

PHIL REILLY & CO., INC. AUTO RESTORATION

KB-02 1955 Alfa Romeo 1900 SS
Zagato

5842 Paradise Dr.
Corte Madera, CA 94925
(415) 924-9022
Fax (415) 924-4050

To: Global Classics
For: Alfa Romeo 1900 Zagato

August 31, 2016
DOC: 2133

9-7-16
8070

LABOR:

- June 20 Remove tunnel, disconnect driveshaft from gearbox, disconnect driveshaft brace in order to get shaft out of line from gearbox; remove clutch cable, linkage, and brace; disconnect and remove gearbox from bell housing. (Brett)..... 4.0
- Put car on stands; check brakes, left rear locked up and right rear dragging; grease the parking brake cables to try and free up the parking brake, no luck; inspect car and find a few things that need repair; begin taking gearbox out of the car in order to remove clutch; remove tunnel and seats; remove gearbox. (Frankie)..... 4.0
- June 21 Remove bell housing and clutch from flywheel; mark flywheel with center punch and remove from crankshaft. (Brett)..... 1.0
- Continue with gearbox and clutch removal; remove bell housing, clutch and flywheel; clean and inspect all parts and pilot bushing. (Frankie)..... 2.0
- July 6 Free up one stuck rear wheel. Remove all four drums. 3/4 of them assembled incorrectly. One wheel cylinder leaking. Completely disassemble all four brakes, remove all wheel cylinders. Remove master cylinder, drain system. (Ryan)..... 5.0
- July 7 Completely disassemble all six wheel cylinders. Clean and inspect all parts. Wheel cylinders will need to be sleeved. Clean all hardware. Soda blast all housings. Disassemble and clean master cylinder and parts. Inspect, will also need to be sleeved. Inspect brake shoes, uneven wear present. Uneven wear due to (front) worn/modified shoe pivot points. Will need fab work to correct. Remove stuck hand brake cable assembly. Work to free up cable. Soak, clean, slide back and forth, repeat. Cable seems like it will free up just fine. Clean related hardware. (Ryan)..... 7.0

Total hours this page 23.0

To: Global Classics
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July 8	Continue cleaning hand brake cable. Once clean, grease both legs of housing. Hand brake assembly also stuck. Remove assembly from car. Find handle shaft and housing both bent and impacted with crusty old grease. Clean and straighten both parts. Apply new grease, adjust and assemble, operates smoothly now. Reinstall handbrake cable assembly and handle assembly. Whole system operates smoothly now. Clean rear brake drums. (Ryan).....	4.0
July 11	Lots of parts cleaning. Help Jenn get correct brake parts shipped out for service. Install flywheel on crank. Align and install pressure plate assembly and clutch disc. Install new throw-out bearing into bell housing. Install bell housing onto crank case. Install gearbox and mounts. Install drive shaft flex coupling and all other drive shaft hardware. Cotter pin all fasteners. (Ryan).....	6.0
July 12	More parts cleaning. Install and adjust clutch linkage. Install ground strap. Reassemble and install interior seats, floor mats, transmission tunnel. Rubber pad on clutch pedal slips off every time. Bond pad to metal backing with rubber cement. Remove left rear axle to change seal. Inspect bearing, OK. Remove backing plate, remove old seal. Measure and order new seal. Clean backing plate and hardware. (Ryan).....	6.0
July 13	Remove right rear axle to check axle seat condition. Seal looks all right but of the wrong size, get right one coming. Clean backing plate and hardware. Measure, order new clevis pins for clutch linkage, old ones worn out. Reassemble right front drum/hub. Check fluid level in rear end. (Ryan).....	2.5
July 15	Install two new outer rear axle seals; reinstall axles; reassemble backing plates and hardware onto axle tube; install all new clevis pins in clutch linkage (4), all badly worn. (Ryan).....	2.0
August 1	Assemble wheel cylinders, plumbing, hand brake parts, backing plates, all four corners; install brake shoes and return springs. (Ryan).....	4.0
	Total hours this page	24.5

To: Global Classics
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August 2	Install master cylinder, connect and adjust brake pedal linkage; attempt to fit brake drums; 3 of 4 corners need adjustment to location of parts to even get drums on; temporarily install drums; fill system with fluid; attempt to draw fluid through to corners, unsuccessful. (Ryan).....	4.0
	Total hours this page	4.0
	Grand total of LABOR hours	51.5

PARTS:

1 -	CD736 91/8x11/8 38-53GM KT1042.....	\$ 165.00
1 -	CA1669 9-1/4"40-80 B&B.....	225.00
1 -	1752-SC 47-65 Studebaker OBS.....	230.00
1 -	7591 Battery.....	207.55
2 -	32x52x10TC Nitrile shaft seal @ \$7.99 ea.....	15.99
1 -	25mm Sleeved & drilled cylinder.....	161.00
2 -	1-1/8 Sleeved cylinder @ \$96.60 ea.....	193.20
4 -	1-1/4 Sleeved cylinder @ \$96.60 ea.....	386.40
1 -	Rebuilt girling master.....	245.00
2 -	Rebuilt wheel cylinder rears @ \$49.70 ea.....	99.40
4 -	Rebuilt wheel cylinder @ \$45.85 ea.....	183.40
1 -	Consumable parts and supplies.....	20.00

\$ 2,131.94

9% Sales Tax 191.87

\$ 2,323.81

OTHER:

-	Car transportation - Pleasanton to Corte Madera (Statewide Transport).....	\$ 462.00
-	Incoming shipping for pressure plate, disc & bearing.....	41.58
-	Outgoing UPS for flywheel surfacing.....	20.68
-	Outgoing UPS for brake cylinder sleeve.....	68.44
-	Incoming shipping for shaft seals.....	14.03

8/31/2016

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To: Global Classics
For: Alfa Romeo 1900 Zagato

OTHER cont:

- Incoming shipping for master cylinder and brake parts.....	35.94
- Hazardous waste fees.....	5.00
	\$ 647.67

SUBLET:

- Machine shop services - Surface and clean flywheel (Morgan's).....	\$ 173.94
	\$ 173.94

Labor:	51.5 hours @ \$115.00 per hour.....	\$ 5,922.50
Parts:	2,323.81
Other:	647.67
Sublet:	173.94

Balance: \$ 9,067.92

9-7-16
8070

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To: Global Classics
For: Alfa Romeo 1900 Zagato

10-17-16
#8082

October 9, 2016
DOC: 2207

LABOR:

- August 3 Make special fitting to pressurize brake system; seem to be some problem flowing fluid to rear; pressure doesn't help; drain brake fluid, remove rear flexible hose; begin looking for new one.(3hrs) (Ryan)..... N.C.
- August 10 Reinstall rear brake hose; replace bleeder seat balls with larger size, try to achieve better seal and stop leaks; fill brake system with fluid; begin trying to flow fluid to all four corners.(1.5hrs) (Ryan)..... N.C.
- August 15 Continue working on bleeding brakes; clear obstructing from lines, get fluid to flow; bleed brakes; adjust position of wheel cylinders under pressure, all have adjustability of installation position; loosen bolts, apply pressure, hold pressure, tighten bolts; adjust brake shoe adjusters; install new battery; check wheels for broken spokes; full electrical check; set tire pressure all wheels, spare has leaky tube; check all fluids including gear box and rear end; top off gear box and rear end; spin motor without spark plugs to get oil pressure ; start engine; get car back on floor; make list of know issues with car. (Ryan)..... 5.5
- August 16 Get car running; test drive car, rear brakes lock up with any pedal application and are unsafe; put car on stands, disassemble rear brakes all looks normal; file chamfer into leading edge of shoes and reassemble; more test driving, problem unchanged; try backing off adjuster on offending wheels, more test driving , no change; bleed brakes again; more test driving, problem unchanged; more adjusting, bleeding, and driving, no change, unacceptable as is; adjust hand brake; remove left rear axle again, weeping fluid; appears to be residual from before repair, all looks good, reassemble. (Ryan)..... 6.0

Total hours this page 11.5

To: Global Classics
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August 23 Work on rear brakes, try to find cause of locking up problem; find different way to get wheel cylinders in proper location; use hand brake application to get wheel cylinders located; adjust rear brakes, adjust hand brake; pedal now much higher, feel good; reassemble everything; test drive, problem still exists, a little more balanced now; put car back on stands; work on evaluating total system function; find major problem with master cylinder; improper assembly from rebuilder perhaps, will have to com out tomorrow; under light pressure, brake pedal will go all the way to the floor.(4hrs) (Ryan)..... N.C.

August 24 Take another look at rear brakes before removing master cylinder ; adjust position of wheel cylinders again, using hand brake cable and adjuster; hand brake cable now coming apart at left end; adjustment seems successful so far; remove master cylinder, drain system; disassemble master cylinder, look for problems/assembly issues; nothing immediately apparent; assemble groups of parts individually into housing to try to isolate problem; eventually find problem with one dimension of main pressure seal; seal held into place with plastic cage part, as assembled cage applies too much pressure to seal; groove in new seal not deep enough; order new seal kit from Alfa Parts; clean up master cylinder parts; reassemble all loose ends at rear brakes.(6hrs) (Ryan)..... N.C.

August 25 Reassemble master cylinder with new seals; pressure applied to main seal much less now, seems more correct; install master cylinder in car, bleed brakes; brake pedal going to floor problem appears to be resolved; test many times; re-evaluate rear wheel cylinder function; adjust hardware accordingly; test drive car, rear brakes only slightly better, still lock up under any braking load; back off rear brake adjusters, test drive again, no change; rear brakes still totally unacceptable.(5hrs) (Ryan)..... N.C.

Total hours this page 0.0

To: Global Classics
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August 26	Put car on stands; remove brake drums on left side; evaluate brake lining material front and rear, rear much softer, appears to be saturated with oil/contamination; remove left rear shoes, place in bath of Simple Green to soak over weekend; remove right rear drum to compare lining; firmer than left rear, seems similar to front; lubricate rear wheel cylinder sliding surfaces, check for free motion; look into new noise coming from clutch/gearbox area. (Ryan).....	3.5
August 29	Get left rear brake shoes out of Simple Green bath, clean further with solvent; put shoes in oven to burn remaining oil out; reinstall shoes on car; reinstall three drums back onto car, replace wheels; test drive, brake seem to be working more appropriately now. (Ryan).....	3.0
August 30	Assist with gearbox removal. (Brian).....	2.0
	Evaluate noise from clutch area; measure crank end float; remove interior, gearbox, and clutch; find pilot bushing damaged, source of noise; repair shifter tower slop; broken threads/fastener holding housing/gear case together; heli-coil hole, install new fastener; shifter nice and precise now. (Ryan).....	4.5
August 31	Machine new pilot bushing. (Ross).....	1.5
	Extract damaged pilot bushing from back of crankshaft; evaluate clutch disc wear after the little driving that has been done. (Ryan)....	3.0
September 1	Assist with install. (Brian).....	1.0
	Install new pilot bushing; reinstall bell housing, gearbox, and interior; start car, work clutch to check for noise; noise appears to be resolved. (Ryan).....	4.5
September 23	Go over project list with Dave. (Ryan).....	<u>0.5</u>
	Total hours this page	23.5

10/9/2016

To: Global Classics
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September 28 Make special tool to reach into cylinder, rest on piston, set up dial indicator to establish TDC; set up new pointer on degree wheel; measure valve lash for all valves; very inconsistent; measure cam timing, record and calculate lobe centers, max lift, etc; compare to other known single cam Bugatti motors, seems okay; begin sourcing hardware; measure gear lash in cam drive gears, will need to know for proposed cambox work. (Ryan)..... .. 5.0

Total hours this page 5.0

Grand total of LABOR hours 40.0

PARTS:

1 - Brake master cylinder kit.....\$ 49.00

1 - H5006 Halogen lamp (450)..... 18.72

1 - Consumable parts and supplies..... 20.00

9% Sales Tax \$ 87.72

..... 7.89

..... \$ 95.61

OTHER:

- Hazardous waste fees.....\$ 5.00

..... \$ 5.00

Labor: 40 hours @ \$115.00 per hour.....\$ 4,600.00

Parts: 95.61

Other: 5.00

Balance: \$ 4,700.61

[REDACTED] **Maintenance Report**

Thursday, April 28, 2022

Car Stock Number KB-02

Year	Maker	Car Model	Interior Color	Exterior Color
1955	ALFA ROMEO	1900SS	BLACK	SILVER

Parts

Date	Part Number	Description of part	QTY	Cost	Subtotal
4/1/1994	5/16	Clamps	8	\$1.00	\$8.00
4/1/1994	KEM 83U	Condenser	1	\$3.01	\$3.01
12/5/1997	042-22-27	COPPER WASHER FOR DIFFER & TRANS	3	\$0.50	\$1.50
12/5/1997	042-24-30	COPPER WASHER FOR DIFFER & TRANS FILL	2	\$0.50	\$1.00
5/17/2004	G2	Fram fuel filter	1	\$1.00	\$1.00
12/5/1997	FRAM G2	FUEL FILTER	1	\$3.00	\$3.00
5/17/2004	stock	Gasket Material 1/64"	2	\$1.00	\$2.00
5/17/2004	stock	oil pump	5	\$3.49	\$17.45
5/5/2014		Radiator Stop Leak	1	\$7.00	\$7.00
4/1/1994	N5C	Spark Plug	4	\$1.72	\$6.88
4/1/1994	33032	Wix fuel filter	1	\$9.00	\$9.00
Total					\$59.84

Description of Work Performed

Date	Description of Work	Ho	Subtotal
4/1/1994	Removed dist and disassembled-cleaned all parts refaced points and replaced defective condensor//Changed engine oil and ran engine//Found distributor to have a race setup causing low engine RPM load up//Nec to remove dist and change the advance curve for low RPM running..Flushed cooling system and added coolant//Necessary to change spark plugs after first run-they were foiled out and were too cold to use -nec to replace witha hotter spark plug-gas is o.k.	24	\$840.00
12/5/1997	REMOVE OLD FUEL LINE AND RE-ROUTE FUEL LINE TO AVOID RUBBING AGAINST AXLE HOUSING. DRAIN AND REFILL REAR AXLE, TRANSMISSION. ENG OIL CLEAN AND NO WATER IN IT. REMOVE HUBS, BRAKES, DRUMS AND CLEAN, CHANGE BRAKE FLUID. LUBE CHASIS. DRAIN FUEL TANK, REFILL 5 GAL, ADD 1 QT OF MYSTERY OIL. INSPECT SPARK PLUGS, COMPRESSION - O.K. REMOVE CARB, DISASSEMBLE, CLEAN, MAKE NEW GASKETS AND REINSTALL. REPLACE FUEL FILTER. START ENG, ADJUST IDLE SPEED, MIXTURE. ROAD TEST - ADJUST CLUTCH TO HAVE SOME FREE-PLAY. TEMPORARY FIX ON TAILPIPE. WATER PUMP LEAK WHEN ENG RUN, MAY NEED NEW SEAL. COOLANT PH IS O.K. GAUGES FUNCTION O.K. DRIVES VERY WELL TO W/H	32	\$1,120.00
5/5/1998	CHANGE ENG OIL. START & RUN WELL.	2	\$70.00

Maintenance Report

Thursday, April 28, 2022

Car Stock Number KB-02

Year	Maker	Car Model	Interior Color	Exterior Color
1955	ALFA ROMEO	1900SS	BLACK	SILVER

2/11/1999	IDLE POORLY - READUST FUEL/AIR MIXTURE - MAKE BOTH BUTTEFLIES OPEN SAME DEGREE FOR SAME AIR INTAKE BY TURNING THROTTLE SCREWS - ALSO MAKE BOTH FUEL SQUIRT SAME BY ADJUSTING MIXTURE SCREWS (NOW EACH CARB HAS DIFFERENT TURNS ON THROTTLE AND MIX SCREWS).			4	\$140.00
4/26/2001	change coolant sierra. Start & run very well.			2	\$70.00
8/1/2002	Change eng oil. Start & drive very well. Check all fluid levels, tires, brakes, lube points-o.k. Detail works, clean in and out.			4	\$140.00
5/17/2004	Drained gas tank. Replace all rubber fuel line (was leaking) from tank to pump and at carbs. Replace fuel filter with Fram G2. Remove carbs, completely disassemble and soak all parts. Handmake all new gaskets, reassemble and install on car. Remove spark plugs and regap at .025". Start and run. Synchronize carbs. Set idle mixture and idle. Throttle cable broken, repair existing throttle cable and bend bracket (it may need to be changed at a later date) Check all fluids, all ok at this time. Install vacuum line from below carbs to distributor advance (was missing). Vacuum advance works ok. Test Drive-runs and drives ok DETAILING- Polished all the aluminum and chrome, cleaned the windows, applied Vinylex on vinyl and rubber, waxed the paint			16	\$560.00
9/11/2007	Shifter stuck in gear. Something loose in shifter assembly. Remove floor panel to remove shifter. Completley disassemble. Shaft is badly scorred and set screws are broken. Machine shafts straight and replace set screws. Beadblast all parts, reassamble and test fit all parts. Works good. Fill with greese and reinstall. Remove carb tops and clean out fuel bowls. Remove accelerator pumps and clean and adjust. Drain gas tank and add 2 1/2 gals of fresh gas. Remove and clean spark plugs and regap. Start and run to temp. Runs good. Adjust carbs. Drain oil and coolant. Flush cooling system and fill with a 50-50 mix of sierra coolant. Add 8qts of oil. Tranny and rear end fluids are O.K. Remove passanger seat and weld broken bracket with tig welder and reinstall. Remove all 4 wheels and drums. Clean and adjust all 4 brakes and reinstal. Drives good. FULL DETAIL			8	\$0.00
10/11/2009	Al fluids ok. Start and run to temp. Runs good. Test drive. Drives good. FULL DETAIL			8	\$0.00
11/17/2011	Remove carb tops and accelerator pumps, clean out. Add 2 gals of gas and 1 gal of coolant. Start and run to temp. Runs OK. Clean plugs and change oil. Test drive. Runs & drives good. Remove steering wheel to repair chipped piece of wood. Reglue and repair at next service check. Driver side axle seal might be leaking slightly. Also look into modifying throttle cable & bracket. Full detail			0	\$0.00

[REDACTED] **Maintenance Report**

Thursday, April 28, 2022

Car Stock Number KB-02

Year	Maker	Car Model	Interior Color	Exterior Color
1955	ALFA ROMEO	1900SS	BLACK	SILVER

5/5/2014	Transport from museum on 5/30/2014. There are signs of a coolant leak in the radiator at the upper tank just below the radiator hose. Drain cooling system and fill with straight water to flush system out. Install 12 volt battery and prime fuel system. Both carbs leak fuel. Remove both carbs and completely rebuild after soaking for an hour. Accelerator pump nozzles have small cracks and will need to be replaced in the future. Also the throttle shafts seem to have a little play which can cause it to run a little lean. Accelerator pump gaskets and diaphragms are old and will need replacement in the future. Reinstall carbs and start and run to temp. Synchronize carbs and adjust idle mixture. Adjust timing and reset dwell to 50 degrees. Remove and clean plugs and reset idle speed and synchronize carbs one last time. Runs good. Drain cooling system and block and fill system with 50%-50% mix of sierra antifreeze with some stop leak to seal up radiator. Test drive. Runs and drive good. Clutch slips slightly under high load. suspect clutch is old and worn, as there are no signs of it being replaced. *To check at next service : Find a carb kit and shaft bushings.	0	\$0.00
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Total **\$2,940.00**

Fluids

Type	Date Last Changed	Quantity	Cost	Subtotal
OIL	12/16/2011	8	\$1.50	\$12.00
ANTI-FREEZE	5/5/2014	2	\$7.00	\$14.00
GASOLINE	5/5/2014	1	\$1.80	\$1.80

Total **\$27.80**

Sublet Work Performed

Battery Condition

Date	Condition (Good/Bad)	Quantity	Voltage	Subtotal
	Good	1	12	\$0.00

Total **\$0.00**

Total Expenses	#Error
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Comments

RIGHT SEAT HINGE BROKEN. TAILPIPE RUSTED & NEED REPLACEMENT.

Fast Cars	202303044	\$	29,737.75
Fast Cars	202308011	\$	35,941.11
Fast Cars	202305006	\$	17,406.60
Fast Cars	202306000	\$	10,476.55
Fast Cars	202306082	\$	24,915.12
DV Mech	1566	\$	10,656.01
			\$ 129,133.14

202303044

Order Date 03/29/23 08:19 am

Completed: 05/02/23 09:06 am

TRANSFERED TO A/P NO ADD

BAR #: AK105357
630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

Table with 2 columns: Company/Address and Vehicle/Specs. Row 1: CTL AUTOWHOSALE AUTO, LLC, 9200 SUNSET BLVD, PH9, West Hollywood, CA 90069, Mobile: 310-710-2536, Business: 310 274-2777. Row 2: 55 Alfa Romeo 1900 CSS ZAGAT, Lic: ?/CA Cyl Eng, Vin: AR1900C01915 06/55, Eq:

Quotes
1 04/05/23 03:47pm 1309.08
LLC in person.

- 1) INSPECT CAR AND ADVISE FOR SAFE DRIVING
2) CHECK ALL MECHANICALS AND ADVISE FOR RALLY DRIVING
3) INSTALL ITLAIAN FLAG STICKER ON ROOF
4) REMOVE CH STICKER AND INSTALL IT STICKER ON TRUNK
5) INSTALL SMALLER STEERING WHEEL

ENGINE DEPARTMENT TASK:
- ENGINE REBUILD

Job01 PARTS Labor: \$0.00

Table with 5 columns: Part Number, Description, Quantity, Unit Price, Total Price. Rows include items like NARDI STEERING WHEEL-S, FT SHOCK KONI-S, LOWER HOSE-S, etc.

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202303044

Order Date 03/29/23 08:19 am

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BAR #: AK105357
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Job01 PARTS

Table with 4 columns: Item Description, Quantity, Unit Price, Total Price. Includes items like SAND, BLASTING MEDIA-N, EXHAUST SYSTEM-S, etc.

Job02 4850 SHIPPING Sublet: \$345.52

- APR-07 STEERING WHEEL
APR-12 MISC SUSPENSION PARTS, SHOCKS
APR-13 BRAKET MAST REBUILD KIT,
APR-17 REAR AXLE UPPER BUSHING
APR-18 PETG SHEET 12X12
2-3 WEEKS EXHAUST SYSTEM
APR-27 PISTON AND ROD OUT
APR-28 JAM NUT

Job03 4815 DETAILING Sublet: \$195.00

MARCH 27
DECAL STICKERS FOR CAR
INV#7384

Job04 INSPECTION Labor: \$540.00

- PERFORMED A FULL INSPECTION INCLUDING ENGINE LEAK DOWN AND COMPRESSION . ALSO REMOVED ALL 4 WHEELS AND BRAKE DRUMS TO INSPECT THE RAKES
1. PERFORM COMPRESSION LEAK DOWN . RECOMMEND REBUILD DUE TO LEAKING HEADGASKET
2. WHILE OUT CHECK TRANSMISSION CONDITION
3. SUGGEST ELECTRONIC IGNITION (IT HAS POINTS CURRENTLY)
4. BOTTOM OF RADIATOR IS OXIDATED/ LEAKING . RECORE
5. REBUILD CARBS
6 . LEAKING HEAD GASKET (ENGINE REBUILD)
7. WOULD SUGGEST FIT AN ALTERNATOR AND GET RID OF THE GENERATOR, FOR LONG DRIVES, ESPECIALLY AT NIGHT.
8. MISSING LICENSE PLATE LIGHTS/ASSEMBLY
9. NO TURN SIGNAL/ ALL FRONT LIGHTS AR ON WITH A SWITCH / MISC ELECTRICAL ISSUES
10. ELECTRICAL: SOME OF THE GAUGES STAY ON WITH THE KEY BEING OFF
11. ALL 3 BRAKE FLEX LINES MUST REPLACE, OLD AND DANGEROUS
12. EXHAUST SYSTEM RUSTED/ MISSING SECTION . REPLACE EXHAUST
13. SUGGEST ENGINE RESEAL/REBUILD, TOO MANY LEAKS (INCLUDED IN REBUILD)
14. FRONT END NEEDS SHOCKS AND ALL 4 RUBBER BUSHINGS
15. BRAKE MASTER LEAKING
16. REAR A-ARM THAT CONTROLS ON TOP OF THE DIFFERENTIAL/NEEDS BUSHING
17. MOTOR MOUNTS CRACKED/COLLAPSED

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Job04 INSPECTION

- 16. REAR A-ARM THAT CONTROLS ON TOP OF THE DIFFERENTIAL/NEEDS BUSHING
- 17. MOTOR MOUNTS CRACKED/COLLAPSED
- 18. WHEELS HAVE LOOSE 'SPOKES' (NEED REBUILDING)
- 19. COMPLETE FIVA / REGISTRO DOCUMENTS

Status: Completed Tech: 73

Job05 APRIL 6 - TECH#73

Labor: \$1,280.00

APR 6 - REMOVED COMPLETE EXHAUST SYSTEM. DRAINED FLUIDS . REMOVED RADIATOR, TAGGED AND SEND OUT . DISCONNECTED ALL NECESSARY ELECTRICAL AND HARDWARE , REMOVED ENGINE ASSEMBLY. REMOVED FRONT STABELIZER BAR , HAD TO CUT STEEL BUSHINGS IN ORDER TO GET THE BAR OUT. MESURED BUSHINGS FOR PARTS DEPT TO ORDER. Technician: MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

Job06 APRIL 6 - TECH#64

Labor: \$90.00

APR 6 - -TECH ASSIST, ENGINE REMOVAL

Status: Completed Tech: 65

Job07 APRIL 7 - TECH#73

Labor: \$1,280.00

APR 7 - REMOVED FRONT SHOCKS . REMOVED REAR DIFFERENTIAL SILENT BLOCK/PRESSED OUT. REMOVED DIFFERENTIAL /BODY TO SILENT BLOCK A ARMS. PRESSED BUSHINGS OUT OF BOTH ARMS. SAND BLASTED ARMS AND SOME OTHER FRONT SWAY BAR PARTS. WASHED ALL PARTS PRIMED , THEN PAINTED THEM SATIN BLACK. Technician: MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

Job08 APRIL 10 - TECH#73

Labor: \$1,280.00

APR 10 - PRESSED OUT 4 BUSHINGS FROM SWAY BAR LINKS. REMOVED BRAKE MASTER CYLINDER . ON

----->----->----->---Continued on the next page--->----->----->----->

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Job08 APRIL 10 - TECH#73

CYLINDER . ON THE BENCH; FULLY DISESSEMBLED . ORDERED PARTS .
SAND BLASTED BRAKE MASTER CYLINDER BODY PARTS AND HARDWARE . WASHED ,
PRIMED AND PAINTED ALL OF IT SATIN BLACK. REMOVED REAR BRK FLEX LINE .
REMOVED BOTH FRONT BRK FLEX LINE .SAND BLASTED SWAY BAR LINKS , WASHED ,
PRIMED AND PAINTED THEM. CLEANED AND WASHED REAR 3WAY ADAPTOR AFTER REMOVAL

Status: Completed Tech: 73

Job09 APRIL 11 - TECH#73

Labor: \$1,120.00

APR 11 - SAND BLASTED PARTS / WASHED / PRIMED / PAINT SUSPENSION Technician: MONDINO,
MOSSIMO License #: 73

Status: Completed Tech: 73

Job10 4820 GENERAL REPAIR

Sublet: \$1,073.25

APR-12 RECORE RADIATOR
INV# 6601

Job11 APRIL 12 - TECH#73

Labor: \$1,280.00

APR 12 - SAND BLASTED EXHAUST SHIELD , WASHED AND POLISHED .SEND OUT STARTER . STARTED TO
WORK ON THE ELECTRICAL, FIXED WIRING . RESTORED SOME OF THE GROUNDS . GLUED /JB WELD LEFT
REAR TURN SIGNAL ASSEMBLY. Technician: MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

Job12 4845 REBUILD

Sublet: \$324.00

APR-13 REBUILD STARTER
INV# 139570

Job13 APRIL 13 - TECH#73

Labor: \$1,280.00

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Phone: 310-937-6700 FAX: 310-376-3392

Job13 APRIL 13 - TECH#73

APR 13 - FINISHED FRONT WIRING BEHIND FRONT GRILLS .HAD TO MAKE CUSTOM ALUMINUM PIECES AND DRILL THEM IN PLACE IN ORDER TO SECURE BOTH GRILLS , THEY WERE READY TO FALL OUT , THE SCREW HOLES WERE TOO LARGE. FINISHED SECURING WIRING UNDER THE DASH .MODIFIED LEFT TUN SIGNAL ASSEMBLY/SOCKET IN ORDER TO INSTALL A SINGLE FILLMENT LIGHT BULB TO MATCH THE RIGHT SIDE. NEW BUSHINGS CAME IN , STARTED TO PRESS IN NEW BUSHINGS INTO SWAY BAY LINKS
Technician: MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

Job14 APRIL 14 - TECH#84

Labor: \$360.00

APR 14 - -CLEAN/PREP/PAINT RADIATOR Technician: MIKE MURPHY License #: 84

Status: Completed Tech: 84

Job15 APRIL 14 - TECH#73

Labor: \$1,280.00

APR 14 - HAD TO CLEAN ALL NUTS AND BOLTS TREADS . DRILLED SHOCKS FROM 10MM TO 12MM IN ORDER TO INSTALL. INSTALLED FRNT SHJOCKS .ASSEMBLED LEFT REAR LIGHT ASSEMBLY AND INSTALLED .FINISHED THE FRONT GRILLS/LIGHTS. PRESSED SILENT BLOCK ON THE LAST REAR ARM . PAINTED ALL PRESSED BUSHINGS . PAINTED NUTS /WASHERS/BOLTS FOR SWAY BAR . THE NEW SWAY BAR CENTERBUSHINGSRE WRONG. BOB FOUND SOME AND BY CUTTING AND GRINDING I WAS ABLE TO MAKE THEM FIT. INSTALLED SWAY BAR WITH LINKS ON THE CAR, DRILLED FOR COTTER PINS. Technician: MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

Job16 APRIL 17- TECH#73

Labor: \$1,280.00

APR 17 - FULLY ASSEMBLE BRAKE MASTER CYLINDER ON THE BENCH . INSTALLED ON THE CAR . INSTALLED 3 WAY JUNCTION ON THE REAR AXLE . HOOKED UP 2 HARD LINES AND 1 FLEX LINE . HAD TO REPOSITION THE FUEL PUMP IN ORDER TO PROPERLY INSTALL THE FLEX LINE . CUSTUM MADE 2 BRACKET FOR FUEL PUMP . PRIMED AND PAINTED THEM . INSTALLED NEW BRACKETS AND FUEL PUMP .CUT OFF THE ZIP TIGHT THAT WERE HOLDING THE HAND BRAKE CABLES . MODIFIED AND INSTALLED 2 SPRINGS TO HOLD THE CABLES , PAINTED THEM . Technician: MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

Job17 APRIL 18 - TECH#73

Labor: \$1,280.00

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Fast Cars Ltd

Invoice No.

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202303044

Order Date 03/29/23 08:19 am

Completed: 05/02/23 09:06 am

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BAR #: AK105357
630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

Job17 APRIL 18 - TECH#73

APR 18 - OPEN TREADS ON NUTS FOR BRAKE LINES .PAINTED THEM.INSTALLED FRONT FLEX LINES.
BLED BRAKE SYSTEM . FIXED WIRING FOR LICENSE PLATE LIGHTS. REMOVED ASSEMBLY. CUSTOM MADE
LICENSE PLATES LIGHT BULBS SOCKETS . CUSTOM CUT TO SIZE THE MISSING GLASS FOR LICENSE
PLATES LIGHTS Technician: MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

Job18 APRIL 19 - TECH#73

Labor: \$1,120.00

APR 19 - FINISHED WIRING / SOLDERING /LIGHTS / INSTALLED ON THE CAR AND TESTED . STARTED
TO WORK ON THE DIFFERENTIAL MAIN BUSHING . CLEAN /FILE /LUBE . MESURED AND DRAW ON PAPER A
TOOL FOR KENNY TO MAKE IN ORDER TO PRESS THE NEW BUSHING PROPERLY Technician: MONDINO,
MOSSIMO License #: 73

Status: Completed Tech: 73

Job19 APRIL - 4530 MACHINE SHOP

Labor: \$312.50

APR 19 - MODIFY SUSPENSION BUSHING PRESS SLUG AND TOP PLATE

Status: Completed Tech: 08

Job20 APRIL 20 - TECH#72

Labor: \$1,280.00

APR 20 - LOCATE ENGINE BRACKETS. MOUNT ENGINE ASSEMBLY TO STAND. RESEARCH ENGINE DESIGN.
PHOTOGRAPH ENGINE. BEGIN DISASSEMBLY

Status: Completed Tech: 72

Job21 APRIL 20 - TECH#73

Labor: \$800.00

APR 20 - PRESSED BUSHING IN , ON TOP OF THE DIFFERENTIAL. HAD TO REMOVE TRAILER ARMS AND
RETRACKED REAR SUSPENSION SPRINGS IN ORDER TO MOUNT UPPER REAR CONTROL ARMS. ALSO HAD TO
UNDO DRIVE SHAFT . ONCE ALL GOT IN PLACE , REINSTALLED ALL OF THE ABOVE . Technician:
MONDINO, MOSSIMO License #: 73

Status: Completed Tech: 73

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202303044

Order Date 03/29/23 08:19 am
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Redondo Beach, Ca 90278
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Job22 APRIL 21 - TECH#72

Labor: \$1,280.00

APR 21 - ENGINE DISASSEMBLY. ENGINE INSPECTION. ENGINE TOOL DESIGN AND MACHINING. WORK WITH MACHINE SHOP REGARDING MACHINING REQUIREMENTS

Status: Completed Tech: 72

Job23 4820 GENERAL REPAIR

Sublet: \$625.00

APR-24 REPAIR ALL FIVE WIRE WHEELS

Job24 APRIL 24 - TECH#72

Labor: \$1,120.00

APR 24 - FIT MANUFACTURED CRANKSHAFT NUT TOOL. REMOVE FRONT LOWER PULLEYS AND COVERS. MEASURE CAMSHAFT TIMING. START TIMING CHAIN SYSTEM REMOVAL

Status: Completed Tech: 72

Job25 APRIL 24 - TECH#74

Labor: N/C

APR 24 - FINISHED MAKING TOOL AND HELD CRANK SO TOOL COULD BE USED EFFECTIVELY.

Status: Completed Tech: 74

Job26 APRIL 25 - TECH#72

Labor: \$1,120.00

APR 25 - REMOVE TIMING SYSTEM. REMOVE CYLINDER HEAD. REMOVE RODS AND PISTONS.

Status: Completed Tech: 72

Job27 APRIL 26 - TECH#72

Labor: \$1,120.00

APR 26 - CLEAN ENGINE COMPONENTS. INSPECT ENGINE BLOCK

Status: Completed Tech: 72

Job28 APRIL 27 - TECH#72

Labor: \$960.00

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Job28 APRIL 27 - TECH#72

APR 27 - ENGINE WORK : DETERMINED REQUIRED DIMENSIONS FOR PISTON AND RODS ORDER. ORDERED PISTONS AND RODS

Status: Completed Tech: 72

Job29 MAY 1 - TECH#72

Labor: \$960.00

MAY 1 - INSPECT CRANKSHAFT. DETERMINE MACHINING REQUIREMENTS FOR CRANKSHAFT. SORT AND REPLACE HARDWARE FOR PLATING. CONTINUE ENGINE WORK

Status: Completed Tech: 72

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Work accepted by _____ Date _____

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I acknowledge the unique hand built nature of my automobile & understand that it is impossible for Fast Cars, Ltd. to estimate the exact cost of repairs. Therefore I agree that this estimate is an approximation of charges & is not a binding absolute ceiling to the final cost of repairs or restoration.

I acknowledge that the extraordinary value of my vehicle dictates that I maintain full liability & comprehensive insurance coverage while my vehicle is in possession of Fast

----->----->----->---Continued on the next page--->----->----->----->

Fast Cars Ltd

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Page 9

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I acknowledge an expressed mechanics lien on this vehicle to secure payment to Fast Cars, Ltd. in the full amount due for repairs. I agree to pay reasonable attorney's fees if legal action becomes necessary to enforce the collection of debt. I agree to pay any difference between the total cost of repairs & payments made by my insurance company. Billing will be sent out on the completion of, biweekly or monthly basis dependant on the duration & work load. Billing is due & payable on receipt, absolutely no term applies. Interest, calculated at 10% per year will be charged on an unpaid balance. Storage at \$50.00 per day will be charged, beginning the day after notification

I take full responsibility for the operation of my high performance or racing car, acknowledging the dangers of operation therein & the potentially lethal consequences.

Owner or agent _____ Date _____

Payments to Fast Cars Ltd

Cost Summary

Status: Completed Work Order

Payments:

Labor	22422.50
Parts	4339.66
Sublet	2562.77
Haz Waste	0.55
Tax	412.27
Total	\$29737.75
Payments	0.00
Bal Due	29737.75

Thank you for choosing Fast Cars Ltd

202305006

Order Date 05/02/23 12:52 pm
Completed: 05/30/23 10:02 am

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Phone: 310-937-6700 FAX: 310-376-3392

CTL AUTOWHOSALE AUTO, LLC 9200 SUNSET BLVD PH9 West Hollywood, CA 90069 Mobile: 310-710-2536 Business: 310 274-2777	55 Alfa Romeo 1900 CSS ZAGAT Last in 3/29/2023 Lic: ?/CA Cyl Eng Vin: AR1900C01915 06/55 Eq:
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Quotes 1 05/30/23 10:02am 17406.60 LLC in person.

1) MECHANICAL RESTORATION

Job01 PARTS	Labor: \$0.00
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57026	OXIDE KIT-S	1.0 @	30.29 =\$	30.29
690.8460	BRUSH, WOOD HANDLE-N	1.0 @	5.08 =\$	5.08
BGM-H	BOLT, HEX CAP BLK OX-N	32.0 @	0.85 =\$	27.20
036.161	DIRKO SILICONE-N	1.0 @	23.25 =\$	23.25
891.5020.1	MULTI-SOLVENT-100-N	1.0 @	9.29 =\$	9.29
ACID	BRUSH, FLUX-N	1.0 @	0.68 =\$	0.68
CCR022101	40 PUMP INJECTOR-S	2.0 @	53.99 =\$	107.98
2600-0212	THRUST WAHSE-S	1.0 @	67.64 =\$	67.64
102-018	UPPER CHAIN-S	1.0 @	109.93 =\$	109.93
102-028	LOCK TAB-S	4.0 @	6.76 =\$	27.04
750-023	VAL CVOER NUT-S	4.0 @	60.88 =\$	243.52
102-004	ENGINE GASKET KIT-S	1.0 @	253.69 =\$	253.69
102-006	CRANK SEAL-S	1.0 @	13.52 =\$	13.52
102-005	RR CRANK SEAL-S	1.0 @	21.55 =\$	21.55
102-020A	.10 MAIN BEARING SET-S	1.0 @	591.93 =\$	591.93
CR426AM05	ROD BERARING SET-S	1.0 @	25.63 =\$	25.63
13612134	INTAKE VALVE-S	4.0 @	100.25 =\$	401.00
130612131	EXHAUST VALVE-S	4.0 @	100.25 =\$	401.00
4682A11	SANDING DISC 2"-S	10.0 @	3.06 =\$	30.60
1024N143	18 BEARING BRONZE-S	1.0 @	299.10 =\$	299.10
				2689.92

Status: Completed Tech: 02

Job02 MAY 1 - TECH#64	Labor: \$180.00
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MAY 1 - -TECH ASSIST, ENGINE BLOCK PREPERATION FOR REBUILD.

Status: Completed Tech: 64

Job03 4850 SHIPPING	Sublet: \$347.82
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MAY-02 PARTS OUT FOR BLACK OXIDE

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Job03 4850 SHIPPING

MAY-05 ROD OUT FOR REMAKE
MAY-21 PUMP INJECTOR
MAY-21 ENGINE , BEARINGS, GASKET SET.
MAY-23 BLACK OXIDE BACK
MAY-24 SANDING DISC
MAY-26 BEARING BRONZE
JUN INTAKE, EXHAUST VALVES

Job04 MAY 2 - TECH#72 Labor: \$1,440.00

MAY 2 - DISASSEMBLY OF CYLINDER HEAD. CLEANING OF CYLINDER HEAD REPAIR CRANKSHAFT NUT THREADS. FIT NEW CRANKSHAFT NUT. BEGINE REMOVING PLUGS TO CLEAN ENGINE BLOCK.

Status: Completed Tech: 72

Job05 MAY 3 - TECH#72 Labor: \$1,440.00

MAY 3 - REMOVE BROKEN BOLT FROM ENGINE BLOCK. WORK WITH BOB TO LOCATE ENGINE PARTS. BEGIN LIST OF ENGINE PARTS REQUIRED.

Status: Completed Tech: 72

Job06 MAY 4 - TECH#74 Labor: \$375.00

MAY 4 - STRIPPING HEAD AND CLEANING

Status: Completed Tech: 74

Job07 MAY 4 - TECH#72 Labor: \$900.00

MAY 4 - WORK WITH PARTS DEPARTMENT TO DETERMINE REQUIRED PARTS ORDER FOR PISTONS AND RODS. DISASSEMBLY OF CARBURETORS AND MANIFOLD. CONTINUE ENGINE PARTS LIST

Status: Completed Tech: 72

Job08 MAY 5 - TECH#72 Labor: \$1,440.00

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202305006

Order Date 05/02/23 12:52 pm
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Job08 MAY 5 - TECH#72

MAY 5 - DISASSEMBLY OF SECOND CARBURETOR. SOURCE REPLACEMENT PARTS. SORT PARTS FOR PLATING AND CLEANING. DRESS HARDWARE FOR PLATING

Status: Completed Tech: 72

Job09 MAY 8 - TECH#72

Labor: \$1,440.00

MAY 8 - PREPARE ENGINE BLOCK FOR REMOVAL OF CORROSION. CLEANING / PREPPING FOR REBUILD

Status: Completed Tech: 72

Job10 MAY 8 - TECH#74

Labor: \$125.00

MAY 8 - CLEANING, STRIPPING, SANDBLASTING, ENGINE COOLANT JACKET COVERS. DETERMINED UNUSABLE AND WILL BE REPLACED

Status: Completed Tech: 74

Job11 MAY 9 - TECH#72

Labor: \$1,440.00

MAY 9 - CONTINUE ENGINE REBUILD

Status: Completed Tech: 72

Job12 MAY 10 - TECH#81

Labor: \$640.00

MAY 10 - DISASSEMBLED THE TRANSMISSION FROM THE CAR, REMOVED THE TUNNEL, FRONT FLOOR UPHOLSTERY, PASSENGER SEATS

Status: Completed Tech: 02

Job13 MAY 10 - TECH#72

Labor: \$640.00

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Job13 MAY 10 - TECH#72

MAY 10 - REMOVE CORROSION COMPOUND FROM BLOCK. CLEAN COOLANT PASSAGES

Status: Completed Tech: 72

Job14 4840 PLATING

Sublet: \$254.47

MAY-23 BLACK OXIDE MISC PARTS
INV# 141687

Job15 4825 HAZMAT

Sublet: \$18.85

MAY-23 HAZMAT BLACK OXIDE

Job16 MAY - 4530 MACHINE SHOP

Labor: \$3,780.00

MAY 22 - TRAVEL TO PICK UP ENGINE BLOCK THAT WAS LINE HONED.

MAY 24 - MODIFY THE SWIVEL ANGLED BASE PLATE TO MATCH THE CYLINDER HEAD AND BEGIN TO REMOVE THE OLD WORN VALVE SEATS

MAY 25 - BEGIN TO MODIFY THE INTAKE AND EXHAUST VALVE SEATS AFTER MODIFYING THE SEAT WELLS

MAY 26 -CONTINUE WORK ON CYLINDER HEAD

Status: Completed Tech: 08

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Work accepted by _____ Date _____

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I acknowledge that the extraordinary value of my vehicle dictates that I maintain full liability & comprehensive insurance coverage while my vehicle is in possession of Fast Cars, Ltd. I understand that my insurance is the primary coverage & therefore I will not hold Fast Cars, Ltd. responsible for loss or damage to the vehicle or it's contents, in the case of accident, fire, theft, or any other cause beyond reasonable control. I authorize the employees of Fast Cars, Ltd. to operate my vehicle for the purposes of testing, inspection or delivery at my sole risk.

I acknowledge an expressed mechanics lien on this vehicle to secure payment to Fast Cars, Ltd. in the full amount due for repairs. I agree to pay reasonable attorney's fees if legal action becomes necessary to enforce the collection of debt. I agree to pay any difference between the total cost of repairs & payments made by my insurance company. Billing will be sent out on the completion of, biweekly or monthly basis dependant on the duration & work load. Billing is due & payable on receipt, absolutely no term applies. Interest, calculated at 10% per year will be charged on an unpaid balance. Storage at \$50.00 per day will be charged, beginning the day after notification

I take full responsibility for the operation of my high performance or racing car, acknowledging the dangers of operation therein & the potentially lethal consequences.

Owner or agent _____ Date _____

Payments to Fast Cars Ltd **Cost Summary**

Status: Completed Work Order	Labor	13840.00
Payments:	Parts	2689.92
	Sublet	621.14
	Tax	255.54
	Total	\$17406.60
	Payments	0.00
	Bal Due	17406.60

Thank you for choosing Fast Cars Ltd

202306000

Order Date 06/01/23 08:39 am

Completed: 06/30/23 09:10 am

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630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

CTL AUTOWHOSALE AUTO, LLC
9200 SUNSET BLVD

PH9
West Hollywood CA 90069
Mobile: 310-710-2536
Business: 310 274-2777

55 Alfa Romeo 1900 CSS ZAGAT

Last in 5/2/2023
Lic: ?/CA Cyl Eng
Vin: AR1900C01915 06/55
Eq:

Quotes

1 06/30/23 09:10am10476.55
LLC in person.

- 1) ENGINE
- 2) TRANSMISSION

Job01 PARTS Labor: \$0.00

32335A61	GROOVE LATHE TOOL-S	1.0 @	60.52 =\$	60.52	
469.013	O-RING, 7/16X16X1/16-N	2.0 @	0.28 =\$	0.56	
TC355010	35x50x10 SEAL-S	1.0 @	23.27 =\$	23.27	
TC48628	48X62X8 OIL SEAL-S	1.0 @	23.27 =\$	23.27	
6207-2RSNR	BEARING WITH CLIP-S	1.0 @	77.50 =\$	77.50	
891.5020.1	MULTI-SOLVENT-100-N	1.0 @	9.29 =\$	9.29	
2713N11	MILLING COOLANT-S	0.5 @	88.22 =\$	44.11	
135816053	5th SCYRO RING-S	1.0 @	250.00 =\$	250.00	488.52

Status: Completed Tech: 02

Job02 4850 SHIPPING Sublet: \$139.87

- JUN-02 LATHE TOOL
- JUN-02 DHL SHIPPING EXHAUST
- JUN-09 OIL SEALS
- JUN-09 BEARING
- JUN-19 MILLING COOLANT
- JUN-26 5TH SCHRO RING

Job03 MAY - 4530 MACHINE SHOP Labor: \$1,680.00

- MAY 30 - CONTINUE TO MODIFY THE VALVE GUIDES
- MAY 31 - COMPELETE THE VALVE GUIDE MODIFICATIONS PRIOR TO THE INTERNAL O-RING

Status: Completed Tech: 08

Job04 JUNE 1 - TECH#72 Labor: \$900.00

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Job04 JUNE 1 - TECH#72

JUNE 1 - DISASSEMBLE TRANSMISSION

Status: Completed Tech: 72

Job05 JUNE 2 - TECH#72

Labor: \$1,120.00

JUN 2 - REMOVE CASTING PLUGS FROM ENGINE BLOCK FOR CLEANING . CLEAN AND REMOVING HEAVY CORROSION

Status: Completed Tech: 72

Job06 JUNE 5 - TECH#10

Labor: \$540.00

JUN 5 - - FINISH DISASSEMBLY OF TRANS AND CLEAN PARTS FOR INSPECTION

Status: Completed Tech: 10

Job07 JUNE - 4530 MACHINE SHOP

Labor: \$4,060.00

JUN 2 - BEGIN TO MODIFY THE VALVE SEATS UP RECEPTION OF THE VALVES. MODIFY TWO VALVE SEATS THAT WERE UNDER SUSPICION OF A NON-AGRESSIVE HOLDING IN THE CYLINDER HEAD

JUN 5 - CONTINUE TO MODIFY THE VALVE SEATS

JUN 6 - CONTINUE TO MODIFY THE INTAKE AND EXHAUST VALVE SEATS

JUN 7 - COMPLETE THE CYLINDER HEAD VALVE SEATS

JUN 16 - REMODIFY THE EXHAUST VALVE SEATS ON THE CYLINDER HEAD

Status: Completed Tech: 08

Job08 JUNE 6 - TECH#10

Labor: \$360.00

JUN 6 - FINISH INSPECTION, CREATE PARTS LIST AND START PREPPING FOR REASSEMBLY ONCE PARTS ARRIVE

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Job08 JUNE 6 - TECH#10

Status: Completed Tech: 10

Job09 JUNE 6 - TECH#74 Labor: \$500.00

JUN 6 - STRIPPING ENGINE BLOCK. CLEANING AND PAINTING PARTS

Status: Completed Tech: 74

Job10 JUNE 6 - TECH#72 Labor: \$320.00

JUN 6 - ENGINE BLOCK PREPERATION FOR REBUILD

Status: Completed Tech: 72

Job11 4840 PLATING Sublet: \$303.75

JUN-25 CHROME PLATE MISC PARTS
INV# 17245

Job12 4825 HAZMAT Sublet: \$18.00

JUN-25 HAZMAT CHROME

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I acknowledge that the extraordinary value of my vehicle dictates that I maintain full liability & comprehensive insurance coverage while my vehicle is in possession of Fast Cars, Ltd. I understand that my insurance is the primary coverage & therefore I will not hold Fast Cars, Ltd. responsible for loss or damage to the vehicle or it's contents, in the case of accident, fire, theft, or any other cause beyond reasonable control. I authorize the employees of Fast Cars, Ltd. to operate my vehicle for the purposes of testing, inspection or delivery at my sole risk.

I acknowledge an expressed mechanics lien on this vehicle to secure payment to Fast Cars, Ltd. in the full amount due for repairs. I agree to pay reasonable attorney's fees if legal action becomes necessary to enforce the collection of debt. I agree to pay any difference between the total cost of repairs & payments made by my insurance company. Billing will be sent out on the completion of, biweekly or monthly basis dependant on the duration & work load. Billing is due & payable on receipt, absolutely no term applies. Interest, calculated at 10% per year will be charged on an unpaid balance. Storage at \$50.00 per day will be charged, beginning the day after notification

I take full responsibility for the operation of my high performance or racing car, acknowledging the dangers of operation therein & the potentially lethal consequences.

Owner or agent _____ Date _____

Payments to Fast Cars Ltd **Cost Summary**

Status: Completed Work Order	Labor	9480.00
Payments:	Parts	488.52
	Sublet	461.62
	Tax	46.41
	Total	\$10476.55
	Payments	0.00
	Bal Due	10476.55

Thank you for choosing Fast Cars Ltd

202306082

Order Date 07/03/23 10:11 am
Completed: 08/02/23 09:57 am

TRANSFERED TO A/P NO ADD

BAR #: AK105357
630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

CTL AUTOWHOSALE AUTO, LLC 9200 SUNSET BLVD PH9 West Hollywood CA 90069 Mobile: 310-710-2536 Business: 310 274-2777	55 Alfa Romeo 1900 CSS ZAGAT Last in 6/1/2023 Lic: ?/CA Cyl Eng Vin: AR1900C01915 06/55 Eq:
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Quotes 1 07/25/23 08:53am21636.20 LLC in person.
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- 1) ENGINE REBUILD
- 2) ENGINE BAY CLEAN UP
- 3) TRANSMISSION REBUILD
- 4) STEERING WHEEL

Job01 PARTS	Labor: \$0.00
-------------	---------------

470.25.40	COTTER PIN 2.5X40-N	6.0 @	0.25 =\$	1.50
470.32.40	COTTER PIN 3.2X40-N	3.0 @	1.80 =\$	5.40
765-2694	PERMATEX-S	1.0 @	28.57 =\$	28.57
NGW-HEX	NUT,HEX BLK OX-N	25.0 @	0.85 =\$	21.25
NGB-F	WASHER,FLAT-N	48.0 @	0.96 =\$	46.08
BGM-H	BOLT,HEX CAP BLK OX-N	15.0 @	0.85 =\$	12.75
24010	THREADLOCKER-S	1.0 @	18.50 =\$	18.50
ACID	BRUSH,FLUX-N	5.0 @	0.68 =\$	3.40
690.8460	BRUSH, WOOD HANDLE-N	2.0 @	5.30 =\$	10.60
SEM39143	TRIM BLACK-N	1.0 @	22.49 =\$	22.49
9307K55	grommet-N	1.0 @	2.20 =\$	2.20
164488	TAPE, FRICTION 1"-N	1.0 @	21.12 =\$	21.12
498000	SPREADER-S	1.0 @	7.41 =\$	7.41
209221	ACID-S	1.0 @	14.02 =\$	14.02
PARTS	MATERAILS-S	1.0 @	3.94 =\$	3.94
7291N33	28MM SNAP SEAL-S	1.0 @	14.44 =\$	14.44
33784A685	34MM PUNCH-S	1.0 @	47.46 =\$	47.46
CHMS-SS	SCREW,CH. HEAD MACH.-SS-N	2.0 @	0.35 =\$	0.70
GBL	WASHER, LOCK-N	5.0 @	0.90 =\$	4.50
SAND	BLASTING MEDIA-N	0.5 @	20.25 =\$	10.13
66-108	DULL ALUMINUM-N	2.0 @	31.34 =\$	62.68
7226	CUSTOM PISTON-S	4.0 @	350.00 =\$	1400.00
ALF-240-565-1650	PISTON ROD-S	4.0 @	295.00 =\$	1180.00
CCR1045	8.0MM CARB SHAFT-S	2.0 @	249.90 =\$	499.80
5972K48	6207-2RS BEARING-S	1.0 @	24.82 =\$	24.82
616-108-902-02	CARB REBUILD KIT-S	2.0 @	66.82 =\$	133.64
165SR400X	MICHELIN TIRE-S	5.0 @	256.02 =\$	1280.10

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202306082

Order Date 07/03/23 10:11 am
Completed: 08/02/23 09:57 am

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BAR #: AK105357
630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

Job01 PARTS

16E13	INNER TUBE-S	5.0 @	34.65	=\$	173.25
800654	POL GAS CYLINDER-S	1.0 @	8.76	=\$	8.76
160602	RUST ENCAPSULATOR-N	1.0 @	33.74	=\$	33.74
11175Z	PAINT, CHASSIS BL. SATIN-N	1.0 @	25.64	=\$	25.64
AR-2000-041	WATER PUMP KIT-S	1.0 @	474.00	=\$	474.00
196615	9V BATTERY-S	1.0 @	16.19	=\$	16.19
191606	4" CLIP BRUSH-S	1.0 @	21.05	=\$	21.05
5631N21	4" BRASS BRUSH-S	1.0 @	16.78	=\$	16.78
6284N11	BRUSH SET-S	1.0 @	35.57	=\$	35.57
7447	SCOTCH BRITE PAD RED-N	1.0 @	2.24	=\$	2.24
036.161	DIRKO SILICONE-N	0.5 @	31.92	=\$	15.96
SP201	PAINT, BLACK WRINKLE-N	0.5 @	20.32	=\$	10.16
WELDING	WELDING SUPPLY-N	1.0 @	25.00	=\$	25.00
616-108-901-02	CARB BASE GASKET-S	4.0 @	3.71	=\$	14.84
558.5047	TERMINAL, FEM. SPADE 1/4-N	2.0 @	0.39	=\$	0.78
558.5042	SPADE, MALE, 13G-N	2.0 @	0.28	=\$	0.56
79861766	DEGREASER-S	0.5 @	33.83	=\$	16.92
					5768.94

Status: Completed Tech: 02

Job02 JULY 5 - TECH#10

Labor: \$960.00

JUL 5 - MAKE TRANSMISSION GASKETS AND BEGIN REASSEMBLY

Status: Completed Tech: 10

Job03 JULY 6 - TECH#10

Labor: \$960.00

JUL 6 - CONTINUE ASSEMBLING TRANSMISSION, MEASURING FOR PROPER PRELOAD WITH SHIMS.

Status: Completed Tech: 10

Job04 JULY 7 - TECH#72

Labor: \$160.00

JUL 7 - PREPARE CYLINDER HEAD FOR PAINT AND ASSEMBLY. SPEAK WITH VENDORS REGARDING TIMELINE OF COMPONENTS

Status: Completed Tech: 72

Job05 JULY - 4530 MACHINE SHOP

Labor: \$4,600.00

----->----->----->---Continued on the next page--->----->----->----->

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630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

Job05 JULY - 4530 MACHINE SHOP

- JUL 10 - MODIFY A TRANSMISSION SPACER AND A TRANSMISSION LOCKNUT FOR THE DRIVEN SHAFT
- JUL 12 - MODIFY A THREADED PLUG TO BE WELDED IN THE TRANSMISSION GEAR SELECTOR HOUSING. SET UP THE TRANSMISSION COVER TO MODIFY A SLEEVED HOLE TO RECEIVE THE GEAR SHIFT ROD. NOTICING THE DEPTH OF BORE AND THE SCREW POSITIONING OUTLETS
- JUL 13 - MODIFY A SLEEVE TO TAKE UP FREE PLAY IN THE TRANSMISSION GEAR SELECTOR SHAFT AND PROVIDE A DECENT TIP IN THE SET SCREW
- JUL 14 - MOUNT AND TORQUE THE ENGINE BLOCK TORQUE PLATE IN POSITION AND READY TO SIZE HONE THE CYLINDER LINERS WHEN THE PISTONS ARRIVE. MOUNT THE STEERING WHEEL TO A MODIFIED FIXTURE AND DRILL THROUGH THE EIGHT RIVETS. MOUNT THE HUB ON A FIXTURE AND DRAW THE HUB CENTER FROM THE HUB OUTER SURROUND
- JUL 17 - REMOVE THE ANGLED FLANGE FROM THE STEERING HUB AND MODIFY THREE SECURING HOLES IN THE TOP SIDE
- JUL 21 - BEGIN TO SIZE HONE THE FOUR CYLINDER LINERS
- JUL 24 - COMPLETE THE CYLINDER SIZE HONING ON THE ENGINE BLOCK
- JUL 25 - DISMANTLE THE WATER PUMP PULLEY FROM THE SHAFT
- JUL 26 - MODIFY THE WATER PUMP PULLEY. WELDED SURFACES AND PREPARE FOR TE INSTALLATION OF AN INSERT TO ACT AS A SHAFT SUPPORT

Status: Completed Tech: 08

Job06 JULY 12 - TECH#85

Labor: \$150.00

JUL 12 - SANDBLASTED PARTS. CLEANED HARDWARE. PAINTED PARTS Technician: BENALCAZAR, ADAM
License #: 85

Status: Completed Tech: 85

Job07 JULY 12 - TECH#10

Labor: \$960.00

JUL 12 - FINAL ASSEMBLY - FOUND SHIFT LEVER UNIT LOOSE FITTING, DISASSEMBLED GEAR AND GAVE TO MACHINE SHOP TO BUSH CASTING FOR A TIGHTER FIT.

Status: Completed Tech: 10

Job08 JULY 12 - TECH#84

Labor: \$960.00

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202306082

Order Date 07/03/23 10:11 am
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Redondo Beach, Ca 90278
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Job08 JULY 12 - TECH#84

JUL 12 - -WASH/DEGREASE ENGINE BAY
-REMOVE ALL HOSE MOUNTING CLAMPS AND HARDWARE TO CLEAN AND PAINT (GAVE TO ADAM)
-REMOVE IGNITION COILS (2)
-WAX AND GREASE REMOVE ENTIRE ENGINE BAY (PAINT PREP)
-SAND AND PAINT (SPOT REFINISH BAD AREAS WHERE PEELING OR DAMAGED, DID NOT PAINT ENTIRE BAY)
-SAND/CLEAN COPPER GAS LINE
-WIRE BRUSH/CLEAN FITTINGS
-START MAKING NEW WIRE LOOM WITH FABRIC TAPE (FINISH TOMORROW) Technician: MIKE MURPHY
License #: 84

Status: Completed Tech: 84

Job09 JULY 12 - TECH#64

Labor: N/C

JUL 12 -ASSIT TO CLEAN UP ENGINE BAY

Status: Completed Tech: 64

Job10 4850 SHIPPING

Sublet: \$180.63

JUL-14 PUNCH
JUL-20 PISTONS
JUL-24 PISTON ROD SET
JUL-27 CARB SHAFTS
JUL-27 BRUSH SET
JUL-29 WATER PUMP KIT
AUG-01 GEGREASER

Job11 JULY 13 - TECH#84

Labor: \$960.00

JUL 13 - -FINISH WRAPPING WIRE HARNESS
-PAINT BRAKE FLUID RESERVOIR
-INSTALL NEW ITALIAN FLAG ROOF DECAL
-MOUNT CABLE TIE DOWN BRACKETS
-MAKE GROMMET FOR FIRE WALL. HAD TO ORDER ONE FOR SECOND HOLE
-PAINT MOUNTING HARDWARE
-ASSIST WITH STEERING WHEEL DIRECTIONS WITH MACHINE SHOP
-WIRE BRUSH (CLEAN) ALL OTHER FITTINGS AND HARDWARE
-APPLY DETAIL SHINE AND FINAL WIPE DOWN Technician: MIKE MURPHY License #: 84

Status: Completed Tech: 84

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Phone: 310-937-6700 FAX: 310-376-3392

Job12 JULY - 4540 METAL SHOP Labor: \$320.00

JUL 13 - PREPPED AND WELEDED BUNG TO SHIFTER HOUSING
JUL 25 - PREPPED AND BEGAN REPAIRING CRACK ON WATER PUMP PULLEY
JUL 26 - FINISHED WELD REPAIR ON PUMP PULLEY

Status: Completed Tech: 41

Job13 JULY 13 - TECH#85 Labor: \$300.00

JUL 13 - PAINTED BRACKETS. WRAPPED WIRING HARNESS IN FABRIC TAPE AND INSTALLED BRACKETS.
DISASSEMBLE STEERING WHEEL. SAND BLASTED HARDWARE Technician: MIKE MURPHY License #: 84

Status: Completed Tech: 84

Job14 JULY 13 - TECH#72 Labor: \$640.00

JUL 13 - DISASSEMBLE VALVE COVERS FOR PAINT. DISASSEMBLE REAR ENGINE BLOCK FOR PAINTING.
BEGIN PREPERATION FOR CARBURETOR REBUILD

Status: Completed Tech: 72

Job15 JULY 17 - TECH#85 Labor: \$112.50

JUL 17 - WORK WITH MACHINE SHOP. CREATE DIAGRAM FOR NEW HUB FOR STEERING WHEEL.
Technician: BENALCAZAR, ADAM License #: 85

Status: Completed Tech: 85

Job16 JULY 18 - TECH#82 Labor: \$300.00

JUL 18 - CLEANED PARTS USING WIRE BRUSH. APPLIED WAX AND GREASE REMOVER. APPLIED PAINT.
STRIPPED PARTS

Status: Completed Tech: 82

Job17 JULY 19 - TECH#82 Labor: \$300.00

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Job17 JULY 19 - TECH#82

JUL 19 - DID FINAL COAT OF PAINT ON NINE COMPONENTS.
STRIPPED PAINT FROM VALVE COVERS AND MANIFOLD.

Status: Completed Tech: 82

Job18 JULY 24 - TECH#74 Labor: \$500.00

JUL 24 - CLEANING ENGINE BLOCK. PREPARING ENGINE BLOCK FOR PAINT PAINT BLOCK

Status: Completed Tech: 74

Job19 JULY 24 - TECH#82 Labor: \$200.00

JUL 24 - CLEANED TIMING CHAIN COMPONENTS AND PREPPED. USED WIRE BRUSH AND RAZOR TO REMOVE
LEFT OVER DEBRIS. USED PREP SPRAY TO CLEAN. PAINTED COMPONENTS

Status: Completed Tech: 82

Job20 JULY 25 - TECH#12 Labor: \$160.00

JUL 25 - -RECEIVED CARBS FOR REBUILD. INSPECTED AND ORDERED NEW PARTS.

Status: Completed Tech: 12

Job21 JULY 25 - TECH#72 Labor: \$960.00

JUL 25 - VERIFY CLEARANCE BETWEEN PISTON AND ROD ASSEMBLY. PREPARE CONNECTING RODS. PREP
ENGINE BLOCK FOR ASSEMBLY. WORK WITH PARTS DEPARTMENT ABOUT MACHINE REQUIREMENTS FOR
CRANKSHAFT.

Status: Completed Tech: 72

Job22 JULY 25 - TECH#82 Labor: N/C

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Job22 JULY 25 - TECH#82

JUL 25 - SANDBLASTED PARTS FOR ENGINE DEPARTMENTS

Status: Completed Tech: 82

Job23 JULY 26 - TECH#74

Labor: \$200.00

JUL 26 - REMOVED RUST FROM SHEET METAL OIL PAN. PREPPED AND PAINTED

Status: Completed Tech: 74

Job24 JULY 26 - TECH#82

Labor: \$200.00

JUL 26 - SANDBLASTED COMPONENTS. PAINTED TIMING COVER AND TIMING COMPONENTS. CLEANED OUT THE OIL FILTER HOUSING AND GASKET SURFACES. CLEANED INNER GASKET SURFACES. MASKED OFF SOME AREAS AND PREPPED FOR PAINT. PAINTED WITH ALUMINUM PAINT

Status: Completed Tech: 82

Job25 JULY 26 - TECH#72

Labor: \$960.00

JUL 26 - FIT PISTON RINGS TO ENGINE BLOCK. INSTALL PISTON RINGS TO PISTONS. BUILD PISTONS AND RODS. INSTALL PISTONS AND RODS TO ENGINE BLOCK.

Status: Completed Tech: 72

Job26 JULY 27 - TECH#74

Labor: \$375.00

JUL 27 - PREPPED, MASKED, AND PAINTED HEAD

Status: Completed Tech: 74

Job27 JULY 27 - TECH#72

Labor: \$800.00

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Job27 JULY 27 - TECH#72

JUL 27 - BEGIN FITTING BLOCK WITH COOLANT PIPES. MODIFY MANUFACTURED PLATES FOR INSTALL. ENGINE ASSEMBLY.

Status: Completed Tech: 72

Job28 JULY 27 - TECH#85 Labor: N/C

JUL 27 - PUT CAR ON JACK STANDS. TOOK OFF WHEELS AND TAGGED THEM. BAGGED VALVE STEM CAPS AND GAVE TO PARTS DEPARTMENT. Technician: BENALCAZAR, ADAM License #: 85

Status: Completed Tech: 85

Job29 JULY 27 - TECH#82 Labor: N/C

JUL 27 - ASSISTED INSTALLING SIDE PLATE ON BLOCK. RESIZED THREAD AND CUT GASKET TO THREAD SIZE

Status: Completed Tech: 82

Job30 JULY 27 - TECH#12 Labor: \$160.00

JUL 27 - --CONTINUED WITH CARB REBUILD

Status: Completed Tech: 12

Job31 JULY 28 - TECH#84 Labor: \$160.00

JUL 28 - --APPLY DECAL TO TRUNK Technician: MIKE MURPHY License #: 84

Status: Completed Tech: 84

Job32 JULY 28 - TECH#85 Labor: N/C

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Job32 JULY 28 - TECH#85

JUL 28 - REMOVED LICENSE PLATE LIGHT AND TRUNK LATCH SO TECH COULD ADD DECAL. THEN REINSTALLED LICENSE PLATE LIGHT AND TRUNK LATCH Technician: BENALCAZAR, ADAM License #: 85

Status: Completed Tech: 85

Job33 JULY 28 - TECH#72

Labor: \$800.00

JUL 28 - DISASSEMBLE WATER PUMP. CLEAN WATER PUMP HOUSING. PREP HOUSING FOR PAINT. REASSEMBLE WATER PUMP SHAFT.

Status: Completed Tech: 72

Job34 JULY 31 - TECH#72

Labor: \$960.00

JUL 31 - PREPARE CYLINDER HEAD FOR INSTALLATION. REMOVE OVER SPRAY PAINT FROM HEAD. LEVEL SEALING SURFACES FROM PREVIOUS DAMAGE AND REPAIRS

Status: Completed Tech: 72

Job35 4820 GENERAL REPAIR

Sublet: \$300.00

AUG-01 DISMOUNT, MOUNT AND BALANCE FIVE TIRES
INV# 1217

I agree to pay reasonable attorney fees if legal action becomes necessary to enforce collection of debt. All warranties on products sold hereby are those made by the manufacturer. Fast Cars Ltd. hereby expressly disclaims all warranties, either expressed or implied, including implied warranty of merchantability or fitness for any items on this invoice. Should I Choose to use Visa/Master card or American Express for payment of this invoice, it is understood that I will be responsible for any credit card processing fees.

Work accepted by _____ Date _____

Fast Cars, Ltd. offers service & restoration for the most unique, complex & expensive automobiles made. The business philosophy of this company is to offer the highest standard of work available without compromise. The guidelines of the State of California,

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Order Date 07/03/23 10:11 am
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guidelines of the State of California, Consumer Protection Act covering automotive repair & do not take into consideration the unique characteristics of the automobiles nor the long term nature of the work performed by this company. Therefore there are unique stipulations imposed by Fast Cars, Ltd.

As the owner or authorized agent of the above referenced automobile, I authorize the repair or restoration work detailed above, along with the necessary parts & materials. I also request the examination of any system that may appear to be deficient.

I acknowledge the unique hand built nature of my automobile & understand that it is impossible for Fast Cars, Ltd. to estimate the exact cost of repairs. Therefore I agree that this estimate is an approximation of charges & is not a binding absolute ceiling to the final cost of repairs or restoration.

I acknowledge that the extraordinary value of my vehicle dictates that I maintain full liability & comprehensive insurance coverage while my vehicle is in possession of Fast Cars, Ltd. I understand that my insurance is the primary coverage & therefore I will not hold Fast Cars, Ltd. responsible for loss or damage to the vehicle or it's contents, in the case of accident, fire, theft, or any other cause beyond reasonable control. I authorize the employees of Fast Cars, Ltd. to operate my vehicle for the purposes of testing, inspection or delivery at my sole risk.

I acknowledge an expressed mechanics lien on this vehicle to secure payment to Fast Cars, Ltd. in the full amount due for repairs. I agree to pay reasonable attorney's fees if legal action becomes necessary to enforce the collection of debt. I agree to pay any difference between the total cost of repairs & payments made by my insurance company. Billing will be sent out on the completion of, biweekly or monthly basis dependant on the duration & work load. Billing is due & payable on receipt, absolutely no term applies. Interest, calculated at 10% per year will be charged on an unpaid balance. Storage at \$50.00 per day will be charged, beginning the day after notification

I take full responsibility for the operation of my high performance or racing car, acknowledging the dangers of operation therein & the potentially lethal consequences.

Owner or agent _____ Date _____

Payments to Fast Cars Ltd

Cost Summary

Status: Completed Work Order

Payments:

Labor	18117.50
Parts	5768.94
Sublet	480.63
Tax	548.05
Total	\$24915.12
Payments	0.00
Bal Due	24915.12

Thank you for choosing Fast Cars Ltd

TRANSFERED TO A/P NO ADD

BAR #: AK105357
630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

CTL AUTOWHOSALE AUTO, LLC 9200 SUNSET BLVD	55 Alfa Romeo 1900 CSS ZAGAT Last in 7/3/2023 Lic: ?/CA Cyl Eng Vin: AR1900C01955 06/55 Eq:	Quotes 1 09/08/23 08:44am35941.11 LLC in person.
PH9 West Hollywood CA 90069 Mobile: 310-710-2536 Business: 310 274-2777		

1) PREP FOR COLORADO

Job01 PARTS / SPARE FOR RALLY Labor: \$0.00

BPR6ES	SPARK PLUG, NGK 7131-N	8.0 @	4.40 = \$	35.20	
40007	FACET FUEL PUMP-S	2.0 @	149.43 = \$	298.86	
17-7714U	1/4X5/16 BARB-S	4.0 @	3.63 = \$	14.52	
LMS268	STARTER-S	1.0 @	438.75 = \$	438.75	
ALF004	ALTERNATOR-S	1.0 @	938.25 = \$	938.25	
6186K131	34" V-BELT-S	2.0 @	17.48 = \$	34.96	
PNX-2848	PERTRONIX IGNITION-S	1.0 @	202.48 = \$	202.48	
40511	IGNITION COIL-S	2.0 @	67.48 = \$	134.96	
IG026	CONDENSOR-S	1.0 @	8.77 = \$	8.77	
102-200	FT BRAKE HOSE-S	2.0 @	24.92 = \$	49.84	
102-201	RR BRAKE HOSE-S	1.0 @	30.07 = \$	30.07	
101-019	THERMOSTAT-S	1.0 @	17.61 = \$	17.61	
750.023	V/C NUT-S	2.0 @	61.88 = \$	123.76	
102-041	LOWER HOSE-S	2.0 @	67.90 = \$	135.80	
102-016	POINTS-S	1.0 @	77.35 = \$	77.35	
D-212RF	DIST ROTOR-S	1.0 @	19.18 = \$	19.18	
136191120	DIST CAP-S	2.0 @	65.54 = \$	131.08	
51183	OIL FILTER-S	2.0 @	20.74 = \$	41.48	
137644	CAP,RADIATOR-N	1.0 @	33.99 = \$	33.99	
2H49003	LED HEAD LIGHT-S	2.0 @	37.50 = \$	75.00	
530004	HDX TOTE-S	1.0 @	17.83 = \$	17.83	
3032	FUEL FILTER-S	2.0 @	9.57 = \$	19.14	
7524	BATTERY-S	1.0 @	184.28 = \$	184.28	
7320403	BATTERY HOLD DOWN KIT-S	1.0 @	40.56 = \$	40.56	3103.72

Status: Completed Tech: 02

Job02 PARTS Labor: \$0.00

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202308011

Order Date 08/02/23 09:59 am
Completed: 09/06/23 01:55 pm

TRANSFERED TO A/P NO ADD

BAR #: AK105357
630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

Job02 PARTS

NGD-FW	WASHER,WAVE-N	26.0 @	0.90 =\$	23.40
RHPOLY8X10	POLYAMIDE 8MM-N	3.0 @	7.07 =\$	21.21
7010.0800	FITTING, 8MM BARB-N	2.0 @	23.38 =\$	46.76
9256T35	S/S FERRUELS-S	4.0 @	1.25 =\$	5.00
3234SOL	SOLEX PUMP JET-S	4.0 @	43.20 =\$	172.80
9402K21	1/64 GASKET PAPER-S	1.0 @	19.91 =\$	19.91
GBL	WASHER, LOCK-N	72.0 @	0.90 =\$	64.80
NGB-F	WASHER, FLAT-N	113.0 @	0.96 =\$	108.48
NGW-HEX	NUT, HEX BLK OX-N	64.0 @	0.85 =\$	54.40
BPR6ES	SPARK PLUG, NGK 7131-N	4.0 @	3.91 =\$	15.64
SP201	PAINT, BLACK WRINKLE-N	1.0 @	20.32 =\$	20.32
407.4	WASHER, FLAT 4MM-N	6.0 @	0.05 =\$	0.30
26334	TAPE, 1" MASK GREEN-N	1.0 @	13.18 =\$	13.18
NGD-FW	WASHER,WAVE-N	8.0 @	0.90 =\$	7.20
250 010 702	WIRE, Spark Plug 7MM-N	10.0 @	2.25 =\$	22.50
ST113	SPARK, PLUG TERMINAL-N	4.0 @	0.72 =\$	2.88
ST26	SPARK PLUG TERMINALS-N	6.0 @	0.68 =\$	4.08
SPP15	BOOTS, SPARK PLUG-N	4.0 @	3.65 =\$	14.60
TN7	BOOT, DIST. CAP-N	6.0 @	0.51 =\$	3.06
14541585	CARB , IDLE,AIR, JET K-S	1.0 @	289.11 =\$	289.11
SAND	BLASTING MEDIA-N	1.0 @	20.25 =\$	20.25
48	FUEL, LINE 8MM YELLOW-N	36.0 @	17.48 =\$	629.28
ACID	BRUSH, FLUX-N	1.0 @	0.68 =\$	0.68
6186K131	34" V-BELT-S	2.0 @	17.48 =\$	34.96
BGM-H	BOLT, HEX CAP BLK OX-N	28.0 @	0.85 =\$	23.80
8072T66	BLASTING MEDIA-S	1.0 @	35.99 =\$	35.99
80312	ASSEMBLY LUBE-N	1.0 @	14.47 =\$	14.47
460.16.20	WASHER, COPPER 16X20MM-N	1.0 @	0.43 =\$	0.43
460.22.29	WASHER, COPPER 22X29-N	1.0 @	1.04 =\$	1.04
539.12.20	CLAMP, NORMA 12X20-N	1.0 @	1.95 =\$	1.95
460.16.22	WASHER, COPPER 6X22-N	2.0 @	0.98 =\$	1.96
475.2.12	SPRING, SPLIT 2X12-N	2.0 @	0.25 =\$	0.50
470.32.25	PIN, COTTER 3.2X25-N	4.0 @	0.11 =\$	0.44
NGW-HEX	NUT, HEX BLK OX-N	35.0 @	0.85 =\$	29.75

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Fast Cars Ltd

Invoice No.

202308011

Order Date 08/02/23 09:59 am
Completed: 09/06/23 01:55 pm

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BAR #: AK105357
630 Mary Ann Drive
Redondo Beach, Ca 90278
Phone: 310-937-6700 FAX: 310-376-3392

Job03 JULY - 4540 MACHINE SHOP

Labor: \$375.00

JUL 31 - MODIFY THE TWO REMAINING PINS IN THE INSTALLED SLEEVE BEFORE HONING THE INNER DIAMETER TO SIZE

Status: Completed Tech: 08

Job04 AUGUST - 4530 MACHINE SHOP

Labor: \$3,610.00

AUG 1 - DISMANTLE THE VARIABLE LASH VALVES WHICH DONT PROVIDE THE BASE CIRCLE . CLEARANCE AND INSPECT

AUG 2 - MODIFY THE PRESETS ON THE ADJUSTABLE VALVE LASH SETTINGS TO CLEAR THE CAN BASE LINES. ACHIEVED THIS BY EXTENDING THE INTERNAL VALVE THREAD DEPTHS

AUG 11 - MODIFY A TIMING SPACER AND FLANGE

AUG 22 - MODIFY THE OIL FILTER HOUSING SEALING PLATES ON THE FILTER NEAR SIDE

AUG 28 - BEGIN TO MODIFY THE STEERING WHEEL HUB INCORPORATING THE MORSE TAPER AND THE KEY-WAY GROOVE INTERNALLY. RE-MODIFY EXTRA OIL HOSES IN OIL FILTER FLANGE

AUG 29 - MODIFY THE STEERING WHEEL HUB TO A NINETY PERCENT FINISHED CONDITION. LEAVING THE STUD BOLT HOLE CIRCLE AND TWO REMOVING HOLES REMAINING

AUG 30 - MODIFY THE SIX-BOLT HOLE CIRCLE CLUTCH PATTERN AND INSTALL TIME SERTS. COMEPLTE THE ACTUAL STEERING WHEEL HUB AND BEGIN THE MODIFICATION OF THE HORN ASSEMBLY.

AUG 31 - MODIFY THE LANCIA HORN INSERT TO LOCATE IN THE STEERING HUB ASSEMBLY AND MODIFY FOUR EXTRA DELRON HEXAGONAL COVER RETAINERS. MODIFY AN INSERT FOR A KNOB

Status: Completed Tech: 08

Job05 4840 PLATING

Sublet: \$450.00

JUL-24 ELECTROLESS NICKEL CARB PARTS
INV# 61014

Job06 4825 HAZMAT

Sublet: \$40.00

JUL-24 HAZMAT ELECTROLESS NICKEL

Job07 JULY 31 - TECH#82

Labor: N/C

JUL 31 - CLEANED ENGINE BLOCK GASKETS OF DEBRIS

Status: Completed Tech: 82

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Job08 AUGUST - 4530 METAL SHOP

Labor: \$250.00

AUG 4 - WORKED ON VELOCITY STACK MOUNTING PLATES
AUG 7 - SILVER SOLDERED FUEL LINE FITTINGS. WORKED ON CARD BELLS

Status: Completed Tech: 41

Job09 4850 SHIPPING

Sublet: \$282.46

AUG-04 8X1.25 BOTS
AUG-07 GASKET PAPER
AUG-10 YELLOW FUEL LINE
AUG-14 CARB PARTS E-BAY
AUG-17 FUEL PUMPS
AUG-17 V-BELTS
AUG-17 BLASTING MEDIA
AUG-21 MOTOR MOUNT, HOSES
AUG-21 175 VALVE SET
AUG-24 DIST ROTOR
AUG-24 DIST CAP
AUG-24 HEADLAMP ASSY
AUG-24 6061 ALUMINUM
AUG-25 4-1/2 STEEL ROD
AUG-30 CARB LINK
AUG-31 EXHAUST TIPS
AUG-31 STEEL TURNBUCKEL

Job10 AUGUST 1 - TECH#72

Labor: \$960.00

AUG 1 - WORK WITH MACHINE SHOP REGARDING MACHINING REQUIREMENTS FOR WATER PUMP SHAFT AND REQUIREMENTS FOR VALVE GEOMETRY CORRECTION. ASSEMBLE AND DISASSEMBLE CYLINDER HEAD AND WATER PUMP AS NEEDED

Status: Completed Tech: 72

Job11 AUGUST 1 - TECH#12

Labor: N/C

AUG 1 - -CHECKED ALL JETTING AND VERIFIED SIZING. NOTED THAT 2 PUMP JETS WERE DAMAGED AND INCORRECT ONES WERE SUPPLIED. INVENTORIED PLATED HARDWARE, NOTED INCORRECT PLATING AND MISSING HARDWARE. RESEARCHED CARBURATORS.

Status: Completed Tech: 12

Job12 AUGUST 2 - TECH#64

Labor: N/C

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Job12 AUGUST 2 - TECH#64

AUG 2 - -MEASURED AND RESEARCHED HUB ADAPTER FOR NEW NARDI BRAND STEERING WHEEL, STEERING WHEEL IS SMALLER THAN ORIGINAL

Status: Completed Tech: 64

Job13 AUGUST 2 - TECH#72

Labor: \$800.00

AUG 2 - ASSEMBLE CYLINDER HEAD. INSTALL CAM SHAFT. BEGIN SETTING VALVE LASH

Status: Completed Tech: 72

Job14 AUGUST 2 - TECH#12

Labor: N/C

AUG 2 - -LOCATED MISSING HARDWARE AND ORDERED NEEDED PARTS. CHECKED FITMENT OF AIR HORNS, FAILED. GAVE TO FABRICATOR TO CORRECT FITMENT. BEGAN PREPARING HARDWARE FOR PLATING. NOTE: WILL PLATE TO MATCH PREVIOUSLY PLATED HARDWARE. BEGAN CLEANING PARTS IN SONIC CLEANER.

Status: Completed Tech: 12

Job15 AUGUST 3 - TECH#72

Labor: \$960.00

AUG 3 - CONTINUE SETTING VALVE LASH. TIME CAMSHAFTS TO BASE. COAT CYLINDER HEAD GASKET. INSTALL CYLINDER HEAD

Status: Completed Tech: 72

Job16 AUGUST 4 - TECH#72

Labor: \$750.00

AUG 4 - PLUG OPEN HOLES IN BLOCK WITH THREADED PLUGS. LEVEL PLUGS WITH FILE. INSTALL INTERMEDIATE GEAR. REBUILD TIMING CHAIN TENSIONER. INSTALL TIMING CHAIN TENSIONER

Status: Completed Tech: 72

Job17 AUGUST 7 - TECH#72

Labor: \$750.00

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Job23 AUGUST 7 - TECH#12

Labor: \$320.00

AUG 7 - --CONTINUED WITH CARB REBUILD.

Status: Completed Tech: 12

Job24 AUGUST 10 - TECH#72

Labor: N/C

AUG 10 - INSTALL CRANKSHAFT. INSTALL CONNECTING ROD CAPS. RESET TIMING CHAIN SYSTEM

Status: Completed Tech: 72

Job25 AUGUST 11 - TECH#72

Labor: \$900.00

AUG 11 - WORK WITH MACHINE SHOP TO DESIGN TIMING SPACER COMPONENTS. FLATTEN OIL PUMP HOUSING AND COVER. REBUILD OIL PUMP. INSTALL OIL PUMP. DESIGN SOLUTION FOR MISSING FACTORY SPARK PLUG WIRE

Status: Completed Tech: 72

Job26 AUGUST 14 - TECH#72

Labor: \$750.00

AUG 14 - SET CAM TIMING. PREP OIL PICKUP FOR INSTALL. PREP OIL PAN FOR INSTALL

Status: Completed Tech: 72

Job27 AUGUST 15 - TECH#72

Labor: \$800.00

AUG 15 - FABRICATE GASKETS FOR OIL PUMP PICKUP. INSTALL OIL PUMP PICKUP. INSTALL FRONT TIMING COVER. INSTALL BELL HOUSING. INSTALL OIL PAN. DEBREED RESIDUAL SEALANT. MOUNT ENGINE TO DYNO CART

Status: Completed Tech: 72

Job28 AUGUST 15 - TECH#64

Labor: \$240.00

AUG 15 - --BEGAN PREPPING BACK UP PARTS FOR COLORADO GRAND, ORDERED BACK UP ALTERNATOR AND STARTER, SENT ORIGINAL GENERATOR AND STARTER FOR TEST AND REBUILD
-REPLACED FUEL PUMP AND ORDERED BACK UP, REPLACED FUEL HOSES, WIRED NEW PUMP

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Job28 AUGUST 15 - TECH#64

-REPLACED FUEL PUMP AND ORDERED BACK UP, REPLACED FUEL HOSES, WIRED NEW

Status: Completed Tech: 64

Job29 AUGUST 16 - TECH#81

Labor: \$320.00

AUG 16 - INSTALLED FUEL PUMP, AND INSTALLED AND SECURED FUEL HOSES

Status: Completed Tech: 81

Job30 AUGUST 16 - TECH#74

Labor: N/C

AUG 16 - PREP AND PAINT OF ENGINE PARTS. STRIPPING, BLACK OXIDE. CLEANING, PAINTING.

Status: Completed Tech: 74

Job31 AUGUST 16 - TECH#64

Labor: N/C

AUG 16 - -INSPECTED CLUTCH DISK AND PLATE, FOUND HOT SPOTS AND UNEVEN WEAR, RESEARCHED REPLACEMENT OPTIONS

Status: Completed Tech: 64

Job32 AUGUST 16 - TECH#72

Labor: \$640.00

AUG 16 - PREP ENGINE FOR DYNO. MAKE ADAPTORS FOR PRESSURE TEMP. INSTALL FLYWHEEL

Status: Completed Tech: 72

Job33 AUGUST 16 - TECH#12

Labor: \$320.00

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Job33 AUGUST 16 - TECH#12

AUG 16 - -CONTINUED WITH CARB REBUILD. FINISHED RESURFACING FIRST CARB. BEGAN THROTTLE SHAFT REPAIR.

Status: Completed Tech: 12

Job34 AUGUST 17 - TECH#72 Labor: \$480.00

AUG 17 - INSTALL VALVE COVER INSTALL INTAKE MANIFOLD. INSTALL VACUUM BALANCE TUBE.

Status: Completed Tech: 72

Job35 AUGUST 17 - TECH#64 Labor: \$160.00

AUG 17 - -CONTINUED COLORADO GRAND PREP FOR SPARE PARTS

Status: Completed Tech: 64

Job36 AUGUST 17 - TECH#12 Labor: \$320.00

AUG 17 - -CLEANED PARTS AND COATED HARDWARE IN BLACK OXIDE FINISH. INSTALLED NEW SUPERSEDED PUMP JETS AND MODIFIED TO FIT. INSTALLED ALL JETTING AND BEGAN FITTING THROTTLE SHAFT AND PLATES.

Status: Completed Tech: 12

Job37 AUGUST 17 - TECH#81 Labor: \$640.00

AUG 17 - CLEANED AND RESTORED GEAR BOX BELL ASSEMBLY, LEVEL, THROW OUT BEARING, PINS, NUSTS, AND WASHERS. SAND BLASTED PARTS, BLACK OXIDATION AND REFURBISHED PARTS WITH METAL BRUSH. REASSEMBLED EVERYTHING. INSTALLED CLUTCH CABLE AND LUBED IT.

Status: Completed Tech: 81

Job38 AUGUST 18 - TECH#12 Labor: \$160.00

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Job38 AUGUST 18 - TECH#12

AUG 10 - -CONTINUED WITH CARB REBUILD.

Status: Completed Tech: 12

Job39 AUGUST 18 - TECH#72

Labor: \$750.00

AUG 18 - FINISH SPARK PLUG WIRE LOOM. INSTALL VALVE COVER. INSTALL DISTRIBUTOR. INSTALL SPARK PLUG WIRE LOOM. INSTALL EX MANIFOLD. LOCATE EXTERIOR PIPING FOR DYNO USE. DEBREED GASKET SEAMS. REWORK VACUUM ADVANCE FEED LINE

Status: Completed Tech: 72

Job40 4845 REBUILD

Sublet: \$480.00

AUG-22 CHECK STARTER--OK.
REBUILD GENERATOR AND VOLTAGE REGULATOR
INV# 537726

Job41 AUGUST 22 - TECH#72

Labor: \$800.00

AUG 22 - DYNO PREP
INSTALL EXHAUST COLLECTOR/MUFFLER. DESIGN OIL FILTER SYSTEM PARTS. WORK WITH MACHINE SHOP TO DETERMINE MACHINING REQUIREMENTS FOR OIL FILTER SYSTEM. LOCATE SEALS REQUIRED FOR REWORKED OIL FILTER SYSTEM

Status: Completed Tech: 72

Job42 AUGUST 23 - TECH#72

Labor: \$900.00

AUG 23 - WORK WITH MACHINE SHOP WITH OIL FILTER SYSTEM COMPONENTS. MODIFY CARB LINKAGE FOR DYNO. INSTALL CARBS. CORRECT FUEL LEAKS. TEST DYNO SETUP

Status: Completed Tech: 72

Job43 4820 - GENERAL REPAIR

Sublet: \$265.00

8/16

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Job43 4820 - GENERAL REPAIR

MODIFY FRONT MOUNTS FOR ENGINE DYNO STAND
INV#2367

Job44 AUGUST 21 - TECH#12 Labor: \$320.00

AUG 21 - -RECEIVED AIRHORNS FROM FABRICATOR. MADE NEW SCREENS FOR EACH AIR HORN. SAND BLASTED PARTS AND SOLDERED TOGETHER. GATHERED THE REST OF THE HARDWARE AND SENT OUT FOR PLATING. MADE NEW BRASS FILTERS FOR FUEL LINE.

Status: Completed Tech: 12

Job45 AUGUST 22 - TECH#12 Labor: \$480.00

AUG 22 - -FINALIZED FIRST CARB. BEGAN RESURFACING SECOND CARB. CLEANED PARTS. INSTALLED THROTTLE PLATE AND SET BALANCE ON FLOW BENCH. FINISHED ASSEMBLING CARB.

Status: Completed Tech: 12

Job46 AUGUST 23 - TECH#12 Labor: \$320.00

AUG 23 - -RECEIVED PLATING AND INSPECTED, PASS. FINALIZED CARB ASSEMBLY. CLEANED AND PAINTED AFTERMARKET THROTTLE PLATES AND LINKAGE. NOTE: WILL NEED TO LOCATE CORRECT LINKAGE.
-INSTALLED CARBS ON MANIFOLD AND TOOK MEASUREMENTS FOR FUEL LINE. CUT NEW COHLINE FUEL HOSE AND FACTORY FUEL HOSE TO LENGTH. CUTTED FACTORY LINE AND FITTED COHLINE IN FACTORY FUEL LINE. REPAIRED BENT COLLARS AND PRESSED NEW FUEL LINE TOGETHER. TEST FIT ON CARBS, PASS.

Status: Completed Tech: 12

Job47 AUGUST 24 - TECH#12 Labor: \$320.00

AUG 24 - -RALLY PREP.
-ASSISTED TECH WITH LINKAGE SET UP ON ENGINE DYNO. REMOVED ALL NEEDED THROTTLE LINKAGE FROM LONER VEHICLE. RESEARCHED CORRECT LINKAGE AVAILABILITY.

Status: Completed Tech: 12

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Job48 AUGUST 24 - TECH#72 Labor: \$750.00

AUG 24 DYNO TIME

Status: Completed Tech: 72

Job49 AUGUST 25 - TECH#72 Labor: \$750.00

AUG 25 - DYNO RUNNING

Status: Completed Tech: 72

Job50 AUGUST 25 - TECH#74 Labor: N/C

AUG 25 - TIGHTEN AIRBOX ON ALFA. REMOVE THROTTLE LINKAGE

Status: Completed Tech: 74

Job51 AUGUST 25 - TECH#84 Labor: \$320.00

AUG 25 - -FABRICATE BRACKETS FOR USB CHARGER
-MOUNT TO CAR Technician: MIKE MURPHY License #: 84

Status: Completed Tech: 84

Job52 AUGUST 28 - TECH#64 Labor: \$450.00

AUG 28 - -PREPPED ENGINE AND ENGINE BAY FOR INSTALL

Status: Completed Tech: 64

Job53 AUGUST 28 - TECH#84 Labor: \$750.00

AUG 28 - -REMOVE JACK STANDS AND MOVE CAR TO RACK
-BLAST AND PAINT IGNITION COIL BRACKETS
-MOUNT IGNITION COILS TO FIREWALL
-WIRE USB ASSEMBLY TERMINALS AND INSTALL TO DASH
-PREP/PAINT ACCELERATOR LINKAGE
-BLAST/PREP REMAINING BRACKETS AND OIL DIP STICK TO BE PAINTED BLACK TOMORROW

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Job53 AUGUST 28 - TECH#84

TOMORROW
-REMOVE HOOD
-REMOVE OIL LINE
-CLEAN FITTINGS

Status: Completed Tech: 84

Job54 AUGUST 28 - TECH#72 Labor: \$450.00

AUG 28 - DYNO TEARDOWN.

Status: Completed Tech: 72

Job55 AUGUST 28 - TECH#12 Labor: \$320.00

AUG 28 - -ASSISTED WITH REPAIRS AND RALLY PREP.

Status: Completed Tech: 12

Job56 AUGUST 29 - TECH#81 Labor: \$1,120.00

AUG 29 - -PREP PAINT DIPSTICK ASSEMBLY, ACCELERATOR LINKAGE, GENERATOR BRACKETS
-MAKE GASKETS FOR COOLING ELBOWS TO BLOCK AND INSTALL
-INSTALL DIPSTICK
-INSTALL GENERATOR LINKAGE
-INSTALL MOTOR MOUNTS
-INSTALL MOTOR

Status: Completed Tech: 81

Job57 AUGUST 29 - TECH#12 Labor: \$320.00

AUG 29 - -WORK ON REPAIRS TO CLUTCH ASSEMBLY AND STRIPPED FLYWHEEL THREADS WITH TECH.
-ASSISTED WITH REPAIRS TO ACCELERATOR LINKAGE AND ORDERED MATERIAL FOR LINKAGE RODS.

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Fast Cars Ltd

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Job57 AUGUST 29 - TECH#12

Status: Completed Tech: 12

Job58 AUGUST 29 - TECH#64

Labor: \$640.00

AUG 29 - -REMOVED FLYWHEEL FOR THREAD REPAIR, INSTALLED TIME SERTS
-REINSTALLED FLYWHEEL AND CLUTCH PRESSURE PLATE
-REMOVED FROM ENGINE STAND AND INSTALLED MOTOR MOUNTS
-REMOVED DYNO TEST EQUIPMENT AND INSTALLED FUEL LINES AND LINKAGE

Status: Completed Tech: 64

Payments to Fast Cars Ltd

Cost Summary

Status: Completed Work Order

Payments:

Labor	25290.00
Parts	6470.10
Sublet	4167.21
Haz Waste	13.80
Total	\$35941.11
Payments	0.00
Bal Due	35941.11

Thank you for choosing Fast Cars Ltd

DV Mechanics, INC.
 901 S Greenwood Ave #K Montebello, Ca
 90640 S Greenwood Ave Suite L
 CA US
 3238422157
 dorian@dvmmechanics.com



INVOICE

BILL TO

SHIP TO

INVOICE # 1566
 DATE 01/19/2024
 DUE DATE 01/19/2024
 TERMS Due on receipt

SERVICE	DESCRIPTION	QTY	RATE	AMOUNT
Scope	<p>1955 Alfa Romeo 1900C SS Zagato Sort customer indicated issues: Extremely hard clutch pedal, Transmission will not engage into 5th gear, excessive leaking from underbody, non functional kill switch that does not work, fan cooling fan is in the "on" position, brakes not consistent and need attention.</p> <p>DV inspection revealed further issues: Rear pumpkin drain plug loose and leaking, rear left bump stop falling off and broken bolt stuck in chassis, clutch linkage bushings wasted, fuel leak at carb feed hoses, small coolant leak at front of engine.</p>	1	0.00	0.00
Labor	<p>Clutch: Found pedal effort was excessive and exhausting to use. Despite vintage cars of this era having harder clutches than modern cars, the pedal effort was likely due to an over sprung pressure plate. Remedied problem by rebuilding clutch mechanical linkage and modifying pivot point to take maximum mechanical advantage of the existing system.</p> <p>Excessive leaking 1: Found oil filter console to be leaking badly between engine block and housing. Remedy was to remove filter housing, re-seal area and torque hardware to spec.</p> <p>Excessive leaking 2: Found gearbox had poorly installed rear/output seal, more detail below in "5th gear" remedy.</p> <p>5th gear not engaging: Found gear box would not enter 5th gear gate while engine was running at anything above cranking speed. Found shift housing</p>	62	160.00	9,920.00

PAID

SERVICE

DESCRIPTION

QTY

RATE

AMOUNT

assembly to be sloppy and improperly selecting shift gates. Found shift housing assembly to be loose on transmission assembly. Remedy was to rebuild shift housing assembly by deleting worn out split pins and replacing them with hand made set screws, welding the worn out chrome junction tube and re-drilling the locating holes, vapor blasting the alloy housings and re-sealing the shift coupler housing (leak source). After installing shift housing assembly, the shift selection improved dramatically and selecting the 1-2/3-4/5-R gates was perfect. Test driving the car at low speeds allowed much improved 5th gear engagement but at engine speeds above 2000rpm, the 5th gear performance was not good or repeatable and required further diagnosis.

5th gear not engaging con'd: Rear/output seal was leaking badly and repair required the transmission to be removed from the car. Upon removal and bench diagnosis, it became a lot more clear why the transmission was not shifting to 5th. The rear output yoke nut was stripped and completely loose on the transmission. This was causing the 5/R gears to be pushed off of the main shaft anytime the driver attempted 5th gear engagement, it also pushed the yoke away from the gearbox and unseated the output seal and flinging large amounts of oil. Remedy: There are no parts of acceptable quality available on the market for this gearbox so the yoke nut had to be mended by hand. I took the nut and bored it out, gas welded material back into it and then machined the threads back in so the part had full engagement. With rebuilt yoke nut, the transmission was mounted onto my lathe for bench testing, shifting was much improved but still not perfect, so after further diagnosis the root cause was revealed.

5th gear not engaging con'd: Test bench revealed that the 5th gear brass synchro ring was mounted to the 3rd gear shift. Despite 3-4-5 sharing the same synchro diameter, 5th gear has longer locating features that it requires. A 5th gear brass synchro will work on 3rd but not vice versa, hence the problem was fully revealed. Full disassembly of the gearbox was required to remove the needed part from 3rd and move it to 5th. Since full disassembly was required new case gaskets were made, all internals were inspected and carefully set up, worn hardware was replaced and then the entire unit was re-sealed with gaskets/Hylomar and topped off with GL4 fluid. Bench test showed excellent shifting performance and the transmission was re-installed into the car.

Labor

Labor continued:

0

160.00

0.00

SERVICE	DESCRIPTION	QTY	RATE	AMOUNT
	<p>Kill switch not working when electronic cooling fan is "on": Diagnosis revealed faulty wiring and incorrect switch was being used. New kill switch was installed, all connections were rebuild with high quality terminals and shrink tubing, lugs were insulated with proper silicon boots. The ignition circuit was run through the kill switch as well and a resistor was installed to dump generator current to ground in case of emergency pull, system was tested and worked as intended.</p> <p>Brakes: Test drive showed inconsistent brake feel and heavy pulling left when applied. Inspection found front right and rear left brake shoes far out of adjustment. Shorter and firmer pedal was achieved with adjustment.</p> <p>Rear pumpkin drain plug snugged to stop leak. Rear left bump stop falling off and broken bolt stuck in chassis repaired/replaced. Clutch linkage bushings fabricated and replaced. Fuel leak at carburetor feed hoses snugged and eliminated. Coolant leak monitored and seems like it was only from overflow, engine coolant level ok, and engine runs at proper temp.</p>			
Parts	<p>Shop supplies, parts, materials, etc. Welding rod for yoke nut repair. Sealant, transmission case gasket material. Wiring supplies for kill switch repair. Transmission output seal. Pegasus racing 3 way kill switch. \$50 Silicon boots for switch. \$16 Redline GL4 MT-90 transmission fluid. \$38</p>	1	205.00	205.00T
Labor	Trailer vehicle to home garage. N/C	0	160.00	0.00
Scope	<p>Recommended future work: Exhaust system very constricted and poorly constructed, recommend complete new system which I suspect would give more power and sound. I found a system here: https://quicksilverexhausts.store/collections/alfa-romeo-heritage/products/alfa-romeo-1900-ti-and-super-sprint-twin-stainless-steel-exhaust-system-1953-59</p>	1	0.00	0.00
Labor	<p>Test drove car, safety check: Transmission shifts very well. Clutch effort significantly improved. Brake pedal travel significantly decreased, hard left pull significantly decreased back to normal. Clunk from loose bump stops gone. Check wheel knockoff torque. Check all fluids. Leaks decreased to normal vintage car levels :) Kill switch fully functional with fan on or off.</p>	1	160.00	160.00

SERVICE	DESCRIPTION	QTY	RATE	AMOUNT
Credit card processing fee	Credit card processing fee 3.5%	1	350.00	350.00

SUBTOTAL	10,635.00
TAX	21.01
TOTAL	10,656.01
PAYMENT	10,656.01
BALANCE DUE	\$0.00