

**BERLINETTA  
MOTORCARS LTD.**

"Quality Work" *Car and Driver*

"Great Ferrari Garage" *Automobile*

July 23, 1998

Re: 1964 Ferrari Lusso  
S/N 4421

<b>LABOR</b>	\$ 8,343.75	
	<hr/>	
<b>PARTS</b>	\$ 6,957.85	
	<hr/>	
<i>deposit</i>	\$ 1,000.00	
	<hr/>	
<b>SUBTOTAL</b>	\$ 16,301.60	
<b>CREDITS</b>		
Check # 1431 dated 5/3/98		\$ 6,000.00
Check # 1458 dated 6/30/98		\$ 5,000.00
		<hr/>
<b>BALANCE</b>		\$ 5,301.60

DCP:pmj  
Enclosure

78 Carley Avenue    Huntington, New York 11743    516-423-1010    Fax: 516-549-4127

July 23, 1998

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### Labor

1964 Lusso S/N 4421

Jack up car on stands, remove wheels to check balance. Remove old wheel weights, polish wheel rims, balance wheels with new weights. Mount on car and run car on jack stands to start to zero in on vibration. Lower car off stands for road test. Drive line vibrations partially gone. Brakes locked up **tight** on brake test. Had to loosen brake lines to bleed off pressure to drive car back to shop.

Jack car up on stands. Remove wheels, remove brake lines from front pressure differential valve, clean and inspect. Remove driver's seat, carpeting, insulation and padding to gain access to master cylinder. Remove master cylinder, remove wheel brake calipers for rebuilding. Remove brake booster, remove master cylinder. Pack brake parts for shipping, to be sleeved in brass.

Remove exhaust system to facilitate removal of rear axle. Remove rear axle, wash and degrease. Remove seats for transmission removal. Disassemble rear axle. Disassemble differential and clean parts. Repair and weld crack in brake booster. Remove bearings in differential, mark, clean and inspect.

Analyze noises in rear axle, to find source. Source shims from suppliers. Dry assembly of rear end to check tolerances, fit, etc.

Transmission removal, remove tunnel and carpets. Sort and clean hardware for replating. Remove clutch, pressure plate and disc. Disc worn. Remove rusty brake pedal bell crank and clevis pin to clean and lubricate. Wire brush clevis and pin to remove rust and scale. Break loose frozen threads on adjusting push rod. Clean threads and lubricate, reinstall in car and grease pedal assembly bearings. Install new pinion bearings. Drain transmission. Replace output seal.

### Parts

- Flatbed from New Jersey to Long Island, N.Y. <i>at cost</i>	\$ 349.00
- Two master cylinder seals	\$ 30.00
- Fifteen sealing washers	\$ 15.00
- Sleeve and rebuild calipers	\$ 1,080.00
- Sleeve and rebuild proportion valve	\$ 375.00
- Sleeve and rebuild master cylinder	\$ 325.00
- Sleeve and rebuild booster and P.B. serve	\$ 821.83
- Four stainless steel bridge pipes & fittings	\$ 130.00
- Shipping, handling, C.O.D. round trip to rebuilder	\$ 46.50
- Ring gear shims	\$ 16.08
- Two axle bearings	\$ 488.00
- One axle bearing	\$ 265.00
- One axle pinion bearing	\$ 187.00
- One axle pinion bearing	\$ 625.00
- Two oil seals	\$ 29.00
- One oil seal	\$ 12.00
- UPS COD	\$ 12.63

July 23, 1998  
Page three

**Parts**  
1964 Lusso S/N 4421

(continued)

- Clutch disc	\$ 602.00
- Clutch press plate	\$ 815.00
- Throw out bearing	\$ 190.00
- UPS COD	\$ 18.20
- One used Borrani wheel	\$ 525.00

TOTAL parts	\$ 6,957.85
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# BERLINETTA MOTORCARS LTD

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"Quality Work" *Car and Driver*

"Great Ferrari Garage" *Automobile*

September 2, 1998

Re: 1964 Ferrari Lusso  
S/N 4421

LABOR	\$ 3,600.00
	<hr/>
PARTS	\$ 257.67
	<hr/>
BALANCE	\$ 3,857.67

Please make payable to *Berlinetta Racing*  
Mailing address: Box 976 Gerard Street Huntington, New York 11743-0976

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Labor  
1964 Lusso S/N 4421

Remove throw out bearing. Assemble differential limited slip unit. Source proper bolts for clutch. Try to remove trans fill plug with brutally destroyed hex head. No luck yet. Check in new parts, locate proper bolts for clutch. Safety wire ring gear to carrier. Fit pinion and bearings and adjust with shims many times to get proper setting. Analyze situation of pinion placement and bearing preload to determine what aftermarket universal type shims to use in the absence of available original equipment shims. Coat ring and pinion with blueing to observe mesh pattern. Locate ring and pinion in different positions through assembly and disassembly with shims.

Remove ring gear, coordinate proper single shim needed. Determine shims for bearing seal retainer. Replace inner axle beatings. Clean off gear pattern blueing. Make shims for pinion seal carrier and install. Remove transmission from car to facilitate removal of frozen/mangled fill plug. Substitute final single shim ordered to replace multiple combinations of shim assortment for trials. Mount ring in housing with left axle.

Heat transmission case to facilitate removal of mangled fill plug. Hit with chisel after heating -- finally, success. Check running of ring and pinion with new .015" shim mounted on carrier in case with left axle firmly mounted. No good. New bearing changed requirements; necessary to move out in increments with feeler gauge and check. Order new, various single shims.

Remove left axle tube/bearing carrier to substitute actual shim .005", needed to be ordered. Upon removal of axle tube, new bearing remained on carrier and did not come out with tube as is normal. Now difficult to remove bearing to substitute actual shim. This will require inventing and fabricating special tool and methods.

Parts

- Six shouldered/hardened 8 x 1.25 x 20 clutch bolts	\$ 83.10
- UPS COD	9.32
- Hardware plating	85.00
- Three drain plugs	36.00
- Assorted shims	30.00
- UPS COD	14.25
	<hr/>
TOTAL parts	\$ 257.67

# BERLINETTA MOTORCARS LTD.

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"Quality Work" *Car and Driver*

"Great Ferrari Garage" *Automobile*

October 15, 1998

Re: 1964 Ferrari Lusso  
S/N 4421

**LABOR**

\$ 4,462.50

**PARTS**

\$ 6,638.50

including:

one Borrani wheel  
restoration at \$ 400.00

one new stainless steel exhaust  
at \$2,493.00

one tool & jack kit replica at  
\$4,455.00 less \$1,000.00 dep.

**SUBTOTAL**

\$11,160.58

**CREDITS**

Check # 1483 9/16/98

(\$ 5,000.00)

**BALANCE**

**\$ 6,160.58**

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**LABOR**  
1964 Ferrari Lusso  
S/N 4421

Install clutch.

Clean off gasket sealer on axle tube prior to reassembly with new .005" shim. Chase threads on axle assembly. Scrape and clean all sealing compound from pinion assembly and axle tubes. Reinstall axle tube with new .005" shim and second new bearing damaged when trying to extricate previous replacement from differential carrier. Check pattern with blueing. Pinion too close to ring gear. Remove pinion (again), clean and scrape off sealing compound. Measure and install additional shims; assemble and test. Still too close. Remove pinion (again), clean sealant, add additional thickness to move farther out. Reinstall pinion using .020" feeler gauges as shims for test. Paint gears with blueing. Observe -- pattern looks good.

Make additional custom shim for seal/bearing retainer to make up distance created when moving pinion bearing further out. Differential noisy upon last test. Necessary to pull apart again and try different shims for noise and visible pattern improvement in small increments to find the best and quietest position and visual mesh pattern.

Arrive at final shim thickness for pinion bearing after many increments. Prior to permanent installation of pinion and bearing with sealant, etc. Gears sounded good. Blueing pattern looked good. Install right axle housing and bearing onto side cover after cleaning threads with rethreading die. Install test shim under spacer for preload determination. Trial shimming of inner axle carrier bearing to determine preload. Lubricate hand brake calipers after replating. Glass bead parts clean. Paint stripped parts: exhaust manifold heat shields, master cylinder reservoir, front brake mounting brackets.

Install throw out bearing. Install old exhaust system to test engine and clutch before installing transmission and rear end. Remove old exhaust after testing clutch. Install transmission. Fill rear axle with lubricant. Coat rear cross brake line with rust conversion. Install transmission. Reposition clutch arm bell cranks on splines. Install master cylinder. Replace brake light switch (stripped threads). Get U.S. switch and modify. Drill and tap to fit. Prep and prime parts. Remove and sort hardware for black plating.

**PARTS**

- Brake light switch	\$ 9.25
- Three black wrinkle paint	33.75
- Two etching primer	33.98
- UPS COD	8.90
- New stainless steel exhaust system	2,493.00
- Shipment of exhaust (cost)	117.00
- Customs and duty on exhaust	47.20
- Restoration of one Borrani wheel	400.00
- UPS COD	21.50
- Balance on tool kit	3,455.00
<b>TOTAL parts</b>	<b>\$ 6,638.50</b>

# BERLINETTA MOTORCARS LTD.

---

"Quality Work" *Car and Driver*

"Great Ferrari Garage" *Automobile*

November 11, 1998

Re: 1964 Ferrari Lusso  
S/N 4421

LABOR	\$ 2,456.25
PARTS	\$ 191.72
BALANCE	<hr/>
	\$ 2,647.97

DCP:pmj  
Enclosure



November 11, 1998

Page two

**LABOR**

1964 Ferrari Lusso S/N 4421

Drain old anti-freeze , remove lower radiator hose. Install pressure differential brake valve and change stop light switch connectors. Unpack new exhaust system and inspect. Front inlet has only one pipe.

Two into one pipes from headers needed. Remove sun visors-- too loose, keep falling. Insulate license plate wires in trunk. Sort plating. Run die over fine thread, replated original hardware. Install front brake calipers. Sand and wrinkle paint heat shields. Remove carbs. Remove fuel pump fuse. Label inside of fuse boxes with fuses ratings. Disassemble carbs, separate pieces and hardware for various platings. Clean carbs, jets and passages.

Strip paint off steering column. Sand and treat bare metal areas with metal prep for painting. Wash carbs with etching acid to freshen up appearance of metal, then treat with conversion preparation. Paint timing marks on the wheel. Set motor to TDC and remove distributors. Dismount tires for wheel restoration of remaining four wheels. Remove distributors. File points and adjust gaps on four sets. Remove spark plug wire looms.

**PARTS**

- Four exhaust header gaskets	\$ 47.92
- Six carb fiber washers	7.50
- UPS COD	14.25
- Hardware plating	122.05
TOTAL parts	<u>\$ 191.72</u>



**B E R L I N E T T A  
M O T O R C A R S L T D.**

*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

December 11, 1998

Re: 1964 Ferrari Lusso  
S/N 4421  
65,714 *km.*

<b>LABOR</b>	\$ 2,962.50
<b>PARTS</b> <i>includes \$130.00 credit</i>	\$ 9.30
	<hr/>
<b>BALANCE</b>	\$ 2,971.80

78 Carley Avenue • Huntington, New York • 11743-3231  
Phone: 516-423-1010 • Fax: 516-549-4127 • E-mail address: [shrtwhlbse@aol.com](mailto:shrtwhlbse@aol.com)

Page two

**LABOR**

1964 Ferrari Lusso S/N 4421

Remove ignition coils and separate ballast resistors and brackets for plating. Partially disassemble throttle linkage for plating. Clean ignition wire loom tubes and distributors and mask for painting. Remove oil fill/breathers. Necessary to remove generator for right side filler. Remove water pipe (pitted and rusty) for refinishing. Also necessary to remove bypass filter mounting.

Mask engine parts and steering column. Remove distributor bases. Clean parts. Prime steering column and paint. Clean and detail parts.

Safety wire drive shaft universal bolts. Install rear axle/differential assembly and associated radius arms and watts linkage, axle(s) retainers and seals. Install rear hydraulic brake lines, calipers, parking brake cables and shock/coil spring assemblies.

**PARTS**

■ Two coil decals	\$ 39.90
■ Two distributor I.D. plates	49.90
■ Coil resistor paint	11.50
■ UPS COD	5.00
■ <i>Credit</i> for four stainless caliper bridge pipes	- 130.00
■ UPS COD blue label for tool bag \$66.00	33.00
	<hr/>
	\$ 9.30

BERLINETTA  
MOTORCARS LTD.

**B E R L I N E T T A**  
**M O T O R C A R S L T D.**

*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

January 6, 1999

Re: 1964 Ferrari Lusso  
S/N 4421

LABOR	\$ 2,250.00
PARTS	\$ 110.32
	<hr/>
BALANCE	\$ 2,360.32

*Pd.*  
*1.6.99*

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Enclosure

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Page two  
January 6, 1990

**LABOR**

1964 Ferrari Lusso S/N 4421

Remove valve covers. Reinstall distributors to adjust valves. **Note:** cam timing is off on both banks. Remove intake manifold and water "Y" pipe. Install distributor I.D. tags. Check cam timing with dial indicator on both banks. 1-6 bank advanced by 5° = 39° intake opens. 7-12 bank retarded 1° i.e. intake opens @ 33° : exact correct timing is 34° BTDC; not possible to get closer than ± 2° but can compensate with variation in valve adjustment. Change timing on 1-6 cam. Result change from 38° to 34° BTDC (spec.)

Adjust valves. Strip paint off valve cover and miscellaneous parts for glass beading and refinishing. Wash valve covers and glass bead. Wash galley and upper part of motor and cylinder heads. Mask distributor bases and oil fill castings and paint. Braze, weld and repair pinholes in radiator inlet pipe. Mask valve covers and cam sprocket covers; prime and wrinkle paint covers and water pipe. Paint fan pulley and rear water pipe. Remove horn compressor for detailing.

**PARTS**

■ Six carb base gaskets	\$ 12.00
■ Two oil fill gaskets	\$ 4.00
■ Two distributor base O-rings	\$ 4.00
■ Two water outlet O-rings	\$ 4.00
■ Twelve intake manifold O-rings	\$ 24.00
■ Two oil fill O-rings	\$ 4.00
■ Two water outlet gaskets	\$ 4.50
■ One water temp sending unit	\$ 22.00
■ UPS COD	\$ 9.32
■ Two wrinkle paint	\$ 22.50

**B E R L I N E T T A  
M O T O R C A R S L T D.**

*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

January 19, 1999

Re: 1964 Ferrari Lusso  
S/N 4421

LABOR	\$ 1,406.25
PARTS	\$ 3,050.36
	<hr/>
BALANCE	\$ 4,456.61

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JANUARY 19, 1999

LABOR

1964 Ferrari Lusso S/N 4421

Unmask painted parts. Degrease and wash horn compressor and horns. Separate parts for plating on horns and compressor. Paint compressor with thin solution. Install valve covers and sprocket covers with new acorn nuts. Polish plastic grab knobs. Install distributor bases and distributors. Install rear water outlet pipes. Phase distributor drives and alignment with contacts on distributor cap. Reposition new ID tags to front of distributors so that these beautiful new tags can be seen.

Index old exhaust system to cut and transport to fabricate new pipes. Take old exhaust to Borla shop. Will need to take car there on a flatbed to fit exhaust. Correctly install remainder of acorn nuts on valve covers with newly arrived replacements. Clear out grooves for O-rings on intake manifolds, install new O-rings and intake manifolds. Paint studs and some hardware on engine with flat black. Remove old spark plugs to replace.

PARTS

■ 50 Acorn nuts (valve cover etc.)	\$ 62.50
■ UPS COD	\$ 9.32
■ Restore four Borraris	\$1,600.00
■ 5 XWX tires @ \$242.00 each	\$1,210.00
■ 5 Michelin inner tubes @ \$17.00 each	\$ 85.00
■ UPS COD tires and tubes	\$ 63.24
■ UPS shipment of old water pipe for reproduction, \$1,500 insurance	\$ 12.10
■ Four coil boots	\$ 8.20
<b>TOTAL parts</b>	<b>\$3,050.36</b>

BERLINETTA  
MOTORCARS LTD.

**B E R L I N E T T A**  
**M O T O R C A R S L T D.**

*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

February 3, 1999

Re: 1964 Ferrari Lusso  
S/N 4421

LABOR	\$ 1,672.50	
PARTS	\$ 234.40	
	<hr/>	
	\$ 1,906.90	
CREDIT exhaust system	- \$ 166.00	
	<hr/>	
BALANCE		\$ 1,740.90

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LABOR

1964 Ferrari Lusso S/N 4421

Install master cylinder and booster. Fabricate missing mounting pedestal for exhaust header heat shield, mount heat shield to locate proper position under hole and weld fabricated mount onto left header. Install brake fluid reservoir. Install new spark plugs. Reinstall floor boards. Safety wire steering U-joint. Remove rear bumper and wash and wipe down right rear quarter panel and right front fender with wax and grease remover.

Sand and prepare bubbled areas in paint for repair. Sand areas of applied materials. Mask and prime. Sand primer. Remask beyond primed areas. Paint base coats and clear coats. Wet sand painted areas and blend and compound out. Polish areas with machine glaze. Wax area under bumper before remounting bumper.

PARTS

■ <i>Credit:</i> exhaust system	- \$ 166.00
■ 12 BP7ES spark plugs	59.40
■ Paint & materials	175.00
TOTAL parts	<u>\$ 68.40</u>

**B E R L I N E T T A  
M O T O R C A R S L T D.**

*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

February 19, 1999

Re: 1964 Ferrari Lusso  
S/N 4421

<b>LABOR</b>	\$ 1,912.50
<b>PARTS</b>	\$ 539.23
	<hr/>
<b>BALANCE</b>	\$ 2,451.73

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**LABOR**

1964 Ferrari Lusso S/N 4421

Reassemble horns and compressor with replated pieces and install in car. Rethread (clean threads) on some replated hardware. Re-tap threads in carburetor socket linkage ends. Fabricate missing studs for air cleaner on carbs and install. Reassemble carbs with replated hardware.

Mount intake manifolds and water outlet manifold. Check static timing. Distributor 7-12 gear drive too far at extreme end of adjustment. Try repositioning 90° gear drive + and - one gear tooth: too large of a change. Remove distributor base and reposition spline drive in camshaft end until correct.

Start to fill brake system and check for leaks. Alter phase relationship of distributor rotor to distributor drive to position rotor properly with brush terminal on cap to accommodate change in position of rotor when distributors advance. Phase both set of points in both distributors to 60° of each other on distributor machine.

Install generator. Degrease coils and ballast resistors; scuff, sand and mask and paint. Replace old hardware. Attempt to correct brake fluid leak at brake booster, no good. Need new "banjo" fitting or reface and machine old one. Install oil filters.

**PARTS**

■ Zinc batch plating	\$ 96.00
■ Nickel batch plating	96.00
■ Black batch plating	96.00
■ Throttle rods	14.80
■ Ouch! Two ignition rotors	120.00
■ One distributor O-ring	1.50
■ UPS COD	9.43
■ Used ballast resistor	12.00
■ Miscellaneous new hardware	25.00
■ Two oil filters	38.50
■ Three WEBBER ID tags	30.00



B E R L I N E T T A  
M O T O R C A R S L T D.

"Quality Work" *Car and Driver*

"Great Ferrari Garage" *Automobile*

March 24, 1999

Re: 1964 Ferrari Lusso  
S/N 4421

LABOR	\$ 3,243.75	
PARTS	\$ 1,258.93	
	<hr/>	
<i>CREDIT</i>		
2/24/99 check # 1847		(\$ 2,000.00)
		<hr/>
BALANCE		\$ 2,502.68

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### LABOR

1964 Ferrari Lusso S/N 4421

Replace stained and corroded Weber I.D. plates with new reproductions. Install carbs and fuel log. Try to locate brake line banjo fitting to replace leaky one. Assemble resistors on coils and install. Rewire some coil wiring and cover with shrink wrap after sorting out spaghetti. Install throttle linkage. Determine that old, fabricated push rods are too short and therefore require inappropriate bell crank angles. Result: throttles not opening fully. Remount choke and throttle cables.

Cut off old corroded battery cable terminal end; cut off frayed end of cable. Install new compression/original style end and cover positive cable with shrink wrap. Remove battery and clean tray with baking soda to neutralize acid residue. Treat corroded metal areas with rust conversion coating and paint black.

Install transmission tunnel cover. Replace too short throttle rods with longer rods. Grease balls and sockets. Install with retainer clips - *very* stiff. Order Porsche rods with R.H and L.H. threads as per client. Install right spark plug wires and loom and exhaust header shield. Adjust clutch. Plug holes in floor board with caulking. Install center console cover, hand brake boot and carpets on firewall. Clean leather on center console.

Unpack new water pipe and inspect for correctness. Pressure test under water to test for leaks, okay. Clean off oil and prep for priming. Prime and wrinkle paint. Modify battery tray. Fabricate additional brackets for battery tray location. Prime and paint. Shorten Porsche throttle rods and rethread ends. Clean Porsche ball sockets and treat with black oxide. Adjust bell cranks on throttle shaft for proper angle. Preliminary adjustment of new Porsche throttle rods, install.

Mount five new Michelin tires and tubes. Install 7-12 ignition wires, loom and distributor cap. Install 7-12 exhaust heat shield. Drain oil, tighten oil sump cover nuts. Switch on fuel pump, wait for fibre washers to swell up, then retighten fittings. Start engine. Install rear bumper and wax. Check dash switches and make label drawing.

PARTS

■ Compression style battery terminal	\$ 3.00
■ Water pipe	575.00
■ UPS	7.25
■ 60 month battery	85.65
■ Battery switch	18.98
■ Three Porsche throttle rod linkages	55.66
■ UPS COD next day air	14.25
■ Two oil filters	38.50
■ 12 quarts 20-50 oil	39.00
■ Uncut and unassembled velocity stack parts	325.00
■ Velocity stack screen	14.00
■ Brake banjo fitting	43.14
■ UPS COD next day air	26.50
■ 1 ½ gallons antifreeze	12.00

**B E R L I N E T T A**  
**M O T O R C A R S L T D.**

*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

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July 15, 1999

Re: 1964 Ferrari 250 Lusso  
S/N 4421

Labor	\$ 4,087.50	
Parts	\$ 3,818.73	
	<u>\$ 7,897.23</u>	
Deposit check # 499 4/28/99		\$ 3,000.00
Deposit check # 47 4/15/99		\$ 2,000.00
		<u>                    </u>
TOTAL		\$ 2,897.23

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Enclosure

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**LABOR**

1964 Ferrari 250 Lusso S/N 4421

Attempt to bleed brakes again, new fitting no good. Mask polished exhaust tips. Fully weld all previous tack welds from fitting exhaust on car. Pack up exhaust for shipment to Jet Hot. Calculate how much to shave each velocity stack to allow butting together to fit carb base spacing. Set up and machine.

Install exhaust system after return from Jet Hot. Necessary to modify new hangers and muffler brackets. Align rear springs and suspension and tighten down. Tighten drive shaft nuts and cotter pin. Start car. Noise in new throw out bearing. Wait to see if it wears in. Bleed brake system. Check and tighten all fittings. Remove proportioning valve to check tightness of end cap nut. Okay, some leakage occurring. Connect vacuum line to booster. Pump brakes and bleed again. Synchronize carbs first time, roughly. Remove front bumper, remove bugs on front chin and wax area. Clean bumper and wax.

Remove left inner door panel and left door weather stripping in attempt to get door to close easier. Bend lip on body to allow more clearance between weather strip and door. Silicone rubber weather stripping, much better. Tack weld together velocity stack pieces for brazing. Silver braze velocity stacks. Cutout screen mesh for stacks and braze onto stacks. Adjust carbs, check running operations. Replace fuel filter. Adjust right door for better fit and ease of closing.



PARTS

1964 Ferrari 250 Lusso S/N 4421

■ Modifications of new stainless exhaust with new pipes, brackets, etc.	\$ 1,800.00
■ Jet Hot Coating on exhaust	677.50
■ Shipment of exhaust to Mississippi with insurance	55.00
■ Return shipment of exhaust to N.Y.	45.00
■ Floor mats	475.00
■ Sun visor repairs	150.00
■ Three carb/air filter gaskets	6.00
■ 48 exhaust spacers	121.44
■ UPS COD	10.27
■ Flatbed to and from Long Island City	380.00
■ Gasoline	8.82
■ Eight new exhaust hangers	60.00
■ Five pints brake fluid Castrol LMA	23.75
■ Fuel filter	5.95

BERLINETTA  
MOTORCARS LTD.

B E R L I N E T T A  
M O T O R C A R S L T D.

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*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

August 16, 1999

Re: 1964 Ferrari 250 Lusso  
S/N 4421

Labor	\$ 3,787.50
Parts	\$ 1,186.33
	<hr/>
TOTAL	\$ 4,973.83

/PMJ  
Enclosure

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Phone: 516-423-1010 • Fax: 516-549-4127

**LABOR**

1964 Ferrari 250 Lusso S/N 4421

Remove transmission to inspect/replace clutch or throw out bearing. Adjust carbs, attempt road test, clutch throw out too noisy. Remove tunnel cover, remove motor mounts, jack up motor. Remove drive shaft. Ream out U-joint coupler holes in drive shaft and pinion yoke to allow bolts to be removed and inserted normally. I.E., without a hammer! Also polish bolts on lathe with emery cloth strips. Remove brake pressure differential unit, pack up and return to rebuilder/sleever.

Remove carbs. Secondary shafts stiff and do not allow individual adjustments of secondary butterflies. Necessary to clean shafts with emery paper and hone bores. Take driveshaft to driveshaft shop to discuss shortening. Reinstall carbs. Take clutch to clutch rebuilder to check new specs, okay. Measure throw out collar to throw out bearing clearances..none!. Trim face of collar on lathe. Install clutch and transmission. Install front brake proportioning valve. Install transmission, driveshaft. Recomound paint repaired areas now that paint has had sufficient time to cure thoroughly. Machine polish lower half of car while up on lift. Bleed front brakes. Elongate transmission mount with file.

Place red tape stripe on exhaust tips. Install driveshaft. Notice that front universal joint *very* stiff when bolted together but otherwise okay when unmounted. Check joint for wear, none apparent. Check for end play, some roughness. Check parallelism, out approximately .003 inch. Order new bearing. Assemble temporarily with old joint for road testing. Position motor for minimum driveshaft angle at U-joints. Bleed rear brakes. Install seat and road test.

**PARTS**

1964 Ferrari 250 Lusso S/N 4421

■ Nickel plate velocity stacks	\$ 75.00
■ Original U joint	640.00
■ Shipping	17.33
■ Fire extinguishers 2-3lb. Halons	280.00
UPS/COD	25.00
■ Modify driveshaft	150.00

BERLINETTA  
MOTORCARS LTD.

B E R L I N E T T A  
M O T O R C A R S L T D.

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*"Quality Work" Car and Driver*

*"Great Ferrari Garage" Automobile*

November 4, 1999

Re: 1964 Ferrari 250 Lusso  
S/N 4421

LABOR	\$ 3,018.75	
	<hr/>	
Subtotal	\$ 3,018.75	
PARTS		
Credit, please see parts		(\$ 22.40)
TOTAL		\$ 2,918.75

/PMJ  
Enclosure

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LABOR

1964 Ferrari Lusso S/N 4421

Install new U-joint. Install interior: transmission, tunnel padding, insulation snaps, carpets, grease seat tracks, install seats. Install fire extinguisher. Install cotter pins in pinion doughnut joint bolts. Install rear motor mounts and transmission mount.

Remove oil pan nuts, clean off dripping/oozing oil with carb cleaner then brake cleaner; do the same on the nuts and washers. Coat studs with sealant and reinstall nuts and washers in an attempt to stop oil drips under car. Noticed broken front sway bar bracket. Remove, repair, paint brackets and sway bar and replace bushings with new. Wash belly pan and install.

Adjust carburetors. Install sway bar. Mask windshield and rear window for sealer. Seal windshield and rear window. Install passenger carpets and seat. **Adjust carbs to enable idle speed adjustment from one screw: center carb, passenger side.** Polish grill egg crate and surround. Machine buff car, hand glaze, wax and detail car and wheels.

PARTS

1964 Ferrari Lusso S/N 4421

■ Credit, U-joint	(\$ 100.00)
■ Sway bar bushings	72.00
■ UPS COD	15.60



PATRICK OTTIS  
 1220 TENTH STREET  
 BERKELEY, CALIFORNIA 94710  
 BAR NO AK120777

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2272

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS: THANK YOU	F.O.B. 66931 KHS	DATE: 21 JULY 00
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17 JULY	1	BEGIN INVESTIGATION OF MOTOR COOLANT IN MOTOR SUMP. FULL		
	2	RADIATOR - PRESSURE UP SYSTEM - NOTE PRESSURE/COOLANT LOSS		
	3	IMMEDIATELY INTO SUMP. REMOVE IGNITION WIRES AND CAPS. REMOVE		
	4	BOTH CAM COVERS - AGAIN PRESSURE UP SYSTEM, CHECK ALL CASTING		
	5	PLUGS UNDER CAMSHAFTS - NO LEAKAGE. DRAIN MOTOR COOLANT		
	6	REMOVE "SHADE" CABLE, UNSHOUT REMOVE RADIATOR. REMOVE		
	7	BRAKE PROPORTIONING CYLINDER AND HARMONIC BALANCER TO		
	8	ACCESS REMOVE WATER PUMP HOUSING. NOTE FAILED O-RING SEAL		
	9	FAILED O-RING SEAL & PLUGGED PRE PORT IN INTERMEDIARY CASTING		
	10	REMOVE INTERMEDIARY CASTING, CLEAN & GASKET. 7.0		

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 66931 KHS	DATE: 21 JULY 00
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18 JULY	1	PREP PAINT WATER PUMP CASTINGS AS ORIGINAL IN ALUMINUM ENGINE		
	2	ENAMEL. REINSTALL BOTH CAM COVERS, IGNITION WIRES AND CAPS ET AL		
	3	SCRAPIE CLEAN WATER PUMP GASKET SURFACES ON BLOCK. SURFACE		
	4	WATER PUMP IMPELLER BACKING AND IMPELLER ON LAPPING PLATE - OPEN		
	5	RIVET HOLE IN BOTH, FASHION NEW RIVET - RIVET ASSEMBLY WITH		
	6	SPECIAL CENTERING FIXTURE & LOCITE 518		7.0
19 JULY	7	ASSEMBLE INSTALL WATER PUMP WITH NEW SEALS, GASKETS, LOCK TABS		
	8	AND INTERMEDIARY BRACING. INSTALL RADIATOR, CONNECT ALL.		
	9	ATTACH "SHADE" WITH 5MM SCREW INSTEAD OF RIVET FOR NICKER		
	10	NEXT TIME REMOVAL. INSTALL REMOVED 7.0R HEAT SHIELD FULL		



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	1	RADIATOR WITH 50/50 MIX NEW COOLANT. DRAIN METAL SUMP. PRESSURE		
	2	CHECK COOLING SYSTEM - OK. FILL METAL SUMP, REPLACE OIL		
	3	FILTERS, RUN MOTOR, CHECK ALL - OK		7.0
20 JULY	4	START, RUN MOTOR. DRIVE CAR TO SAN RAFAEL BRIDGE, BRING		
	5	MOTOR TO OPERATING TEMPERATURE, CAR IN AIR DRAIN REPLACE		
	6	MOTOR OIL. CLEAN BOTH OIL FILL CAPS OF MOISTURE & DEBRIS. REPLACE		
	7	OIL FILTERS. LOWER COOLANT LEVEL. REPLACE POOR UPPER		
	8	RADIATOR HOSES, FULL PRESSURE CHECK AGAIN - OK. ROAD TEST		
	9	ASSESS BRAKE OPERATION. "TYPICAL 250 BRAKE PEDAL"		
	10	REINSTALL HOOD, FUEL CARZ		7.0

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	1	SHOP LABOR 28.0 HRS @ 80 <sup>00</sup>		2240 <sup>00</sup>
	2			
	3	WATER PUMP INTERMEDIARY HOUSING BEARING 15 37 9		26 <sup>50</sup>
	4	WATER PUMP HSNG OIL SEAL 19 32 7		12 <sup>00</sup>
	5	WATER PUMP CARBON SEAL TO IMPELLER 9S850600		52 <sup>00</sup>
	6	WATER PUMP SHAFT LOCK TABS 100434		2 <sup>31</sup>
	7	2 WATER PUMP HSNG GASKETS @ 6 <sup>50</sup>		13 <sup>00</sup>
	8	2 UPPER RADIATOR HOSE SROCKETS @ 5 <sup>00</sup>		10 <sup>00</sup>
	9	1.5 GALLONS ANTIFREEZE (50/50 MIX) @ 7 <sup>95</sup>		15 <sup>90</sup>
	10	RADIATOR HOSE CLAMP		1 <sup>25</sup>

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1	2 FRAM PS <sup>50</sup> OIL FILTERS @ 10 <sup>-</sup>			20 <sup>-</sup>
2	2 FRAM PH 2815 OIL FILTERS @ 19 <sup>95</sup>			39 <sup>90</sup>
3	18 QTS KENDALL GT.1 20/50 MOTOR OIL @ 3 <sup>00</sup>			54 <sup>00</sup>
4	OIL FILL CAP SEAL RINGS			3 <sup>00</sup>
5	PARTS TOTAL			250 <sup>66</sup>
6	TAX ON PARTS			20 <sup>63</sup>
7	92 OCTANE FUEL			16 <sup>50</sup>
8	WASH DETAIL CARZ		NO CHARGE	
9				
10	JOB TOTAL			2527 <sup>63</sup>



PATRICK OTTIS  
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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS: THANK YOU	F.O.B. 6-7-763 KHS	DATE: 30 SEPT 00
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25 SEPT	1	INVESTIGATE VERIFY COOLANT LOSS AT BOTTOM SEAM OF RADIATOR. REMOVE		
	2	HOOD. UNSCUT REMOVE RADIATOR WITH WATER HOSES. NOTE NON ORIGINAL		
	3	(328) COOLING FAN BLADE LOOSE ON FAN MOTOR SHAFT. REMOVE ORIGINAL		
	4	BLADE (TO BE MACHINED TO ADAPT TO LATE 308 WEAS MOTOR) AND RADIATOR		
	5	(TO NUTS MADE & WELDED TO LOWER MNT TANGS) TO NORMAN RACING 2.5		
26 SEPT	6	REMOVE (MORNING) RETRIEVE (EVENING) RADIATOR TO BENCH RADIATOR 1.0		
27 SEPT	7	GLASS BEAD PREP PAINT ORIGINAL COOL FAN BLADE. SCUFF PREP		
	8	PAINT NEWLY REPAIRED RADIATOR		1.0
28 SEPT	9	REPAIR COOLING FAN MOTOR, ADJUST MOTOR SHAFT END PLAY, INSTALL		
	10	PROPER COOL FAN BLADE, POSITION INSTALL COOL FAN MOTOR/BLADE ASSY		

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 6-7-763 KHS	DATE: 30 SEPT 00
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	1	REPAIR RADIATOR CURTAIN WHERE ATTACHED TO FRAME, INSTALL		
	2	CURTAIN TO RADIATOR, RADIATOR BACK INTO CHASSIS, INSTALL		
	3	CURTAIN DRAW STRING ETC		4.0
29 SEPT	4	REINSTALL TOP AND BOTTOM HOSES WITH CORRECT STYLE HOSE CLAMPS		
	5	INSTALL FRONT RADIATOR MOUNTS, REROUTE FAN LEAD - REVERSE FAN		
	6	LEADS SUCH THAT FAN TURNS IN PROPER DIRECTION. FILL RADIATOR		
	7	WITH COOLANT REMOVED (NEW IN JULY). SECURE HOIST. REINSTALL		
	8	HOOD WITH NEW HOWE. CHECK HOOD ALIGNMENT		2.0
	9			
	10	STOP LABOR 10.5 HRS @ 90		945 <sup>00</sup>

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 67763 KMS	DATE: 30 SEPT 00
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	1	ORIGINAL MAGNESIUM 3 BLADE COOLING FAN	150 <sup>00</sup>
	2	7 JUBILEE ORIGINAL STYLE HOSE CLAMPS @ 8 <sup>00</sup>	56 <sup>00</sup>
	3	NEW HOWE CHG - HOOD, RADIATOR, FAN	10 <sup>00</sup>
	4	PARTS TOTAL 216 <sup>00</sup> <span style="float: right;">TAX ON PARTS</span>	17 <sup>82</sup>
SUBJECT	5	REPAIR TOP AND BOTTOM TANKS - REBUILD RADIATOR - BERRIDGE RAD	250 <sup>00</sup>
SUBJECT	6	MACHINE IN LATHE. NUTS FOR MOUNTING LOWER END OF RADIATOR AND TAC WELD	
	7	ONTO RADIATOR FRAME. MACHINE MODIFY CENTER 2 OF 3 BLADE COOLING FAN	
	8	IN ORDER TO ADAPT TO LATE WCHS PAN MOTOR - NORMAN RACING	160 <sup>00</sup>
	9	92 OCTANE FUEL	27 <sup>00</sup>
	10	WASH DETAIL CHYZ - NO CHARGE	
		JOBS TOTAL	1615 <sup>82</sup>



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CUSTOMER'S ORDER 250WSS0	SOLD BY: 4421	TERMS: TITANIC YOU	F.O.B. 70793KMS	DATE: 19 OCTOBER 01
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15 OCT.	1	ROAD TEST CARZ - ASSESS BRAKE OPERATION - FUNCTIONS NORMAL
	2	SQUEAK FROM RIGHT SIDE OF CARZ OVER BUMPS. NOTE
	3	CONTINUED HIGHER THAN NORMAL VIBRATION FROM MOTOR.
	4	TURN SIGNALS INTERMITTENT, DO NOT CANCEL. TACHOMETER
	5	NEEDLE SWINGS WILDLY BELOW 2000 RPM. UNBOLT REMOVE
	6	BRAKE BOOSTER. REMOVE CAN FROM BOOSTER AND INSPECT
	7	LOOKS GOOD, NO CORROSION AND SEAL IS WELL GREASED.
	8	CHECK TURN SIGNALS - DO NOT CANCEL BECAUSE STEERING
	9	SHAFT IS ORIENTED INCORRECTLY. CHECK TURN SIGNALS:
	10	LEFT SIDE IS INTERMITTENT, RIGHT IS INOPERATIVE. CHECK

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CUSTOMER'S ORDER 250WSS0	SOLD BY: 4421	TERMS:	F.O.B. 70793KMS	DATE: 19 OCT 01
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	1	SWITCH FUNCTION - OK. SWAP IN NEW RELAY, NOW LEFT SIDE
	2	FUNCTIONS OK - RIGHT SIDE STILL INOP. NOTE BOTH INSIDE
	3	INDICATORS LIGHT WHEN LEFT FLASHERS ARE ON. CHECK
	4	RESISTANCE OF BULB CIRCUITS: L. 35Ω, R. 28Ω - PROBLEM
	5	WITH RIGHT SIDE! TRACE FAULT TO POOR CONNECTIONS AT 4
	6	PIV CONNECTOR ON FIREWALL. CLEAN AND TENSION CONNECTION
	7	CHECK FUNCTION OF TURN SIGNALS. RIGHT REAR SIGNAL IS INOP.
	8	TRACE FAULT TO DAMAGED/DISCONNECTED CONNECTOR AT
	9	RIGHT REAR. REPAIR CONNECTOR - NOW ALL BULBS FUNCTION.
	10	RIGHT SIDE FLASHES FASTER THAN LEFT. POSSIBLE DIFFERENCES



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	1	IN BOSS, BOTH INSIDE INDICATORS FLASH WHEN EITHER		
	2	SIDE IS ON. CHECK GROUND AT SPEEDOMETER, NO GROUND.		
	3	CLEAN CLAMP AND DASH CONNECTION FOR SPEEDOMETER		
	4	GROUND, INDICATORS ARE NOW OK. REMOVE BRAKE MASTER		
	5	CYLINDER FROM BOOSTER AND INSPECT SOME SCRATCHES		
	6	ON BORE, OTHERWISE BORE AND SEAL APPEAR OK. POLISH		
	7	BORE AND INSTALL CYLINDER ON BOOSTER. INSTALL BOOSTER		
	8	ASSEMBLY BACK INTO CAR		5.5
1600T	9	LIFT CAR, REMOVE DISASSEMBLY, INSPECT BRAKE PROPORTIONING		
	10	CYLINDER. ASSEMBLED CORRECTLY (PISTON NOT BLOCKING		

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 70793 KHS	DATE: 19 OCTOBER 01
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	1	RETURN PORTS) CLEAN CORROSION FROM PISTON AND CYLINDER		
	2	REASSEMBLE AND INSTALL CYLINDER. REMOVE ROAD WHEELS		
	3	BLEED BRAKE HYDRAULICS. INSTALL & TORQUE WHEEL NUTS.		
	4	NOTE DIFFERENTIAL PINION SEAL IS LEAKING. CHECK FRONT		
	5	SUSPENSION & STEERING FOR PLAY: IDLER ARM WORN. STEERING		
	6	GRANBY COULD USE ADJUSTMENT.		3.5
1700T	7	ROAD TEST CAR AGAIN, NOTE AGAIN MOTOR VIBRATION AT		
	8	3100 TO 3300 RPM. CAR DRIVES STRAIGHT DOWN ROAD - NO		
	9	VIBRATION IN STEERING WHEEL AT 60 MPH. WITH DRIVE LINE		
	10	AT OPERATING TEMPERATURE, LIFT CAR, DRAG MOTOR AND		



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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 70793 KMS	DATE: 19 OCTOBER 20
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1	GEARBOX OILS. REMOVE BROW PAN - CHECK OIL LEVEL. DRAIN FULL	
2	DIFFERENTIAL WITH KENDALL 140. FULL GEARBOX W/ KENDALL 80/90	
3	FILL MOTOR SUMP WITH KENDALL 20/50. REPLACE BOTH OIL FILTERS.	
4	REPLACE LOOSE ELECTRICAL CONNECTOR ON OIL TEMPERATURE	
5	SENDING UNIT. SET TIRE PRESSURES. CHECK SUSPENSION FOR	
6	PLAY. NOTE SOME SLIGHT MOVEMENT AT UPPER A-ARM INNER PINS	
7	LOWER A-ARM OUTER PINS, AND KING PIN BUSHING. REMOVE	
8	INSPECT SPARK PLUGS. PLUG # 10 CAME OUT HARD!	4.5
18 OCT.	TAP CLEAN REPAIR THREADS IN #10 SPARK PLUG HOLE. GAP	
10	INSTALL NEW SPARK PLUGS - INSTALL HEAT SHIELD BANK 7-12	1.5

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 70793 KMS	DATE: 19 OCT 01
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1	SHOP LABOR 15.0 HRS @ 90 <sup>-</sup>	1350 <sup>-</sup>
2	CASTROL LMA BRACK FWD	12 <sup>-</sup>
3	FRAM PB-50 OIL FILTER	10 <sup>-</sup>
4	FRAM PH 2815 OIL FILTER	19 <sup>95</sup>
5	9 QTS KENDALL GT-1 20/50 MOTOR OIL @ 3 <sup>00</sup>	27 <sup>-</sup>
6	6 PTS KENDALL RP 80/90 GEAR OIL @ 3 <sup>00</sup>	18 <sup>-</sup>
7	3 PTS KENDALL RP 140 GEAR OIL @ 5 <sup>95</sup>	17 <sup>85</sup>
8	12 NGK B6ES SPARK PLUGS @ 3 <sup>00</sup>	36 <sup>-</sup>
9	PARTS TOTAL 140 <sup>80</sup>	TAX ON PARTS 11 <sup>26</sup>
10	92 OCTANE FUEL 25 <sup>00</sup> WASH DETAIL NO CHARGE	1527 <sup>06</sup>



PATRICK OTTIS  
 1720 TENTH STREET  
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CUSTOMER'S ORDER: 750 WSSO    SOLD BY: 4421    TERMS: THANK YOU    F.O.B.: 75597 KMS    DATE: 01 DECEMBER 03

QUANTITY	DESCRIPTION	PRICE	AMOUNT
06 NN.	1 LIFT CAP. REMOVE BELLY PAN AND CLEAN; VERY OILY. RUN		
	2 MOTORS AND ISOLATE OIL LEAKS. MOTORS LEAKS OIL FROM REAR		
	3 MAIN CAP STUDS (PRIMARY LEAK) AND ALSO FROM SUPPLY HOSE		
	4 TO EXTERNAL OIL FILTER, AND FROM MECHANICAL FUEL PUMP		
	5 BASE.		1.5
07 NN.	6 DRAIN FUEL. UNBOLT REMOVE FUEL TANK. DISASSEMBLE TANK,		
	7 REMOVE SENDING UNIT, PICK UP ETC, CLEAN AND BAG PARTS.		
	8 TANK HAS MUCH RUST IN IT - DEWELD TO RADIATOR STOP FOR		
	9 CURPING AND SEALING. UNBOLT REMOVE CARBUROATORS WITH		
	10 FUEL LOG. NOTE CARBS HAVE BADLY WORN THROTTLE SHAFTS.		

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CUSTOMER'S ORDER: 750 WSSO    SOLD BY: 4421    TERMS:    F.O.B.: 75597 KMS    DATE: 01 DEC 03

QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 CLEAN FUEL LOG AND HARDWARE. DRAIN ENGINE COOLANT,		
	2 BEGIN DISASSEMBLY FOR WATER PUMP INVESTIGATION		6.5
10 NN.	3 REMOVE WATER PUMP IMPELLER AND SEAL. NOTE CARBON FACE		
	4 WAS DELAMINATED FROM SEAL! INSTALL NEW SEAL. ASSEMBLE		
	5 WATER PUMP. WITH HOUSING ETC. REMOVE MECHANICAL FUEL		
	6 PUMP, DISASSEMBLE AND CLEAN. REMOVE FUEL PUMP. 4.0		
11 NN.	7 CLEAN BLOW OUT ALL FUEL LINES AND HOSES WITH CARB CLEAN		
	8 AND COMPRESSED AIR. REMOVE BOTH REAR MAIN BEARING NUTS,		
	9 BRAKE CLEAN, DR OIL. BOTH STUDS USING COMPRESSED AIR. REMOVE		
	10 MECHANICAL FUEL PUMP DRIVE BY FASHIONING A SPECIAL TOOL		

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 75597 KMS	DATE: 01 DEC 03
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 TO ATTACH TO OUR SLIDE HAMMER. REPLACE DEAD SEAL RING.		
	2 IN MICH FUEL PUMP DRIVE AND REINSTALL (ALL REQUIRES PATIENCE) 6.5		
12 NW.	3 REMOVE REAR MAIN FUEL FILTER AT REAR OF CAR, DISASSEMBLE		
	4 CLEAN, REMOVE RUST. REPAIR STRIPPED FUEL FILTER BODY WITH		
	5 WRENCH COIL. BENCH TEST ELECTRIC FUEL PUMP, DISASSEMBLE		
	6 FUEL SERVICE POINT SET, ASSEMBLE, TEST AGAIN - GOOD. SEAL		
	7 REAR MAIN STUDS, FITTING SPECIAL 10X1.0 ACORN NUTS - AND		
	8 TORQUE TO SPEC, MAKE NEW OIL SUPPLY LINE, FILTER TO		
	9 OIL PUMP IN BLOCK,		6.0
13 NW.	10 INSTALL REAR FUEL FILTER HOUSING WITH NEW FILTER		

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 ELEMENT. INSTALL ELECTRIC FUEL PUMP. CONNECT REAR		
	2 FUEL LINES WITH NEW SEAL RINGS.		1.0
14 NW.	3 ASSEMBLE, CLEANED MECHANICAL FUEL PUMP.		1.0
	4 SHOP LABOR TO DATE 26.5 HRS @ 100 <sup>00</sup>		2650 <sup>00</sup>
	5		
	6 WATER PUMP SEAL 95850600		45 <sup>61</sup>
	7 WATER PUMP HOUSING GASKET 26496		6 <sup>80</sup>
	8 3 WATER PUMP CONNECTOR PIPE GASKETS 26498 @ 3 <sup>00</sup>		9 <sup>00</sup>
	9 14 INCHES BROWN WIRE WRAPPED OIL HOSE @ 6 <sup>00</sup>		84 <sup>00</sup>
	10 2 OIL HOSE FERRULES @ 5 <sup>00</sup>		10 <sup>00</sup>



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CUSTOMER'S ORDER 250 W 580	SOLD BY: 4421	TERMS:	F.O.B. 75597KMS	DATE: 01 DEC 03
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	2 SPECIAL CAPPED 10x1.0 ACORN NUTS (FOR RR MAIN CAPS) @ .10	20	-
<del>2</del>	<del>FISPA PUMP FUEL PUMP REBUILD KIT 150 (NOT USED)</del>	<del>78</del>	<del>50</del>
3	FUEL PRESSURE REGULATOR FITTING 95180053	12	95
4	RR MAIN FUEL FITTING ELEMENT 95180050	24	95
5	PARTS TOTAL TO DATE	213	31
6	TAX ON PARTS	17	59
SUBSET 7	DEFUME, CLEAN, RELINE FUEL TANK - BERKELEY PAT.	250	-
SUBSET 8	STRIP OUTSIDE MASK, PREP, PAINT FUEL TANK - PERIF REFLECT	300	-
9	SHIPPING COST WITH INS ON CARBS TO PIERCE	22	-
10	JOB TOTAL TO DATE	3452	90

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS: THANK YOU	F.O.B. 75597 KMS	DATE: 02 APRIL 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
11 DEC 03	1 MEASURE RESISTANCE OF FUEL LEVEL SENDING UNIT.		
	2 T: 4.4 $\Omega$ EMPTY, 89 $\Omega$ FULL (GAUGE)		
	3 W: .4 $\Omega$ EMPTY, 00 FULL (WARNING LIGHT)		
	4 CONNECT SENDING UNIT TO WIRING WITH ADDITIONAL GROUND WIRE.		
	5 CHECK GAUGE FUNCTION, ONLY GOES TO $\frac{3}{4}$ FULL WITH SENDER.		
	6 AT FULL. PROBLEM IS WITH GAUGE		.5
15 DEC.	7 INSTALL FUEL GAUGE SENDING UNIT IN TANK. CHECK RESISTANCE		
	8 THROUGH FULL RANGE OF SENDING MOVEMENT. FLOAT IS HITTING		
	9 BAFFLE IN TANK BECAUSE ARM IS TOO LONG. SHORTEN ARM.		
	10 RECHECK MOVEMENT. FLOAT IS HITTING BOTTOM OF TANK.		

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 75597 KMS	DATE: 2 APRIL 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 BEND ARM UP SLIGHTLY. RECHECK MOVEMENT 4 $\Omega$ TO 89 $\Omega$ GOOD		
	2 AND LOW LEVEL LIGHT CONTACT FUNCTIONS PROPERLY. MAKE NEW		
	3 GROUND WIRE FOR SENDING UNIT.		2.0
19 DEC	4 INSTALL FUEL TANK, CONNECT WIRES AND LINES. INSTALL FUEL		2.0
23 DEC	5 INSTALL ALL REMOVED WATER PIPES AND HOSES, REMOVED TO		
	6 SERVICE WATER PUMP. INSTALL MECHANICAL FUEL PUMP AND		
	7 LINES. INSTALL FUEL PRESSURE REGULATOR/FILTER ASSY. INSTALL		
	8 OIL HOSE BYPASS FILTER TO PUMP IN MOTOR. SAND FLOT THREE		
	9 CARBORUNDUM INSULATING BLOCKS ON LAPPING PLATE		4.5
26 DEC	10 FILL COOLING SYSTEM WITH NEW 50/50 MIX AND PRESSURE CHECK		



PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 75597KMS	DATE: 02 APRIL 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 ALL FOR LEAKS - GOOD		.5
23 JAN	2 MACHINE THROTTLE OPENINGS IN INSULATING BLOCKS WITH 36 TO 40 MM TAPER AS ORIGINAL. INSTALL NEWLY RE THROTTLE SHAFTS CARBURATORS. MAKE ALL FUEL LOG / THROTTLE LINKAGE CONNECTIONS.		
	3		
	4		
	5 INSTALL 8 QTS KENDALL GT-1 2 also MOTOR OIL. START RUN		
	6 MOTOR. BASIC ADJUST CARBURATION		7.0
29 MARCH	7 WARM UP MOTOR, SYNCHRONIZE CARBURATORS. RESET LINKAGE		
	8 THROTTLE CABLE AND RETURN SPRING. SET IDLE MIXTURE AND		
	9 SPEED. ROAD TEST AND MAKE FINAL ADJUSTMENTS. CHECK		
	10 TACHOMETER CALIBRATION AND NOTE TACHOMETER RUNS		

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 75597KMS	DATE: 02 APRIL 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 800 RPM FAST.		1.5
02 APRIL	2 WFT CARZ, INSPECT CHASSIS - LOOK AT STRAM CURAM - NICE. INSTALL		
	3 BROW PAN. INSTALL CARB VLOCITY STACKS. TRUCKLE CHANGE		
	4 BATTERY OVERNIGHT		1.0
	5 SHOP LABOR 19.0 HRS @ 100		1900
	6		
	7 3 PRIMARY OVERSIZE THROTTLE SHAFTS WEBER 10016.401 @ 72 <sup>80</sup>	218	40
	8 3 SECONDARY OVERSIZE THROTTLE SHAFTS 10016.409 @ 72 <sup>80</sup>	218	40
	9 12 WEBER THROTTLE PLATE SCREWS 64570.009 @ 2 <sup>94</sup>	35	28
	10 6 WEBER THROTTLE SHAFT NUTS 34715.014 @ 1 <sup>05</sup>	6	30



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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	6 WEBER THROTTLE SHAFT NUT LOCK TABS 55520.002 @ 63¢		3 78
2	12 WEBER FIXING PINS 58445.001 @ 1 33		15 96
3	9 WEBER GASKETS 41540.001 @ 63¢		5 67
4	6 WEBER PUMP JET GASKETS 41540.014 @ 63¢		3 78
5	3 WEBER NEEDLE/SEATS 79503.175 @ 15 84		47 52
6	3 WEBER NEEDLE VALVE GASKETS 83102.100 @ 85¢		2 55
7	3 WEBER TOP COVER GASKETS 41705.011 @ 8 75		26 25
8	2 WEBER ADJUSTING SCREWS 64750.018 @ 2 80		5 60
9	3 WEBER FLOAT PINS 52000.001 @ 2 10		6 30
10	6 WEBER BASE GASKETS 99005.071 @ 3 15		18 90

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 75597 KMS	DATE: 02 APRIL 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	3 WEBER GASKETS 41655.008 @ 6 93		20 79
2	3 WEBER GASKETS 41530.001 @ 63¢		1 89
3	6 WEBER GASKETS 41530.004 @ 63¢		3 78
4	2 WEBER 27MM CHOKES (FROM P. OTIS STOCK) @ 68 50		137 -
5	FUEL TANK SEND UNIT RUBBER GASKET 60516960		7 50
6	1.5 GALLONS ANTI-FREEZE @ 7 95		11 92
7	8 QTS KENDALL GT.1 20/50 MOTOR OIL @ 3 -		24 -
8			
9			
10	PARTS TOTAL		821 57
	TAX ON PARTS		67 77

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 75597KMS	DATE: 02 APRIL 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1			
SUBJECT 2	LABOR TO RE-THROTTLE SHIFTS / REBUILD THREE WEBBER		
3	CARBURATORS - PIERCE MANIFOLD @ 400 PER		1200 -
SUBJECT 4	REMOVE ROAD WHEELS - STEAM CLEAN CHASSIS, SUSPENSION,		
5	BOTTOM OF MOTOR AND CAR - PERFECT REFLECTIONS - INCLUDES		
6	TRANSPORT BACK AND FORTH -		275 -
7			
8	91 OBTAIN FUEL		20 -
9	WASH DETAIL CAR	NO CHARGE	
10	JOB TOTAL		4284 <sup>34</sup>



PATRICK OTTL  
 1720 TENTH STREET  
 BERKELEY, CALIFORNIA, 94710  
 BAR NO AK 120777

INVOICE NO.  
 1620

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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS: THANK YOU	F.O.B. 78782 KMS	DATE: 06 OCTOBER 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	LIFT CAR AND INSPECT MOTOR FOR LEAKS. WHOLE BOTTOM,		
2	FRONT OF MOTOR VERY OILY. RUN MOTOR, WATCH FOR		
3	LEAKAGE. NOTE LEAKAGE FROM TIMING CASE AREA. DR OIL		
4	WASH CLEAN REMINE OIL FROM ALL MOTOR CASTINGS WITH		
5	BRAKE KLEN/CARBURATOR SPRAY. NOTE MOTOR OIL COMING		
6	FROM TWO PLACES - PIN HOLE LEAK IN OIL HOSE FROM OIL		
7	PLUTER TO SUMP, REMOVE HOSE, DISASSEMBLE REPAIR		
8	HOSE AND INSTALL. ROAD TEST CAR, LEFT CONTINUE RUNNING		
9	MOTOR AND ASSESS. OIL IS COMING FROM BETWEEN TIMING		
10	CASE / BLOCK / UPPER SUMP - REQUIRES REMOVAL AND		

PATRICK OTTL

INVOICE NO.  
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CUSTOMER'S ORDER 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 78782 KMS	DATE: 06 OCTOBER 04
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	DISASSEMBLY OF MOTOR TO CORRECT. NOTE ALSO GRAY OIL		
2	LEAKING FROM SPURDOW DRIVE		
3	SHOP LABOR 2.5 HRS @ 100		250 -
4			
5	17 INCHES 6 MM BROWN WIRE WRAPPED OIL HOSE @ 6		102 -
6	CARBURATOR SPRAY / BRAKE CLEAN		20 -
7	PARTS TOTAL 122 - TAX ON PARTS		10 67
8	91 OCTANE FUEL		14 -
9	WASH DETAIL CAR		NO CHARGE
10	JOB TOTAL		396 67

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PATRICK OTTIS  
 1720 TENTH STREET  
 BERKELEY, CALIFORNIA 94710  
 BAR NO AK120777

INVOICE NO.  
 505215

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CUSTOMER'S ORDER: 250 WSSO    SOLD BY: 4421    TERMS: THANK YOU    F.O.B. 80577 KMS    DATE: 07 MARCH 07

QUANTITY	DESCRIPTION	PRICE	AMOUNT
25 JAN	1 ROAD TEST CAME TO ASSESS OPERATION AND CUSTOMER SUPPLIES		
	2 LIST OF ISSUES. INVESTIGATE 'LOOSNESS' 'TWITCHY AT REAR'		
	3 NOTE SQUEAK FROM WHAT APPEARS TO BE RIGHT REAR OVER		
	4 BUMPS. MEASURE RIDE HEIGHT AT VARIOUS OPENINGS AND NOTE		
	5 ALL REAR CORNERS WITHIN 1/8" OF EACH OTHER. LEFT CAR,		
	6 ATTEMPT TO ISOLATE SQUEAK. NOTE ALSO WHILE ON DRIVE,		
	7 EXHAUST SYSTEM SEEMS ABNORMALLY LOUD, MOTOR DOESN'T		
	8 RUN WITH GOOD POWER, SECOND GEAR SCRATCHY, VIBRATION		
	9 IN MOTOR, IGNITION SWITCH GETS HOT TO THE TOUCH, LARGE		
	10 OIL LEAKAGE AT BOTTOM OF MOTOR		2.5

PATRICK OTTIS

INVOICE NO.  
 505216

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CUSTOMER'S ORDER: 250 WSSO    SOLD BY: 4421    TERMS: \_\_\_\_\_    F.O.B. 80577 KMS    DATE: 07 MARCH 07

QUANTITY	DESCRIPTION	PRICE	AMOUNT
01 FEB	1 LEFT CAR, REMOVE REAR ROAD WHEELS, REMOVE REAR SHOCKS		
	2 AND LIMITING STRAPS. UNBOLT REAR LEFT BRAKE CALIPER /		
	3 ROTOR ASSEMBLY, REMOVE TRAILING ARM, UNBOLT DRIVESHAFT,		
	4 UNBOLT REAR DIFFERENTIAL ASSEMBLY, UNBOLT REMOVE		
	5 BOTH REAR SPRING ASSEMBLIES. BEGIN CLEANING PARTS		7.0
05 FEB	6 DISASSEMBLE BOTH REAR SPRING SETS. PRESS REAR BUSHINGS		
	7 FROM ENDS OF SPRINGS.		2.5
06 FEB	8 PRESS REAR FIVE WAYS LINK BUSHINGS, REAR SHOCK		
	9 BUSHINGS, RIGHT TRAILING ARM BUSHINGS, DISASSEMBLE REAR		
	10 HELPER SPRINGS FROM SHOCKS. DRAWING ALL THREE REAR		

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INVOICE NO.

505217

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CUSTOMER'S ORDER: 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 80577 KMS	DATE: 07 MARCH 07
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 SUSPENSION PARTS TO POY RING RICHMOND FOL FUSION COATING 3.5		
08 FEB	2 RETRIEVE NEWLY COATED PARTS. ASSEMBLE HELPER SPRING		
	3 ONTO NEW (CUSTOMER SUPPLIED) REAR SHOCKS. REMOVE MODERN		
	4 KOM DRUM AND INSTALL RARY DRUMS. PRESS INSTALL FOUR		
	5 SHACKLE BUSHINGS, FWR WATTS LINK BUSHINGS, FOUR TRAILING		
	6 ARM BUSHINGS AND ONE SPRING RYLBZ BUSH.		4.0
02 MAR	7 PRESS INSTALL THREE REMAINING COAF SPRING RYLBZ BUSHINGS		
	8 AND FOUR TRAILING ARM BUSHINGS. CUT AN NEW SPRING LINE		
	9 MATERIAL AS ORIGINAL. ASSEMBLE BOTH REAR SPRING SETS.		
	10 ASSEMBLE SHACKLES TO SPRINGS. MOCK UP LEFT SPRING		

PATRICK OTTIS

INVOICE NO.

505218

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CUSTOMER'S ORDER: 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B. 80577 KMS	DATE: 07 MARCH 07
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 BACK INTO CHASSIS		5.0
	2 PATRICK TIME TO ASSIST CUTTING UNITS + ASSEMBLE DRUMS NO CHARGE.		
05 MAR	3 FINISH INSTALLATION OF LEAF SPRINGS WITH SHACKLES AND PLASTIC		
	4 SPACERS. REPLACE NON ORIGINAL AMERICAN HARDWARE WITH		
	5 BLACKENED LOBO BOLTS AS REQUIRED. REINSTALL DIFFERENTIAL		
	6 ASSEMBLY AND BOLT TO LEAF SPRINGS. BEGIN INSTALLATION OF		
	7 TRAILING ARMS PRTR		6.5
	8 ASSIST PRTR IN INSTALLING REAR AXLE TO SPRINGS - BRAUN		1.0
	9 ASSIST PRTR WITH INSTALLING REAR SPRINGS AND AXLE - PATRICK NO CHG.		
06 MAR	10 FINISH ALIGNING AND BOLTING UP TRAILING ARMS. INSTALL REAR		

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505219

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CUSTOMER'S ORDER: 250 WSSO    SOLD BY: 4421    TERMS:    F.O.B. 80577 KMS    DATE: 07 MARCH 07

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	SHOCK ASSEMBLY, INSTALL LIMITING STRAPS, CONNECT COTTER		
2	PIN DRIVESHAFT, INSTALL LEFT REAR BRAKE CALIPPER / BRAKE		
3	ROTOR, CONNECT PARK BRAKE CABLES, FUL BRAKE PUMP		
4	RESERVOIR, REPAIR FRONT ROAD WHEELS, VACUUM BUBBLES ALL		
5	FOUR BRAKE CALIPERS, TOP UP DIFFERENTIAL,		6.5
6	ASSIST WITH INSTALLING, ALIGNING TRAIL ARMS REE PATRICK - NO CHARGE		
07 MAR	7 FRESH BRAKE SYSTEM, FRESH BRAKE BOOSTER, INSTALL ROAD		
8	WHEELS - ROAD TEST CAR SIX MILES TO GET REAR SPRINGS TO		
9	SETTLER. LIFT CAR WITH REAR SUSPENSION LOWER WHEEL WEIGHT		
10	OR CAR. TORQUE ALL REAR SUSPENSION FASTENERS TO SPEC.		

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PATRICK OTTIS

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CUSTOMER'S ORDER: 250 WSSO    SOLD BY: 4421    TERMS:    F.O.B. 80577 KMS    DATE: 07 MARCH 07

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	INSTALL TAILPIES - ROAD TEST CAR AGAIN - GOOD. NOTE TWO		
2	ISSUES, ① AFTER FRESHING BRAKE SYSTEM, NOTE FRONT BRAKES		
3	ARE LOCKED ON. PUMPING OF THE BRAKE PEDAL RELEASES BRAKES!		
4	NOTE PISTON IN BRAKE PROPORTIONING CYLINDER DOESN'T MOVE		
5	UPON APPLICATION OF BRAKES, ② COOLANT STEAM FROM RADIATOR		
6	TOP TANK APPEAR BOTH ROAD TESTS. PRESSURE CHECK RADIATOR		
7	TO 13 PSI AND NOTE NO COOLANT LOSS.		5.5
8			
9	SHOP LABOR 44.0 HRS @ 100		4400 <sup>-</sup>
10			

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PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER: 250 WSSO	SOLD BY: 41421	TERMS:	F.O.B. 80577KMS	DATE: 07 MARCH 07
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	4 REAR LEAF SPRING EYELET BUSHINGS 14 32 57 93270 @ 81 <sup>45</sup>		325 <sup>80</sup>
2	4 REAR LEAF SPRING SHACKLE BUSHINGS 16 44 70 94073 @ 89 <sup>50</sup>		358 <sup>-</sup>
3	8 REAR TRAILING ARM BUSHINGS 14 48 44 94869 @ 117 <sup>05</sup>		936 <sup>40</sup>
4	5 WATTS LINK BUSHINGS 14 27 28 94678 @ 60 <sup>50</sup>		302 <sup>50</sup>
5	2 SETS OF REAR LEAF SPRING INSULATING RUBBERS @ 165 <sup>50</sup>		331 <sup>-</sup>
6	ROLL OF REPRODUCTION AS ORIG. LEAF SPRING LINTER		100 <sup>-</sup>
7	2 UPPER REAR SHOCK SPRING SEALS 105223 @ 26 <sup>05</sup>		52 <sup>10</sup>
8	2 LOWER REAR SHOCK SPRING SEALS 103264 @ 21 <sup>65</sup>		43 <sup>30</sup>
9	2 KOHL SHOCK DECALS @ 8 <sup>-</sup>		16 <sup>-</sup>
10	3 ORIG. REAR AXLE BUSHES 14MM x 1.5 x 110 @ 40 <sup>-</sup>		120 <sup>-</sup>

PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER: 250 WSSO	SOLD BY: 41421	TERMS:	F.O.B. 80577KMS	DATE: 07 MARCH 07
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	2 ORIG REAR AXLE BUSHES 14MM x 1.5 x 70 @ 40		80 <sup>-</sup>
2	CASTROL LMA BRACK FWUP		12 <sup>-</sup>
3	PROPS. TOTAL 2677 <sup>12</sup> TAX ON PARTS		234 <sup>29</sup>
4			
SUBJECT	5 SANDBLAST POWDER PMWT 17 REAR SUSPENSION PARTS SATIN BLACK		} Poly Engrz 450 <sup>-</sup>
SUBJECT	6 SANDBLAST POWDER PMWT 16 LEAF, 2 COIL SPRINGS GLOSS BLACK		
7	91 OZZANR FURL		34 <sup>-</sup>
8	WASH DUTAL CORR		NO CHARGE
9			
10	JOB TOTAL		7795 <sup>39</sup>

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PATRICK OTTIS  
 1220 TENTH STREET  
 BERKELEY, CALIFORNIA 94710  
 BAR NO AK120777

INVOICE NO.  
 347967

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CUSTOMER'S ORDER: 250 WSGO	SOLD BY: 4421	TERMS: THANK YOU	F.O.B.	DATE: 21 JUN 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
12 JUNE	1 TRIM NEW COMETIC HEAD GASKETS TO FIT. SEAL WATER		
	2 PASSAGES. INSTALL CYLINDER HEADS AND TORQUE TO SPEC.		
	3 INSTALL TIMING CASE. SHIM ROCKER ARMS TO REMOVE		
	4 EXCESSIVE END FLOAT. FIT CAMSHAFTS TO ASSEMBLY SPECS.		
	5 FIT ROCKER GRAY ASSEMBLIES AND REPLACE ADJUSTING		
	6 SCREWS.		5.5
15 JUNE	7 ADJUST VALVE CLEARANCES. ADJUST AND SET CAM TIMING.		
	8 FIT DISTRIBUTOR. DRIVE AND SET IGNITION TIMING. FIT		
	9 COOLANT PUMPING, INLET MANIFOLDS / CARBURATORS,		
	10 OIL PICK UP ASSEMBLY		6.0

PATRICK OTTIS

INVOICE NO.  
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CUSTOMER'S ORDER: 250 WSGO	SOLD BY: 4421	TERMS:	F.O.B.	DATE: 21 JUN 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
16 JUNE	1 FIT UPPER PUMP ASSEMBLY. FIT CAM COVER STUDS AND		
	2 ALIGN. TO CAM COVERS. TRIM GASKETS TO FIT. INSTALL		
	3 NEW BEARINGS IN THROTTLE SHAFT PROXIMITY. SET UP		
	4 THROTTLE LINKAGE. FIT MISC CASTINGS. PRESSURE TEST		
	5 COOLING SYSTEM.		6.0
17 JUNE	6 ASSEMBLE BARBERS TO LOWER PUMP & FIT TO MOTOR.		
	7 FIT FRONT CRANK SEAL & DAMPNER. FIT OIL NO ADAPTERS		
	8 DRAWN DEGREE WHEEL - TORQUE FLYWHEEL BOLTS, FIT		
	9 PILOT BEARING. PRESSURE TEST FULL SYSTEM. SET UP		
	10 COOLANT SEALING SYSTEM. BEGIN ASSEMBLY OF IGNITION		

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PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER: 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B.:	DATE: 21 July 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 WIRE LOOMS.		4.0
18 JUNE	2 RUN FRONTIER CERAMIC SEALANT THROUGH MOTOR, DRAW,		
	3 AIR DRY, DISCONNECT SYSTEM		1.0
23 JUNE	4 ASSEMBLE OIL BY PASS FILTER & HOSES.		.5
02 JULY	5 LIFT, LOAD MOTOR WITH EXHAUST SYSTEM - RETURN TO		
	6 HASSELGREN ENGR FOR DYNO - UNLOAD AND SECURE		1.5
07 JULY	7 GO TO DYNO. INSTALL EXHAUST HEADERS WITH DOWN PIPES AND		
	8 MUFFERS - IGNITION WIRING. RCE. START, WARM UP MOTOR		
	9 RUN IN AS REQUIRED. MAKE INITIAL ADJUSTMENTS.		
	10 RETURN TO DYNO STOP. BEGIN ASSEMBLY OF NEW PULP PUMP. S.0		

PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER: 250 WSSO	SOLD BY: 4421	TERMS:	F.O.B.:	DATE: 21 July 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
08 JULY	1 BACK TO DYNO STOP, WARM UP MOTOR. MAKE POWER RUNS		
	2 REJET CARBURETORS AS REQUIRED. SET IGNITION TIMING		
	3 FOR BEST PERFORMANCE.		3.0
13 JULY	4 RETRIEVE MOTOR AND EXHAUST SYSTEM FROM HASSELGREN,		
	5 FIT MOTOR INTO STAND FOR POST DYNO SERVICE		2.0
14 JULY	6 BEGIN MOTOR SERVICE AFTER DYNO RUN		1.5
15 JULY	7 TORQUE ALL ENGINE FASTENERS. REMOVE, REPLACE CAM		
	8 COVERS. RETORQUE CYLINDER HEADS AND ROCKER GEARS		
	9 CHECK AND ADJUST ALL VALVE CLEARANCES. INSPECT		
	10 CAM SHAPES AND ALL FOLLOWERS. FIT CAM ASSEMBLY.		

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PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER: 250 W560	SOLD BY: 4421	TERMS:	F.O.B.:	DATE: 21 July 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	PRESSURE TEST COOLING SYSTEM AND NOTE SLIGHT LEAKAGE		
2	ON INNER HEAD GASKETS.		4.0
17 JULY	3 ASSIST WITH LOADING AND DELIVERING MOTOR AND EXHAUST		
4	SYSTEM. <span style="float:right">NO CHARGE</span>		
5	JOB TOTAL TO DATE 40.0 HRS @ 120 <sup>-</sup>		4800 <sup>-</sup>
6			
7	14 VALVE SPRING SHIMS @ 4 <sup>-</sup>		56 <sup>-</sup>
8	MISC. BLACKENED MOTOR HARDWARE		30 <sup>-</sup>
9	24 VALVE ADJUST SCREWS 17880 @ 13 <sup>-</sup>		312 <sup>-</sup>
10	22 MM OIL HOSE FOR PICK UP		10 <sup>-</sup>

PATRICK OTTIS

INVOICE NO.

347972

SOLD TO:		CITY:	

CUSTOMER'S ORDER: 250 W560	SOLD BY: 4421	TERMS:	F.O.B.:	DATE: 21 July 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	2 OIL PICK UP HOSE CLAMPS @ 2 <sup>-</sup>		4 <sup>-</sup>
2	FRAM PH 2815 OIL FILTER		19 <sup>95</sup>
3	FRAM PB-50 OIL BYPASS FILTER		10 <sup>-</sup>
4	12 NGK B6ES SPARK PLUGS @ 3 <sup>50</sup>		42 <sup>-</sup>
5	FRONTITE CERAMIC SEAL		15 <sup>-</sup>
6	20 7 MM BRASS EXH HEADER NUTS @ 2 <sup>-</sup>		40 <sup>-</sup>
7	12 8 MM BRASS EXH DOWN PIPE NUTS @ 1 <sup>50</sup>		18 <sup>-</sup>
8	12 8 MM EXH DOWN PIPE BOWTS		5 <sup>-</sup>
9	4 VITON MACH FUEL PUMP SEAL RINGS @ 2 <sup>50</sup>		10 <sup>-</sup>
10	6 WEBER 10LR NUTS @ 8 <sup>-</sup>		48 <sup>-</sup>

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PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER: 250 WSHO	SOLD BY: 4421	TERMS:	F.O.B.	DATE: 21 July 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	6 WERBON MAIN JOBS @ 8		48 -
2	PARTS TOTAL TO DATE		667 <sup>95</sup>
3	TAX ON PARTS		65 <sup>13</sup>
4			
SUBTOT 5	GRIND CRANK THRUST BENDS AS DIRECTED. NORMAN RACING	25	-
SUBTOT 6	TRVE TIMING CHAIN PUNGER & BORE - NORMAN RACING	150	-
SUBTOT 7	MACHINE FABRICATE MACH FUEL PUMP SPRING REGISTER N.R.	100	-
8	<del>SUBTOT TOTAL TO DATE</del>		
9	FUEL & OIL USED TO DYMO MOTOR		125 <sup>75</sup>
10	<del>JOB TOTAL</del>		

PATRICK OTTIS

INVOICE NO.

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CUSTOMER'S ORDER: 250 WSHO	SOLD BY: 4421	TERMS:	F.O.B.	DATE: 21 July 09
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1			
SUBTOT 2	DYMO MOTOR - INSTALL CUSTOMER ENGINE ONTO DYMO W/TH		
3	ALL NEEDED COMPONENTS. PREHEAT AND PRESSURIZE ENGINE		
4	COOLING SYSTEM - INSPECT FOR LEAKS. PRIME ENGINE OIL SYSTEM.		
5	PERFORM ENGINE BREAK IN RUNS. ASSIST DAVID WITH IGNITION		
6	TIMING - GETTING ROL BEST OVER ALL PERFORMANCE. PERFORM		
7	AND RECORD ENGINE POWER RUNS - REMOVE ENGINE FROM DYMO		
8	PREPARE FOR SHIPPING / PROVIDE COMP. PRINT HASSELGERON	1350	-
9	SUBTOT TOTAL TO DATE		1625 -
10	JOB TOTAL TO DATE		7283 <sup>82</sup>

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PATRICK OTTIS  
 1220 TENTH STREET  
 BERKELEY, CALIFORNIA 94710  
 BAR NO AK120777

INVOICE NO.  
 746614

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CUSTOMER'S ORDER: 250 WSTO    SOLD BY: 4421    TERMS: THANK YOU    FOB: 80776 KMS    DATE: 03 JANUARY 2014

QUANTITY	DESCRIPTION	PRICE	AMOUNT
1			
2	WEEK ENDING 20 DECEMBER 2013 6.0 HRS @ 120		720 -
3	SEE NOTES ATTACHED		
4	WEEK ENDING 09 JANUARY 2014 11.25 HRS @ 120		1350 -
5	SEE DRUMS NOTES ATTACHED		
6			
7	SHOP WAGE TO DATE		2070 -
8			
9	9.1 GALLONS FUEL		40 -
10	JOB TOTAL TO DATE		2110 -

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PATRICK OTTIS  
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 BAR NO AK 120777

INVOICE NO.  
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CUSTOMER'S ORDER: 250 WSL0	SOLD BY: 4421	TERMS: THANK YOU	FOB: 80776 KMS	DATE: 17 JANUARY 14
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
13 JAN	1 LIFT CAR. CONTINUE WITH FUEL SYSTEM INVESTIGATION & REPAIRS		
	2 REMOVE, DISASSEMBLE ELECTRICAL FUEL PUMP - INSTALLATION WITH SAE		
	3 HARDWARE, CAR GUE REPAIRS, POINTS BURNED & LIFT REBUILDING		
	4 USED ORIGINAL DIAPHRAM OVER. SODA BLAST LOWER PORTION OF		
	5 PUMP, FIT NEW PUMP DIAPHRAM ON SHAFT/PISTON, SURFACE		
	6 LOWER HALVES OF PUMP, UNBLOCK PLUGGED AIR VENT TUBE		
	7 CLEAN LUBRICATE ADJUST POINTS. BENCH TEST PUMP, ADJUST		
	8 LEVER HEIGHT FOR BEST OPERATION. PUMP MAKES 4 PSI,		
	9 6 IN VACUUM. INSTALL PUMP IN CAR WITH NEW SEAL RINGS.		
	10 REMOVE COVER ON MECHANICAL PUMP. MEASURE ROD TRAVEL		

PATRICK OTTIS

INVOICE NO.  
 746635

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CUSTOMER'S ORDER: 250 WSL0	SOLD BY: 4421	TERMS:	FOB: 80776 KMS	DATE: 17 JAN 2014
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 TOO LITTLE. REMOVE MECHANICAL FUEL PUMP, BENCH TEST		
	2 MAKES 1 PSI, 3 IN VACUUM - VALVES LEAKING, DOESN'T HOLD		
	3 PRESSURE. INSTALL OLD STYLE / ORIGINAL VALVES WITH PIANO WIRE		
	4 VALVE PLATES. USE VITON O-RINGS TO VALVES & BODY OF PUMP.		
	5 ASSEMBLE & BENCH TEST PUMP, NOW 2 PSI, 4 IN VACUUM. VALVES		
	6 HAVE SLIGHT LEAKAGE.		6.0
14 JAN	7 REMOVE FUEL REGULATOR / FILTER AND DISASSEMBLE. BENCH		
	8 HALVES OF BODY ARE WARPED. SEALER WAS USED TO FILL GAPS.		
	9 SURFACE MATING HALVES FLAT. ASSEMBLE / INSTALL REGULATOR. PUMP		
	10 CORRECTLY RUN ELECTRICAL PUMP - GOOD MECHANICAL PUMP		

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CUSTOMER'S ORDER: 250 W110	SOLD BY: 4421	TERMS:	FOB: 80-776 KMS	DATE: 17 JAN 2014
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	NOW MAKES TOO MUCH FRICTION. INSTALL TWO GASKETS BETWEEN		
2	PUMP BODY & PISTON BLOCK. NOW PRESSURE OK. INSTALL LEFT		
3	BRAY ROAD WHEEL. WHEEL NOT IS DRY - LUBRICATE & INSTALL		
4	RECOMMEND LUBRICATING REMAINING WHEELS. SET TIRE		
5	PRESSURES FROM 15 PSI TO 32 PSI.		
6	BROWN CARB SYNCHRONIZATION & ADJUSTMENT. MOTOR POPS		
7	& BANGS FROM LEFT EXHAUST PIPE. REMOVE SPARK PLUG WIRES		
8	TO CHECK RESISTANCE. NONE OF THE WIRE ENDS SNAP ONTO THE		
9	SPARK PLUGS, ONLY THE BOOT HOLDS THEM IN PLACE. 7-12 COIL WIRE		
10	END LOOSE & BROKEN. REMOVE SPARK PLUGS & INSPECT NUMBERS		

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CUSTOMER'S ORDER: 250 W110	SOLD BY: 4421	TERMS:	FOB: 80-776 KMS	DATE: 17 JAN 2014
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	# 12 SPARK PLUG HAS ONLY .002" GAP! SODA BUST & GAP		
2	ALL SPARK PLUGS AND REINSTALL. RUN MOTOR. SET IGNITION		
3	TIMING, CHECK FOR FULL ADVANCE GOOD. INSTALL TIMING		
4	INSPECTION COILS. SET CARBURETOR SYNCHRONIZATION ON		
5	AND OFF IDLE. ADJUST THROTTLE CARBURETOR SLACK. INSTALL		
6	VELOCITY STACKS. MOVE NEW TANDS TO RUN OUT OF FUEL		
7	& IDLE. LEFT CAR, REMOVE TWO ADDON GASKETS AGAINST		
8	PUMP. TRACE POP IN 7-12 BANK TO LEAN #1 CARBURETOR.		
9	REMOVE, CHECK IDLE JBT - OK. OPEN SLOWLY MIXTURE SCREW		
10	POP IS NOW GONE. NOTE COOLANT SEEPAGE FROM WATER PUMP.		

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CUSTOMER'S ORDER: 250 WISSO    SOLD BY: 4421    TERMS:    F.O.B. 80-776 KMS    DATE: 17 JAN 2014

QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 AND HEAD GASKETS & SUGGEST OIL SCRAPER FROM CAM COVER		
	2 GASKETS. RADIATOR CAP PRESSURE MAY BE TOO HIGH.		6.5
16 JAN	3 INSTALL MISSING RUBBER BUFFERS ON CLUTCH PEDAL AND		
	4 BRAKE PEDAL STOPS. RECURRENT CORRECTLY LOWER MECH ON		
	5 CLUTCH PEDAL SHAFT AND INSTALL MISSING BUM BUT. RECURRENT		
	6 RELEASE LEVER ON CLUTCH SHAFT INTO BRK HOUSING.		
	7 SECURE WITH CORRECT HARDWARE. WBR & INSTALL CLUTCH LINKAGE		
	8 ROD. ADJUST CLUTCH FREE PLAY. ADJUST BRAKE PEDAL		
	9 HEIGHT. ADJUST BRAKE PEDAL PUSH ROD / FREE PLAY.		
	10 REMOVE CLUTCH PEDAL PAD / SHIPT. MACHINE NEW LOCATING		

PATRICK OTTUS

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CUSTOMER'S ORDER: 250 WISSO    SOLD BY: 4421    TERMS:    F.O.B. 80-776 KMS    DATE: 17 JAN 2014

QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 NOTCH IN SHAFT TO ALLOW CLUTCH & BRAKE PEDAL HEIGHTS TO		
	2 BR EQUAL. TEST DRIVE CAR DOWN STREET TO ANSWER		
	3 CORRECT CLUTCH / BRAKE OPERATION - GOOD		3.0
	4 SHOP LABOR TO DATE 15.5 HRS @ 120		1860
	5		
	6 DISCOUNT FOR FULL PUMP REBUILDS 4.0 HRS @ 120		(480)
	7 ELECTRIC FULL PUMP REBUILD KIT 95180131K		.75
	8 TAP ON REBUILD KIT		6.56
	9		
	10 JOB TOTAL TO DATE		1461.56

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