

MEL AUTO

10/3 \$10,000 -
11/2 \$10,000 -

~~\$90,000~~
~~15,000~~ APRIL CHECK ~~2000~~
~~40,000~~ 1/3, 2/11, 3/1, 4/1
~~10,000~~ 11/1
~~10,000~~ 12/1
165,000
\$10,000 5/1
\$10,000 6/1 RS 20
\$10,000 6/30
\$8000 RS 5 12/3/95 FINAL

7/17 \$18,000 EXTRA PAYMENT
7/31 10,000
9/1/95 \$10,000 WMA

TOTAL PAYMENTS THRU 11/1/95

250 GTE 4487

DOWN PAYMENT: \$90,000
EXTRA PAYMENTS: \$25,000

MONTHLY PAYMENTS
11/1, 12/1 1994 + \$20,000 -
1995 + \$110,000 -

T = \$245,000 -

DEC, 1995 \$8,000 -
FINAL

P. Otis as SWR

12/Sep/97	1805.45
14/NOV/97	3185.90
21 Apr 98	1665.04
17 July 98	1322.90
14 NOV 98	4270—
8 Apr 99	10,203.24
5 Feb 99	4538.22
29 Jan 99	16.635—
17 Aug 99	818.02
17 JAN 00	3815.10
17 Jul 00	2980.82
12 Feb 01	579.64
3 June 03	6732.88
9 NOV 05	5287.77
21 MAR 06	505.50
01 June 06	1475.06
21 June 06	300—
14 Feb 07	1568.78
05 NOV 07	2858—
10 Feb 08	4115.07

05 NOV 09
 30 Sep 10
 26 mm 13
 27 mm 15
 03 NOV 16
 10 AM 17
 01 Aug 17
 17 Oct 17
 29 JAN 18
 27 mm 19
 18 mm 19
 04 Dec 20
 19 July 22
 20 22
 29 Aug 23
 29 mm 24
 10 Oct 24

1560.51
 2147.89
 1804.82
 890.03
 3271.18
 5391.55
 360 —
 3757.32
 2288.67
 140 —
 1060.28
 4419.20
 5599.07
 1424.22
 2351.85
 2350.05
 6695.58

119,327.61

PATRICK OTTIS

1220 TENTH STREET

BERKELEY, CALIFORNIA, 94710

BAR NO AK 120777

FULL

PP
9/27/97

INVOICE NO.

9383

SOLD TO		SHIPPED TO	
STREET		STREET & NO.	
CITY		CITY	STATE ZIP
CUSTOMER'S ORDER	SOLD BY	TERMS	F.O.B.
250 GTE/CAL SPYDER	4487	MOTOR NO 3635	5573 KHS
DATE		DATE	
8 SEPT		12 SEPTEMBER 97	
ROAD TEST ASSESS DRIVABILITY OF CAR. NOTE STUMBLE THROUGH MIDRANGE AND NOT LOTS OF POWER AT HIGHER RPM. REMOVE SPARK PLUGS AND INSPECT. NOTE RICH RUN CONDITION AND THREE SPARK PLUGS NOT FIRING PROPERLY. REMOVE AIR BOX. 3.0			
9 SEPT PUT CAR IN AIR. DRAIN DISPOSE OF FUEL - NOTE WATER IN LAST SEVERAL GALLONS. INSTALL 10 GALLONS 104 OCTANE RACING FUEL. REMOVE CARBURETOR JETTING AND NOTE AS FOLLOWS 27 MM CHOKE, 1.60 MAIN JETS, .60 IDLE JETS, 1.80 AIR JETS AND F.8 EMULSION TUBES WITH 20 HOLES. REPLACE 1.60 MAINS WITH 1.50. GAP			

INVOICE

FORM

721

PATRICK OTIS

INVOICE NO.

9384

SOLD TO		SHIPPED TO	
STREET & NO.		STREET & NO.	
CITY	STATE	ZIP	CITY
STATE		ZIP	STATE
CUSTOMER'S ORDER	SOLD BY	TERMS	F.O.B.
250 GTE/CAL SPY	4487		5573 KHS
DATE		12 SEPT 97	
INSTALL NEW SPARK PLUGS. ROAD TEST WITH IMPROVED PERFORMANCE.			
SHOOTER, BUT STUMBLE CAN STILL BE INDUCED ON THROTTLE UP.			
REMOVE INSPECT SPARK PLUGS AGAIN AS BAROMETER 5.0			
10 SEPT	REINSTALL SPARK PLUGS, RUN BRING MOTOR TO TEMPERATURE. CHECK		
ADJUST CARB. SYNCHRONIZATION, REAR CARBS BEHIND FRONT TWO.			
NOTE UNUSUALLY HIGH VOLUME OF FUEL FROM DISCHARGE NOZZLES.			
CHECK ASSURE PROPER IGNITION TIMING BOTH FIXED IDLE AND ADVANCED.			
ROAD TEST. REMOVE TOPS OF CARBURATORS, REMOVE PUMP JETS - ASSURE			
ORFICE IS .60 MEASURE PUMP STROKE @ 4.25 MM WITH NOTABLY			

INVOICE

DIFORM

L721

PATRICK OTIS

INVOICE NO.

9385

INVOICE

INVOICE

SOLD TO		SHIPPED TO	
STREET & NO.		STREET & NO.	
CITY	STATE	ZIP	
CUSTOMER'S ORDER		SOLD BY	DATE
250 GTE/CAL SP4		4487	12 SEPT 97
TERMS		F.O.B.	
		5573 KMS	
MODIFIED ENDS (SHOULD BE 3.0 MM) MAKE PUMP STROKE 3.0 MM.			
MEASURE AND LOWER FLOAT LEVELS FROM 0 TO 3MM (MAKES IT LEANER			
THROUGHOUT RANGE) ROAD TEST AGAIN - NOW NO STUMBLE THROUGH			
MIDRANGE, WITH MORE POWER. FINAL ADJUST MIXTURE SCREWS WITH			
INFRARED @ 4.5% CO. ROAD TEST AGAIN - GOOD			
6.0			
11 SEPT INVESTIGATE NOW-OP PARK BRAKE AND MUCH BRAKE FLUID LEAKAGE			
AT LEFT FRONT BRAKE CALIPER. PUT CAR IN AIR, REMOVE BELLY			
PAN (AND CLEAN). REMOVE ROAD WHEELS (ADJUST TIRE PRESSURES)			
NOTE. PARK BRAKE CABLE PULLED LOOSE AT LEFT REAR BRAKE			

REDIFORM

7L721

7L

INVOICE NO.

9386

SOLD TO

JOHN FURNAS

STREET & NO.

SHIPPED TO

CITY

STREET & NO.

STATE

ZIP

CITY

STATE

ZIP

CUSTOMER'S ORDER

250 GTE / CAL SPY

SOLD BY

4487

TERMS

F.O.B.

5573 KMS

DATE

12 SEPT 97

ASSEMBLY. FABRICATE, BRAZE NEW BUNG AND CONNECT CABLE. LUBRICATE
CABLE ASSEMBLY AND CHECK OPERATION - OK. REMOVE LEFT FRONT
BRAKE CALIPER, NOTING INNER PISTON/CYLINDER ASSEMBLY LEAKING.
REMOVE DISASSEMBLE CLEAN INSPECT CYLINDER, NOTE FLUID LEAKING
BETWEEN SLEEVE AND HOUSING. WASH BRAKE CALIPER ASSEMBLY, REPLACE
LEAKING CYLINDER WITH NEWLY SLEEVED AND PLATED ONE, REASSEMBLE
ALL. EMPTY CLEAN BRAKE RESERVOIR. FILL FRESH BRAKE SYSTEM.
RINSE CALIPERS WITH BRAKE CLEAN AND DRY WITH COMPRESSED AIR. 6.0
12 SEPT INSTALL BRUM PAN - INSPECT BRAKE SYSTEM FOR ANY LEAKAGE - OK.

REDIFORM

7L721

PATRICK OTIS

INVOICE NO.

9387

INVOICE

SOLD TO		SHIPPED TO	
[REDACTED]			
STREET & NO.		STREET & NO.	
CITY	STATE	ZIP	
CUSTOMER'S ORDER	SOLD BY	TERMS	F.O.B.
250GTE/CAL SPY	4487		5573 KMS
			DATE
			12 SEPT 97
INSTALL ROAD WHEELS, TORQUE NUTS TO 340 lb.		INSTALL AIR BOX	1.0
7 1/2 SLOTTED AND CHROMIUM PLATED LOWER BALL JOINTS			
SHOP LABOR 21.0 HRS @ 70			1470
12 NGK B6ES SPARK PLUGS @ 2 ⁵⁰			30
6 WEBER MAIN JETS 1.50 @ 9 ⁰⁰			54
BRAKE LAMEN			3 ⁹⁵
CASTROL LMA BRAKE FLUID			12

EDIFORM

7L721

SOLD TO

INVOICE NO.

9388

STREET & NO



SHIPPED TO

CITY

STREET & NO.

STATE

ZIP

CUSTOMER'S ORDER

250 GTE / CAL SPY

SOLD BY
4487

TERMS

CITY

STATE

ZIP

F.O.B.
5573 KMS

DATE
12 SEPT 97

2 1/8 SLEEVED AND CADMIUM PLATED WHEEL CHUNDER.

PARTS TOTAL

100 -

TAX ON PARTS

199 95

16 50

20 GALLONS 104 OCTANE LEADED RACING FUEL @ 5 95

TAX INCLUDED 119 00

WASH DETAIL CAR.

NO CHARGE

JOB TOTAL

1805 45

FORM

721

PATRICK OTTIS

12 TENTH STREET

BERKELEY, CALIFORNIA, 94710

BAR NO AK 120777

INVOICE NO.

9483

SOLD TO		SHIPPED TO	
STREET			
CITY		ZIP	
CUSTOMER'S ORDER		SOLD BY	TERMS
2506TE/CAL SPYDER		4487	THANK YOU
		F.O.B.	DATE
		6678 KHS	14 NOVEMBER 97
22.00T	PUT CAR IN AIR, REMOVE REAR ROAD WHEELS, EXHAUST SYSTEM, REAR SHOCKS - WASH DE OIL, RIGHT REAR WHEEL AND BRAKE ASSEMBLY (AXLE SEAL LEAKAGE) REMOVE RIGHT REAR BRAKE CALIPER ASSEMBLY WITH PARK BRAKE MECHANISM. UNBOLT UNLOAD REMOVE REMOVE BOTH REAR LEAF SPRINGS, WASH, DELIVER TO US SPRING FOR REARCHING		
23.00T	UNBOLT SEPARATE RR HUB FROM BRAKE ROTOR. SURFACE FOULED END OF HUB (SEALING SURFACE AGAINST AXLE BEARING) IN LATHE. WASH CLEAN		
	REMOVED PARTS		
29.00T	CLEAN PREP PAINT BOTH LEAF SPRING ASSEMBLIES SATIN BLACK		

SOLD TO

INVOICE NO.

9484

STREET & NO.

SHIPPED TO

CITY

STREET & NO.

STATE

ZIP

CUSTOMER'S ORDER

SOLD BY

TERMS

STATE

ZIP

F.O.B.

DATE

6678 KHS

14 NOV. 97

7 NOV.

BEGIN INSTALLATION OF REAR LEAF SPRINGS, SPRING EYES TO SHACKLES,
AND TO AXLE HOUSINGS

10 NOV.

CONTINUE WITH, FINISH INSTALLATION OF REAR SPRING ASSEMBLIES, TO
INCLUDE SHOCK ASSEMBLIES. PUT CAR ON GROUND, MEASURE ASSURE
RIDE HEIGHT PROPER AND ACCEPTABLE

11 NOV.

CAR BACK IN AIR, LOAD SUSPENSION - SIMULATE CAR ON GROUND. TIGHTEN
TORQUE ALL REAR SUSPENSION HARDWARE, TRAILING ARMS ETC. INSTALL
SECURE LIMITING STRAPS. CONNECT DRIVESHAFT, TORQUE HARDWARE.
SAFETY WIRE. REPLACE AXLE SEAL IN RIGHT REAR SEAL HOUSING,

PATRICK OTTIS

INVOICE NO.

9485

SOLD TO			SHIPPED TO		
STREET & NO.			STREET & NO.		
CITY	STATE	ZIP	CITY	STATE	ZIP
CUSTOMER'S ORDER	SOLD BY	TERMS	F.O.B.	DATE	
250 CALIF SPY	4487		6678 KHS	14 NOV. 97	
REPAIR BRAKE CALIPERS. CHUNDRIZ ASSEMBLERS FROM HOUSING, REPAIR DAMAGED PISTON BACKINGS AND BACKSIDES OF BRAKE PADS SUCH THAT PADS SLIDE PROPERLY ONTO PISTON BACKINGS. ASSEMBLE BRAKE ROTORS TO HUBS, THIS ASSEMBLY ONTO AXLE HOUSING WITH SEAL HOUSING & CALIPER MOUNT. INSTALL RIGHT REAR BRAKE ASSEMBLY. TOP UP, FULL DIFF WITH GEAR OIL, 6.0					
12 NOV. CLEAN REAR SPRING AREA, PREP, & TOUCH UP WITH SATIN BLACK PAINT FLUSH BLEED REAR BRAKES, LUBRICATE HUBS, INSTALL TORQUE REAR ROAD WHEELS. FILE, CLEAN TOUCH UP PAINT EXHAUST SYSTEM AND					

INVOICE NO.
9486

SOLD TO

STREET & NO.

SHIPPED TO

CITY

STREET & NO.

STATE

ZIP

CITY

STATE

ZIP

CUSTOMER'S ORDER

250 CAUF SP4

SOLD BY

4487

TERMS

F.O.B.

6678 KHS

DATE

14 NOV. 97

INSTALL - ALIGN TIPS. STRAIGHTEN DENTED PANEL ABOVE EXHAUST
TIPS. ROAD TEST. MEASURE ASSURE PROPER RIDE HEIGHT. CAR BACK
IN AIR TO INVESTIGATE OIL LEAKS. REMOVE CLEAN BELLY PAN. CLEAN
DE OIL FRONT UNDERSIDE OF CAR. NOTE OIL LEAK AT OIL HOSE CONNECTING
OIL BYPASS FILTER TO MOTOR. REMOVE/REMAKE THIS LINE. DRAIN
REPLACE MOTOR OIL WITH FILTERS (MOTOR AT TEMPERATURE). RUN MOTOR
AGAIN - ISOLATE SECOND OIL LEAK AT HOSE/FITTING FOR OIL PRESSURE
(GAUGE) HOSE AT BACK OF BLOCK. 6.0

13 NOV.

BLEED BRAKE BOOSTER FOR NICKER PEDAL. REMOVE LEAKING OIL

PATRICK OILS

9488

INVOICE NO.

9487

SOLD TO		SHIPPED TO	
STREET & NO.		STREET & NO.	
CITY		CITY	
STATE		STATE	
ZIP		ZIP	
CUSTOMER'S ORDER	SOLD BY	TERMS	DATE
250 CALIF SPYDER	4487		14 NOV. 97
ORIGINAL KEY BLANK (UNOBTAINIUM)			50 ✓
REAR AXLE SEAL 48 62 8			10 ✓
CASTROL LMA BRAKE FLUID			8 ✓
140 WT GEAR OIL FOR DIFFERENTIAL			7 ✓
SATIN BLACK RUSTOLEUM PAINT FOR REAR SPRINGS, EXHAUST & CHASSIS			12 ✓
OIL FIL CAP O-RING SEAL FOR LEFT SIDE (HISSING)			4 ✓
8 QTS KENDALL 6T-1 20/50 MOTOR OIL @ 2 ⁵⁰			20 ✓
FRAM PH 2815 OIL FILTER			18 95 ✓
FRAM PB-50 OIL FILTER			10 ✓

ZIP

J. 97

TO

WITH ENDS

PLOT

3.0

ION OR

PER AND

1.0

2520

REDIFORM

7L721

FRAGILE AND PROBABLY NOT LONG LIVED.

SHOP LABOR 36.0 HRS @ 70

PATRICK OTTIS

INVOICE NO.

9489

PATRICK OTTIS

OLD TO

REET & NO.

Y

CUSTOMER'S ORDER
250 CAL

17

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REDIFORM

7L721

SOLD TO

STREET & NO.

CITY

STATE

ZIP

CUSTOMER'S ORDER

250 CALIF SPY

SOLD BY

4487

TERMS

F.O.B.

6678 KHS

DATE

14 NOV. 93

LINE (FROM BACK OF BLOCK TO GAUGE IN DASH) SEND ONE END TO
NORMAN FOR SOLDER SOLDER REPAIR. DISASSEMBLE / REPAIR BOTH EN
OR LINE, REINSTALL. ROAD TEST CAR. AGAIN, BACK IN AIR, INSPECT
AIR FOR LEAKS. INSTALL BELLY PAN.

3.0

14 NOV. REMOVE BOTH WIPER ARMS - BLADES. CHECK FUNCTION / OPERATION OF
SWITCH IN DASH CLEAN & ADJUST - REINSTALL ARMS BLADES, OPERATE AND
ADJUST FOR NICEST OPERATION. WIPER FUNCTION IN THIS CAR IS
FRAGILE AND PROBABLY NOT LONG LIVED!

1.0

SHOP LABOR 36.0 HRS @ 70

2520

PATRICK OTTIS

INVOICE NO.

9489

SOLD TO			SHIPPED TO		
STREET & NO.			STREET & NO.		
CITY	STATE	ZIP	CITY	STATE	ZIP
CUSTOMER'S ORDER		SOLD BY	TERMS	F.O.B.	DATE
250 CAUF SP4		4487		6678 KMS	14 NOV. 97
	17 INCHES ITALIAN BROWN OIL LINE (FILTER TO HTR) @ 3 ⁵⁰ INCH			59	50 ✓
	PARTS TOTAL			199	45 ✓
	TAX ON PARTS			16	45 ✓
SUBJECT	SILVER SOLDER REPAIR OIL LINE FITTING / TEST NORMAN RACING			50	- ✓
SUBJECT	DISASSEMBLE, RESET (ARCH) ASSEMBLE 2 SPRINGS - US SPRING			400	- ✓
	WASH / DETAIL CAR			NO CHARGE	
	JOB TOTAL			3185	90 ✓

PATRICK OTIS
1220 TENTH STREET
BERKELEY, CALIFORNIA, 94710
BAR NO AK 120777

INVOICE NO.

9335

INVOICE

©1997 REDIFORM® 7L721

SOLD

ADDR

CITY,

CUSTOMER'S ORDER

2506TR/CAL SPY

SOLD BY:

4487

TERMS:

THANK YOU

F.O.B.

7442 KHS

DATE:

17 JULY 98

9 JULY	1	INVESTIGATE "NOISE" AT 4000 RPM. ROAD TEST.	INSPECT UNDER
	2	DASH - SECURE WIPER SWITCH, "NOISE" ELIMINATED, BUT NOW	
	3	INTERMITTANT AND INCONSISTANT WIPER OPERATION. INVESTIGATE	
	4	NON-OP RIGHT TAILLAMP. REPAIR BROKEN WIRE. CAR IN AIR	
	5	REMOVE DRIVESHAFT, YOKE AT BACK OF GEARBOX AND REAR SEAL.	
	6	ORDER NEW SEAL	4.0
13 JULY	7	NOTE MUCH PITTING ON SEAL RIDE OF YOKE AS IF YOKE HAD BEEN	
	8	SUBJECTED TO WATER AND TIME. INSTALL NEW SEAL, DRIVESHAFT,	
	9	ROAD TEST - STILL LEAKS. REMOVE DRIVESHAFT, YOKE & SEAL. MACHINE	
	10	YOKE SEAL RIDE 2MM FOR SMALLER INSIDE DIAMETER SEAL AND POLISH	

PATRICK OTTIS

INVOICE NO.

9336

INVOICE

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SOLD TO

ADDRESS:

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

2506TE/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

744'2 KMS

DATE:

17 JULY 98

	1	SEAL RIDE. MACHINE ALSO IN LATHE 2MM SPACER TO LOCATE NEW	
	2	8MM THICK SEAL PROPERLY IN PLACE OF 10MM SEAL REMOVED. ORDER	
	3	NEW SEAL	4.5
15 JULY	4	INSTALL NEW SEAL WITH YOKE & TORQUE. REINSTALL DRIVESHAFT,	
	5	COTTER PIN/ SAFETY WIRE. ROAD TEST - OK, TOTALY DRY. ADJUST	
	6	CLUTCH FOR NICKER. REVERSE ENGAGEMENT. INSTALL BELLY PAN	
	7	NOTE COOLANT LEAK FROM STRAP AT FRONT TOP OF RADIATOR.	
	8	SUPPORTING CABLE FOR BUND. REMOVE WINDSHIELD WIPER SWITCH,	
	9	DISASSEMBLE. INSPECT. PLASTIC HOUSING VERY WORN ON SHAFT	
	10	ALLOWING INTERRUPTANT OPERATION. GLASS BEAD CAREFULLY ALL PIECES	

PATRICK OTTIS

INVOICE NO.

9337

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SOLD TO

ADDRESS

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

250 GTE / CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

442 KMS

DATE:

17 JULY 98

	1	REPLACE SPRINGS FOR CONTACT BARS - SEND SWITCH HOUSING TO NORMAN		
	2	RACING FOR REBUSHING		5.0
16 JULY	3	RETRIEVE WIPER SWITCH, ASSEMBLE, TEST ON BENCH, INSTALL BACK		
	4	INTO DASH & SECURE - TEST OK		1.0
17 JULY	5	RETRIEVE 10 GALLONS RACE FUEL & INSTALL		.5
	6	SHOP LABOR 15.0 HRS @ 70		1050
	7			
	8	REAR GEARBOX SEAL 50 80 10		NO CHARGE
	9	REAR GEARBOX SEAL 48 80 8		12 ⁰⁰
	10	GRADE 8 REAR GEARBOX YOKE HARDWARE		8 ⁰⁰

PATRICK OTIS

INVOICE NO.

9338

INVOICE

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SOLD TO

ADDRESS:

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

7506TR/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

7442 KMS

DATE:

17 JULY 98

	1	PARTS TOTAL			20 ⁻
	2	TAX ON PARTS			1 ⁶⁵
	3				
SOBURT	4	CLEARANCE MODIFY BELLY PAN FOR OIL TEMP SEND UNIT - NORMAN			80 ⁻
SUBURT	5	REBUSH ROTARY WIPER SWITCH BODY - NORMAN RACING			80 ⁻
	6	OVERNIGHT - SATURDAY DELIVERY ON SEAL			31 ⁷⁵
	7	10 GALLONS 108 OCTANE RACE FUEL @ 5 ⁹⁵			59 ⁵⁰
	8				
	9	WASH DETAIL CAR		NO CHARGE	
	10	JOB TOTAL			1322 ⁹⁰

PATRICK OTTIS
1220 TENTH STREET
BERKELEY, CALIFORNIA, 94710
BAR NO AK 120.777

Ph. 510-849-3553

INVOICE NO.

8567

INVOICE

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AD

CIT

CUSTOMER'S ORDER

250 GTE/CAL SPY

SOLD BY:

4487

TERMS:

THANK YOU

F.O.B.

08217 KMS

DATE:

19 NOVEMBER 98

2 NOV.

- 1 ROAD TEST CAR TO SAN RAFAEL BRIDGE TO ASSESS OPERATION
- 2 AND BRING MOTOR TO TEMPERATURE FOR COMPRESSION CHECK.
- 3 REMOVE IGNITION LEADS AND SPARK PLUGS. WITH FULL OPEN THROTTLE.
- 4 CHECK COMPRESSION & NOTE:

5	#1	175 lb	#7	217 lb	
6	#2	190 lb	#8	220 lb	VERY OILY PLUG
7	#3	190 lb	#9	220 lb	
8	#4	192 lb	#10	230 lb	
9	#5	180 lb	#11	217 lb	
10	#6	190 lb	#12	210 lb	
					2.0 HRS

PATRICK OTTIS

INVOICE NO.

8568

INVOICE

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SOL

ADD

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

2506TR/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

08217 KHS

DATE:

19 NOV. 98

4 NOV.	1	REMOVE IGNITION WIRES FOR SERVICE (NEW ENDS)	REMOVE CAM & CHAIN	
	2	COVERS FOR VALVE SERVICE & CAM COVER RESEAL	NOTE MANY ROCKER	
	3	BOX STUDS "PULLING" CHECK TORQUE ALL		2.5
5 NOV.	4	REMOVE SOME ROCKER BOX ASSYS - INSPECT ROLLERS/PINS	NOTE MANY	
	5	ROCKER ARMS BEING FOULLED BY VALVE SPRING RETAINERS	BEGIN	
	6	HELICOIL REPAIR AS REQUIRED		1.0
6 NOV.	7	REMOVE DISASSEMBLE EXAMINE RIGHT REAR BRAKE CAMPER/ROTOR		
	8	HUB ASSEMBLY TO INVESTIGATE GEAR OIL LEAKAGE	DISASSEMBLE	
	9	ROTOR FROM HUB, POLISH SEAL RIDE IN LATHE - REASSEMBLE RIGHT		
	10	HUB BRAKE ASSEMBLY TO AXLE	NO CHARGE	

PATRICK OTTIS

INVOICE NO.

8569

INVOICE

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SOLD

ADDRESS:

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

250 BTE/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

08217 KMS

DATE:

19 NOV. 98

- | | | |
|----|---|-----|
| 1 | MEASURE RECORD BLOCK DECK HEIGHTS TO TIMING CASE. UNBOUT | |
| 2 | REMOVE IGNITION DISTRIBUTORS WITH ANGLE DRIVES, TACH CABLE, | |
| 3 | CARBURATORS WITH MANIFOLDS AS UNITS, FUEL PUMP WITH DRIVE, | |
| 4 | WATER PIPES, THERMOSTAT HOUSING, TIMING COVER PLATE, HEATER | |
| 5 | WATER TUBE HOSE CONNECTIONS. CHECK NOTE CAN TIMING BEFORE. | |
| 6 | REMOVAL OF HEADS, DRAIN RADIATOR, PLUG FUEL HOSES ETC. 6.0 | |
| 7 | UNBOUT REMOVE BOTH CYLINDER HEADS AND RELATED COMPONENTS | |
| 8 | FOR COMPRESSION DIAGNOSIS AND OIL PROBLEM | 6.0 |
| 9 | DISASSEMBLE STUDS FROM CYLINDER HEADS AND CLEAN. NOTE | |
| 10 | CAMSHAFTS 90209 9/95 REGACHUE | 1.5 |

PATRICK OTTIS

INVOICE NO.

8570

INVOICE

©1997 REDIFORM® 7L721

SOLD TO

ADDRESS

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

2506TR/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

08217 KHS

DATE:

19 NOV. 98

9 NOV.

- 1 C.C. MEASURE VOLUME OF CYLINDER HEAD COMBUSTION CHAMBERS
- 2 RIGHT HEAD VOLUME 44.8 CC $\pm$ LEFT HEAD VOL. 43.6 CC $\pm$
- 3 NOTE #8 INLET VALVE SEAL BROKEN AND #8 EXHAUST IS OFF
- 4 THE GUIDE. NOTE RIGHT BANK SOME SEALS ARE OFF GUIDES AS WELL
- 5 #1 PISTON CROWN SHOWS EVIDENCE OF REPAIR. MEASURE CYLINDER
- 6 HEAD THICKNESSES - LEFT 3.256 TO 3.268 END TO END.
- 7 RIGHT 3.256 TO 3.258 END TO END. REMOVE RIGHT HEAD GASKET
- 8 FROM BLOCK, CLEAN OLD GASKET SEALER FROM DECK & FINISH
- 9 WITH CARB CLEAN. DRAIN BLOCK OF COOLANT (WATER JACKETS
- 10 PLUGGED WITH MUCK - WOULD ONLY PARTIALLY DRAIN 3.5

PATRICK OTTIS

INVOICE NO.

8571

INVOICE

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SOLD TO

ADDRESS

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

750 GTE/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

08217 KHS

DATE:

19 NOV. 98

10 NOV.

1 DISASSEMBLE VALVE SPRINGS, RETAINERS, AND KEEPERS FROM CYLINDER

2 HEADS & CHECK VALVES FOR CYLINDER NOS. MEASURE PISTONS TO

3 DECK HEIGHT SIDE TO SIDE, PISTON BORES 73MM + 0.00. REMOVE

4 STARTER LEADS, BREATHER TUBES TO CATCH TANK. 1.0

12 NOV

5 REMOVE BODY PAN, SEATS, CARPETS, PARK BRAKE WITH ALL RELATED.

6 REMOVE GEAR BOX TUNNEL, DRIVESHAFT, OIL FILTER LINKS ETC.

7 NOTE FUEL TANK LEAKING AT PREVIOUS RIVOT SOLDER REPAIRS

8 JOINT. REMOVE GEARBOX 5.5

5 NOV.

9 LIFT REMOVE MOTOR FROM CHASSIS & FIT TO STAND. REMOVE EXHAUST

10 DOWN PIPES FOR SHIPMENT FOR HIGH HEAD BLACK. 4.0

PATRICK OTTIS

INVOICE NO.

8572

INVOICE

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SOLD TO

ADDRESS:

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

750 GTE/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

08Z17 KMS

DATE:

19 NOV. 98

14 NOV.

1 MWE CMV TO DAVE LOVES WAREHOUSE/COVER

1.0

15 NOV.

2 BEGIN CRANK CASE DISASSEMBLY - TIMING CASE SUMP REMOVAL. NOTE

3 #1 PISTON ROD CAP ON BACKWARDS. QUICK MEASUREMENT OF PISTON

4.0

4 TO LINER CLEANER 009 TO 012

16 NOV.

5 CONTINUE WITH DISASSEMBLY REMOVAL OF CRANKSHAFT RODS & PISTONS.

6 BEGIN WASHING & CLEANING - ORGANIZING - BAGGING PIECES

6.0

7 WASH CLEAN BELLY PAN - REMOVED ENGINE PARTS. GEAR BEAD, REWASH

8 PREP & BEGIN PAINTING ENGINE CASTINGS AS ORIGINAL

6.0

17 NOV.

9 SCRAPE GASKET SURFACES, WASH, FINAL CLEAN BLOCK - DELIVER

10 WITH HEADS TO NORMAN RACING FOR MEASUREMENT - DECK HEIGHT

PATRICK OTTIS

INVOICE NO.

8573

INVOICE

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SOLD TO

ADDRESS:

CITY, STATE, ZIP

SHIP TO:

ADDRESS:

CITY, STATE, ZIP

CUSTOMER'S ORDER

2506TE/CAL SPY

SOLD BY:

4487

TERMS:

F.O.B.

08217 KHS

DATE:

19 NOV. 98

1 CONSIDERATION. CONTINUE WITH MOTOR CASTING DISASSEMBLY, CLEANING
2 & INSPECTION - TIMING CASE - DIST ANGLE DRIVES - FUEL PUMP EXCENTRIC
3 ETC ETC FOR PLATING & REBUILDING - NOTE CRANKSHAFT STANDARD
4 STANDARD.

5 CONTINUE WITH CLEANING PREPING & PAINTING MOTOR CASTINGS

6

7

SHOP LABOYZ TO DATE 61.0 HRS @ 70

8

9

10

TOTAL TO DATE

6.0

5.0

4270

4270

PP
11/22/98
CH 2713