.00
5700	421.9	457.9	73.3	.0	85.0	189.9	.0	.0	.46	122	0	159	.00
5800	421.3	465.3	75.5	.0	84.8	192.8	.0	.0	.46	122	0	159	.00
5900	420.3	472.2	77.9	.0	84.6	195.0	.0	.0	.45	122	0	159	.00
6000	418.6	478.2	80.2	.0	84.4	198.0	.0	.0	.46	121	0	159	.00
6100	417.3	484.7	82.6	.0	84.2	201.3	.0	.0	.46	122	0	159	.00
6200	414.7	489.6	85.0	.0	84.0	204.0	.0	.0	.46	122	0	160	.00
6300	410.9	492.9	87.4	.0	83.7	207.5	.0	.0	.46	121	0	160	.00
6400	407.3	496.3	89.9	.0	83.4	209.5	.0	.0	.46	121	0	160	.00
6500	402.1	497.6	92.5	.0	83.0	213.0	.0	.0	.47	120	0	160	.00
6600	395.8	497.4	95.1	.0	82.6	216.4	.0	.0	.48	120	0	160	.00
6700	387.6	494.5	97.7	.0	82.1	220.1	.0	.0	.49	119	0	161	.00
6800	381.6	494.1	100.3	.0	81.7	223.0	.0	.0	.50	119	0	161	.00
6900	374.2	491.6	103.0	.0	81.3	227.2	.0	.0	.51	119	0	161	.00
7000	370.6	493.9	105.7	.0	80.9	228.6	.0	.0	.51	119	0	161	.00
7100	362.5	490.1	109.0	.0	80.3	231.9	.0	.0	.52	119	0	162	.00

INVOICE



15312 CONNECTOR LANE
HUNTINGTON BEACH, CA 92649

(714) 898-9763 FAX (714) 893-8297

JOB ORDER NUMBER: 72321

INVOICE NUMBER: 77004

INVOICE DATE: 10-16-1995

PAGE: 1

SOLD TO

SHIP TO

SHIP VIA: ~~WILL CALL~~ *Grnd*
SHIP DATE: 10-16-1995
DUE DATE:
TERMS: C.O.D.

CUST. I.D.: 7107
P.O. NUMBER:
P.O. DATE: 09-28-95
OUR ORDER NO.: 72321
SALESMAN: SCOTT

PRODUCT I.D.	DESCRIPTION	ORDERED	SHIPPED	U/M	UNIT PRICE	AMOUNT	TX
131019	CHEVROLET 302 SB DISPLACEMENT 302 PISTON TYPE DOME BORE 4.000 STROKE 3.000 ROD LENGTH 5.700 DOME HEIGHT .430 COMP. DIST 1.817 COMP. RATIO 11.1 PISTON WEIGHT 582	8	8	EA	66.50	532.00	
927-042-CS	SPIRO LOCK	32	32	EA	0	0.00	
927-2750-15-51S	JE STANDARD PIN	8	8	EA	7.50	60.00	
J10008-4000-5	Ring Set	1	1	EA	84.00	84.00	
	Pin Fitting	8	8	EA	3.25	26.00	
927-042-CS	SPIRO LOCK	4	4	EA	0.00	0.00	
						NET AMOUNT:	702.00
						FREIGHT:	11.92
						SUBTOTAL:	713.92
						LESS PAYMENTS:	0.00
						TOTAL DUE:	713.92
THANK YOU FOR YOUR ORDER....							

CUSTOMER COPY

2236 ⁸⁰

DATE Oct 15 84

QUANTITY	PART NUMBER OR DESCRIPTION	PRICE EA.
4	bans Brake Fluid	17.00

NAME [Redacted]

ADDRESS [Redacted]

CITY [Redacted]

MAKE Dolphin MODEL _____ DEPOSIT \$ _____ PHONE _____

LABOR PERFORMED

Remove All 4 corners & Dismantle & Rebuild With New Bearings & seals. Remove Starter for Rebuilding. Fit new Bushes to Lower front A Arms. Remount Tach. above Dash Panel. Align Suspension. Fit Patch on Left Side Skin straighten Side Scoops. Fit Foot Rest. Change Battery. Make Bushes for Lower Rear Shocks Fit New U Joints to Half Shafts. Rebuild 4 Shocks. Balance Iny Bars

250.00 Oct 5 Bill # 1168
 350.00 Oct 15 Bill # 1174
 43 Rs @ 30 each Paid Oct 22 84

TOTAL LABOR	1290.00
TOTAL PARTS	17.00
OUTSIDE WORK	
STATE TAX	1.02
TOTAL AMOUNT	1308.02

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

Work Authorized by X

1308.02

Order From
 OAKWOOD SUPPLIES
 (714) 850-1410

JOHN COLLINS
AUTOMOTIVE FABRICATION
 3303 W. HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591

Order From
OAKWOOD SUPPLIES
 (714) 850-1410

QUANTITY	PART NUMBER OR DESCRIPTION	PRICE EA.

NAME [Redacted] DATE July 16 84

ADDRESS [Redacted] DATE WANTED

CITY [Redacted]

MAKE *Dolphi* MODEL DEPOSIT \$ PHONE

LABOR PERFORMED

*cut off Damaged Wheel
 Nut & Flie Threads
 Weld Wheel Stud.
 Straighten Rod Ends
 on Lower A Arms.
 Labor Only No Parts*

<i>1 1/2 hrs @ 30 hrs</i>	TOTAL LABOR	<i>45 00</i>
<i>Paid Jtl July 18 84</i>	TOTAL PARTS	
ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.	OUTSIDE WORK	
Work Authorized by <input checked="" type="checkbox"/>	STATE TAX	
	TOTAL AMOUNT	<i>45 00</i>

**JOHN COLLINS
AUTOMOTIVE FABRICATION**
3303 W. HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

DATE *April 24 84*

QUANTITY	PART NUMBER OR DESCRIPTION	PRICE EA.
	<i>Fibre glass Material</i>	<i>10.00</i>
	<i>Wine Screen</i>	<i>1.00</i>
	<i>1/2 gal Acetone</i>	<i>2.50</i>
	<i>1 ft 1/2 063 Tube</i>	<i>2.60</i>
	<i>15/32 x 3/16 Rivets.</i>	<i>2.80</i>
		<i>18.90</i>

NAME 	DATE WANTED
ADDRESS	
CITY	
MAKE <i>Dolphin</i>	MODEL
DEPOSIT \$ <i>250.00</i>	
PHONE	

LABOR PERFORMED	
<i>Repair Damage to Nose & Door</i>	
<i>Remove Radiator Duct</i>	
<i>Straighten Tube Frame & Panels</i>	
<i>Repair Rad Screen.</i>	
<i>Straighten Fins on Radiator.</i>	
<i>Tighten Nuts & Bolts on bar</i>	
<i>Re Align Suspension.</i>	
<i>Raise Rear Ride Height.</i>	
<i>Adjust Front & Rear Toe in.</i>	
<i>Balance Sway Bars</i>	
<i>Rivet Injure Tab on Body.</i>	
<i>check Hitch Adjustment</i>	

Order From
OAKWOOD SUPPLIES
(714) 850-1410

19 hrs @ 28 hr
Paid in full May 3 84

TOTAL LABOR	<i>532.00</i>
TOTAL PARTS	<i>18.90</i>
OUTSIDE WORK	
STATE TAX	<i>1.13</i>
TOTAL AMOUNT	<i>552.03</i>

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

Work Authorized by X _____

INVOICE

INVOICE NO.

5854

AERO-TECH SERVICES, INC.

8354 SECURA WAY
SANTA FE SPRINGS, CALIF. 90670
PHONE (213) 696-1128

S
O
L
D

T
O

CUSTOMER'S ORDER	SALESMAN	TERMS <i>CO2</i>	DATE SHIPPED <i>10-24-83</i>	SHIPPED VIA <i>W/C</i>	F.O.B.	DATE
<p><i>1 race car full cell per customer instructions.</i></p> <p><i>Pd ch # 868</i></p>					<p><i># 225</i></p>	

JOHN COLLINS
AUTOMOTIVE FABRICATION
 3303 W. HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591

DATE *Aug 11 83*

QUANTITY	PART NUMBER OR DESCRIPTION	PRICE EA
5 ft	3/4 OD Tube	12.00
1	U Joint Gen shift	32.50
1	Bearing Housing	12.00
1	Special Bearing	12.60
1	gal Antifreeze	5.98
1	2640 Gates Hose	5.90
OTHER ITEMS		80.98
		80.98

NAME _____
 ADDR _____
 CITY _____
 MAKE *Dolphin* MODEL _____ DEPOSIT \$ _____ PHONE _____

LABOR PERFORMED

*Remove Engine & Trans
 Change Gears in Box.
 Build Brackets for Alternator
 Modify Gear shift Linkage
 Install Engine. Machine Bushings
 Modify Front Engine Mount.
 Remove Water pump & Weld Fitting
 Weld Bead on Inlet pipe.
 Adjust clutch. Change Battery*

*37 1/2 hr @ 28hr
 Paid Aug 17 83*

TOTAL LABOR	910.00
TOTAL PARTS	80.98
OUTSIDE WORK	
STATE TAX	4.86
TOTAL AMOUNT	1358.84

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

Work Authorized by X

995.84 ~~1358.84~~

Order From
 OAKWOOD SUPPLIES
 (714) 850-1410

**JOHN COLLINS
AUTOMOTIVE FABRICATION**
3303 W. HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

DATE July 6 83

QUANTITY	PART NUMBER OR DESCRIPTION	PRICE EA.
8	3/8 coarse Bolts + Wash	4.00
1	Ford Bell Housing	100.00
5/16	3/4 7/16 Lock Nuts + Wash	5.00
1 1/2 ft	3/4 Diameter Steel Tube	4.20
OTHER ITEMS		113.20

NAME _____
 ADDRESS _____
 CITY _____
 MAKE Delphi MODEL _____ DEPOSIT \$ _____ PHONE _____

LABOR PERFORMED

Disassemble Gear Box & Rebuild
 Install in car
 Modify Chassis To Fit
 Gear Box Modify Clutch Linkage
 Modify Shift Linkage
 Cut Rear Body for Clearance
 Safety Wire front Springs

51 hrs. @ 28 hr.	TOTAL LABOR	1428 00
Paid July 6 1983	TOTAL PARTS	113 20
	OUTSIDE WORK	
	STATE TAX	3 79
	TOTAL AMOUNT	1544 99

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

Work Authorized by X

Order From
OAKWOOD SUPPLIES
(714) 850-1410

. 1544.99

INVOICE

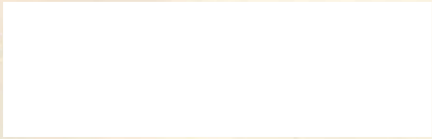
INVOICE NO.

1372

MARCO INDUSTRIES
 9842 Everest St.
 Downey, CA 90242
 213/803-1111

S
O
L
D

T
O



S
H
I
P

T
O

CUSTOMER'S ORDER	SALESMAN	TERMS	DATE SHIPPED	SHIPPED VIA	F.O.B.	DATE
Verb.		Net		W/C		6/27/83
6/1	1 pc	Bearinghouse 1.10 x .075 w 9/16 long				20 00
6/17	4 pc	Heat Probe Adapters				60 00
	3 pc	Nuts 12 mm lead Left Hand				15 00
	1 pc	Clutch Bearing Sleeve 4142 H.T.				95 00
6/18	8 pc	8 mm Sealhouse for 1/16 O-Ring				15 00
6/24	1 pc	Trottle Wire Shorten 20"				35 00
6/25	1 pc	Alumium Adapter Motor Gear Box				585 00
						825 00
				Tax		53 63
						878 63

REDIFORM® 75729
 POLY PAK (50 SETS) 7P729



SCRATCH PAD

© SMALL WORLD GREETINGS, INC. 1980
MADE IN U.S.A.

6/15/83

Peter Brooks -
 Humland
 Seal Box +
 20 sets of
 gears -
 2000 00
 Paul Cosh.

DATE Nov 15/82

NAME _____ PHONE _____
 MAKE Dolphin
 MODEL _____

ITEM TO BE SERVICED _____

NATURE OF SERVICE REQUEST _____

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT
	<u>Gear Box O'Il</u>	<u>4 60</u>
<u>1/8</u>	<u>Steel Plate + 3/4 Steel Tube</u>	<u>3 00</u>

NOTE RING & PINION.
BADLY WARN.

Adjust Brake Balance

<u>Remove Gear Box from</u>	TOTAL MATERIAL	<u>7 60</u>
<u>Car & Dismantle, Fit</u>	TAX	<u>46</u>
<u>Used Gears & Re-shim Back</u>	TOTAL LABOR	<u>420 00</u>
<u>of Base & Re Assemble.</u>		
<u>& Install in Car.</u>	TOTAL	<u>428 06</u>

REPAIR ORDER

DATE WANTED _____ DEPOSIT \$ ~~600~~ REC'D BY _____
428.06

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

Balance 2 1/2 hrs
gear box 12 1/2 hrs
15 hrs

Paid Dec 9 82
in full JHC

Authorized By _____

JOHN COLLINS

3303

3323-W HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

DATE Nov 15 1982

NAME	PHONE
	MAKE <i>Dolphin</i>
	MODEL

ITEM TO BE SERVICED	NATURE OF SERVICE REQUEST
---------------------	---------------------------

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT
	<i>Fit New U Joints to Gearshaft Tube, Make up smaller Tube to fit under starter Reshim gear Selector Box. Make oversize Pin Requird Half shaft to clear on Drops.</i>	
	<i>Fit Double Plates to all Rear Suspension Posts.</i>	
	<i>Straighten Side of Tub.</i>	
	<i>Repair Damage to Left Rear Corner, Adjust Suspension</i>	
	TOTAL MATERIAL	
	TAX	
	TOTAL LABOR	600 00
	TOTAL	600 00

REPAIR ORDER

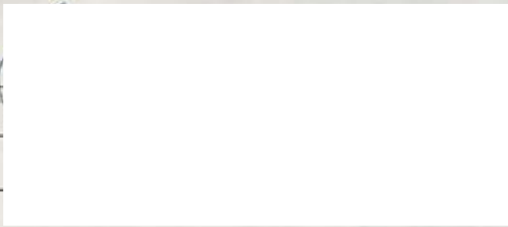
DATE WANTED	DEPOSIT \$ <i>Pad 600 Nov 19</i>	REC'D BY
-------------	----------------------------------	----------

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL, WE WILL NOT BE RESPONSIBLE FOR LOSS OR DAMAGE CAUSED BY FIRE, THEFT, TRESPASSING OR ANY OTHER CAUSE BEYOND OUR CONTROL.

Paid 21.5 hrs Paid Nov 19 82 in full JMC.

Authorized By _____

JOHN COLLINS
 3303 3929 W. HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591



DATE *Oct 14 / 82*

NAME _____ PHONE _____
 MAKE *Dodge*
 MODEL _____

ITEM TO BE SERVICED _____ NATURE OF SERVICE REQUEST _____

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT
	<i>Bolts + Nuts + Washers</i>	<i>2 00</i>

<i>Repair Damage to Lower</i>	TOTAL MATERIAL	<i>2 00</i>
<i>Rear Rod Mounts Weld in</i>	TAX	<i>12</i>
<i>Doublers, Retuning Rear</i>	TOTAL LABOR	<i>392 00</i>
<i>Suspension Adjust Gear</i>		
<i>Shift Tongue Weld Panel</i>	TOTAL	<i>394 12</i>

REPAIR ORDER
 DATE WANTED _____ DEPOSIT \$ _____ REC'D BY _____

ESTIMATES ARE FOR LABOR ONLY. MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

14 hrs @ 28

Paid JHC.
Oct 14 82

Authorized By _____

3303 JOHN COLLINS
 3323 W. HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591

Aug 31 to Sept 15
 DATE / / 8

NAME _____ PHONE _____
 MAKE Dolphin
 MODEL _____

ITEM TO BE SERVICED _____ NATURE OF SERVICE REQUEST _____

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT
3/4	6ft 065 1018 Tube	18.90
7/8	5ft 087 1018 Tube	22.50
1	20ft 087 1018 Tube	96.00
1	3ft .049 1018 S Tube	6.75
2	5/8 Cirling M Cgl.	62.84
2	Master cyl Extens	14.20

Start to Make Rear Sway Bar.
 Modify Frame to New Half Shafts

LABOR PERFORMED	TOTAL MATERIAL	221.19
Repair frame, Weld & Strengthen	TAX	13.27
Frame with Extra Tubes, Paint Dash.	TOTAL LABOR	2688.00
Straighten Steering Rack, Dash Bar	TOTAL	2922.46
Wear up Parts, Build Front		
A Arms Straighten Top A Arms.		

REPAIR ORDER
 DATE WANTED _____ DEPOSIT \$ _____ REC'D BY _____
 2,922.46

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

96 hrs @ 28 hr

Authorized By _____


PRECISION METAL FINISHING CO.

3134 Maxson Road P. O. Box 5633
EL MONTE, CALIFORNIA 91732

INVOICE

12/21/81

(213) 443-3313

TO 

DATE	12-11-81
CUSTOMER ORDER NO.	
SALESPERSON	Chuck
VIA	P/U

TERMS: 1% 10 N 30

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	Sports Car Frame - Sandblasting & Powder Coat Gloss Blk.		
1 Lot.	Misc. Suspension Parts - Sandblasting & Powder Coat Gloss Blk.		
	Sandblasting	\$100.00	\$ 100 00
	Powder Coating	\$250.00	\$ 250 00
	TOTAL		\$ 350 00

ORIGINAL

Thank You!

3303

JOHN COLLINS

3929-W. HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591Nov 16 to 24
DATE 1 / 1981

NAME

PHONE

MAKE

MODEL

Dolphin

ITEM TO BE SERVICED

NATURE OF SERVICE REQUEST

QUAN.		DESCRIPTION OF PARTS OR MATERIAL	AMOUNT	
500	3/16	Arvese Rivets @ 6.41 ¹⁰⁰	32	05
200+	5/32	Arvese Rivets @ 6.38 ¹⁰⁰	12	76
300+	5/32	Solid Rivets	3	30
1	.700	Gerling Martin cyl 1/2it	7	80
6	EHF	5-50 DZUS and Wires	12	60
2	FBM	1013 Hose Ends AN @ 5.67	11	34
1		Weld Flange & O Ring	4	98
2	AN	816 817 Fittings	3	94
11ft	1/2	065 Seamless Tube @ 3.26ft	35	86
Free up Left Side Half shaft				
LABOR PERFORMED		TOTAL MATERIAL	124	63
Align Scupperin Set Ride Height		TAX	7	48
Build Rackate Dust. Make up Gas Tank		TOTAL LABOR	1092	00
Bleed Brakes Rebuild clutch Cyl & Bleed		OUTSIDE LABOR	50	00
Outside Labor Weld Gas Tank M BRAYTON →		TOTAL	1274	11
Grind New Half shaft Flanges				

REPAIR ORDER

DATE WANTED

DEPOSIT \$

REC'D BY

1274.11

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

39 hrs @ 28.00/hr

Authorized By _____

Joe

This is the hours worked on Dolphin
from Nov 16th to 20th

J Collins	Julian Gamaunt.
Nov 16 th 5 hrs	Nov 16 th 3 hrs
Nov 17 th 7 hrs	Nov 18 th 3½ hrs
Nov 18 th 7½ hrs	Nov 19 th 2 hrs
Nov 19 th 3½ hrs	Nov 20 th 1 hr
Nov 20 th 6½ hrs	
<hr/> Total 29½	<hr/> Total 9½ hrs

29½ hrs
9½ hrs
<hr/> Total 39 hrs. @ 28 hrs.

Joe ~~son~~ I have just added up the Time I have
knocked off your bills since we started on the Dolphin. It is
over 60 hrs that I have not charged you for. John Collins

3303

JOHN COLLINS
3323 W. HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

Nov 1st to 13th

DATE 1 / 181

NAM

PHONE

MAKE

Dolphin

MODEL

ITEM TO BE SERVICED

NATURE OF SERVICE REQUEST

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT	
063	Alloy Sheet	36	80
032	alloy sheet	26	25
1	Gates 26460 Hone	8	44
2	Drive Shaft Flanges	91	12

LABOR PERFORMED	TOTAL MATERIAL	162	61
Make up & Fit Side Panels	TAX	9	76
& Doublers Rivet Panels	TOTAL LABOR	1764	00
Fit Doors Build Front Sub Frame	(Outside Labor Bend 2 Hot Section) →	36	55
Assembling bar. etc.	TOTAL	1972	92

REPAIR ORDER

DATE WANTED	DEPOSIT \$	REC'D BY
		1972.92

ESTIMATES ARE FOR LABOR ONLY. MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

63 hrs @ 28.00 Hour

Authorized By _____

This is the hours worked a Dolphin.
From Nov 2nd to Nov 13th 1981.

J Collins

Nov 2	7 1/2
Nov 3	5 1/2
Nov 4	7 1/2
Nov 5	5 1/2
Nov 6	6
Nov 9	8
Nov 10	7
Nov 11	4
Nov 12	2

53 hrs

Julian Genant

Nov 2 nd	2 hrs
Nov 6 th	2 hrs
Nov 11 th	4 hrs
Nov. 13	12 hrs

10 hrs

Dolphin

3303 JOHN COLLINS
 3023 W HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591

DATE *Sept 16 to 30 1981*

NAME _____
 PHONE _____
 MAKE *Dolphin*
 MODEL _____

ITEM TO BE SERVICED *15575* NATURE OF SERVICE REQUEST _____

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT
<i>PAID - 10-5-81</i>		
	<i>Modify Top Links.</i>	
	<i>Make up New Panels</i>	TOTAL MATERIAL
	<i>Modify Belting Base</i>	TAX
	<i>Modify Rear A Arms</i>	TOTAL LABOR <i>462 00</i>
	<i>Make sway Bar Links & Bushes. Weld Bushes & Frame</i>	TOTAL <i>462 00</i>

REPAIR ORDER

DATE WANTED _____ DEPOSIT \$ _____ REC'D BY _____

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

16 1/2 hrs @ 28.00

Authorized By _____

9/3/81

Paul Phil Binks - 450⁰⁰ for New
Dolphin nose piece.

3303

JOHN COLLINS

3323 W. HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

DATE Aug 130/81

NAME

[Redacted Name]

MODEL

ITEM TO BE SERVICED

NATURE OF SERVICE REQUEST

QUAN.		DESCRIPTION OF PARTS OR MATERIAL	AMOUNT	
1		Sheet 6061 T6	108	46
4ft	1"	Square Tube	9	80

Paul ^{ex-623}
8/3/81

LABOR PERFORMED	TOTAL MATERIAL	TOTAL LABOR	TOTAL
Completely Dismantle Car.	118		26
Blent to Repair Frame &	TAX	7	10
clean up Parts & Ready for Paint	TOTAL LABOR	1568	00
Rebuild Front Bulkhead			
Make up New Floor Pan.	TOTAL	1693	36

REPAIR ORDER

DATE WANTED _____ DEPOSIT \$ _____ REC'D BY _____

ESTIMATES ARE FOR LABOR ONLY. MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

56 hr @ 28 hr

Authorized By _____

JOHN COLLINS
 3323 W. HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591

DATE July 123/81

NAME _____
 MAKE Dolphin
 MODEL _____

ITEM TO BE SERVICED _____ NATURE OF SERVICE REQUEST _____

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT
	5/8 Sway Bar Material	10 65
	Nut Bolts & Washers	5 50
	Steel Bush Material Nylon-Shut	6 00
2	Rod Ends @ 23.46	46 92
1 qt	gear oil	1 85
	Repair Zugs on Body	
	Adjust Front Wheel Bearings	
	check Brake Pads, Balance Brakes	
	LABOR PERFORMED	
	Build & Install New Sway Bar	TOTAL MATERIAL 70.92
	& Brackets. Repair Front Seat	TAX 4.26
	Mounts. Mount Steering Wheel.	TOTAL LABOR 840.00
	Repair Gear box. Tighten Luggage	
	Modify Brake Balance Bar	TOTAL 925.18

REPAIR ORDER

DATE WANTED _____ DEPOSIT \$ _____ REC'D BY _____

ESTIMATES ARE FOR LABOR ONLY, MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

30 hrs @ 28.00

Authorized By _____

3303 JOHN COLLINS
 3220 W. HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591

Oct 1st to 30th

NAME: [Redacted] DATE: [Redacted]
 PHONE: [Redacted]
 MAKE: Dolphin
 MODEL: [Redacted]

ITEM TO BE SERVICED: [Redacted] NATURE OF SERVICE REQUEST: [Redacted]

QUAN.	DESCRIPTION OF PARTS OR MATERIAL	AMOUNT
2	379402 Seals	7 60
2	379406 Seals	7 60
1	03162 Turker	4 13
1	03062 "	7 08
1	945102 Bearing Assembly	13 60
	Misc Nuts Bolts & Washers	12 00
2	Springs	80
	Make up Brackets for Throttle	
	Make up Brake Lines as necessary.	
	Disint & Assemble Cor. Install	TOTAL MATERIAL 52 81
	Engine & Gear box. Weld Waterpump	TAX 3 17
	Rivet on Panels. Assemble Rack	TOTAL LABOR 1827 00
	(Magnifying Suspension parts)	→ 45 00
	Install Floor Pan but Drain Hole	TOTAL 1927 98

REPAIR ORDER
 DATE WANTED: [Redacted] DEPOSIT \$: [Redacted] REC'D BY: Total, 1927.98

ESTIMATES ARE FOR LABOR ONLY. MATERIAL ADDITIONAL. WE WILL NOT BE RESPONSIBLE FOR LOSS, OR DAMAGE CAUSED BY FIRE, THEFT, TESTING OR ANY OTHER CAUSES BEYOND OUR CONTROL.

65 1/4 hrs @ 28 hr.

Authorized By _____



JOHN COLLINS
 3303. 3303 WEST HARVARD
 SANTA ANA, CALIFORNIA 92704
 (714) 540-2591

Joe

This is a daily Log of the hours on your car. I hope this is what you want.

J COLLINS

J GAMMAUNT.

Oct 20th 2 $\frac{1}{2}$ hrs
 Oct 22nd 3 $\frac{3}{4}$ hrs
 Oct 23rd 8 hrs
 Oct 24th 2 hrs Sat.
 Oct 26th 7 $\frac{1}{2}$ hrs
 Oct 27th 8 hrs.
 Oct 28th 4 $\frac{1}{2}$ hrs
 Oct 29th 7 hrs
 Oct 30th 5 hrs

Oct 19th 2 hrs.
 Oct 20th 3 hrs
 Oct 23rd 4 $\frac{1}{2}$ hrs.
 Oct 26th 4 hrs
 Oct 28th 3 $\frac{1}{2}$ hrs

 17 hrs

48 $\frac{1}{4}$

Total Hrs for Oct 1981.

48 $\frac{1}{4}$
 17

65 $\frac{1}{4}$ Hours.



JOHN COLLINS
3323 WEST HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

Dear Joe,

I do not understand why you did not send full amount of Bill.

As I told you when you brought the car here. I would do the job for 28.00 hour. My shop rate is 35.00 hr. I have been giving all contemporary Auto Racing members 5 to 7 dollars hour discount.

It's impossible to give an estimate on an old crashed race car, that's somebody else has put together. But I would say that at the moment we are at least half way with the job. a rough estimate about 8,500 to 10,500.

You seem to forget that this car has just as many parts as P. Bontis McLaren or Mirage. It still has 4 hubs 4 uprights, 8 wheel bearings, Rods Rodd Arms, Rack & pinions.



JOHN COLLINS
3323 WEST HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

Pedals Master cyl etc. they may be a different shape or size. But It still Takes the same amount of time to work on these parts. On the monogyue cars, I only have the Bulheads and Alloy panels to make. On your car. you have the tube frame. and then I've got to make panels. & rivet them on. so theres nearly twice as much work. in the chassis. I realize the cars. not worth a lot of money. but when you brought it here It wasnt worth anything.

I'll will not do a bad job on anybodys car. If I see something that is going to cause Trouble or Break I will Fix it.

I have been a mechanic for 37 years and a race mechanic for 18 years. so I've got a good Idea what a race car is all about. I look a lot of friends who get killed in race cars. So I'm not going to do a bad job on yours or anybody else car. If you do not want me to carry on with repairs, please come and pick up the car, may be you can.



JOHN COLLINS
3323 WEST HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

get somebody else to work on it cheaper than I can.

Also I gave your 10.00 discount on Earl Master cyl. I bought.

Also I did not charge you for the lower pin on front a arm, as I swapped some welding for a Lola pin & Modified it by shortening it. That Lola pin lists for about 60.00 each. These are heat treated and ground to size.

Please let me know what you want me to do, as I've got enough work to last me at least 1 year, without taking on any more.

Yours Truly
John Collins.



JOHN COLLINS
3323 WEST HARVARD
SANTA ANA, CALIFORNIA 92704
(714) 540-2591

On This page I have listed the extra work done on chassis & suspension, and which you Ok'd me to do.

- (1) Make 2 Stronger Front Lower A Arms.
- (2) Modify Rear A Arms with gusset plates & wrap Ends.
- (3) Modify Battery Box & Holdown.
- (4) Fit 2 extra tubes across floor of car.
- (5) Modify Rear bulkhead to bear Half shafts.
- (6) Modify 2 Top Suspension Links for Rod Ends.
- (7) Make 2 Rear sway bar Links.
- (8) " 2 " " " U-bolts clamps.
- (9) " 2 " " " Eye Bushes.
- (10) " 2 " " " Nylon Bushes.
- (11) " 2 " " " Mounting Brackets.
- (12) " 2 " " " Bracket to weld on Rear A Arm.
- (13) Modify Rear sub frame to mount sway bar.
- (14) Weld up about 40 holes in rear sub frame.
- (15) Make up & Weld in chassis 4 Bushes. So Tubes won't break.
- (16) Reinforce frame with 7 extra gussets and Weld.
- (17) Bead Lower water pipe ends.
- (18) Weld up Old holes in chassis Tubes.

Joe.

I have Listed all the extra jobs that were done on your car, that had nothing to do with the crash repairs. Most of these jobs should have been done right when the car was put together in the first place, or when it was worked on by other people.

They're the people your should be upset with, for doing such a junk job, in the first place.

Joe. Remember this, I could of put some of the old parts Back on, and never said a word to you about it, or pointed out all the bad things to you. But you would of had a junk job. but it would have Been cheaper.

John Collins.

- ① Wrap Rear A Arms Ends.
- ② Weld plates on Rear A Arms.
- ③ Make up Threaded Ends & Weld in for Rear Top Links.
- ④ Build Left Front Lower A Arm.
- ⑤ Modify Battery Bosc
- ⑥ Modify Battery Hold Down, & Make Bolts.
- ⑦ Make Rear Sway Bar.
- ⑧ Make Rear Sway Bar Top blevis (2)
- ⑨ Make Rear Sway Bar Mounting Bush Brackets (2)
- ⑩ Make 2 Nylon Rear Sway Bar Bushes. (2)
- ⑪ Make Rear Sway Bar Links. (2)
- ⑫ Make 2 Sets Brackets & Weld to Rear A Arm ^{for} Sway Bar
- ⑬ Strengthen Rear Sub Frame to mount Sway Bar.
- ⑭ Machine bushings groove in clutch slave cyl.
- ⑮ Remove clutch Master cyl (again, after Joe said it ^{doesn't} need a rebuild & Rebuild it)
- ⑯ Dismantle all Pedals & A Arms, for Powder Paint & Reassemble

- 17 Dismantle Both Front up rights for Magna Fluse,
- 18 Dismantle Both Rear up Rights & Magna Fluse,
- 19 Install new Bearing in Right side Rear up Right-
- 20 Install 4 new Grease seals in Rear up rights,
- 21 Drill out Inboard Half shaft Flange for correct Bolts
- 22 Grind new outer Half shaft Flanges for clearance,
- 23 Free up Left side Half shaft Splines.
- 24 Modify Frame to clear up Half shafts.
- 25 Add 1" square Tube to Floor of seat Bay.
- 26 And 1" square Tube to Floor of Foot Bay.
- 27 Pressure Test Left side water pipe & Weld up hole.
- 28 Pressure Test Rear Water pipe & Weld up hole.
- 29 Make up & Fit 2 Brackets to Hold Rear-Water pipe.
- 30 Modify Water Header Tank outlet pipe & Bracket.
- 31 Modify Alternator Mounting Bush, to align Pulleys.
- 32 Grind Lower bell Housing, to remove Oil Drain Plug.
- 33 2 Throttle return spring Brackets.

- (34) Grind Rear Lower A Arm bushes to size.
- (35) Machine and fit 4 new bushes for Lower Rear shock
Mounts.
- (36) Machine 4 Top Bushes for Rear Top Link.
- (37) Make Left side outer skin.
- (38) Make up 2 new Rear Panels, with smaller holes for
Radiator Rods/lines.
- (39) Make up Left side Front panel.
- (40) Beed Ends of Left side + Rear Water pipes.
- (41) Drain Water & Remove Radiator again because of Leak.
- (42) Install shoulder Harness on passenger side.
- (43) Wrap Throttle Cable with asbestos. by Headers.
- (44) Fit AN Fittings on Fuel pump Inlet Line.
- (45) Install Headers Two times, because you didn't decide
to upoint until they were
on the car.
- (46) Lower A Arm Pivot Bolt which you were not
changed for Lola 332.
- (47) Replace 1 Front Wheel Bearing.