

**Hergesheimer MotorSports**

BAR #: AF211332 EPA# CAL000209441  
 www.hergesheimer.com  
 20622 Pascal Way #C  
 Lake Forest, CA 92630  
 Phone: 949 458-7223 FAX: 949 458-7297

Invoice No.

110322365

Order Date 11/30/01 02:18 pm

Paid: 05/30/02 04:50 pm

Page 1

I acknowledge notice &  
 oral approval of an  
 increase in the  
 original estimated price.

**74 Porsche Euro Carrera Whit**

20848 Mi.  
 Lic: 4LIW822/CA Cyl Eng  
 Vin: 9114600630  
 Equipment:  
 Profile:

**QUOTES**

1 11/30/01 02:20pm 200.00  
 J.R. in person.  
 2 12/17/01 01:15pm 250.00  
 JR by phone 949 364-6976  
 Addl for steering wheel/hub  
 3 12/07/01 01:19pm 27744.84  
 JR in person.

4 04/09/02 02:31pm 36933.23  
 J.R. Pearce by phone 949 364-6  
 items 01-21

Check out/race prep suggestions.

**Job01 R/I Engine & Transmission**

Labor: \$474.00 ✓

Remove and reinstall engine and transmission. Drain and refill oil,  
 replace oil filter as necessary, replace cv joint gaskets as necessary.

Job Subtotal: \$474.00 ✓

**Job02 Engine Rebuild Complete 2.9**

Labor: \$4,345.00 ✓

|                 |                          |        |             |         |
|-----------------|--------------------------|--------|-------------|---------|
| 901-101-135-00  | Bearing, Counter shaft   | 2.0 @  | 16.08 =\$   | 32.16   |
| 993-101-137-00  | Counter shaft bearing    | 2.0 @  | 11.26 =\$   | 22.52   |
| 993-105-529-00  | Timing Chain, non master | 2.0 @  | 53.96 =\$   | 107.92  |
| 914-103-141-00  | Bearing set, Rod         | 1.0 @  | 105.84 =\$  | 105.84  |
| HP109           | Valve Springs,Race set   | 1.0 @  | 375.00 =\$  | 375.00  |
| 930-107-764-00  | Oil Filter               | 1.0 @  | 9.50 =\$    | 9.50    |
| 15W/4OCHEV      | Chevron Motor Oil        | 13.0 @ | 2.90 =\$    | 37.70   |
| 911-100-907-03  | Gasket set, Upper        | 1.0 @  | 483.06 =\$  | 483.06  |
| 911-100-907-05  | Gasket set, Lower        | 1.0 @  | 48.97 =\$   | 48.97   |
| 930-104-321-01  | Valve Guides, Alu-sil-br | 12.0 @ | 11.45 =\$   | 137.40  |
| 911-105-411-00  | Valve, Intake            | 6.0 @  | 58.40 =\$   | 350.40  |
| 930-105-911-99  | Chain tensioner Kit      | 1.0 @  | 520.00 =\$  | 520.00  |
| HP10T           | Retainers, TIT set       | 1.0 @  | 215.00 =\$  | 215.00  |
| 901-101-131-60  | Main Brg shell +.010     | 2.0 @  | 37.62 =\$   | 75.24   |
| 911-101-133-60  | Main Brg shell +.010     | 12.0 @ | 19.30 =\$   | 231.60  |
| AND-103-929-02  | Piston/Cyl. Set 2.9      | 1.0 @  | 3342.00 =\$ | 3342.00 |
| 911-101-901-00A | Bearing Set              | 1.0 @  | 262.75 =\$  | 262.75  |
| 911-105-222-05  | Guide Rail Brown         | 1.0 @  | 7.56 =\$    | 7.56    |
| 911-105-222-06  | Guide Rail Black         | 5.0 @  | 5.11 =\$    | 25.55   |
| 901-107-394-00  | Hose, Breather 25mm      | 1.0 @  | 41.30 =\$   | 41.30   |
| 901-110-041-01  | Oil Line                 | 1.0 @  | 29.37 =\$   | 29.37   |
| 999-192-176-50  | Belt 9.5 x 710           | 1.0 @  | 8.11 =\$    | 8.11    |
| CARRILLO 2.7    | Carrillo Rod set         | 1.0 @  | 1450.00 =\$ | 1450.00 |
| 930-105-013-01  | Intermediate Shaft       | 1.0 @  | 627.30 =\$  | 627.30  |
| 911-105-415-50  | Exhaust Valve            | 6.0 @  | 122.13 =\$  | 732.78  |

9279.03 ✓

Engine rebuild complete, includes disassembly, cleaning, inspection, reassembly. Replace main bearings, rod bearings, counter shaft bearings, all gaskets and seals, pistons, cyliners, rings, chains, belts. Replace hoses as necessary.

Job Subtotal: \$13624.03 ✓

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|                 |                   |
|-----------------|-------------------|
| Job03 sway bars | Labor: \$237.00 ✓ |
|-----------------|-------------------|

|               |       |            |         |           |
|---------------|-------|------------|---------|-----------|
| * charlie bar | 2.0 @ | 875.00 =\$ | 1750.00 | 1750.00 ✓ |
|---------------|-------|------------|---------|-----------|

**Job Subtotal: \$1987.00** ✓

**Job04 Headers & Muffler** Labor: \$158.00 -

|   |                   |       |             |         |           |
|---|-------------------|-------|-------------|---------|-----------|
| * | Stainless headers | 1.0 @ | 3450.00 =\$ | 3450.00 |           |
| * | muffler           | 1.0 @ | 200.00 =\$  | 200.00  | 3650.00 ✓ |

**Job Subtotal: \$3808.00**

**Job05 Suspension, Front & Rear** Labor: \$316.00 ✓

|                |                        |       |            |         |
|----------------|------------------------|-------|------------|---------|
| B46-975        | Shocks, Rear Bilstein  | 2.0 @ | 165.00 =\$ | 330.00  |
| 911-341-049-01 | Ball Joint             | 2.0 @ | 92.43 =\$  | 184.86  |
| VS-1453R       | RSR front Strut        | 1.0 @ | 870.00 =\$ | 870.00  |
| VS-1453L       | RSR front Strut        | 1.0 @ | 870.00 =\$ | 870.00  |
| *              | Used Lower control arm | 1.0 @ | 100.00 =\$ | 100.00  |
|                |                        |       |            | 2354.86 |

**Install new rear shocks, install modified RSR front struts, replace 1 rusted lower control arm**

**Job Subtotal: \$2670.86** ✓

**Job06 Alignment, Front & Rear** Labor: \$197.50 ✓

### Set front and rear wheel alignment Track Use

**Job Subtotal: \$197.50 ✓**

**Job07 Corner Balance** Labor: \$173.80 ✓

## Corner Balance

**Job Subtotal: \$173.80 ✓**

**Job08 Torsion Bars & bushings** Labor: \$553.00 ✓

| * Bushing set    |                       | 1.0 @ | 425.00 =\$ | 425.00  |
|------------------|-----------------------|-------|------------|---------|
| 22MM TORSION SAN | Torsion Bar Set, 22mm | 1.0 @ | 318.67 =\$ | 318.67  |
| 30MM TORSION SAN | Torsion Bar Set, 30MM | 1.0 @ | 372.00 =\$ | 372.00  |
|                  |                       |       |            | 1115.67 |

**Install new torsion bars front & rear.  
Install nylitron bushings.**

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## Job08 Torsion Bars & bushings

**Job Subtotal: \$1668.67**

**Job09 CV Joint Service 911 74-89**

Labor: \$316.00

|                |                    |       |           |          |        |
|----------------|--------------------|-------|-----------|----------|--------|
| 928-332-924-02 | CV Boot Kit        | 4.0 @ | 61.49=\$  | 245.96   |        |
| 911-332-032-02 | Axle Joint         | 2.0 @ | 131.96=\$ | 263.92 ✓ |        |
| 000-043-110-01 | Grease Optimoly CV | 1.0 @ | 20.24=\$  | 20.24 ✓  | 530.12 |

**Remove half shafts, disassemble CV joints, clean inspect. Replace 2 axle joints right side. Serviced left side. Repack with grease, reassemble with new boots. Reinstall half shafts.**

**Job Subtotal: \$846.12**

## Job10 Tie Rod Kit, Turbo

**Labor: \$86.90**

|                  |                   |       |            |        |        |
|------------------|-------------------|-------|------------|--------|--------|
| TIE ROD, TURBO K | Turbo Tie Rod Kit | 2.0 @ | 113.30 =\$ | 226.60 |        |
| 99-4553-340      | Bump Steer Kit    | 1.0 @ | 263.64 =\$ | 263.64 | 490.24 |

**Replace front steering tie rod ends, Upgrade to turbo tie rods (needs front wheel alignment following this repair)**

**Job Subtotal: \$577.14**

## Job11 SST Brake Lines

**Labor: \$142.20**

|                  |                    |       |            |        |        |
|------------------|--------------------|-------|------------|--------|--------|
| 99-5522-101      | Brake Lines, Steel | 1.0 @ | 100.00 =\$ | 100.00 |        |
| ATE BLUE BRAKE F | Brake Fluid Blue   | 1.0 @ | 14.01 =\$  | 14.01  | 114.01 |

## Remove and replace brake lines with SST lines

**Job Subtotal: \$256.21**

## Job12 Oil Lines

Labor: \$118.50

|                |                      |       |            |         |
|----------------|----------------------|-------|------------|---------|
| 930-207-045-01 | Oil Pipe             | 1.0 @ | 340.07 =\$ | 340.07  |
| 930-207-046-01 | Oil Pipe             | 1.0 @ | 340.07 =\$ | 340.07  |
| 901-107-394-00 | Hose, Breather 25mm  | 2.0 @ | 42.33 =\$  | 84.66   |
| 911-107-233-00 | Oil Line             | 1.0 @ | 26.26 =\$  | 26.26   |
| 930-107-017-00 | Thermostat/Regulator | 1.0 @ | 341.63 =\$ | 341.63  |
|                |                      |       |            | 1132.69 |

## Replace oil lines on side of car

**Job Subtotal: \$1251.19**

## Job13 Mach

Sublet: \$750.00 v

**Misc Machine work on engine case.  
Shuffel pin and align bore, case savers**

## Job14 915 Trans Repair

**Labor: \$395.00**

|                |                       |       |            |        |
|----------------|-----------------------|-------|------------|--------|
| 915-302-921-14 | Input Shaft Used      | 1.0 @ | 325.00 =\$ | 325.00 |
| 911-302-411-20 | Shift Sleeve, 3rd&4th | 1.0 @ | 133.31 =\$ | 133.31 |

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**Job14 915 Trans Repair**

|                |                        |       |             |         |           |
|----------------|------------------------|-------|-------------|---------|-----------|
| 911-302-301-06 | Syncro ring, 3-5 gear  | 3.0 @ | 56.79 =\$   | 170.37  |           |
| 930-302-411-02 | Shift Sleeve, 1st & 2n | 1.0 @ | 137.89 =\$  | 137.89  |           |
| 915-302-301-04 | Syncro Ring, 2nd       | 1.0 @ | 57.05 =\$   | 57.05   |           |
| 915-302-301-06 | Syncro Ring, 1st Asym  | 1.0 @ | 49.67 =\$   | 49.67   |           |
| 915-302-241-14 | Gear Teeth 1st Asym    | 1.0 @ | 249.95 =\$  | 249.95  |           |
| 901-302-242-03 | Gear Teeth, 3rd,4th,5t | 1.0 @ | 123.64 =\$  | 123.64  |           |
| 915-300-911-01 | Trans. Gasket Kit      | 1.0 @ | 97.92 =\$   | 97.92   |           |
| 915-302-242-00 | Gear Teeth, 2nd symetr | 1.0 @ | 249.95 =\$  | 249.95  |           |
| 915-302-281-00 | Nut, Main Shaft        | 1.0 @ | 0.00 =\$    | 0.00    |           |
| 915-302-282-00 | Nut, Pinion Shaft      | 1.0 @ | 9.25 =\$    | 9.25    |           |
| 911-302-402-20 | Shift Sleeve Hub 3&4   | 1.0 @ | 197.26 =\$  | 197.26  |           |
| 915-302-401-02 | Shift Sleeve Hub 1&2   | 1.0 @ | 138.51 =\$  | 138.51  |           |
| 915-302-267-00 | Spacer, main shaft     | 1.0 @ | 27.94 =\$   | 27.94   |           |
| 80/90          | Gear Oil               | 7.0 @ | 2.24 =\$    | 15.68   |           |
| GT-LSD         | Limited Slip E915      | 1.0 @ | 1745.00 =\$ | 1745.00 |           |
| 911-302-317-01 | Anchor Block           | 1.0 @ | 10.89 =\$   | 10.89   |           |
| 911-302-316-08 | Brake Band             | 1.0 @ | 7.53 =\$    | 7.53    | 3746.81 ✓ |

Disassemble and reassemble trans, replace syncro rings,etc

Job Subtotal: \$4141.81 ✓

**Job15 Steering Wheel/Hub**

Labor: \$0.00

|         |                       |       |            |        |          |
|---------|-----------------------|-------|------------|--------|----------|
| MSR1980 | Momo Steering Wheel   | 1.0 @ | 199.90 =\$ | 199.90 |          |
| MHL231  | MOMO Hub Adapter Long | 1.0 @ | 49.90 =\$  | 49.90  | 249.80 ✓ |

Job Subtotal: \$249.80 ✓

**Job16 Shipping & Delivery**

Sublet: \$26.90 ✓

Delivery of Torsion Bars

**Job17 Torsion tube**

Labor: \$434.50 ✓

Repair torsion tube. Weld in inserts to to right & left sides to repair rusted tube and modify bushings

Job Subtotal: \$434.50 ✓

**Job18 modify front struts**

Labor: \$237.00 ✓

add camber to front struts

Job Subtotal: \$237.00 ✓

**Job19 Wevo Shifter**

Labor: \$158.00 ✓

|             |                       |       |            |        |           |
|-------------|-----------------------|-------|------------|--------|-----------|
| WEVO PSJ    | Precision shift joint | 1.0 @ | 295.00 =\$ | 295.00 |           |
| WEVO GS     | Gate Shift            | 1.0 @ | 879.65 =\$ | 879.65 |           |
| WEVO GSK    | Gate Shift Kit        | 1.0 @ | 15.35 =\$  | 15.35  |           |
| WEVOSHIFT B | Wevo shifter, Black   | 1.0 @ | 595.00 =\$ | 595.00 | 1785.00 ✓ |

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**Job19 Wevo Shifter**

Install Wevo shifter, joint, &amp; gate

Job Subtotal: \$1943.00

**Job20 Shipping & Delivery**

Sublet: \$16.00

Shipping for WEVO shifter

**Job21 Misc Machine**

Sublet: \$800.00

Cylinder Head repair

**Job22 Clutch & Flywheel**

Labor: \$0.00

|                |                        |       |            |        |         |
|----------------|------------------------|-------|------------|--------|---------|
| 911-102-201-11 | Flywheel               | 1.0 @ | 405.00 =\$ | 405.00 |         |
| 901-102-025-01 | Bearing, Pilot Press-o | 1.0 @ | 27.18 =\$  | 27.18  |         |
| 3000-961-101   | Clutch Kit             | 1.0 @ | 826.49 =\$ | 826.49 | 1258.67 |

Job Subtotal: \$1258.67

**Recommendations:** Replace missing Fuel Filter Clamp.  
#1 Spark Plug Wire end is loose - Recommend replace Wire.  
Clutch chatter

I hereby authorize the repair work listed hereon, including sublet work, to be done along with necessary materials. You and your employees may operate the described vehicle for purposes of testing, inspection or delivery at my risk. An express lien is acknowledged on said vehicle to secure the amount of repairs thereto. You will not be held responsible for loss or damage to vehicle or articles left in vehicle in case of fire, theft, accident, or any other cause beyond your control. Customer agrees to pay all other collection costs and/or attorney's fees in the event default is made in any payment due. If automobile is returned to customer without repair service being performed, a diagnostic and handling fee (including reassembling) may be charged. I have read and understand the above and acknowledge receipt of an estimate.

(Signature) \_\_\_\_\_ (Date) \_\_\_\_\_

All labor stated on this work order is warranted for 90 days from the date of service or 6000 miles whichever occurs first.

Buyer hereby acknowledges receipt of merchandise and services set forth herein and a copy of this invoice.

(Signature) \_\_\_\_\_ (Date) \_\_\_\_\_

**Payments to Hergesheimer MotorSports****Cost Summary**

Status: Paid Work Order

Payments: \$39,524.72

|            |          |       |      |
|------------|----------|-------|------|
| 1 12/07/01 | 13000.00 | Check | 1003 |
| 2 04/12/02 | 12000.00 | Check | 1022 |
| 3 05/30/02 | 14524.72 | Check | 1029 |

|           |             |
|-----------|-------------|
| Labor     | 8,342.40    |
| Parts     | 27,456.90   |
| Sublet    | 1,592.90    |
| Haz Waste | 4.61        |
| Tax       | 2,127.91    |
| Total     | \$39,524.72 |
| Payments  | 39,524.72   |
| Bal Due   | 0.00        |

Thank you for choosing Hergesheimer MotorSports

