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PATRICK OTTIS
1220 TENTH STREET
BERKELEY, CALIFORNIA 94710
ARO NO 120777

INVOICE NO.

317866

INV # 1

SOLD TO:
ADDRESS:
CITY, STATE, ZIP

SHIP TO:
FANTASY JUNCTION
ADDRESS:
1145 PARK AVENUE
CITY, STATE, ZIP
EMERYVILLE, CALIFORNIA 94608

CUSTOMER'S ORDER:	SOLD BY:	TERMS:	F.O.B.	DATE:
51288	ZSSZS	THANK YOU	5574 M1	30 November 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	WITH MOTOR AT OPERATING TEMP, REMOVE PLUGS, COMPRESSION TEST:		
2	# 12 220 PSI 230 PSI # 1		
3	# 11 220 PSI 220 PSI # 2		
4	# 10 220 PSI 225 PSI # 3		
5	# 9 225 PSI 210 PSI # 4		
6	# 8 210 PSI 240 PSI # 5		
7	# 7 220 PSI 210 PSI # 6		
8	SODA BLAST, GMP, REASTAL (BP65) SPARK PLUG, NOTE		
9	EXCESSIVE SMOKE FROM LEFT TAILPIPE.		
10	SHOP LABOR 1.5 HRS @ 180		270

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INV # 2

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CUSTOMER'S ORDER:	SOLD BY:	TERMS:	F.O.B.	DATE:
51288	ZSSZS	THANK YOU	5574 M1	01 December 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	CONTINUE INVESTIGATION INTO TAILPIPE SMOKE. ROAD TEST		
2	CAR AGAIN TO BRING MOTOR TO TEMPERATURE. SMOKE FROM		
3	TAILPIPE IS IMPROVED WITH 'CLEAN' SPARK PLUGS.		
4	REMOVE SPARK PLUGS AGAIN WITH MOTOR AT TEMP. POSITION		
5	EACH CYLINDER AT TDC, LEAK CHECK EACH.		
6	# 1 1% LEAK # 5 2% LEAK # 9 1% LEAK		
7	# 2 2% LEAK # 6 2% LEAK # 10 2% LEAK		
8	# 3 1% LEAK # 7 2% LEAK # 11 2% LEAK		
9	# 4 1% LEAK # 8 2% LEAK # 12 2% LEAK		
10	CHECK, INSPECT EACH COMBUSTION CHAMBER		

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CUSTOMER'S ORDER: 512 BB SOLD BY: 25525 TERMS: F.O.B. 5574 M DATE: 01 DECEMBER 2

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	WITH CAMERA, WITNESS IN MULTIPLE CYLINDERS A TRAIL		
2	OF OIL COMING PAST VALVE GUIDE SEAL DOWN INLET		
3	RUNNING AND INTO COMBUSTION CHAMBER, THIS CAUSING		
4	SMOKE IN TAILPIPE.		
5	RUNNING, TO REMOVE CONNECT SPARK PLUGS.		
6	NOTE ALSO, ON ROAD TEST, CHECK SUPS.		
7			
8			
9			
10	SHOP LABOR 3.0 HRS @ 180 ⁻		540 ⁻

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INV # 3

SOLD TO:
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SHIP TO: FANTASY JUNCTION
ADDRESS:
CITY, STATE, ZIP EMERYVILLE

CUSTOMER'S ORDER: 512 BB SOLD BY: 25525 TERMS: THANK YOU F.O.B. 5574 M DATE: 27 DECEMBER 2

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	05 DECEMBER CUSTOMER OK'S DISASSEMBLY FOR REMOVAL OF CYLINDER		
2	HEADS FOR FURTHER INSPECTION. THIS REQUIRES MOTOR OUT,		
3	CAM BELT SERVICE. CUSTOMER ALSO OK'S REPLACEMENT OF CLUTCH		
4	BELT DISASSEMBLY. LIFT CAR. DRAIN ALL FLUIDS, CLEAN		
5	ALL OIL PAN PLUGS. REMOVE PASSENGER SIDE OIL FILTER AND		
6	DISCONNECT OIL HOSES TO FRONT OF MOTOR. REMOVE FRONT		
7	ROAD WHEELS. REMOVE CARBURETOR AIR BOXES. DISCONNECT		
8	SHIFT LINK. DISCONNECT STARTER MOTOR. REMOVE IGNITION		
9	WIRE SET. REMOVE EXHAUST HEAT SHIELDS. REMOVE LOWER		
10	MOTOR BRACE. REMOVE & STOW REAR DRUM LID. UNBOLT		

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512 BB	25525		5574 MI	27 DECEMBER 2

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	REMOVE EXHAUST HEADERS. DISCONNECT AXLE HALF SHAFTS		
2	FROM TRANSMISSION. DISCONNECT ALTERNATOR.		8.0
3	DISCONNECT FRONT COOLANT HOSES. EVACUATE AIR		
4	COND. SYSTEM. DISCONNECT A/C LINES, THROTTLE CABLE.		
5	REMOVE EMISSIONS SYSTEMS CAN AND HOSES. REMOVE		
6	REAR BUMPER. REMOVE TRANSFER CASE AND CLUTCH		
7	BEEL HOUSING.		
8	STRAP, LIFT AND REMOVE MOTOR / TRANSAXLE ASSEMBLY FROM		
9	CHASSIS & SECURE ON MOBILE TABLE. BEGIN MOTOR REAR		
10	DOWN. REMOVE A/C COMPRESSOR, ALTERNATOR, SMOG		

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512 BB	25525		5574 MI	27 DECEMBER 2

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	PUMP, CAM BEIT COVERS, WATER PUMP SNOUT. TOC MOTOR.		
2	REMOVE CAM COVERS, REMOVE CARBURATORS, COOLANT BRIDGE		
3	PIPE. REMOVE CAM BEITS, CAM SHAFTS. MARK ALL VALVE		
4	SKIN BUCKETS AS FOUND. PUT ALL REMOVED PARTS ON		
5	DEDICATED PARTS TROW. CLEAN UP - G		10.0
6	ASSIST G WITH MOTOR REMOVAL - PATRICK		1.0
7	07 DECEMBER. UNBOLT, REMOVE BOTH CYLINDER HEADS. DISASSEMBLE		
8	1-6 CYLINDER HEAD. CLEAN 1-6 HEAD. WIRE BRUSH,		
9	DECARBON AN INLET AND EXHAUST VALVE. MEASURE VALVE		
10	STEM DIAMETERS. TEST CYLINDER NO 3 AND NO 5 STEM		

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CUSTOMER'S ORDER: 512 BB	SOLD BY: ZSSZS	TERMS:	F.O.B. SS74 MI	DATE: 27 December 27
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	SEALS FOR LEAKS (WORST CYLINDERS) NONE WITNESSED.		
2	DELIVER CYLINDER HEAD TO NORMAN RACING + DISCUSS ISSUES		
3	WITH DAN MARVIN / PAUL HASSELSBORN.		6.0
12 December	REPAIR, INSPECT CRANK ASSEMBLY. MARK ALL CRACKS		
5	SWIMMING AS FOUND. REMOVE FLYWHEEL - SODA BLAST AND DELIVER		
6	FOR SURFACING. CLEAN ALL CRACKS + FLYWHEEL HARDWARE.		
7	REMOVE PISTON + REPAIR CRANK SEALS. WASH CLEAN CRANK		
8	CRANKS + HARDWARE. WORK ON CLEANING / REMAINING INTAKE		
9	GASKETS. DISASSEMBLE 7.12 CYLINDER HEAD: CLEAN + DELIVER		
10	7.12 CYLINDER HEAD TO NORMAN RACING FOR EVALUATION		5.0

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
13 December	REPAIR WATER PUMP ASSEMBLY. FULLY DISASSEMBLE CLEAN		
2	AND SODA BLAST HOUSING. REASSEMBLE WITH NEW OIL AND		
3	CARBON SEALS + LOCK TAB. CLEAN CRANKCASE TO CYLINDER		
4	HEAD MATING SURFACES. RETRIEVE NEW SURFACED FLYWHEEL		
5	REINSTALL STUDS + GUIDE PINS. INSTALL NEW REAR MAIN SEAL		
6	+ PILOT BEARING. INSTALL FLYWHEEL + TORQUE FLYWHEEL		
7	HARDWARE.		5.0
14 December	RETRIEVE BOTH CYLINDER HEADS FROM NORMAN RACING.		
9	SODA BLAST 7.12 CYLINDER HEAD, CLEAN WITH HOT SOAP AND		
10	WATER. BOTTLE BRUSH VALVE GUIDES. REPAIR 1.6 CYLINDER		

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CUSTOMER'S ORDER:	SOLD BY:	TERMS:	F.O.B.	DATE:
512 RB	SSS2S		SS74 u1	27 December 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	BOTTLE BRUSH GUIDES. WASH, CLEAN CAM CAPS. CLEAN HEAD		
2	STUD HARDWARE. ORGANIZE REMOVED PARTS ON CARDS.		
3	REMOVE NEW CLUTCH ASSEMBLY AND FLYWHEEL IN PREPARATION		
4	TO SEPARATE CRANKCASE FROM TRANSAXLE. CLEAN, DECARBON		
5	TWELVE PISTON RINGS. UNBOLT, SEPARATE CRANKCASE FROM		
6	TRANSAXLE SHIP ASSEMBLY. BEGIN WORK ON MODIFYING OUR		
7	ADAPTOR PLATE TO FIT CRANKCASE INTO MOTOR STAND FOR		
8	DISASSEMBLY AND INSPECTION.		10.0
9	15 DECEMBER. FIT MOTOR/CRANKCASE INTO MOTOR STAND. BEGIN		
10	CLEANING SHIP MOUNTING SURFACES.		3.0

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512 RB	SSS2S		SS74 u1	27 December 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1			
2	SHOP LABOR TO DATE 48.0 HRS @ 180		8640
3			
4	NEW 512 RB A.P. CLUTCH ASSEMBLY 109460		4995
5	PILOT BEARING 1535 14 ZRS 103877		58
6	REAR MAIN OIL SEAL 100 120 13 13B391		95
7	FRONT CRANK SEAL 44 60 10 95B50312		40
8	2 ELRING HEAD GASKETS 102596 @ 675		1350
9	2 CAM TIMING BELTS 107B33 @ 45		90
10	2 CAM TIMING BELT TENSIONER BEARINGS 105206 @ 70		140

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512 BB	25525		SS74 MI	27 DECEMBER 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	AIR COND. BELT 11mm x 775 105317		79 ⁵⁰
2	ALTERNATOR BELT 102918		72 ⁻
3	CAM SHAFT GASKET SET 99100110		246 ²⁵
4	4 CAM SEALS 163987 = 35 ⁻		140 ⁻
5	4 CAM DRIVE GEAR O-RINGS 101031 = 5 ⁻		20 ⁻
6	IGN. DISTRIBUTOR OIL SEAL 305610 108009		21 ⁻
7	2 OIL FILTERS 191993 = 45 ⁻		90 ⁻
8	2 AIR BOX FILTERS 118492 = 134 ⁴⁰		268 ⁸⁰
9	FUEL FILTER 95180050		44 ⁹⁵
10	FRONT TIMING COVER GASKET 147679		36 ⁵⁰

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512 BB	25525		SS74 MI	27 DECEMBER 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	INSULATION PLATE GASKET 150191, 12 @ 5 ⁰⁰		60 ⁻
2	O-RING SEAL 103020		5 ⁻
3	O-RING SEAL 102743		3 ⁵⁰
4	10 INLET MANIFOLD GASKETS 147687 = 9 ²⁵		92 ⁵⁰
5	2 INLET MANIFOLD GASKETS 147688 = 10 ⁵⁰		21 ⁻
6	4 SINGLE PORT EXHAUST GASKETS 147630 = 25 ²⁵		101 ⁻
7	4 DOUBLE PORT EXHAUST GASKETS 147641 = 28 ⁻		112 ⁻
8	GEARBOX SUMP GASKET 146189		35 ⁻
9	RIGHT SIDE WATER PUMP GASKET 147699		9 ²⁵
10	LEFT SIDE WATER PUMP GASKET 152352		4 ⁵⁰

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512 BBS	25525		SS74 MI	27 December 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	O-RING SEAL 103020		5 -
2	O-RING CRACK HOUSING SEAL 103021		2 80
3	O-RING SEAL 105556 30 7"		21 -
4	2 OIL PICK UP PIPE GASKETS 151797 24"		8 -
5	OIL FILTER HOUSING GASKET 147698		8 80
6	OIL FILTER BASE SPACER GASKET 147637		4 80
7	O-RING SEAL 104747		2 80
8	O-RING SEAL 104756		15 -
9	WATER PUMP CARBON SEAL 100433		127 80
10	WATER PUMP OIL SEAL 19276 105548		30 -

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512 BBS	25525		SS74 MI	27 December 23

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	WATER PUMP HOUSING O-RING SEAL 101615		9 50
2	WATER PUMP SHAFT LOCK TABS 101434		6 45
3	PARTS TOTAL TO DATE		8471 70
4	TAX ON PARTS		868 35
5			
6			
SUBTOTAL	SURFACE FLYWHEEL - WISE ARVO TON		95 -
SUBTOTAL	MEASURE ALL VALVE STEMS AND VALVE GUIDES I.D.'S.		
9	INVESTIGATE OIL CONSUMPTION PROBLEM: VACUUM TEST		
10			

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CUSTOMER'S ORDER: 512 BBS	SOLD BY: ZSSZS	TERMS:	FOB: 5574 M	DATE: 27 DECEMBER 23
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1			
2	GUIDE SEALS IN CYLINDER HEADS AND LEAKAGE PAST STAMPS		
3	IN GUIDES WITH AND WITHOUT SEALS - NO ISSUE SEEN.		
4	RECOMMEND INSPECTING OIL CONTROL PISTON RINGS AND OIL		
5	SCAVENGE PUMP FOR POSSIBLE MOTOR HYDRAULIC ISSUE.		
6	'SUCKED UP' OIL CAN'T ESCAPE MOTOR CRANKCASE FULL OF		
7	OIL/SCAVENGE SYSTEM CAN'T REMOVE OIL QUICKLY ENOUGH		
8	NORMAN RACING		325 -
9	SUBTOTAL TOTAL TO DATE		420 -
10	JOB TOTAL TO DATE		18 400 ⁰⁵

PATRICK OTTIS
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INV # 4

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SHIP TO: FANTASY JUNCTION
ADDRESS: 1145 PARK AVENUE
CITY, STATE, ZIP: EMERYVILLE, CALIFORNIA 94608

CUSTOMER'S ORDER: 512 BBS	SOLD BY: ZSSZS	TERMS: THANK YOU	FOB: 5574 M	DATE: 25 FEBRUARY 23
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
03 JAN	REPAIR FRONT COVER. UNBOLT, REMOVE ALL PISTON /		
2	CONNECTING ROD ASSEMBLIES. CLEAN UP		3.0
04 JAN	REMOVE CRANKCASE ASSEMBLY FROM MOTOR STAND.		
4	UNBOLT, SPOT CASE. MARK ALL BEARINGS AS FOUND. REMOVE		
5	INSPECT CRANKSHAFT. NOTE CONNECTING ROD NUMBER		
6	SEAL IS BROKE!		3.0
08 JAN	REMOVE SINGLE ROW BALL BEARINGS FROM CYLINDER BLOCKS.		
8	REMOVE BOTH CYLINDER BLOCKS TO HASSOLDEN ENGINEERING		
9	FOR WORKING UNDES.		1.0
12 JAN	MEASURE INSPECT NEW CONNECTING ROD. RETRIEVE NUTS		

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CUSTOMER'S ORDER: S1285	SOLD BY: ZSSZS	TERMS:	F.O.B. SS74 MI	DATE: 21 FEBRUARY 24
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	HONDA CYLINDER BLOCKS		2.0
15 JANUARY	PREPARE, CLEAN CYLINDER BLOCKS AFTER MACHINE WORK.		
3	WIRE BRUSH ALL STUDS, CLEAN REMAIN OLD GASKET MATERIAL.		
4	WASH PAINT CASTINGS IN HIGH TEMP ALUMINUM ENGINE ENAMEL.		
5	CLEAN REMAIN PAINT FROM ALL MATING SURFACES OF CYLINDER		
6	HEADS. ASSEMBLE 1-6 CYLINDER HEAD WITH VALVES, SPRINGS		
7	AND NEW VALVE STEM SEALS. CLEAN SODA BLAST CASE HOWE		8.0
16 JANUARY	ASSEMBLE 7-12 CYLINDER HEAD, WIRE BRUSH DECARBON VALVES		
9	ETC, VALVES - SPRINGS - KEEPERS - NEW STEM SEALS. CLEAN		
10	FRONT DRIVE PUMP COVER. REMAIN OLD GASKET MATERIAL		

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CUSTOMER'S ORDER: S1285	SOLD BY: ZSSZS	TERMS:	F.O.B. SS74 MI	DATE: 21 FEBRUARY 24
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	SODA BLAST MISC. HARDWARE, CLEAN UP		4.5
17 JANUARY	REMOVE ORIGINAL PISTON RINGS FROM ALL 12 PISTONS. ADJUST		
3	GAPS OF ALL NEW PISTON RING SETS AND FIT INDIVIDUALLY TO EACH		
4	CYLINDER BORE. FABRICATE A 20MM TORQUE EXTENSION FOR		
5	TORQUE 20MM NUTS. ASSEMBLE ALL PISTON RINGS TO		
6	PISTONS.		6.0
18 JANUARY	PREPARE FOR REINSTALLATION OF CRANKSHAFT. ASSEMBLE		
8	CRANKCASE CASTINGS WITH CRANKSHAFT. TORQUE ALL		
9	HARDWARE.		5.0
19 JANUARY	CHECK CRANKSHAFT END FLOAT - GOOD. REMOVE ALL OIL		

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CUSTOMER'S ORDER: 51288	SOLD BY: 25825	TERMS:	F.O.B. 5574 MI	DATE: 21 FEBRUARY 24
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	CONTROL RINGS TO CLEAN RING LAND REGISTERS / REASSEMBLE.		
2	INSTALL FRONT CONVE BEARINGS.		4.0
22 JAN	3 INSTALL NEW ROD BEARING INSERTS ON THE TWO CONNECTING RODS WORK		
4	SUPPORT BEARINGS. TORQUE TO SPEC & CHECK OIL CLEARANCE - OK. 1.0		
06 FEBRUARY	5 CONTINUE WORK ON MOTOR ASSEMBLY		2.0
07 FEBRUARY	6 INSTALL ALL PISTON / ROD ASSEMBLIES - TORQUE ALL ROD		
7	NUTS TO SPEC. INSTALL UPPER CONNECTING ROD ACCESS COVERS.		
8	INSTALL FRONT COVER. INSTALL NEW NOSE SEAL. CLEAN WATER		
9	ADJUST & INITIAL. CLEAN LUBRICATOR BELT TENSIONER		
10	UNITS & REASSEMBLE		8.0

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
08 FEBRUARY	1 FINAL CLEAN CYLINDER HEAD MATING SURFACES, COPPER		
2	CORT GERMAN HEAD GASKETS, INSTALL CYLINDER HEADS - TORQUE		
3	TO SPEC		
4	CLEAN AND INSTALL VALVE SHIM BUCKETS & SHIMS TO CORRESPONDING		
5	HOLD AS REMAINS. CLEAN CAMSHAFTS AND INSTALL. LOCK CAMS,		
6	INSTALL NEW CAM BELTS WITH TENSIONER ASSEMBLIES. UNLOCK		
7	CAMSHAFTS, CHECK VALVE LASH ON 7.12 - MOST ALL		
8	REQUIRE ADJUSTMENT.		8.0
09 FEBRUARY	9 ADJUST ALL VALVE CLEARANCES 1-6, AND 7.12 USE ALL NEW		
10	VALVE SHIMS. READJUST BELT TENSION. INSTALL WATER PUMP ASSY. 6.0		

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
10 FEBRUARY	CLEAN BOTH LEFT & RIGHT OUTPUT DRIVE FLANGES. INSTALL		
2	NEW OUTPUT DRIVE SEALS. PREPARE FOR REASSEMBLY OF CRANKCASE		
3	TO TRANSMISSION CASE. INSTALL SCAVENGE PUMP. INSTALL ALL		
4	BLOCK O-RING SEALS. USING SEALANT, REATTACH CRANKCASE TO		
5	TRANSMISSION		4.0
11 FEBRUARY	REPLACE CAM COVER. DRAW BACK GASKETS. CLEAN CAM		
7	COVER MATING SURFACES. SODA BLAST CAM COVER & COVER NUTS		
8	AND CLEAN. RETORQUE CYLINDER HEADS. TORQUE ALL CAM		
9	CAPS. CUT & FIT NEW CAM COVER GASKETS. INSTALL CAM COVER.		
10	INSTALL FLYWHEEL.		4.0

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
12 FEBRUARY	CLEAN & SODA BLAST CAM END COVERS AND IGNITION DISTRIBUTOR		
2	BASE. INSTALL END COVERS. INSTALL VACUUM PUMP. FINAL TORQUE		
3	CAM COVERS. REMOVE VACUUM PUMP, CLEAN REMAINING OIL FROM IT.		
4	RESEAL WITH SILICONE SEALANT. CLEAN CV DRIVES.		
5	INSTALL CARBURETORS. INSTALL WATER BRIDGE PIPE WITH		
6	NEW HOSE. CLEAN & INSTALL 1-6 FRONT COVERS. INSTALL		
7	CARBURETOR LINKAGE. TORQUE FLYWHEEL BOLTS.		5.0
14 FEBRUARY	INSTALL FUEL HOSES AND VENT BRIDGE TUBE. CLEAN		
9	7.12 FRONT COVERS. INSTALL NEW CURVE ASSEMBLY. INSTALL		
10	WATER PUMP FRONT HOUSING & COVER. INSTALL WATER		

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CUSTOMER'S ORDER: S12 BB	SOLD BY: ZSSZS	TERMS:	F.O.B. SSJ4 MI	DATE: 21 FEBRUARY 24
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	CROSS BRIDGE APC. CONNECT WATER CIRCULATION MACHINE.		
2	FILL SYSTEM WITH WATER, BRING TEMPERATURE TO 175°F AND		
3	CIRCULATE SEALANT THROUGH SYSTEM FOR FOUR HOURS		
4	TORQUE DRIVE FLANGE HARDWARE		6.5
5	15 FEBRUARY - DRAIN COOLING SYSTEM, REWIND CIRCULATION MACHINE &		
6	LET SYSTEM AIR DRY. INSTALL AIR COND COMPRESSOR, ALTERNATE		
7	4 SMOG RAMP WITH NEW BEVES.		2.0
8	17 FEBRUARY - LIFT, LOWER INSTALL MOTOR ASSEMBLY BACK INTO CAR		3.0
9	18 FEBRUARY - ATTACH WATER HOSES TO FRONT OF MOTOR. ATTACH WATER		
10	HOSE. INSTALL COOLANT EXPANSION TANK. ATTACH THERMOSTAT.		

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	CABLE. ATTACH BOTH AXLES TO FLANGES. INSTALL EXHAUST		
2	HEADERS 1-6. INSTALL CURTAIN PANEL HOUSING / TRANSFER CASE,		
3	ATTACH CURTAIN HYDRAULICS. INSTALL & CONNECT STABBY MOTOR.		
4	ATTACH AIR COND. COMPRESSOR LINES. INSTALL EXHAUST HEADERS		
5	7-12. INSTALL IGNITION DISTRIBUTOR & STATIC TUNE TO AF		
6	SCRIBE. VACUUM PULL COOLING SYSTEM WITH NEW 50/50 MIX		9.0
7	20 FEBRUARY CONTINUE WITH MOTOR INSTALLATION. INSTALL EVAPORATIVE		
8	RECIRCULATION SYSTEM, ATTACH ALL HOSES. ADDRESS SUBOT		
9	COOLANT SUMP FROM COOLANT HOSE. FWSH BURN CURTAIN		
10	HYDRAULIC SYSTEM. INSTALL FRAME CROSS BRACE.		

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CUSTOMER'S ORDER: S1218B	SOLD BY: ZSS25	TERMS:	F.O.B. SS74 MI	DATE: 21 February 24
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	TORQUE ALL EXHAUST MOUNTING NUTS. INSTALL EXHAUST SYSTEM.		
2	INSTALL REAR EXHAUST HEAT SHIELD, UPPER & LOWER.		
3	INSTALL REAR BUMPER. INSTALL LEFT & RIGHT FRONT FENDERS.		
4	START AND RUN MOTOR, BRING TO TEMPERATURE. FINAL ADJUST		
5	IGNITION TIMING. SYNCHRONIZE CARBURETORS. CHECK ALL FOR		
6	LEAKS - GOOD. INSTALL CARBURETOR AIR BOXES WITH NEW		
7	FILTERS. INSTALL FRONT UNDER TRAY. INSTALL & ADJUST		
8	REAR ENGINE LID / BODY WORK, AND ADJUST. INSTALL REAR		
9	ROAD WHEELS, TORQUE ALL WHEEL NUTS, ADJUST ALL TIRE PRESSURES		
10	TO 34 PSI. INSTALL TAIL LIGHT HEAT SHIELD W/ GRASS STRAP 10.0		

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CUSTOMER'S ORDER: S1218B	SOLD BY: ZSS25	TERMS:	F.O.B. SS74 MI	DATE: 21 February 24
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
21 FEBRUARY	REMOVE CAR FROM LIFT, ROAD TEST CAR TO SAN RAFAEL BRIDGE		
2	TO ASSESS OPERATION - GOOD. RECHECK ALL FOR LEAKS - GOOD.		
3	FINAL ADJUST OIL LEVEL HOT. FUEL CAR.		.5
4			
5	SHOP LABORS 105.5 HRS @ 200		21,100
6			
7	HIGH TEMPERATURE ALUMINUM ENGINE PARTIAL/MOTOR CASTINGS		50
8	4 CON ROD BEARING INSERT VALVES 106183 @ 28		112
9	CONNECTING ROD 109738		95
10	12 OE BORG PINION RING SETS (UNOBTAINABLE) 108618 @ 340		4080

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CUSTOMER'S ORDER:	SOLD BY:	TERMS:	F.O.B.	DATE:
512BB	25525		5574 MI	21 FEBRUARY 24

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	24 VITON VALVE STEM SEALS 100243 c 4"		96 -
2	24 NEW VALVE ADJUST SCREWS 102838 - 102848 c 15"		360 -
3	2 OUTPUT SHAFT SEALS 45 60 10 125077 c 39 50		79 -
4	WATER PUMP HOUSING OUTER GASKET 1524B1		16 -
5	K SEAL COOLING SYSTEM SEALANT		27 50
6	NEW HOSE SELECTION, WATER - FUEL - AIR IN/OUT/EXHAUST		100 -
7	NEW HOSE CLAMP SELECTION		40 -
8	.9342 RADIATOR CAP 101499		45 -
9	ANTIFREEZE		35 -
10	MOTUL DOT 4 RACING BRAKE FLUID FOR CATCH HYDRAULICS		10 -

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512BB	25525		5574 MI	21 FEBRUARY 24

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	12 NGK BP7ES SPARK PLUGS NLA c 7 50	154979	90 -
2	4 EXHAUST HEADGASKET TO MUFFLER ASBESTOS GASKETS c 26 50		106 -
3	AIR BOX NUT RUBBER SUPPORT RING 104849		7 -
4	9 LITERS SHELL SPIRAX 75W 90 GEAR OIL c 37 -		333 -
5	14 QTS REPSA 20-50 RACING OIL c 18 95		265 30
6			
7	PARTS TOTAL		5946 80
8	TAX ON PARTS		609 54
9			
10			

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CUSTOMER'S ORDER: S12BS	SOLD BY: ZSSZS	TERMS:	F.O.B. SS74M1	DATE: 21 FEBRUARY 24
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1			
SUBTOTAL	BEAD HONE BOTH CYLINDER BLOCKS AND HIGH TEMPERATURE		
3	WASH - HASSELGREN ENGINEERING		500 -
4			
5	PLEASE NOTE: MOTORS SHOULD GET A CYLINDER HEAD		
6	RETORQUE AT 500 TO 1000 MILES		
7			
8	91 OUTLINE FUEL		60 -
9	WASH DETAIL CAR	NO CHARGE	
10	JOB TOTAL		28,216 34