

Chassis no: 404/X/3073  
 Engine no: BS1/MK11/274  
 Body 5875  
 Orig paint Paramatti Red Corsa 106  
 Orig upholstery s\_Antonio Beige 0104/1

1<sup>ST</sup> BILL  
 MARCH 30, 2018

BILL - 12250 GBP  
 257 hrs labor  
 1270 GBP parts

Arnolt Bristol 1954  
 Reg. no.419 KEC  
 2018?  
 Mileage: 54131

Date in: 22/01/2018  
 Date out: September

| WORKSHOP REPORT | Labour   | Materials | Outwork | Total cost of task |
|-----------------|--|-----------|---------|--------------------|
| 1.              | <u>Stripping down</u>  |           |         |                    |
|                 | Dismantle car down to its component parts leaving the shell bare |           |         |                    |
| 2.              | <u>Peddle box</u>  |           |         |                    |

|    |   |  |  |  |  |
|----|---|--|--|--|--|
|    | Dismantle unit, bead blast components and paint/powder coat. Fit new bearings and reassemble.                           |  |  |  |  |
| 3. | <u>Head lamps</u>   |  |  |  |  |
|    | Dismantle and repair bowls, bead blast & paint and reassemble with new LHD P700 lamps retainers and new finishing rims. |  |  |  |  |
|    |   |  |  |  |  |
| 4. | <u>Clock work indicator switch</u>  |  |  |  |  |

|    |  |  |  |  |  |
|----|--|--|--|--|--|
|    | Dismantle seized switch with some difficulty, re tap knob retaining thread, clean up clockwork mechanism lightly lubricate, polish bakeolite knob and reassemble unit. |  |  |  |  |
| 5. | <u>Torsion bar adjusters</u>   |  |  |  |  |
|    | Dismantle clean up components and threads, paint and reassemble.   |  |  |  |  |
|    |  |  |  |  |  |
|    |  |  |  |  |  |
| 6. | <u>Rear suspension units</u>   |  |  |  |  |

|    |  |  |  |  |  |
|----|--|--|--|--|--|
|    | Dismantle units clean and bead blast casings and arms and paint. Upgrade seal housings to accept modern lip oil seals and re-assemble with new bearings. |  |  |  |  |
| 7. | <u>Steering rack</u>   |  |  |  |  |
|    | Clean up and paint, dismantle track rod ends and re shim to correct tolerance. Fit one good second hand steering gator.                                  |  |  |  |  |
| 8. | <u>Anti roll bar</u>   |  |  |  |  |
|    | Clean up bar, bead blast clamps & links & paint.   |  |  |  |  |
| 9. | <u>Chrome prep</u>   |  |  |  |  |

Dismantle  
windscreen  
pillars and  
remove  
broken off  
screws,  
dismantle  
door catches,  
dismantle rear  
view  
mirror,  
knock out  
dents and  
repair  
splits in  
hub caps,  
make one  
missing  
side  
screen  
support es-  
cutcheon  
to match  
the 3 origi-  
nals, dis-  
mantle  
steering  
column  
and slow  
running  
bracket  
ready for  
zinc  
plating, re-  
move gear  
stick from  
remote  
housing,  
remove  
rear num-  
ber plate  
light and  
remove the

|     |   |  |  |  |  |
|-----|---|--|--|--|--|
| 10. | <u>Rear number lamp unit</u>  |  |  |  |  |
|     | Dismantle electrical components out of accident damaged housing and refit into good original unit |  |  |  |  |
| 11. | <u>Remote gear stick unit seized up</u>   |  |  |  |  |

|     |  |  |  |  |  |
|-----|--|--|--|--|--|
|     | <p>Water had entered the unit through the gear stick but luckily according to the water mark the car was pointing up hill so did not enter gear box. With a bit of heat and penetrating fluid we could dismantle unit to clean up the corrosion and polish the shaft &amp; ball housing and re-assemble.</p> |  |  |  |  |
|     |  |  |  |  |  |
|     |  |  |  |  |  |
|     |  |  |  |  |  |
| 12. | <p><u>Hand</u><br/><u>brake</u></p>  |  |  |  |  |

|     |   |  |  |  |  |
|-----|---|--|--|--|--|
|     | Dismantle seized up hand brake and in the process shearing off the release button. Make new longer button out of stainless steel, re tap actuating shaft, paint, polish bakelite grip and re-assemble |  |  |  |  |
| 13. | <u>Throttle peddle assembly</u>   |  |  |  |  |
|     | Dismantle, clean, paint, re lubricate and reassemble  |  |  |  |  |
| 14. | <u>Floors and toe boards</u>  |  |  |  |  |



|     |  |  |  |  |  |
|-----|--|--|--|--|--|
|     | Strip paint off straighten up and dress out dents etc. sand down etch prime and paint. Chase all securing threads out. |  |  |  |  |
| 15. | <u>Prop shaft</u>  |  |  |  |  |
|     | Remove worn universal joints and bead blast and powder coat components and re assemble with new UJ's                   |  |  |  |  |
| 16. | <u>Gear box tunnel</u>   |  |  |  |  |
|     | TIG weld aluminium collar to gear stick aperture for gear stick gator to attach to.                                    |  |  |  |  |
| 17. | <u>Wheels</u>  |  |  |  |  |

|     |  |  |  |  |  |
|-----|--|--|--|--|--|
|     | Have tyres removed and get bead blasted and powder coated. |  |  |  |  |
|     |  |  |  |  |  |
| 18. | <u>Seats</u>   |  |  |  |  |

Take to trimmer for inspection and price to re trim. Strip upholstery off and un rivet steel bases from aluminium seat buckets to allow access to have them bead blasted, repair broken joints and painted. Re make ply strips that the upholstery is attached to. Remove rotten ash doweling that was nailed to the perimeter edge of the bucket which the upholstery was also attached to. Steam new lengths of ash and re-fit and screw to

|     |   |  |  |  |  |
|-----|---|--|--|--|--|
|     |   |  |  |  |  |
|     |   |  |  |  |  |
|     |   |  |  |  |  |
| 19. | <u>Front cross member</u>   |  |  |  |  |
|     | <p>Mount in jig, clean and dismantle unit and find in the past it had a considerable accident on the LH side which had pushed the top wish bone mounts in-board bending the base into the cross member box. This has scrapped the cross member box, source good replacement bead blast and powder coat.</p> |  |  |  |  |
|     | <u>Parts used</u>   |  |  |  |  |
|     |   |  |  |  |  |

|  |  |  |        |  |  |
|--|--|--|--------|--|--|
|  | Rear suspension unit seals x4                      |  | 21.60  |  |  |
|  | Rear suspension unit bearings x2                   |  | 33.60  |  |  |
|  | Paint stripper                                     |  | 19.95  |  |  |
|  | Panel wipe (degreaser)                             |  | 5.00   |  |  |
|  | Paint  |  | 70.00  |  |  |
|  | "O" rings for suspension units                     |  | 2.88   |  |  |
|  | Powder coating wheels x5                           |  | 360.00 |  |  |
|  | Peddle box bushes                                  |  | 31.20  |  |  |
|  | Head lamp outer rims x2                            |  | 36.00  |  |  |
|  | Head lamp retainer rims x2                         |  | 30.00  |  |  |
|  | Head lamps P700 (left hand drive)                  |  | 82.00  |  |  |
|  | Head lamp bulbs (halogen) x2                       |  | 8.00   |  |  |
|  | Adjustable shock absorbers x4                      |  | 456.00 |  |  |
|  | Front and rear Lucas side/brake/indicator lamps x4 |  | 144.00 |  |  |

|  |   |          |         |  |                              |
|--|---|----------|---------|--|------------------------------|
|  | Post and packing                        |          | 11.00   |  |                              |
|  | New torque reaction buffers x2          |          | 30.00   |  |                              |
|  | Bead blast Alfin drums                  |          | 66.00   |  |                              |
|  | Import duty on baulk head chassis plate |          | 23.12   |  |                              |
|  | Good second hand steering rack gator    |          | 10.00   |  |                              |
|  | Good s/h number plate light housing     |          | 30.00   |  |                              |
|  | Good s/h front cross member             |          | 500.00  |  |                              |
|  |   |          |         |  |                              |
|  |   |          |         |  |                              |
|  | <b>Labour</b><br>257hrs @<br>£40.00/hr  | 10280.00 |         |  |                              |
|  |   |          |         |  |                              |
|  |   |          |         |  |                              |
|  |   | 10280.00 | 1970.35 |  | =SUM(LEFT)<br>T)<br>12250.35 |

**Charles Russell**  
***Vintage Sports Car Engineers***

Date: 22/01/2018

**44 Whitbourne Moor, Corsley, Warminster, Wiltshire BA12 7QL**

Tel: 01373 832220 Mob: 07714 330683 Email: [vsc\\_engineers@lineone.net](mailto:vsc_engineers@lineone.net)









Panel Beating and Restoration

VERY  
MINOR  
ERRON  
10.20 + 20%  
2.04  
12.04 #

Invoice Address



Invoice No.: 274

Invoice Date: 31-Mar-2018

Due Date: 30-Apr-2018

Description

Arnolt Bristol

Completon of works in Mar as per schedules attached

Labour £591.45

Materials £10.20

Subtotal £601.65

Vat @20% £120.33

Total £721.98







APRIL + MAY  
(VAT 624#  
NOT PAID TIL LATER

|                 |  |               |             |
|-----------------|--|---------------|-------------|
| Invoice Address |  | Invoice No.:  | 278         |
|                 |  | Invoice Date: | 31-May-2018 |
|                 |  | Due Date:     | 30-Jun-2018 |

| Description   |  |           |           |
|---|--|-----------|-----------|
| Arnolt Bristol  |  |           |           |
| Completon of works in Apr and may as per schedules attached |  |           |           |
|   |  | Labour    | £3,037.50 |
|   |  | Materials | £85.61    |
|   |  | Subtotal  | £3,123.11 |
|   |  | Vat @20%  | £624.62   |
|   |  | Total     | £3,747.73 |

PAID LATER





JUNE  
MATERIALS  
994.39 + 20% VAT.

|                 |  |               |             |
|-----------------|--|---------------|-------------|
| Invoice Address |  | Invoice No.:  | 279         |
|                 |  | Invoice Date: | 30-Jun-2018 |
|                 |  | Due Date:     | 31-Jul-2018 |

| Description   |              |                  |                                      |
|---|--------------|------------------|--------------------------------------|
| Arnolt Bristol  |              |                  |                                      |
| Completon of works in Apr and may as per schedules attached |              |                  |                                      |
|   | Labour       | £3,806.89        | ←→ 28/2.80                           |
|   | Materials    | £994.39          | -                                    |
|   | Subtotal     | £4,801.28        | - 3806.89                            |
|   | Vat @20%     | £960.26          | ←→ 773.80<br>←→ 807.80               |
|   | <b>Total</b> | <b>£5,761.54</b> | <del>2616.30</del><br><b>4580.69</b> |

| Client: |  | Vehicle: Arnolt Bristol 3073 |           |         |         |      |
|---------|--|------------------------------|-----------|---------|---------|------|
| DATE    |  | £37.5p/h                     | COST      |         |         |      |
|         |  |                              | MATERIALS | LABOUR  | TOTAL   |      |
| 6/1/18  | Wheeling door skin and fabricating a new bottom section for the door   | 6                            |           | 225     | 225.00  | Lee  |
| 6/4/18  | Wheeling doorskin, test on over old one for fit and continue to shape  | 6.5                          |           | 243.75  | 243.75  | Lee  |
| 6/5/18  | Continue to shape door skin on the wheel.  | 5.5                          |           | 206.25  | 206.25  | Lee  |
| 6/6/18  | Wheeling door skin. Removing old skin from door and removing surface rust from inside door structure.  | 6                            |           | 225     | 225.00  | Lee  |
| 6/8/18  | Welded the new bottom section into the door frame. Repaired corroded sections on the inside of the door frame. Fitted door frame on to the car and trimmed the landings roughly to size. 1x oxy weld   | 7                            | 12.00     | 262.5   | 274.50  | Lee  |
| 6/11/18 | Set up spot welder and spot welded the skin to the door frame. Welded the skin to the swaged section of the top of the door. Anded and planished weld.   | 6.5                          | 12.00     | 243.75  | 255.75  | Lee  |
| 6/12/18 | Fitted OS door, marked in gaps, removed and trimmed to line. Started to gap NS door.   | 6                            |           | 225     | 225.00  | Lee  |
| 6/13/18 | Finished gapping the NS door.  | 5                            |           | 187.5   | 187.50  | Lee  |
| 6/28/18 | Removed the OS bonnet mounting (hinge socket) repositioned it so that the bonnet sat square. Cut out the inner edge of the OS wing front and fabricated a new piece.   | 6                            |           | 225     | 225.00  | Lee  |
| 6/29/18 | Set up new section and tacked into place. Measured up and made new edge section, welded into place. 1x oxy weld  | 5.5                          |           | 206.25  | 206.25  | Lee  |
|         |  |                              |           | 0       | 0.00    |      |
| 6/25/18 | Go over car with Tom, discuss repairs from now visible after blasting. Clean up NS inner wing to chassis, move inner wing back to position and clamp, gas weld in place, planish and fettle split and mishaped areas and weld up, clean up lower flange/support and weld to chassis. 1x oxy weld | 7                            | 12.00     | 262.5   | 274.50  | Brad |
| 6/26/18 | Reshape OS inner wing and reweld to chassis, planish up dents and weld up splits. Clean up welds. Straighten up sill line on OS and weld supports back to chassis or sill. Melt out lead on NS and OS sill to wing joins to inspect cracks. Start to planish up lows in OS arch                  | 7                            | 12.00     | 262.5   | 274.50  |      |
| 6/27/18 | Discuss OS sill with Tom, cut out arch section to show sill, repair sill and make new outer arch section. Cut repair to fit arch. Gas weld inrepair and start to planish up weld. 1x oxy weld  | 7                            | 12.00     | 262.5   | 274.50  |      |
|         |  |                              |           | 0       | 0.00    |      |
|         |  |                              |           | 0       | 0.00    |      |
|         |  |                              |           | 0       | 0.00    |      |
|         |  |                              |           | 0       | 0.00    |      |
|         | Body lead and paste flux   |                              | 162.09    | 0       | 162.09  |      |
|         | Blast cleaning and priming   |                              | 650.00    | 0       | 650.00  |      |
|         | Transport  |                              | 100.00    | 0       | 100.00  |      |
|         | Cutting disc x3  |                              | 5.10      | 0       | 5.10    |      |
|         | Sanding disc x9  |                              | 15.30     | 0       | 15.30   |      |
|         | Finger belts x7  |                              | 1.90      | 0       | 1.90    |      |
|         |  |                              |           | 0       | 0.00    |      |
|         |  |                              |           | 0       | 0.00    |      |
|         | Totals   |                              | 994.39    | 2812.50 | 3806.89 |      |

760  
12  
1.8p  
803.80  
773.80

8-10-2018 2<sup>nd</sup> BILL

12,982

Chassis no: 404/X/3073  
Engine no: BS1/MK11/274  
Body 5875  
Orig paint Paramatti Red Corsa 106  
Orig upholstery s\_Antonio Beige 0104/1

216 hrs labor - 8640GBP  
43426BP parts

Arnolt Bristol 1954  
Reg. no.419 KEC  
2018?  
Mileage: 54131

Date in: 22/01/2018  
Date out: October/ Nov

| WORKSHOP REPORT | Labour  | Materials | Outwork | Total cost of task |
|-----------------|---|-----------|---------|--------------------|
| 1.              | <u>Reassemble chromed and zinc plated components</u>                |           |         |                    |
|                 | Door catches, rear view mirror, hand throttle assembly, gear stick. |           |         |                    |
| 2.              | <u>Front cross member</u>   |           |         |                    |



|    |   |  |  |  |  |
|----|---|--|--|--|--|
|    | Rebuild using a good second hand cross member and LH brake back plate as both of these were badly distorted due to a previous accident. |  |  |  |  |
|    |   |  |  |  |  |
| 3. | <u>Rear axle</u>  |  |  |  |  |

|    |   |  |  |  |  |
|----|---|--|--|--|--|
|    | <p>Dismantle, access condition and find crown wheel and pinion worn with chips off teeth. Clean down axle casing and paint and supply new crown wheel and pinion ready for rebuild. Dismantle half shaft units, clean and paint bearing housings. Half shafts, fit repair sleeve to oil seal bearing surfaces and re-assemble with new bearings, seals and tab washers.</p> |  |  |  |  |
|    |   |  |  |  |  |
| 4. | <u>Brakes</u>   |  |  |  |  |

|    |   |  |  |  |  |
|----|---|--|--|--|--|
|    | Clean up wheel cylinders and re-assemble with new seals and relined shoes.                        |  |  |  |  |
| 5. | <u>Wiring</u>   |  |  |  |  |
|    | Remove wiring loom from car body and have a new one made with extra provision for an electric fan |  |  |  |  |
|    |   |  |  |  |  |
|    |   |  |  |  |  |
| 6. | <u>Petrol sender</u>  |  |  |  |  |
|    | Remove with some difficulty replace broken studs and free up mechanisms.                          |  |  |  |  |
|    |   |  |  |  |  |
| 7. | <u>Chassis</u>  |  |  |  |  |

|  |  |  |  |  |  |
|--|--|--|--|--|--|
|  | <p>Cracks were found in the front cross member mounting flanges. Travel to the panel shop with my TIG welder and weld up. The cracks are usually found in very high mileage cars, but in this case probably caused by repetitive heavy braking. On re-assembly of the cross member to the car I will add some extra bolt in brackets I have developed to improve the rigidity and stop it happening again.</p> |  |  |  |  |
|--|--|--|--|--|--|

|     |   |  |  |  |  |
|-----|---|--|--|--|--|
| 8.  | <u>Worn doors hinges</u>  |  |  |  |  |
|     | Make and fit new door pins and ream hinges to fit   |  |  |  |  |
| 9.  | <u>Badges</u>   |  |  |  |  |
|     | Take mould of boot profile and send to badge maker so he can get the correct curvature to the badge.                |  |  |  |  |
| 10. | <u>Sill covers</u>  |  |  |  |  |
|     | Make new sill cover plates out of stainless steel   |  |  |  |  |
| 11. | <u>Hood</u>   |  |  |  |  |
|     | Fit up windscreen pillars fit hood and adjust then strip off old materials ready to clean up frame ready for paint. |  |  |  |  |





|  |   |        |           |          |                    |
|--|---|--------|-----------|----------|--------------------|
|  | Side screen mounts x4                   |        | 28.80     |          |                    |
|  | Number plate light                      |        | 43.20     |          |                    |
|  | Rear hood fixings x3                    |        | 21.60     |          |                    |
|  | Boot catch                              |        | 21.60     |          |                    |
|  | Mirror fittings                         |        | 8.64      |          |                    |
|  | Door catch covers x2                    |        | 33.60     |          |                    |
|  |   |        |           |          |                    |
|  |   | labour | materials | Out work | Total cost of task |
|  | <b><u>Parts used cont</u></b>           |        |           |          |                    |
|  |   |        |           |          |                    |
|  | Ash seat doweling                       |        | 10.00     |          |                    |
|  | Badge and profile posting               |        | 10.25     |          |                    |
|  | Wiring loom                             |        | 587.16    |          |                    |
|  | Additional modification to loom for fan |        | 30.00     |          |                    |
|  | Top wish bone bushes x4                 |        | 36.24     |          |                    |
|  | Rear hub oil seals x2                   |        | 16.80     |          |                    |
|  | Half shaft tab washers x2               |        | 7.40      |          |                    |
|  | Shaft repair sleeves x2                 |        | 69.44     |          |                    |
|  | Post and packing                        |        | 4.74      |          |                    |



|  |                                  |  |         |  |  |
|--|----------------------------------|--|---------|--|--|
|  | Front hub oil seals x2           |  | 17.28   |  |  |
|  | Front hub inner bearings x2      |  | 40.18   |  |  |
|  | Front hub outer bearings x2      |  | 23.84   |  |  |
|  | Rear hub bearings x2             |  | 36.08   |  |  |
|  | Brake seals x6                   |  | 27.00   |  |  |
|  | New axle crown wheel and pinion  |  | 735.00  |  |  |
|  | Tyres x5 Avon turbo steel 185x16 |  | 1130.00 |  |  |
|  | Rear view mirror glass           |  | 7.00    |  |  |
|  | Satin black paint                |  | 40.00   |  |  |
|  | Spring retaining bolts x2        |  | 10.00   |  |  |
|  | 7/16 bsf nuts x8                 |  | 4.88    |  |  |
|  | Spring rebound stops x2          |  | 12.00   |  |  |
|  | Check strap bolts x2             |  | 3.74    |  |  |
|  | TIG welding                      |  | 40.00   |  |  |
|  | Trailer hire                     |  | 36.00   |  |  |
|  |                                  |  |         |  |  |
|  |                                  |  |         |  |  |
|  |                                  |  |         |  |  |

|  |  |         |         |  |                                      |
|--|--|---------|---------|--|--------------------------------------|
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  | <b>Labour</b><br>216hrs @<br>£40.00/hr | 8640.00 |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  |                                      |
|  |  | 8640.00 | 4342.67 |  |                                      |
|  |  |         |         |  |                                      |
|  |  |         |         |  | <b>=SUM(LEFT)</b><br><b>12982.67</b> |

**Charles Russell**  
*Vintage Sports Car Engineers*

Date: 10/08/2018

**44 Whitbourne Moor, Corsley, Warminster, Wiltshire BA12 7QL**  
Tel: 01373 832220 Mob: 07714 330683 Email: vsc\_engineers@lineone.net

10-10-18 3rd BIL

Chassis no: 404/X/3073  
Engine no: BS1/MK11/274  
Body 5875  
Orig paint Paramatti Red Corsa 106  
Orig upholstery s\_Antonio Beige 0104/1



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|    |   |  |  |  |  |
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| 3. | <u>Rear axle</u>  |  |  |  |  |

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|    |   |  |  |  |  |
| 4. | <u>Brakes</u>   |  |  |  |  |

|    |   |        |           |         |                    |
|----|---|--------|-----------|---------|--------------------|
|    | Clean up wheel cylinders and re-assemble with new seals and relined shoes.                        |        |           |         |                    |
|    | WORK-SHOP REPORT  | Labour | Materials | Outwork | Total cost of task |
|    |   |        |           |         |                    |
| 5. | <u>Wiring</u>   |        |           |         |                    |
|    | Remove wiring loom from car body and have a new one made with extra provision for an electric fan |        |           |         |                    |
|    |   |        |           |         |                    |
| 6. | <u>Petrol sender</u>  |        |           |         |                    |
|    | Remove with some difficulty replace broken studs and free up mechanisms.                          |        |           |         |                    |
|    |   |        |           |         |                    |
| 7. | <u>Chassis</u>  |        |           |         |                    |

|  |  |  |  |  |  |
|--|--|--|--|--|--|
|  | <p>Cracks were found in the front cross member mounting flanges. Travel to the panel shop with my TIG welder and weld up. The cracks are usually found in very high mileage cars, but in this case probably caused by repetitive heavy braking. On re-assembly of the cross member to the car I will add some extra bolt in brackets I have developed to improve the rigidity and stop it happening again.</p> |  |  |  |  |
|--|--|--|--|--|--|

|     |  |  |  |  |  |
|-----|--|--|--|--|--|
| 8.  | <u>Worn doors hinges</u>   |  |  |  |  |
|     | Make and fit new door pins and ream hinges to fit  |  |  |  |  |
| 9.  | <u>Badges</u>  |  |  |  |  |
|     | Take mould of boot profile and send to badge maker so he can get the correct curvature to the badge.                 |  |  |  |  |
| 10. | <u>Sill covers</u>   |  |  |  |  |
|     | Make new sill cover plates out of stainless steel  |  |  |  |  |
| 11. | <u>Hood</u>  |  |  |  |  |
|     | Fit up windscreen pillars, fit hood and adjust then strip off old materials ready to clean up frame ready for paint. |  |  |  |  |



|     |  |               |                  |                |                           |
|-----|--|---------------|------------------|----------------|---------------------------|
| 12. | <u>Screen</u>  |               |                  |                |                           |
|     | Make template for new screen to be made.   |               |                  |                |                           |
|     | <b>WORK-SHOP REPORT</b>  | <b>Labour</b> | <b>Materials</b> | <b>Outwork</b> | <b>Total cost of task</b> |
| 13. | <u>Chrome &amp; zinc plating</u>   |               |                  |                |                           |
|     | Repair and collect up last parts for chrome and zinc plating and take to platers.                                |               |                  |                |                           |
| 14. | <u>Wheels</u>  |               |                  |                |                           |
|     | Collect from powder coaters and have 5 new Avon turbo steel tyres fitted and balanced including new inner tubes. |               |                  |                |                           |
| 15. | <u>Tonneau</u>   |               |                  |                |                           |
|     | Make new rear stainless steel attachment rod.  |               |                  |                |                           |

|     |   |  |        |  |  |
|-----|---|--|--------|--|--|
| 16. | <u>Instru-<br/>ments</u>  |  |        |  |  |
|     | Refurbish /<br>replace as<br>necessary.                                       |  |        |  |  |
|     |   |  |        |  |  |
|     | <u>Parts<br/>used</u>   |  |        |  |  |
|     | Stripping,<br>bead blast-<br>ing and<br>powder<br>coating<br>various<br>parts |  | 340.00 |  |  |
|     | Tyre re-<br>moval, re-<br>fitting and<br>balancing                            |  | 57.00  |  |  |
|     | Inner tubes<br>x5   |  | 96.00  |  |  |
|     | LH front<br>brake back<br>plate   |  | 150.00 |  |  |
|     | Zinc plate<br>steering<br>column<br>and throttle<br>body                      |  | 72.00  |  |  |
|     | Chrome<br>plating<br>windscreen<br>pillars and<br>trims                       |  | 216.00 |  |  |
|     | Gear stick  |  | 57.60  |  |  |
|     | Hub caps  |  | 230.40 |  |  |
|     | Rear view<br>mirror<br>mount  |  | 31.20  |  |  |
|     | Side<br>screen<br>mounts x4   |  | 28.80  |  |  |
|     | Number<br>plate light   |  | 43.20  |  |  |

|  |   |  |        |  |  |
|--|---|--|--------|--|--|
|  | Rear hood fixings x3                    |  | 21.60  |  |  |
|  | Boot catch                              |  | 21.60  |  |  |
|  | Mirror fittings                         |  | 8.64   |  |  |
|  | Door catch covers x2                    |  | 33.60  |  |  |
|  | Ash seat doweling                       |  | 10.00  |  |  |
|  | Badge and profile posting               |  | 10.25  |  |  |
|  | Wiring loom                             |  | 587.16 |  |  |
|  | Additional modification to loom for fan |  | 30.00  |  |  |
|  | Top wish bone bushes x4                 |  | 36.24  |  |  |
|  | Rear hub oil seals x2                   |  | 16.80  |  |  |
|  | Half shaft tab washers x2               |  | 7.40   |  |  |
|  | Shaft repair sleeves x2                 |  | 69.44  |  |  |
|  | Post and packing                        |  | 4.74   |  |  |
|  |   |  |        |  |  |
|  |   |  |        |  |  |
|  | Front hub oil seals x2                  |  | 17.28  |  |  |
|  | Front hub inner bearings x2             |  | 40.18  |  |  |
|  | Front hub outer bearings x2             |  | 23.84  |  |  |

|                                 |         |  |  |
|---------------------------------|---------|--|--|
| Rear hub bearings x2            | 36.08   |  |  |
| Brake seals x6                  | 27.00   |  |  |
| New axle crown wheel and pinion | 735.00  |  |  |
| New body badges x4              | 475.00  |  |  |
| Rear view mirror glass          | 7.00    |  |  |
| Satin black paint               | 40.00   |  |  |
| Spring retaining bolts x2       | 10.00   |  |  |
| 7/16 bsf nuts x8                | 4.88    |  |  |
| Spring rebound stops x2         | 12.00   |  |  |
| Check strap bolts x2            | 3.74    |  |  |
| TIG welding                     | 40.00   |  |  |
| Trailer hire                    | 36.00   |  |  |
| New old stock ignition key      | 5.00    |  |  |
| Cosworth pistons STD            | 1065.60 |  |  |
| New unleaded valves x 12        | 316.80  |  |  |
| Braided brake pipe unions x 6   | 75.90   |  |  |

|  |   |  |        |  |  |
|--|---|--|--------|--|--|
|  | Braided brake pipe  |  | 9.80   |  |  |
|  | Good set of con rods  |  | 660.00 |  |  |
|  | New Valve springs   |  | 120.00 |  |  |
|  | New cam shaft   |  | 828.00 |  |  |
|  | New cam followers   |  | 363.60 |  |  |
|  | Zinc plate rear hood bar  |  |        |  |  |
|  | " side screen frames  |  |        |  |  |
|  | "all parts for bonnet catch, receiver and lever   |  |        |  |  |
|  | " carburetor throttle links   |  |        |  |  |
|  | Chrome plate hood header rail fixing screws x2 , hood frame pivot screws x2, door catch receivers x2. |  | 115.20 |  |  |
|  | Anti roll bar bushes  |  | 20.00  |  |  |
|  | Rear axle bump stops  |  | 38.00  |  |  |
|  | Flexible wiper motor mounting plate   |  | 27.00  |  |  |

|  |  |         |         |  |                                      |
|--|--|---------|---------|--|--------------------------------------|
|  | Stainless steel rod                          |         | 12.50   |  |                                      |
|  | Oil temp gauge                               |         | 109.50  |  |                                      |
|  | Water temp gauge                             |         | 109.50  |  |                                      |
|  | Instrument bezels and gaskets                |         | 36.00   |  |                                      |
|  | Deposit for over drive kit                   |         | 1000.00 |  |                                      |
|  |  |         |         |  |                                      |
|  | <b>Labour</b><br>161.5hrs<br>@ £40.00/<br>hr | 6460.00 |         |  |                                      |
|  |  | 6460.00 | 8600.07 |  |                                      |
|  |  |         |         |  | <b>=SUM(LEFT)</b><br><b>15060.07</b> |

**Charles Russell**  
**Vintage Sports Car Engineers**

Date: 10/10/2018

**44 Whitbourne Moor, Corsley, Warminster, Wiltshire BA12 7QL**

Tel: 01373 832220 Mob: 07714 330683 Email: vsc\_engineers@lineone.net

Chassis no: 404/X/3073  
 Engine no: BS1/MK11/274  
 Body 5875  
 Orig paint Paramatti Red Corsa 106  
 Orig upholstery s\_Antonio Beige 0104/1

CORRECTION  
 TO PREV BILLS

OCT 12, 2018

LABOR 161.5 hrs X 40 = 6460 GBP  
 PARTS 4984 GBP

Arnolt Bristol 1954  
 Reg. no.419 KEC  
 2018?  
 Mileage: 54131

Date in: 22/01/2018  
 Date out: October/ Nov

| WORKSHOP REPORT | Labour  | Materials | Outwork | Total cost of task |
|-----------------|---|-----------|---------|--------------------|
| 1.              | <u>Welding</u><br>TIG weld extra edge to bonnet to correct gap and weld up crack in boot that was spotted at the paint shop |           |         |                    |
| 2.              | <u>Chrome</u>   |           |         |                    |

|    |  |  |  |  |  |
|----|--|--|--|--|--|
|    | Repair door striker and take final parts to platers for chrome and zinc.   |  |  |  |  |
| 3. | <u>Engine</u><br>Strip engine down, clean up and measure up. Take head to gas flow expert for assessment and all good. Source good set of con rods and balance. Take block, crank, rods, pulley, flywheel, diaphragm clutch cover to machine shop for machining and balancing. |  |  |  |  |



|    |  |        |           |         |                    |
|----|--|--------|-----------|---------|--------------------|
|    | Start re-build engine components , cylinder head, oil pump, carburettors etc.  |        |           |         |                    |
| 4. | <u>Wiper motor</u>   |        |           |         |                    |
|    | Find motor seized up, dismantle free up, clean up, lubricate and re-assemble with new rubber mounting plate as original had disintegrated. |        |           |         |                    |
|    |  |        |           |         |                    |
|    |  |        |           |         |                    |
|    | <b>WORK-SHOP REPORT</b>  | Labour | Materials | Outwork | Total cost of task |
| 5. | <u>Regulator</u>   |        |           |         |                    |
|    | Clean up regulator box and supply replacement cover as original broken in a few places.  |        |           |         |                    |
|    |  |        |           |         |                    |

|    |  |  |  |  |  |
|----|--|--|--|--|--|
| 6. | <u>Horn relay</u><br>Test relay and find knackered, supply good working original and clean up.                                     |  |  |  |  |
| 7. | <u>Hood frame</u><br>Free up hood frame, bead blast and paint. Repair header bar securing screws with new stainless steel threads. |  |  |  |  |
| 8. | <u>Wiring</u><br>Start fitting new wiring loom and connecting up to components.  |  |  |  |  |
| 9. | <u>Front cross member</u><br><u>body supports</u><br>Start making up front body supports and towing bracket                        |  |  |  |  |

|     |   |  |  |  |  |
|-----|---|--|--|--|--|
| 10. | <u>Tonneau</u>                                |  |  |  |  |
|     | Make new rear stainless steel attachment rod. |  |  |  |  |
| 11. | <u>Instruments</u>                            |  |  |  |  |
|     | Refurbish / replace as necessary.             |  |  |  |  |
|     |   |  |  |  |  |
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|     |   |  |  |  |  |
|     | <u>Parts used</u>                             |  |  |  |  |
|     |   |  |  |  |  |
|     |   |  |  |  |  |
|     |   |  |  |  |  |

|  |   |  |         |  |  |
|--|---|--|---------|--|--|
|  | Trailer hire to paint shop & back               |  | 72.00   |  |  |
|  | New old stock ignition key                      |  | 5.00    |  |  |
|  | Cosworth pistons STD                            |  | 1065.60 |  |  |
|  | New unleaded valves x 12                        |  | 316.80  |  |  |
|  | Braided brake pipe unions x 6                   |  | 75.90   |  |  |
|  | Braided brake pipe                              |  | 9.80    |  |  |
|  | Good set of con rods                            |  | 660.00  |  |  |
|  | New Valve springs                               |  | 120.00  |  |  |
|  | New cam shaft                                   |  | 828.00  |  |  |
|  | New cam followers                               |  | 363.60  |  |  |
|  | Zinc plate rear hood bar                        |  |         |  |  |
|  | " side screen frames                            |  |         |  |  |
|  | "all parts for bonnet catch, receiver and lever |  |         |  |  |
|  | " carburetor throttle links                     |  |         |  |  |

|   |         |         |  |                 |
|---|---------|---------|--|-----------------|
| Chrome plate hood header rail fixing screws x2 , hood frame pivot screws x2, door catch receivers x2. |         | 115.20  |  |                 |
| Anti roll bar bushes  |         | 20.00   |  |                 |
| Rear axle bump stops  |         | 38.00   |  |                 |
| Flexible wiper motor mounting plate   |         | 27.00   |  |                 |
| Stainless steel rod   |         | 12.50   |  |                 |
| Oil temp gauge  |         | 109.50  |  |                 |
| Water temp gauge  |         | 109.50  |  |                 |
| Instrument bezels and gaskets   |         | 36.00   |  |                 |
| Deposit for over drive kit  |         | 1000.00 |  |                 |
|   |         |         |  |                 |
| <b>Labour</b><br>161.5hrs<br>@ £40.00/<br>hr  | 6460.00 |         |  |                 |
|   | 6460.00 | 4984.40 |  | <b>11444.40</b> |

**Charles Russell**  
***Vintage Sports Car Engineers***

Date: 12/10/2018

**44 Whitbourne Moor, Corsley, Warminster, Wiltshire BA12 7QL**  
Tel: 01373 832220 Mob: 07714 330683 Email: [vsc\\_engineers@lineone.net](mailto:vsc_engineers@lineone.net)

DAVID

# Nightingale Coachtrimming

20 Gastard Lane, Gastard, CORSHAM, Wiltshire, SN13 9QN

Telephone: 01249-701271

Nightingalene20@outlook.com

24th

October 2018

INVOICE: 3600, J10718

Vehicle: Arnolt Bristol

Trim supplied and prepared seat pans to original design, using Connolly VM3234 leather. Includes creating cushion foam pads.

Make and fit hood, using acrylic Stay-fast fabric, similar in design to existing hood, but with a modified window-shape to improve aesthetics. Including fitting fasteners to bodywork.

Make and fit tonneau in same fabric, with centre zip. Includes fitting fasteners to bodywork.

Trim door cavities in beige leather-cloth to match seats, following original design.

Make three-piece flat-fluted rubber mats with underfelt bonded and edged in black leather-cloth. Fitted to bulkhead, front floor, and sill.

Design, make and fit transmission tunnel cover in 1.5mm plywood, trimmed in VM3234 leather, together with separate hand-brake gaiter.

Make suitable flap in hooding fabric, and fit to bottom edge of side-screen frames.

Make simple bag to hold side-screens, in matching beige leather-cloth.

925 736  
2280

£853.05

**£5,118.28**

Total materials and labour:

£4,265.23

VAT @ 20% ... ..

Total Due: ... ..

331963

Chassis no: 404/X/3073  
Engine no: BS1/MK11/274  
Body 5875  
Orig paint Paramatti Red Corsa 106  
Orig upholstery s\_Antonio Beige 0104/1

12-4-18 BILL  
LABOR 322 hrs X 40 = 12,880  
PARTS 5573  
(GEARBOX SHAFT, ALLOY RADIATOR  
TUNED EXHAUST, OVERDRIVE)  
BRUNNICE

Arnolt Bristol 1954  
Reg. no.419 KEC  
2018?  
Mileage: 54131

Date in: 22/01/2018  
Date out: October/ Nov

| WORKSHOP REPORT | Labour        | Materials | Outwork | Total cost of task |
|-----------------|---------------|-----------|---------|--------------------|
| 1.              | <u>Engine</u> |           |         |                    |



|    |  |  |  |  |  |
|----|--|--|--|--|--|
|    | <p>Travel to machine shop and test assemble main engine components to check for clearances as a higher lift cam is fitted and on occasions the crank balance weights have clipped it. Obviously this has to be addressed before the crank gets balanced. All good and parts returned to workshop for cleaning, painting and final assembly into a completely rebuilt engine.</p> |  |  |  |  |
| 2. | <u>Diff unit</u>   |  |  |  |  |

|  |  |  |  |  |  |
|--|--|--|--|--|--|
|  | <p>Strip down damaged diff, repair oil catcher and face bearing carrier caps. Wash up differential parts and paint diff carrier and fit new rubber top swivel gator. Assemble new crown wheel and pinion along with all new bearings and pinion seal. Mesh and shim crown wheel and pinion to attain correct tooth contact and finally torque up and lock wire fixings. Fit unit into axle casing and build up rear axle unit.</p> |  |  |  |  |
|  |  |  |  |  |  |

|    |                |  |  |  |  |
|----|----------------|--|--|--|--|
|    |                |  |  |  |  |
|    |                |  |  |  |  |
| 3. | <u>Gearbox</u> |  |  |  |  |

Strip gear box clean up and inspect components. Find engagement teeth on 3<sup>rd</sup> gear badly chipped and water had got into the needle roller of the input shaft to main shaft, this had caused enough pitting to unfortunately scrap both of these. Replacements are astronomically priced at £1920.00 so I robbed some good ones out of one of my gearbox's and will commission some new ones to be made in the future.

|    |   |  |  |  |  |
|----|---|--|--|--|--|
|    |   |  |  |  |  |
| 4. | <u>Stub axle steering arms</u>  |  |  |  |  |
|    | Find steering arms had been modified with some extra stiffening welded along the inner edge, this is not good practice as it will concentrate all the flex to the root of the arm which with time may crack, replace both arms as one was bent anyway with good STD ones. |  |  |  |  |
| 5. | <u>Fuel tank pick up</u>  |  |  |  |  |
|    | Remove pick up from tank and make up new pick up fuel strainer and refit.   |  |  |  |  |

|    |  |  |  |  |  |
|----|--|--|--|--|--|
| 6. | <u>Fuel tank sender</u>  |  |  |  |  |
|    | Remove sender with a little difficulty and free up unit and test. Find resistance winding connection corroded at termination . Free up a little more wire and reconnect, test with original gauge and refit to tank. |  |  |  |  |
| 7. |  |  |  |  |  |
| 8. | <u>Wiring</u>  |  |  |  |  |
|    | Continue fitting new wiring loom and connecting up to components.  |  |  |  |  |
| 9. | <u>Oil cooler</u>  |  |  |  |  |
|    | Make up brackets and fixing to mount cooler and thermostat.  |  |  |  |  |

|     |  |  |  |  |  |
|-----|--|--|--|--|--|
| 10. | <u>Side screens</u><br>Make up new Perspex screens and fit to frames.  |  |  |  |  |
| 11. | <u>Choke cable</u><br>Remove cable outer and inner as too short and re fit and re solder new one in.   |  |  |  |  |
| 12. | <u>Water pump</u><br>Strip down pump, bead blast components, repair impeller and rebuild with new bearing and carbon thrust (carbon thrust found in spares box). |  |  |  |  |
| 13. | <u>Carburetors</u>   |  |  |  |  |

|     |   |  |  |  |  |
|-----|---|--|--|--|--|
|     | Strip carbs down clean up and fit new spindles and bushes and rebuild with one new float. (gaskets found in spares) |  |  |  |  |
| 14. | <u>Seat belt fixings</u>  |  |  |  |  |



|  |  |  |  |  |  |
|--|--|--|--|--|--|
|  | <p>Plan and make up structure to mount shoulder strap eyes to. This involved mounting a section between the rear shock absorber mounts and making up a reinforcing angle which fitted exactly to the profile of the rear deck behind the seats and making up some steel connecting bars between.</p> |  |  |  |  |
|  | <p>The belts have to be able to clip on and off these eyes to allow the hood to go up and down.</p>  |  |  |  |  |
|  |  |  |  |  |  |
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|  |                                       |  |  |  |  |
|  |                                       |  |  |  |  |
|  |                                       |  |  |  |  |
|  | <u>Refit components back onto car</u> |  |  |  |  |

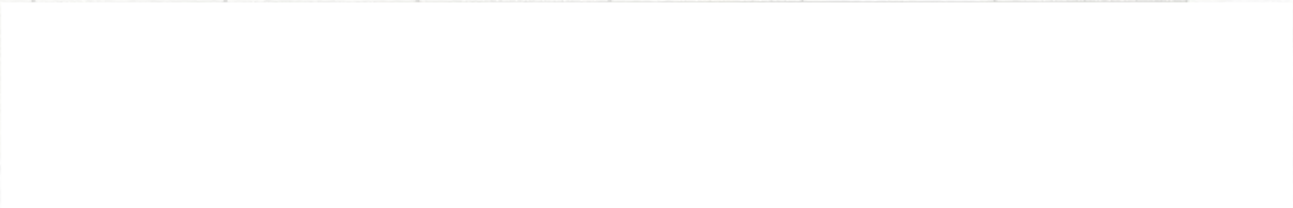
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|--|---|--|--|--|--|
|  | <p>Torsion bars, bearing housings &amp; adjusters and fill with oil. Rear axle, fill with oil and fit new axle check straps and bump stops and trammel axle up. Front cross member, Steering rack, one shot pipes, Peddle box, Brake master cylinder and all new pipe work, Fuel tank and fuel line, Steering column and top bracket after making insulating bushes, Instruments to dash board, wiper motor and rack,</p> |  |  |  |  |
|  |   |  |  |  |  |
|  | <p><b><u>Parts used</u></b></p>   |  |  |  |  |

|  |   |  |        |  |
|--|---|--|--------|--|
|  |   |  |        |  |
|  | Door seals  |  | 20.72  |  |
|  | Fuse box  |  | 14.32  |  |
|  | Zinc plating of instrument clamps and flasher relay |  | 33.00  |  |
|  | Alloy radiator                                      |  | 718.00 |  |
|  | Postage of clock for repair & cam                   |  | 25.00  |  |
|  | Brake pipe unions x9                                |  | 10.80  |  |
|  | Brake pipe x 4m                                     |  | 10.40  |  |
|  | Carburettor float                                   |  | 33.00  |  |
|  | P&P   |  | 7.44   |  |
|  | Head gasket   |  | 184.80 |  |
|  | Block to head oil feed pipe                         |  | 4.80   |  |
|  | Fuel pump re build kit                              |  | 32.00  |  |
|  | Brake fluid   |  | 4.63   |  |
|  | Aluminium sealing washers                           |  | 2.10   |  |
|  | Electric radiator fan                               |  | 30.67  |  |
|  | Water pump bearing                                  |  | 54.65  |  |
|  | Oil cooler pipe unions                              |  | 39.96  |  |
|  | Oil cooler adapter                                  |  | 54.00  |  |

|  |                                     |  |        |  |  |
|--|-------------------------------------|--|--------|--|--|
|  | Oil cooler adaptor unions           |  | 9.00   |  |  |
|  | Floor board dealing felt            |  | 8.75   |  |  |
|  | Gear box sycro rings x3             |  | 388.80 |  |  |
|  | Seat belt eye bolts x8              |  | 18.40  |  |  |
|  | Carburettor spindles x3             |  | 41.91  |  |  |
|  | Carburettor spindle bushes x6       |  | 15.90  |  |  |
|  | P&P                                 |  | 5.94   |  |  |
|  | Speedo cable                        |  | 25.44  |  |  |
|  | Rev counter cable                   |  | 24.00  |  |  |
|  | Brake master cylinder               |  | 122.00 |  |  |
|  | Alternator                          |  | 64.00  |  |  |
|  |                                     |  |        |  |  |
|  |                                     |  |        |  |  |
|  |                                     |  |        |  |  |
|  |                                     |  |        |  |  |
|  | <b><u>Parts used cont</u></b>       |  |        |  |  |
|  |                                     |  |        |  |  |
|  | Good second hand fan for alternator |  | 10.00  |  |  |
|  | USB & cigar sockets                 |  | 33.00  |  |  |
|  | Oil cooler                          |  | 45.65  |  |  |
|  | Oil cooler hose                     |  | 22.00  |  |  |

|  |        |  |  |
|--|--------|--|--|
| Oil cooler thermostat                    | 45.00  |  |  |
| Rocker box screws                        | 136.00 |  |  |
| Spigot bearing                           | 17.82  |  |  |
| Bell housing bearing                     | 28.00  |  |  |
| Main shaft front bearing                 | 48.50  |  |  |
| Main shaft mid                           | 37.00  |  |  |
| Main shaft rear                          | 48.50  |  |  |
| Needle rollers x240                      | 96.00  |  |  |
| Lay shaft front bearing                  | 40.00  |  |  |
| Lay shaft mid                            | 52.00  |  |  |
| Lay shaft rear                           | 23.50  |  |  |
| Input needle roller                      | 75.00  |  |  |
| Warning light bulbs                      | 1.50   |  |  |
| Tuned exhaust manifold                   | 780.00 |  |  |
| Steel for seat belt structure            | 12.00  |  |  |
| Choke cable                              | 8.64   |  |  |
| Balance on over drive                    | 650.00 |  |  |
| Good gear box main shaft and input shaft | 960.00 |  |  |

|  |  |          |         |  |                 |
|--|--|----------|---------|--|-----------------|
|  | Third gear syncro hub                        |          | 180.00  |  |                 |
|  | Steering arms x2                             |          | 160.00  |  |                 |
|  | Axle check straps                            |          | 20.00   |  |                 |
|  | Gear box drain heli-coil repair              |          | 15.00   |  |                 |
|  | Aluminium for bearing clutch release adaptor |          | 24.00   |  |                 |
|  |  |          |         |  |                 |
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|  | <b>Labour</b>                                | 12880.00 |         |  |                 |
|  | 322hrs @ £40.00/hr                           |          |         |  |                 |
|  |  | 12880.00 | 5573.54 |  | <b>18453.54</b> |



**Charles Russell**  
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Date: 04/12/2018

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