



Steve Jeffords &lt;steve@fantasyjunction.com&gt;

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## Alfa Romeo 6C 2500 B MM

1 message

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**Historic & Vintage Restorations Pty Ltd** <info@historicvintagerestorations.com>

Tue, Aug 29, 2023 at 11:24 PM

To: "steve@fantasyjunction.com" &lt;steve@fantasyjunction.com&gt;, [REDACTED]

Hi Steve,

I can confirm that HVR restored two Alfa 6Cs for [REDACTED].

One car is the Berlinetta Competizione Chassis 913191 that is in your shop., &lt;Alfa1&gt;

The other is a 6C 2300MM Spider Chassis 815007. &lt;Alfa2&gt;

We were restoring both cars in our shop simultaneously

So often in the invoicing we referred to cars as Alfa 1 and Alfa2.

The Engines in both cars are 6Cs but quite different.

Alfa1 is 2500 .dry sump .Weber carburetted ,as originally fitted to Berlinetta.

Alfa 2 has a supercharged 2300 engine wet sump.

If you have any other question please let me know.

best regards

Paul.

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Historic & Vintage Restorations Pty Ltd  
("HVR Australia")[15 19 Cottage Street, Blackburn, Victoria, 3130, Australia](#)

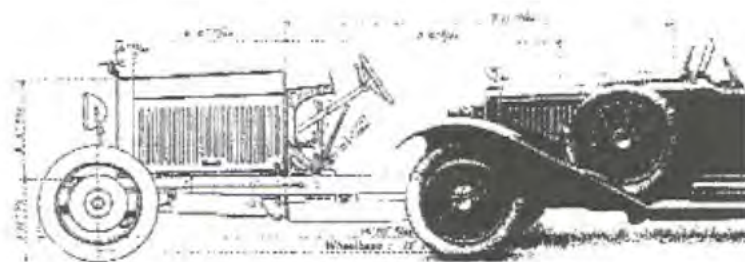
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## FACSIMILE

2-02-04

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES

2/2

A/c's for Jan 2004

Labour

Alfa Romeo I.	(66 Hrs)	3500.00.
Overhaul II.	(4 Hrs)	200.00.
Sumbeum I	(84.5 Hrs)	3141.25.
M&A Twin Cam.	(42 Hrs)	2800.00.

9161.25

PARTS & OILS

Alfa Romeo I.	150.00.	(Filter)
Overhaul II.	104.39.	(Cables)
M&A Twin Cam.	39.00	Stem
	1367.40	Cables
	2315.95	Shays
Sumbeum I.	147.20	Oil
Sumbeum II.	1000.00	(Magneco oil Cont.)
		from G. Jackson

M&amp;A Sp 20.

88.52

oil

1500.00.

oil filter &amp; press relief

6707.26

RENT

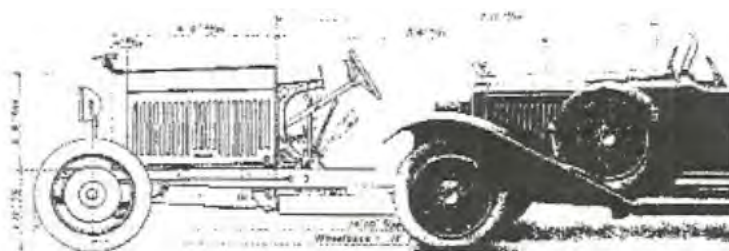
600.00

16468.51



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## FACSIMILE

25.03.04

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES

2/2.

Re February 2004 1/2 to 24/02/04

Labour

3516	Aurelia No 2.	(6.5)	305.00.	
	Alfa No 1.	(50)	2575.00.	
	H.A. Twin Cam.	(101.5)	6090.00.	
	Sunbeam I.	(106.5)	3727.50.	12717.50.

Parts

H.A. Twin Cam.	271.64.	
Sunbeam I.	1326.55.	
" II.	81.25	
Aurelia 2.	170.00.	
Alfa I.	150.00.	1999.14.

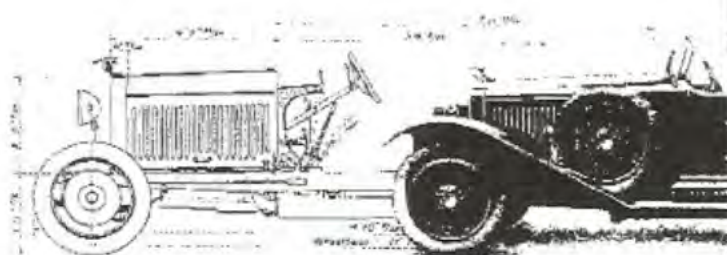
RENT

7/3	5000	- No 66 18050703	600.00.
8/3	5000		15316.94.
9/3	5000		1531.70.
10/3	1848.60		#16848.60.



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## FACSIMILE

3/4/00

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES

3/4.

He's for 1/10/04 2004.

Labsar

Aurelia 2.	153.25 @ 50	7662.50.	
Alvis Sp 20.	54.25 @ 20	1085.00.	
Alfa I.	152 @ 50	7600	
MG L	7 @ 50	350	
Rollay Kartel	32 @ 50	None	
Sunbeam I	121.75 @ 85	4201.25	
Sunbeam II	8.5 @ 50	425.00	
Sunbeam III	8.5 @ 50	425.00	
HEA Twin Cam	200.15 @ 50	2002.50.	27421.25.

PARTS ETC

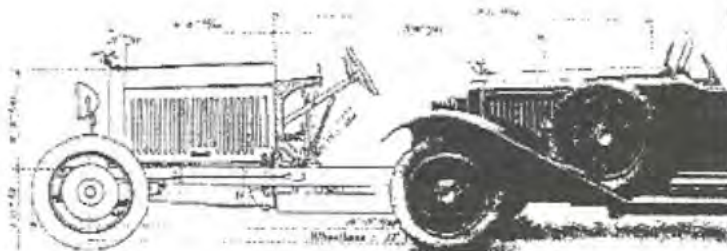
Aurelia 2.	1328.55
Alvis Sp 20.	3970.00
Alfa I.	51.22.
MG L	67.50.





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## FACSIMILE

ATTENTION

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NO. OF PAGES

2/2

A/c for April June.

Labour.

Overhaul 2.	94.25 @ 50.	4712.50
Wife Engine 1	160. @ 50.	8000.00
Overhaul I.	26.5 @ 25	2467.50
" II.	66.25 @ 50	3312.50
Turnover 176A.	8 @ 50	400.00
Riley Kestrel	2.5 @ 50.	125.00

19417.50

Parts Etc.

Overhaul 8 (Bulldozers - 11000000). 3212.25

Wife I. 327.46

Kestrel. 269.00

" Insurance 156.87

Overhaul II. 24.20

176A. Tyres 530.00

" Insurance 249.17

176B. Insurance 307.63

5137.50

24549.08

600.00

25149.08

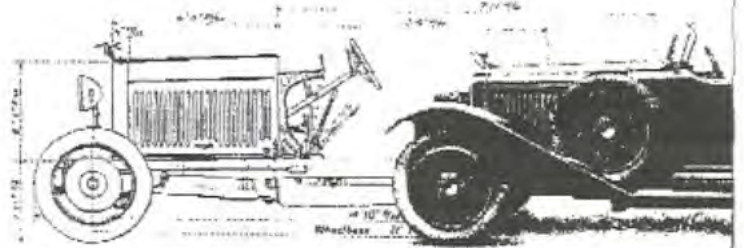
25149.08

\$ 27663.98



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## FACSIMILE

7.6.04.

ATTENTION		COMPANY
FAX NO.		NO. OF PAGES 2/2

*Recy.*

*Account for long drive*

*Various*

*Amelia (2) 14.15 hrs P 50.00 122.50*

*Alfa I 52.00 hrs P 50.00 1625.70*

*Sunbeam I. 68.5 hrs P 35.00 2317.50*

*" II 9.5 hrs P 50.00 475.00*

*Alfa Sp. 43.5 hrs P 40.00 1740.00*

7200.00

*Part 2 of 1/1/2004*

*Amelia (2) 1453.53*

*Sunbeam I 3300.00*

*16.11 Tuning in 1539.59*

6243.08

13498.08

*Low*

600.00

14098.08

*957*

14097.81

15507.59

*22*

10049.73

*23/6*

15507.89

49.73

20/7

~~5000~~

21/7

5000

22/7

5000

7.247

5000

9/8

5000

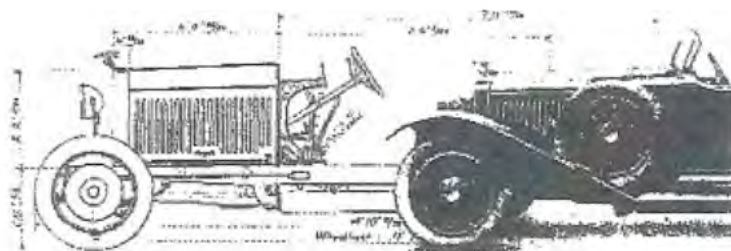
10/8

5000



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## FACSIMILE

3-8-02

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES 2/2

Account for July 2002

<u>Labour</u>	Arrival 2.	1 P 50	50.00	
	Banksum I.	175 @ 35	6125.00	
	Chin Sp 20.	25-5 @ 40	940.00	
	M&K	3475 @ 50	14875.00	17860.00
			<u>14875.00</u>	

Part 2 Materials

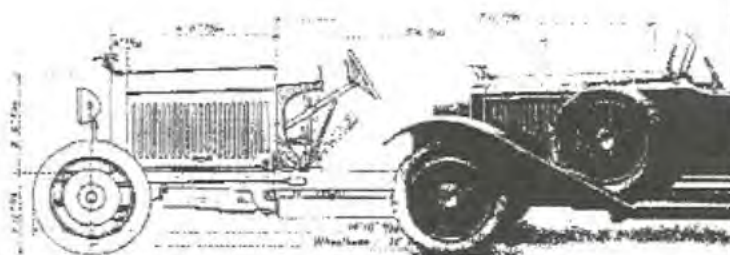
M&K Turn Cam.	175.75
Banksum I	2286.37
Arrival	—
Alfa Romeo I.	1047.79
Alfa Sp 20.	169.00
	<u>169.00</u>

Total

3651.75
12232.25
600.00
<u>12832.25</u>
12832.25



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## FACSIMILE

1 09.00

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES

2/2

Receipt for August 2004

Labour

Overhaul 2.	27 @ 60	1620.00 - (Kempri / Archway)	
1/6 A. Turn Cam.	3-3 @ 50.	165.00.	
Shock absorber I.	96.50 @ 35	3377.50.	
<u>Alfa I</u>	187 @ 50.	9350.00.	
Body Kestrel.	3 @ 50.	150.00.	} Maintenance 100.00. In Store.
1/6 L. 2.	2 @ 50	100.00.	
			11,762.50.

PARTS & MATERIALS

Shock absorber I.	2055.24.	
<u>Alfa I.</u>	1046.55	
Overhaul 2.	2748.08 (wiring & electricals)	
1/6 A. Turn Cam.	89.80.	
Body Kestrel	28.00.	

6217.99

CREDIT

Shock absorber Tailights (changed for twice)

- 52.00

RENT.

600.00.

21060.47

2106.00

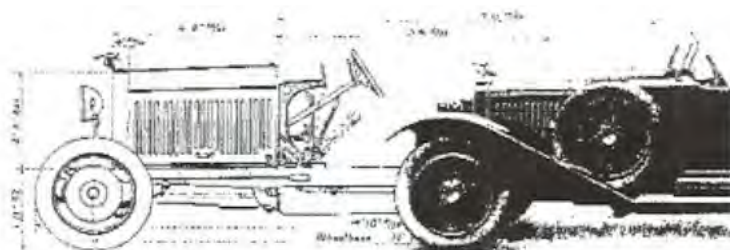
1/51  
\$ 23166.54.





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## FACSIMILE

H 10 03

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES

2/2

Accounts for September 2004

Labour

Aurora 2. 42.5 @ 50 2125.00

Alfa I. 21 @ 50 1070.00  
 21 @ 60 1260.00

Sunbeam I. 52.4 @ 35 1843.75

Alvis Sp. x. 63.5 @ 40 2540.00 18523.75

PARTS &amp; PAINTS.

Alvis Sp 20. 1176.41

Alfa I. 942.31

Sunbeam I. 1138.26

(Opportunity 5560.18  
 Sheets 2772.15  
 Painting 1600.00)

13502.98

32026.73

600.00

32626.73

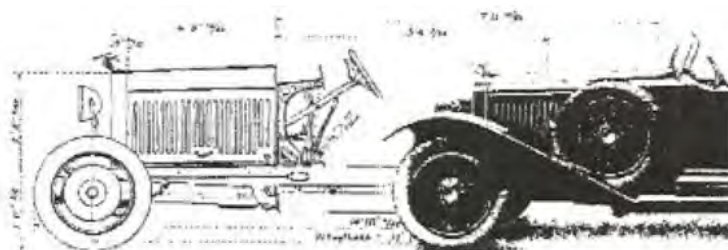
3262.70

35889.43



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ATTENTION		COMPANY
FAX NO.		NO. OF PAGES 2/2

Accounts for Bobbin Sewer.

Labour.

Clarke & (11 @ 55)	605.00	
Shankam I. (42 @ 35 ÷ 2)	1610.00	
Shankam II & III. (18 @ 65)	1170.00	
Alfa I. (110.5 @ 55)	6066.50	
M&A Twin Cam (20 @ 55)	1100.00	10551.50

Parts & extras.

Shankam I.	691.10	
M&A Twin Cam.	1018.00	
Alfa I.	1197.50	
Lance	200.00	
Hispano Sarda (wheel)	3000.00	6107.24

Rent. 600.00

17258.74

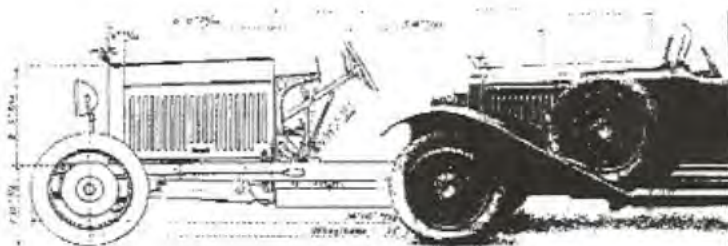
961 1725.90

\$ 18484.64



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## FACSIMILE

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES

2/12/00

2/2

*Accounts for November 2000.*

<i>Aurora.</i>	<i>106.5 @ 55</i>	<i>5857.50.</i>	
<i>alfa I.</i>	<i>58 @ 55</i>	<i>3190.00.</i>	
<i>Scuncheon II &amp; III.</i>	<i>55.75 @ 60</i>	<i>3345.00.</i>	
<i>Alvis Sp. 10.</i>	<i>15 @ 40.</i>	<i>60.00.</i>	<i>12422.50.</i>

*Paris & Mart.*

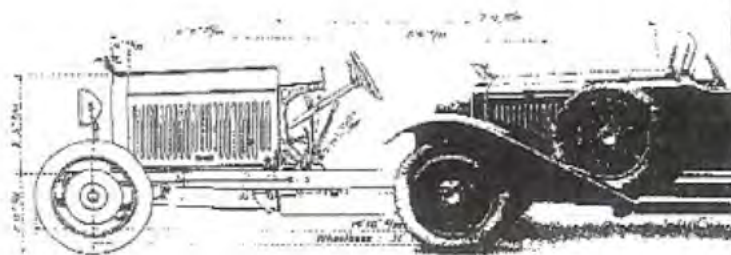
<i>Aurora.</i>	<i>57.52.</i>	
<i>alfa I. (hubing).</i>	<i>860.89.</i>	<i>918.39.</i>

<i>2nd.</i>	<i>13340.89</i>
	<i>600.00.</i>
	<i>13940.89</i>
<i>9th.</i>	<i>1394.10</i>
	<i>\$ 15334.99.</i>



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## FACSIMILE

ATTENTION

COMPANY

FAX NO.

NO. OF PAGES

2.2

Accounts for 2002 Dec  
(up to 21/12/04)

Interest

Interest II.

25 @ 60

2700.00

Gift I

511 @ 70

35780.00

Pachmann

Gift I

115 50 @ 60

6950.00

(Rich)

13410.00

Part & Parts

Interest II

18 @ 20

63.90

Gift I

50 @ 70

3478.70

Net

600.00

12078.90

Gift

1007.90

15406.50





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## INVOICE SM-001

6/12/04



To carry out development work on Alfa 1 \$5,000.00

To carry out development work on Alfa 2 \$5,000.00

Total \$10,000.00  
GST \$ 1000.00

Grand Total \$11,000.00

A large, stylized handwritten signature in black ink, which appears to read 'Dale Parsell'.

Dale Parsell



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## WORK CARRIED OUT IN January 2005

### Alfa 1

Steering Assembly (extend) (Kev)  
 Reassemble Steering box, fit new worm shaft bearing  
 Fit metal to door openings  
 Fit door frame pieces  
 Fit back of door frames  
 Fit door locks  
 Remove frame from chassis and weld underneath  
 Fit tinplate behind seats  
 Fit inner roof panels  
 Weld and dress inner roof panels  
 Make patterns and brackets for scuttle panels  
 Begin forming body panels, rear, rear window channel, top section, roof section

### Alfa 2

Gearchange lever and mount.

### Lancia Aurelia

Repair (weld in new irons and studs, sand blast Aurelia Rear bumper ready for plating.  
 Repair and polish grille suound  
 Strip clean check and reassemble drive shafts and universals. (and paint)  
 Clean and check 2 x peugeot headlamp buckets and fit  
 Make headlamp rim brackets, dismantle clean and paint  
 Fit boots and globes to taillights  
 Clean & paint shocker brackets and fit. (spare car need to make a set)  
 Fit new Shocks.  
 Sort diff mounting bolts, fit and lockwire.  
 Make new gearlever knob

### Sunbeam 2&3 (December 04)

Machine steering arms  
 Make tie rods.  
 Make Drag Link  
 Machine Steering arm, tie rod and drag link balls



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Accounts for January 2005.

### Labour

	Hours	
Aurelia	51.5 @ \$60 and 18 @ \$70	\$4350.00
Alfa 1	147 @ \$60 and 55.5 @ \$70	\$12705.00
Alfa 2	14.25 @ \$70	\$997.50
Sunbeam 2&3	36 @ \$70	\$2520.00
Sub Total		\$20,572.50

### Parts and Materials

#### Alfa 1

Wiper Arms	\$ 109.51
Door Stop Rubbers	\$ 10.00
Steering Worm bearing (x2)	\$ 54.60

#### Aurelia 2

Headlights	\$ 220.00
Headlight globes	\$ 19.97
Drive shaft boots	\$ 61.20
Rear shock absorbers	\$ 255.74
Sand blast rear bumpers after repair	\$40.00
Grease Nipples	\$ 5.00
Tailight globes	\$ 5.00
Sundry nuts and bolts etc	\$ 20.00

#### Sunbeam 2&3

Heat treatment (drag link balls)	\$ 80.00
----------------------------------	----------

Parts Total \$ 881.02

Sub Total	\$21,373.52
Rent	\$ 600.00

Total \$21,973.52

GST \$ 2197.35

Grand Total \$24,170.87



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Accounts for January 2005.

### Labour

	Hours	
Aurelia	115.5 @ \$60 and 33 @ \$70	\$9240.00
Alfa 1	179 @ \$60 and 142.5 @ \$70	\$20715.00
MG "I."	1 @ \$60	\$60.00
Miscellaneous	Transport Gates to Taggerly	\$150.00
	Sub Total	\$30,165.00

### Parts and Materials

Alfa 1	2x sheets Aluminium	\$260.00
Aurelia 2	Hub Seal	\$ 7.50
	Speedo & Tacho Cables	\$156.65
	Grommets & Sponge	\$ 13.00
	Brake reservoir seals	
	and engine mounts (Omicron)	\$304.20
	Rear engine seal	\$ 11.05
	Front engine seal	\$ 6.50
	Con Rod Bolts (Mitsubishi)	\$105.87
	Seats (Alfa)	\$325.00
	Hand throttle and choke cables	\$ 15.00
	Side and door windows	\$363.23
	Parts Total	\$1,653.00
	Sub Total	\$31,818.00
	Rent	\$ 600.00
	Total	\$32,418.00
	GST	\$ 3,241.80
	Grand Total	\$35,659.80





## WORK CARRIED OUT IN February 2005

Page ref 2

### Alfa I

#### Brian

Wheel up roof rear section and weld in rear window frame

Wheel roof centre and weld in section

Shape roof front and weld in section

Make left side roof centre section

Form rear lower panels

Wire lower edge on rear section

Attach roof section to lower rear section

Make rear wheel arch panels

Make lower 1/4 side panels

#### Rob

Fit rear wheel wells

Fit rear side window inner sheet metal

Connect side window to inner guards

Add extra support tubes to inner guards

Make firewall side panels (steel)

Make Air ducts and fit to side panels.

Make Aluminium double Side panels

### Lancia Aurelia

Repair and modify half shafts and universal joints (modern seals fitted)

Assemble and fit

Remove and dismantle LH rear hub (bearings loose) crshim and refit

Remove fuel switch

Paint gear linkages and rods

Sort clutch mechanism and rod ends

Make new clutch operating rod, fit and adjust clutch

Sort handbrake cables

Make new cable clevis's and check cable length.

Wire diff mounting bolts

Fit handbrake handle and linkages and cable

Trial Fit accelerator linkage

Fit accelerator pedal pivot and fit pedal

Make springs for air vents

Rebuild under bonnet light, wire and fit

Clean and fit under bonnet light switch and lens

Derust lower engine mount plates, retap threads and paint

Dismantle fuel changeover tap, clean and check. make new seal and reassemble

Organise speedo and tucho cables

Send key barrels for repair

Fit speedo cable

Fit mounting lugs to heater back plate and fit to firewall



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## Accounts for March 2005, Revision -1

### Labour

	Hours	
Aurelia	62.5 @ \$60 and 12.5 @ \$70	\$ 4625.00
Alfa 1	159 @ \$60 and 193.25 @ \$70	\$23067.50
MG "L"	4.5 @ \$60	\$ 270.00

Sub Total

\$27962.50

### Parts and Materials

#### Alfa 1

Aluminium rivets	\$ 90.00
Steel tube to roll sills	\$ 60.00
Tooling for stitching gearbox	\$150.00
Silver steel (Gearbox selectors)	\$132.00

#### Aurelia 2

O-rings	\$ 50.00
Gasket set (Omicron)	\$259.49
Timing chain (Omicron)	\$115.70
Water inlet manifold (Omicron)	\$675.82
Water inlet manifold (lower)	\$618.42
Hot tank parts	\$ 53.63
Nicobuild rocker arms	\$624.00
Charcoal "rust paint"	\$ 13.45
Plating (locks, gearlever/cover)	\$117.00
Bailey channel	\$ 7.50
Speedo/ Tacho O'haul	\$236.60

Parts Total

\$3203.61

Sub Total	\$31,166.11
Rent	\$ <u>600.00</u>

Credit for Riley Wheels	\$(2500.00)
-------------------------	-------------

Total	\$29,266.11
-------	-------------

GST	\$ <u>2926.61</u>
<b>Grand Total</b>	<b>\$32,192.72</b>



ABN 14 195 360 303

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Page 1 of 2

## WORK CARRIED OUT IN May 2005

### Alfa 1

#### Brian

Make and fit side vent cover  
Position wipers and drill holes in scuttle. Make and fit tapered wiper mounts  
Weld in front panel corners  
Attach scuttle to left front guard, dress and wheel front wheel arch.  
Attach right front guard to scuttle.  
Shape front guards, cut and wire holes etc..  
Address headlight area  
Make front vent covers.  
Fit headlight buckets and vent covers.  
Fit headlight surrounds.  
Start on Grille.  
From badge area in grille  
Start on radiator shell

#### Kevin

Mill dash board  
Machine windscreen wiper mounts.

#### Rob

Complete inner door trim  
Make lock cover plates  
Window frames  
Start dashboard  
Trim mount dashboard, make and fit mounting brackets  
Make windscreen frame border at back of dashboard  
Make windscreen bottom border.  
Make defrost vents.  
Make top of dashboard panel

#### Martin.

Sort brake parts and assess  
Assemble gearbox (new bearings fitted to main shaft).





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ABN 14 105 360 503

20F.2

### Parts and Materials

#### Alfa 1

Headlight reflectors and shells	\$ 180.00
4 x Wheel Rims	\$ 2,178.00
Punch drill and fit spokes & Paint (4 wheels)	\$ 3,095.40
Paint 1 x wheel	\$ 143.00
Radiator Core	\$ 1,280.50
Brass sheet (radiator tanks etc)	\$ 125.00

#### Lancia Aurelia

40" of 3.6mm rod for hood liner bows	\$ 10.00
Grind crankshaft seal area	\$ 72.80
Glove box insert, supply cloth & leather, retrim seats	\$ 4,802.90
Overhaul starter and generator	\$ 231.40
Radiator core	\$ 734.50
Strip plating from hubcaps/ badges	\$ 104.00
Plate Bumper Bar ends	\$ 182.00
Plate Bumper bar centre	\$ 156.00
Plate 2 x sun visor shafts	\$ 20.00
Plate 2 x sun visor pivots	\$ 20.00
Plate 1 x badge	\$ 15.00

#### Alvis

Clutch pilot bearing	\$ 20.80
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#### MG L

Respoke, tighten and true wheels	\$ 1,483.46
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#### Lancia

Credit for sale of camshaft	(\$ 400.00)
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Insurance for MG L, MG Twin cam and Lancia	\$ 779.02
--------------------------------------------	-----------

Plating for small light	\$ 110.50
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Parts Total	\$15,344.28
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Sub Total	\$37,971.78
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Rent	\$ 600.00
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Total	\$38,571.78
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GST	\$ 3,857.18
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Grand Total	\$42,428.96
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3/6/2005



Please find attached the account for May 2005, together with the list of work carried out.

The "parts" section includes an invoice for the Aurelia Trimming. This covers the glove box insert, BMW cloth and leather for the seats and interior, and the retrimming of the seats. We are still awaiting the invoice for carpet and for trimming the interior.

The wheels for the Alfa are at Antique tyres, the invoices for the rims and rebuilding the wheels are included, however we do not have an account for the tyres as yet.

Cheers,

Dale Parsell

### Labour

	Hours	
Alfa 1	194.5 @ \$60 & 118.75 @ \$70	\$19,982.50
Aurelia	18.75 @ \$60	\$ 1,125.00
Delage D8S (Assembly of parts.)	10.0 @ 40	\$ 400.00
Alvis Engine work.	28 @ \$40	\$ 1,120.00
Sub Total		\$22,627.50



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No of Pages 2

3/6/2005



Please find attached the account for June 2005, together with the list of work carried out.

The "parts" section includes two amounts for the remainder of the Aurelia Trimming. This is to supply and fit headlining, side trimming and sunvisors. Make door trims, make boards for parcel tray and rear squab, cover front door trims, rear ¼ trims, cover rear parcel tray and rear squab, make and trim rear cushion.

Cheers,

Dale Parsell

# Labour

	Hours	
Alfa 1	203.5 @ \$60 & 130 @ \$70	\$21,310.00
Aurelia	95.25 @ \$60	\$ 8,935.00
MG L (Service)	16 @ 60	\$ 960.00
	Sub Total	\$31,205.00



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## Parts and Materials

### Alfa 1

Gearbox bearings (x3)	\$ 92.43	
Gearbox bearings (x1)	\$ 30.81	
Silver solder (radiator)	\$ 30.00	
50/50 solder (radiator)	\$ 15.00	
Heater core, blower and tap	\$ 294.29	
Rubber for doors and vents	\$ 148.72	
* Petrol filler and cap (original)	\$ 605.00	
* Petrol filler and cap (repro)	\$ 605.00	(for Spider)
* Large petrol filler (repro)	\$ 605.00	
* 8 x wheel nuts (280.50 each)	\$2,244.00	(4 for spider)
* Petrol filler cap (parts)	\$ 467.50	
* Generator coupling ring	\$ 82.50	
* Radiator badge	\$ 330.00	
* Engine ID Plate	\$ 88.00	
* Touring Body Plate	\$ 275.00	
* 2 x Indicator lenses (Alto)	\$ 550.00	
* 2 x Corello stop/tail lens (red)	\$ 550.00	
* Large ID Plate	\$ 110.00	
Rubber strap for fuel tank	\$ 12.80	
Fuel tank fittings (outlet elbows etc)	\$ 29.95	
Heater duct hose	\$ 93.63	

\* Note Parts on account from Augustin Banko, can be returned if not suitable.

### Lancia Aurelia

Headgaskets (2)	\$ 234.00
Headlining, side trims and sunvisors	\$1,208.90
Remainder of trim (listed above)	\$4,896.65
Steering box rollers	\$ 35.10

### MG L

8L HPR 30 Engine Oil	\$ 58.90
1.5L 80/90 Gear Oil	\$ 17.55
6 x Spark Plugs	\$ 19.50
Oil Filter	\$ 15.00

Parts Total \$13,745.23

Sub Total \$44,950.23

Rent \$ 600.00

Total \$45,550.23

GST \$ 4,555.02

Grand Total \$50,105.25



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## WORK CARRIED OUT IN June 2005

### Alfa 1

Brian

Complete radiator tanks and fit  
Complete grille surround and fit brass mesh  
Tighten rear body section and roof line  
Make rear number plate frame  
Make and weld in fuel tank sender area and sump plug  
Weld up fuel tank including baffles etc.  
Make and fit scuttle vents  
Make and weld on brackets to fit front half of body panels  
Start folding edges of front body panels.  
Make and fit fuel tank straps

Rob

Complete and fit demister vents  
Make top of dash panels and fit  
Fit demister tubes to top of dash  
Weld and dress dashboard  
Mount Dash and instruments  
Fit dashboard air ducts  
Start making heater box and mountings

Jarad

Cut out and Fold up fuel tank body.  
Make fuel tank baffles and ends.  
Make under guard supports

Angus

Make vent flanges

### MG L

Michael

Curry out full service and inspection  
Change engine Oil  
Adjust tappets  
Fit new rocker cover gasket  
Replace oil filter  
Make and fit cork gasket for engine filler cap  
Change gearbox oil  
Replace LH sidelight globe  
Adjust brake cables and pedal  
Adjust stop light switch  
Carry out leak down check (all cylinders leaking through exhaust valves)  
Check tuning (needles not quite right, to be dynode in near future).  
Road test





Accounts for April 2005.

**Labour**

	Hours	
MG L	1 @ \$60	\$ 60.00
Alfa 1	126 @ \$60 & 242.75 @ \$70	\$24,552.50
Aurelia	70.5 @ \$60 & 59 @ 70	\$ 8,360.00
Hispano Suiza (Assembly of parts.)	6.5 @ 40	\$ 260.00
6 Cylinder MG's (Sorting of parts and cataloguing)	49 @ 40	\$ 1960.00
Alvis Engine work.	28 @ \$40	\$ 1,120.00
Sub Total		\$36,312.50

**Parts and Materials**

Alfa 1	
Alfa 1 Suspension check (all is straight)	\$ 236.35
Lancia Aurelia	
Omicron Lower water inlet (Import duty)	\$ 102.65
Lock overhaul	\$ 91.00
Aurelia Camshaft	\$ 1148.00
Aurelia, crack test con rods	\$ 85.80
Alvis	
Alvis Crank balancer (Chev)	\$ 82.71
Parts Total	\$ 1746.51
Sub Total	\$38,059.01
Rent	\$ 600.00
Total	\$38,659.01
GST	\$ 3,865.90
<b>Grand Total</b>	<b>\$42,524.91</b>



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Page 3

## WORK CARRIED OUT IN April 2005

### Alfa 1

Brian

Left Front guard

Left Guard Nose section

Shape light section and fit centre panel

Brackets etc for removeable front section

Scuttle panel area

Wire edge on front guards, make opening edge and weld in place

Make louver panel area

Make cutouts in nose section, wire edges and dress

Make and fit left side vent cover

Kevin

Gearbox conversion (100 Hours)

Rob

Make and fit inner door trims

Make and fit door weather shields

Make and fit inner guard panels

Pete

### Lancia Aurelia

Pete

Pour and machine bearings

Line Bore Mains

Fit crank and machine up seal

Make and fit gallery plugs

Fit Sleeves

Clean/ repair and fit studs to block

Leigh

Make and fit rear lamp rubbers

Strip RH door, remove window from channel and clean channel

Remove RH Door Lock

Make LH Door catch

Fit door seals

Fit LH lower strip & adjust door stops

Fit RH lower strip

Fit RH door rear plate and seal and adjust stops



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No of Pages 2

3/7/2005

Please find attached the account for July 2005, together with the list of work carried out.

Cheers,

Dale Parsell

# Labour

	Hours	
Alfa 1	3 @ 45, 178 @ \$60 & @ \$70	\$11,130.00
Aurelia	3 @ 45, 50 @ \$60 & 47.75 @ 70	\$ 6,477.50
Alvis	14 @ 40	\$ 560.00
Sub Total		\$18,167.50



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## WORK CARRIED OUT IN July 2005

Page 1 of 2

### Alfa 1

Brian

Finish welding fuel tank

Rob

Make heater outlets

Make and fit inlets to heater box

Fit heater core

Make heater fan outlet

Fit heater to car

Fit fan to car

Fit inner front guards

Make and fit under guard shield panels

Make radiator side shields

Make air inlets and mesh covers

Make inner guard supports

Design and make bonnet centre bar and hinge

Make bonnet hinges

Dismantle front end.

Angus

Make fuel tank plugs and plate

### Lancia Aurelia

Pete

Assemble engine including:

Fit Camshaft bearings and camshaft

Fit Crank and rods

Fit Pistons

Leigh

Assemble RH front door- Paint inside of door. Make up moisture sheet and fit, fit trim and handles.

Assemble L/h door (as above)

Repair and paint heater.

Obtain and fit rear window rubber and rear window

Fit inside rear window trim

Fit interior light wiring.

Repair interior globe holder assembly and fit.





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4/7/05

Dear [REDACTED]

Following our discussion on Saturday morning, as advised we have had a meeting today and thought the best way to tackle the program was in 3 month blocks. Due to a number of design issues Robert's progress has been slower than expected but he now believes he has solved most of these area's and is committed to the program and timeframe set out below. We will review this on a monthly basis and at the end of the quarter set another program with clear objectives. Please confirm that the budget is 300 hours per month. We will target 200 hours for Rob and 100 between Brian on the Alfa body and Pete on the Lancia and Alvis motors. Once Pete has completed the Lancia motor we will work out a schedule for completing the Lancia.

#### PROGRAM for ALFA 1

Discussion today between Robert, Paul and Dale.

3 month block, July, August and September

Budget as discussed 300 hours per month. Rob 200 Hours, 100 Hours spread between Brian on the body and Pete on the Lancia and Alvis motors.

Roberts program is:

Finish Air vent system	2 weeks
Finish Dash	1 week
Finish firewall (lower), }	
Make hinges for bonnet }	1 week
Make back window	1 week
Finish radiator venting and surround	1 week
Finish window frames, }	
door and quarter panel }	4 weeks
Door locks }	
Finish door frames	1 week

not done \* This week Peter will dismantle Alfa engine and will discuss it with you on Saturday morning.

Middle of July body frame will be removed from chassis, fitted to support frame, sand blasted and undercoated

Chassis will then be dismantled, inspected and re-assembled starting in August and be painted in September.



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## WORK CARRIED OUT IN August 2005

### Alfa 1

Rob

Modify Front end and reassemble  
Rework pedals  
Reset steering column angle  
Reset differential height  
Make window frames (doors)  
Hang doors on frame  
Make R/H window frame  
Make window frame face inside and outside

Pete

Dismantle crankcase and visually inspect motor

Martin

Remove front and rear backing plates (both chassis).  
Dismantle all brakes  
Dismantle W/Cyl and Hone  
Inspect Diff chassis 1 (new C/W and pinion ratio 3.6-1)  
Checked diff on Ch 2, no backlash will require dismantling.  
Remove diff from chassis  
Remove rear torsion bars. Ease bearings, lubricate and reassemble to test (OK)  
Dismantle and inspect front end. Clean stub axles and steering arms prior to crack test. (both chassis). Polish suspect areas to ascertain problems (Steering arms OK, Stub axles to have load spreading rings fitted.)  
Dismantle front spring shocker units. (both sets).  
Assemble pair for chassis 1 from both sets (some small components to be made and some repair will have to be carried out on second pair for chassis 2)  
Remove brake pedals  
Alter bottom lever on pedal.  
Make boss and pin for dual brake M/Cyl and balance bar.  
Assemble front suspension (fit new O-rings). Make shims to eliminate end float on trailing arms. Fit stub axles and upright.

### Lancia Aurelia

Pete

Assemble Heads, fit valves, cut seats etc  
Fit heads to block.

Leigh

Cut and fit rubber to windscreen interior surround.  
Check fit in aperture. make spacer blocks and fit.  
Dismantle rearview mirror and have new glass made.



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### Parts and Materials

#### Alfa 1

Brake balancer & master cylinders (1&2)	\$ 915.16
Brake fluid containers & mounts (Healey)	\$ 278.66
Sleeve wheel cylinders and supply pistons	\$ 550.45
Hose tails (fuel)	\$ 10.00
Fuel pump	\$ 112.00
Flexible brake lines and fittings (1&2)	\$ 602.78

#### Lancia Aurelia

Electronic distributor	\$ 785.40
Mirror glass	\$ 9.00
Oil filter	\$ 13.50
Bundy tube (brakes)	\$ 33.80
Fuel hose (front shockers)	\$ 12.50
Silicon brake fluid	\$ 12.50
Hose tails and elbows (Fuel)	\$ 20.00
Fuel pump	\$ 112.00
Fuel filter	\$ 9.80
Stop lamp switch	\$ 24.30
Seat belts	\$ 124.50
Hard chrome front end bushes	\$ 195.00
Valve springs	\$ 112.16

#### Alvis

Circlips for gudgeon pins	\$ 8.00
Weld one cam lobe and grind cam	\$ 299.00
Hone and align rods	\$ 70.80
Gudgeon pins	\$ 70.90

Parts Total \$4,382.21

Sub Total \$34,757.21

Rent \$ 600.00

Total \$35,357.21

GST \$ 3,535.72

**Grand Total \$38,892.93**





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## WORK CARRIED OUT IN September 2005

### Alfa 1

Rob

Outside window faces

Make ¼ window frames and face panels and solder

Clean up window frames

Fit window frames to doors

Make ¼ window locks

Make ¼ window hinges

Finish door frames

Kevin

Radiator caps and necks (1 and 2)

Check brake drums (true)

Martin

Make brake hose mounting brackets

Make brake pipes

Make brake pipe mounting brackets

Check fit of front and rear backing plates

Remove brake pipes.

Drill and tap chassis for front brake hoses

Dismantle brake backing plates ready for painting.

Dismantle chassis for painting.

Mask and paint strip components

Blank of holes in chassis

Angus

Machine spacers for stub axles (1&2)

Make knobs for rear windows

### Lancia Aurelia

Pete

Finish engine assembly

Repair and assemble water pump

Kevin

Drill out steering wheel assembly screws and dismantle hub

Leigh

Drill and tap brass dome nuts.

Helicoil above dome nuts

Obtain and fit door seal rubber.

Clean and paint high tension lead tubes

Make new high tension leads including coil lead





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No of Pages 2

5/9/2005

Please find attached the account for August 2005, together with the list of work carried out.

Cheers,

Dale Parsell

**Labour**

	Hours	
Alfa I	311.5 @ \$60 & 1 @ \$70	\$18,760.00
Aurelia	64 @ \$60 & 60.5 @ 70	\$ 8,075.00
Alvis	72 @ 40	\$ 2,880.00
MG I. & N (for sale)	16.5 @ 40	\$ 660.00
Sub Total		\$30,375.00



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No of Pages 2

5/10/2005

Please find attached the account for September 2005, together with the list of work carried out.

Cheers,

Dale Parsell

**Labour**

	Hours	
Alfa 1	47.25 @ 45, 230.5 @ \$60 & 17 @ \$70	\$17,146.25
Aurelia	162.5 @ \$60 & 36.25 @ 70	\$12,287.50
Alvis	27.5 @ 40	\$ 1,100.00
MG 1.	6 @ 50	\$ 300.00
	Sub Total	\$30,833.75



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### Parts and Materials

#### Alfa 1

Wheel cylinder cups and boots	\$ 136.50
Brake fluid container(1)	\$ 84.10
Heat treat gear lever (Alfa 2)	\$ 65.00
Crack test stub axles and steering arms	\$ 145.00
Grind crack from steering arm and reccheck (OK)	\$ 100.00
Steel for hub spacers	\$ 150.00

#### Lancia Aurelia

Spark plugs (6)	\$ 19.11
Repair Grille	\$ 450.00
Sundries (paint, sealant, screws, araldite etc)	\$ 40.00
Odyssey Battery	\$ 450.00
Surface Heads	\$ 120.00
Ignition leads and terminals	\$ 46.80
Door rubber	\$ 17.00
Gearbox oil (4.5L)	\$ 36.00
Ignition Coil	\$ 48.05
Aerial hole cover	\$ 2.50
Helicoils (rocker cover dome nuts)	\$ 15.00
Thermostat	\$ 35.20
Exhaust flange plates, gaskets and chrome tip	\$ 46.80

#### MG L

Fuel	\$ 30.00
Fuel additive	\$ 8.00
Dyno check	\$ 250.00

Parts Total	\$ 2,295.06
Sub Total	\$33,128.81
Rent	\$ 600.00

Total \$33,728.81

GST \$ 3,372.88  
 Grand Total \$37,101.69



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## WORK CARRIED OUT IN October 2005

*No. of Page 2-2*

### Alfa 1

Rob

Make and Fit L/H door lock  
 Make and Fit R/H door lock  
 Make and fit R/H door lock cavity  
 Make/ modify 1/4 window latches  
 Make and fit seat belt mounts  
 Fit 1/4 window mounts  
 Fit 1/4 window water drains  
 Fit breather pipe and overflow pipe for fuel tank  
 Weld dash and supports into frame  
 Finish and tidy up frame  
 Make and fit rear window inner frame  
 Make rear window hinge brackets  
 Make and fit mounts for rear window opener  
 Finish door frames  
 Solder front frame lip  
 Weld wiring tubes to frame  
 Cut exhaust flanges

### Leigh

Deliver chassis and parts to sandblaster.  
 Collect from sandblaster and take to painter  
 Collect from painter and return.  
 Take body frame to sandblaster and return to workshop for painting

### Martin

Complete chassis dismantle for painting.  
 Mask parts for painting  
 Remove masking after painting  
 Commence assembly  
 Fit master cylinder and brake pipes  
 Fit pedals

### Lancia Aurelia

#### Leigh

Design and make air filter plates and mounts and studs  
 Check and fit carby linkages  
 Check choke cable (fit longer outer cable)  
 Clean and repair spare wheel mounting brackets for plating  
 Clean and fit chassis plate  
 Fit 1/4 fuel elbow to pump, fit hose and pump.  
 Repair mount for choke cable.





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### Parts and Materials

#### Alfa 1

Tyres and fitting	\$3,800.00
Sand blast chassis	\$ 494.00
Prime chassis	\$ 806.00
Rear window catches (used)	\$ 70.00
1/4 panel vent (used)	\$ 8.00
Brake return springs (2 sets)	\$ 320.00
Various Bowden cable	\$ 135.00
Filler for chassis	\$ 50.00
Paint for chassis	\$ 300.00
Labour (Dave) to paint chassis	\$ 300.00
EP for body frame (materials)	\$ 200.00
Labour to paint body frame	\$ 300.00

#### Lancia Aurelia

Aluminium for inlet manifold	\$ 50.00
Horns	\$ 44.45
Water pump seal	\$ 32.50
Seal rear screen	\$ 55.00
Chrome dome nuts	\$ 40.00
Strip and rechrome steering wheel plates	\$ 65.00
Spare wheel straps	\$ 60.00
Aluminium for thermostat housing	\$ 27.00
Oil filter	\$ 13.00
Air filter	\$ 13.80

#### Alvis

Big end bearings	\$ 54.10
Finish grind crank and grind nose & seal area	\$ 560.63
Balance crank	\$ 195.00
Oil filter	\$ 9.50

Parts Total	\$ 8,002.98
Sub Total	\$30,612.98
Rent	\$ 600.00
 Total	 \$31,212.98
 GST	 \$ 3,121.30
Grand Total	\$34,334.28



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## WORK CARRIED OUT IN November 2005

### Alfa 1

Rob

Make and fit light mounting plates  
 Make seat frame backs  
 Make seat frame sides  
 Make seat bases  
 Fit door runners  
 Make and fit seat webbing  
 Fit swinging seat arms

Kevin

Engine mount bolts and spacers  
 Pulleys  
 Filler necks, spacers and mounting rings  
 Pete

Dismantle engine and inspect

Brian

Trial fit rear body  
 Make radiator mounts and fit radiator  
 Make battery and tool boxes  
 Make fuel cap mounting and fit fuel cap

Martin

Finish assembly of chassis and fit dummy engine

### Lancia Aurelia

Pete

Make inlet manifold  
 Make thermostat housing  
 Make air cleaner mounting plate  
 Dismantle and clean carburetors  
 Machine carby faces and reassemble.  
 Fit new seals and assemble water pump

Leigh

Remove and refit speedo and wiper motor (to access fuel gauge wiring).  
 Fit warning lamps and dash lights etc  
 Wire fuel gauge  
 Work out position for Temp gauge, modify and paint bracket and mounting tube  
 Adjust drivers door, adjust sill position to allow rubber to fit correctly.  
 Strip, clean, mask and paint lower air cleaner plate



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No of Pages 2

2/11/2005

Please find attached the account for October 2005, together with the list of work carried out.

Cheers.

Dale Parsell

**Labour**

	Hours	
Alfa 1	9 @ 45, 249.5 @ \$60 & 0 @ \$70	\$15,375.00
Aurelia	54.75 @ \$60 & 0 @ 70	\$ 3,285.00
Alvis	45 @ 40	\$ 1,800.00
MGL	35 @ 50	\$ 1,750.00
MGA Twin Cam	8 @ 50	\$ 400.00
Sub Total		\$22,610.00

6/11 ✓ 24/11  
 7/11 ✓ 25/11  
 8/11 ✓  
 9/11 ✓



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No of Pages 2

2/12/2005

Please find attached the account for November 2005, together with the list of work carried out.

Cheers,

Dale Parsell

#### Labour

	Hours	
Alfa 1	170 @ \$60 & 38 @ \$70	\$ 12,860.00
Aurelia	12 @ \$60 & 43 @ 70	\$ 3,730.00
Alvis	95 @ 40	\$ 3,800.00
MG L	5 @ 70	\$ 350.00
	Sub Total	\$ 20,740.00

6 ✓ 25  
 7 ✓ 26  
 8 ✓ 27  
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ALFA 14 105 360 503

### Parts and Materials

#### Alfa 1

Blast Body frame	\$ 468.00
Brake bleed screws (1&2)	\$ 30.00
Zinc Plating (suspension mount brackets)	\$ 65.00
Radiator badge	\$ 215.00
Petrol filler cap (original) (Alfa 2)	\$ 605.00
Petrol filler cap (repro) (Alfa 2)	\$ 605.00
Petrol filler cap (large, repro)(x2) (Alfa 1)	\$ 1,210.00
Generator coupling ring	\$ 82.50
8 x wheel nuts (1&2)(280.50 each) (Alfa 1&2)	\$ 2,244.00
Hinge for door handle	\$ 4.50
Fuel filler hose	\$ 42.50
Stress relieve drive couplings (prior to welding tailshaft)	\$ 40.00
Heat treat gearbox selector pins	\$ 40.00

#### Lancia Aurelia

Strip and rechrome steering boss & brackets	\$ 120.00
Strip and plate hubcaps, badge and bolts	\$ 475.00
Water pump bearings	\$ 46.80
Temperature gauge	\$ 55.00
Temp Gauge sender	\$ 14.50
Fan belt (x2)	\$ 35.70
Insurance	\$ 105.59
Frontile	\$ 36.00
Fuel	\$ 25.00
Engine Oil	\$ 34.50

#### Alvis

Rear main bearing seal	\$ 22.00
Engine oil	\$ 67.98
Roadworthy	\$ 70.00
Registration (Club permit)	\$ 97.40
Insurance	\$ 141.50
Muffler	\$ 125.00

Parts Total	\$ 7,123.47
Sub Total	\$27,863.47
Rent	\$ 600.00
Total	\$28,463.47
GST	\$ 2,846.35
Grand Total	\$31,309.82



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## WORK CARRIED OUT IN December 2005

### Alfa 1

Rob

Finish seats

Make and fit metal to bottom of firewall

Make and fit firewall footplates

Make pedal plates

Finish gearbox to gearshift connection

Make pattern for oil retrieval tank

Adjust steering column

Exhaust system setup

Brian

Make 2<sup>nd</sup> fuel cap mounts

Taillight bezzels

Aldo

Woodwork in tail

Kevin

Gear shift adapters

Dummy cap

Gear lever pivot pin

Pete

Make exhaust manifold plate

### Lancia Aurelia

Pete

Dyno

Re tension heads and adjust tappets and carbic

Re dyno, re-jet carbic etc (close but not quite right yet)

Leigh

Prepare to start car, top up oils, water and check over

Fix gear selector and adjust

Fit new mufflers to exhaust system (a bit noisy), and paint.

Dismantle, clean and reassemble starter motor

Repair tacho

Adjust front brakes

Fit up RH door area.

Reassemble rear suspension

Clean repair and modify wheel brace.

Modify and adapt horn mechanism

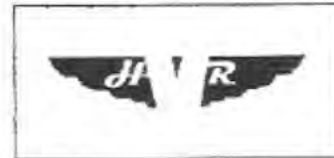
Kevin

Horn button seat



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No of Pages 2

2/1/2006

Please find attached the account for December 2005, together with the list of work carried out.

Cheers,

Dale Parsell

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### Labour

	Hours	
Alfa 1	145 @ \$60 & 18.75 @ \$70	\$10,012.50
Aurelia	60.5 @ \$60 & 25.75 @ 70	\$ 5,432.50
Alvis	4 @ 40	\$ 160.00
MG L	10 @ 70	\$ 700.00
MGA	25 @ 60 & 2.5 @ 70	\$ 1,675.00
D8 Delage	15 (Half total hours spent) @ 60	\$ 900.00
	Sub Total	\$18,880.00



A/RN 14 105 360 503

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### Parts and Materials

#### Alfa I

Ply for floor	\$ 85.80
Plastic tube for exhaust template	\$ 45.00
Exhaust tube (for headers)	\$ 249.60

#### Lancia Aurelia

Dyno 1	\$ 325.00
Blue paint	\$ 10.50
Dyno 2	\$ 308.75
Reset rear springs	\$ 65.00
Flat black paint	\$ 15.00
Windscreen wiper blades	\$ 15.00
Resonators	\$ 153.40
Grommets	\$ 7.00
Fuel	\$ 20.00

#### MGL

Hot tank engine components	\$ 143.50
Crack test and grind crank	\$ 224.25
Bore and Hone	\$ 190.40
White metal for bearings	\$ 180.00

#### MGA

Gearbox O'Haul	\$ 1,500.00
Gearbox Oil	\$ 15.00
Air duct	\$ 69.39

Parts Total	\$ 3,622.59
Sub Total	\$22,502.59
Rent	\$ 600.00

Total	\$23,102.59
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GST	\$ 2,310.26
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Grand Total	\$25,412.85
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## WORK CARRIED OUT IN January 2006

### Alfa 1

#### Rob

Make/ Bend header pipes for exhaust.  
Make steering column brackets  
Make rear window lift system.  
Make air ducting  
Finish heater fan and shield  
Finish heater box  
Work on air ducts  
Make air pipe adapters  
Weld exhaust header pipes  
Blend header pipes into manifold plate  
Make second stage pipes and collectors  
Weld pipes and collectors to main pipes  
Clean up welds  
Cut hole through body support to fit exhaust pipe

#### Brian

Panel tightening  
Make and fit spare wheel clamp  
Make and fit alloy to floor panels.  
Weld in Tool/ Battery boxes  
Fit rear vents  
Make and fit rear vent covers  
Make and fit rear loom tube  
Make and fit rear window cable tube  
Drill and mount rear floors  
Make and fit transmission cover  
Make transmission tunnel

#### Aldo

Make plywood floor panels

#### Kevin

Steering column, shaft extension and bush  
Spare wheel cap and bolt

#### Pete

Finish extractors on gasket face



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No of Pages 2

2  
 2/1/2006

Please find attached the account for <sup>for</sup> December 2006, together with the list of work carried out.

Cheers.

Dale Parsell

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**Labour**

	Hours	
Alfa 1	207 @ \$60 & 82.75 @ \$70	\$18,212.50
Aurelia	23.5 @ \$60 & 4 @ 70	\$ 1,690.00
MG L	8 @ 60 & 14.5 @ 70	\$ 1,495.00
MGA	4 @ 60 & 1 @ 70	\$ 310.00
Sunbeam 3	6.5 @ 60	\$ 390.00
Sub Total		\$22,097.50



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## Parts and Materials

### Alfa 1

Taillight lenses (from Italy)	\$ 219.15
Catches to hold floor in place	\$ 22.36
Degrease and crack test crankshaft	\$ 51.12
Aluminium sheet for floor pans	\$ 135.00
2 tins contact glue (for floors)	\$ 31.20
Black paint	\$ 11.00
Tailshaft and adapter plates	\$1,175.35
Oil tank fittings	\$ 61.10
Stainless steel bends for Exhaust	\$ 190.00
Al tube for oil tank	\$ 78.00

### Lancia Aurelia

Fuel	\$ 20.00
Roadworthy	\$ 70.00
Club permit	\$ 97.40
Button clutch and new clutch springs	\$ 428.88

### MGL

Clutch plate	\$ 91.00
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Parts Total	\$ 2,681.56
Sub Total	\$24,779.06
Rent	\$ 600.00
Total	\$25,379.06
GST	\$ 2,537.96
Grand Total	\$27,917.02



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## WORK CARRIED OUT IN February 2006

### Alfa 1

Rob

Refit inner guard panels  
 Complete steering column  
 Rivet inner guard panels  
 Fit steering column to dashboard area.  
 Fit and screw in front wheel guards  
 Modify offside inner guard panel to fit carburetor air trumpets  
 Make and fit air intake panels.  
 Louver air intake box and rivet, refit inner guard.  
 Fit correct head to engine and check air intake clearance.  
 Fit dashboard fascia.  
 Prepare panel for switches and controls.  
 Fit air ducts

Brian

Fit rear body section to frame  
 Make oil tank  
 Make flange and pipe for oil tank inlet

Kevin

Machine steering column top  
 Machine steering column shaft  
 Make oil tank inlet mounts

Pete

Weld repair head  
 Machine and clean up welds, and then reweld low area's and remachine  
 Machine and fit inlet manifolds.  
 Make template for trumpet base and ensure trumpets will fit and work.

Martin

Make mounting bracket for master cylinder reservoirs.  
 Make master cylinder pipes and shape.  
 Trial assemble master cylinders then remove for painting.

Leigh

Collect various components and materials





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No of Pages 2

2/1/2006



Please find attached the account for December 2005, together with the list of work carried out.

Cheers,

Dale Parsell

### Labour

	Hours	
Alfa 1	154.5 @ \$60 & 74.25 @ \$70	\$14,467.50
Aurclia	26 @ \$60 & 14.5 @ 70	\$ 2,690.00
MG L	3 @ 70	\$ 210.00
MGA	8 @ 60	\$ 480.00
Sunbeam 3	1 @ 60	\$ 60.00
Alfa 2	37.5 @ 60 & 50.75 @ 70	\$ 5,802.50
Sub Total		\$23,710.00



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## WORK CARRIED OUT IN March 2006

### Alfa 1

Rob

Work on air duct splitters and fans

Fit up dashboard

Fit air duct manifolds

Make fan inlets

Fit air ducting to heater

Make and fit air ducting and heater linkages

Make hinge fronts for seat mountings

Make seat slider locks and mount seats

Fit seats to floors

Make and fit seat runner covers

Remove all inner panels, fans and fittings, radiator, heater box, wiper motor

Prepare engine bay side panels for polishing

### Brian

Complete radiator neck and sides.

Finish soldering tanks.

Fit top neck and pipes (require testing when fitting completed).

Make sill corner panels

### Kevin

Make fuel filler pipe

Make oil tank top caps

Make control rods and knobs

### Martin

Fit Master cylinder reservoirs

Obtain blower fans and ducting

Modify heater system to eliminate 1 fan and simplify operation.

Make clutch and throttle linkages

Make throttle lower lever.

Make sub dash incorporating oil and temp gauge, air vent cables and fan switches.

Ream throttle idle lever, fit and adjust accelerator linkages

Make levers to operate flaps in air boxes.

Design and fit over centre spring to heater box flap.

Make flap control cables

Cut ducting to length and fit.

Fit wiper motor and linkages to ensure clearance to heater and ducts.

Remove front suspension spring shocker unit to compare components with those of Alfa 2. On reassembly, re set main adjusting nut 3 turns lower to lower front of car approx 3".

Remove heater fan ducts



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### Parts and Materials

#### Alfa I

To polish dash panel	\$ 30.00
Aluminium bar for oil tank lid	\$ 325.00
Sikaflex for rear body shell	\$ 55.00
Exhaust collector cones	\$ 161.20
Exhaust tube	\$ 370.50
Carby linkages and nuts	\$ 80.00
Ball valve for heater	\$ 11.00
Heater ducts/ blower fans	\$ 353.60
"O" ring for oil tank	\$ 20.00
Cables for various controls (rod nuts/ bushes / cable ends/ stops/ adjusters etc)	\$ 210.00
Trumpets for air intake	\$ 180.00
Oil delivery pipe/ fuel pipe	\$ 75.95

#### Lancia Aurelia

Fuel	\$ 25.00
Dyno	\$ 422.50
Repair horn button	\$ 65.00
Oil pressure gauge/ sender and panel	\$ 120.00

#### MGL

To modify seats	\$ 200.00
To supply inserts and insert head	\$ 669.00

#### Alvis

To modify seats	\$ 300.00
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#### MGA

Underfelt	\$ 156.00
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#### Alfa 2

Heat treat front suspension pins	\$ 40.00
Heat treat bearing and shaft for front suspension	\$ 160.00
Seals for differential	\$ 25.00

Parts Total	\$ 4,054.75
Sub Total	\$27,764.75
Rent	\$ 600.00
Total	\$28,364.75
GST	\$ 2,836.48
Grand Total	\$31,201.23



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No of Pages 2

3/4/2006



Please find attached the account for March 2006, together with the list of work carried out.

Cheers,

Dale Parsell

**Labour**

	Hours	
Alfa 1	241.5 @ \$60 & 30 @ \$70	\$16,590.00
Aurelia	17 @ \$60	\$ 1,020.00
Sunbeam 2&3	4 @ 60 & 3 @ 70	\$ 450.00
Alfa 2	34.5 @ 60 & 14.5 @ 70	\$ 3,085.00
Gates	6 @ 60	\$ 360.00
	Sub Total	\$21,505.00





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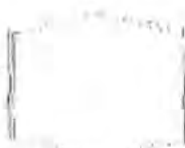
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### Parts and Materials

Alfa 1	
Inlet plates for air trumpets	\$ 220.00
Muffler	\$ 195.00
Resonator	\$ 156.00
Hose clamps for fuel and oil pipes	\$ 15.00
Springs for heater mounts	\$ 15.00
3 speed fan switch	\$ 22.65
Crimp sleeves on control cables	\$ 31.00
Lancia Aurelia	
Rev Limiter	\$ 402.00
Alfa 2	
Steering drop arm and shock absorber parts	\$ 500.00
Heat treat king pins	\$ 80.00
Heat treat front suspension pivots	\$ 80.00
Electronickel shock absorber shafts and damper	\$ 390.00
Reline brakes	\$ 436.80
Fuel to collect gates	\$ 50.00
Parts Total	\$ 2,593.45
Sub Total	\$24,098.45
Rent	\$ 600.00
Total	\$24,698.45
GST	\$ 2,469.85
Grand Total	\$27,168.30

\$1434



ALBN 14 105 160 503

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No of Pages 2

2/5/2006

Please find attached the account for April 2006, together with the list of work carried out.

Cheers,

Dale Parsell

4 5  
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**Labour**

	Hours	
Alfa 1	135 @ \$60 & 45 @ \$70	\$11,250.00
Sunbeam 2	8 @ 60	\$ 480.00
Lancia	3 @ 60	\$ 180.00
Alfa 2	74 @ 60 & 69.5 @ 70	\$ 9,305.00
Ironwork	4 @ 60	\$ 240.00
Retrieve Sunbeam	12/16 parts from shelves and help sort and pack.	
	16 @ 50	\$ 800.00
Sub Total		\$22,255.00



ABN 14 165 360 503

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## Parts and Materials

### Alfa 1

Polish front panels and firewall	\$ 520.00
Ceramic coat exhaust headers	\$ 375.00
80 grit paper	\$ 45.00
Fine fill	\$ 175.50
Gun wash (to wash grit from panels)	\$ 50.00

### Alfa 2

Electro nickel 1	\$ 200.20
Bundy tube and flare "T" for brakes	\$ 70.97
Machine 1 brake lining	\$ 45.00
Bearings (HK 1212 ) for front suspension	\$ 31.20

### Sunbeam 2

Rewind Volkswagen generator	\$ 340.00
-----------------------------	-----------

### Lancia

Coolant (Type AB - S)	\$ 35.10
Oil Filter (x2)	\$ 23.76
Oil (5L HPR 30)	\$ 34.50

### MG I/ Riley/ MGA/ Alvis/ Lancia Insurance

\$ 1306.44

Parts Total	\$ 3,252.67
Sub Total	\$25,507.67
Rent	\$ 600.00
Total	\$26,107.67
GST	\$ 2,610.77
Grand Total	\$28,718.44



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## WORK CARRIED OUT IN April 2006

### Alfa 1

Rob

Make hand brake mounting  
 Modify handbrake so it will function  
 Make and fit floor seals  
 Finish seats  
 Finish floors  
 Make gear shift mounting  
 Fit gear shift mounting to floor  
 Finish inner guard panels  
 Rivet inner panels to body  
 Screw floors to chassis  
 Polish gearshift.  
 Prepare gear shift mounting for painting  
 Fit seat belt mounts to chassis and weld in position  
 Remove gearshift and floors  
 Continue with exhaust system  
 Fit muffler and pipes  
 Weld flanges to muffler  
 Cut and fit bends to exhaust system.  
 Weld bends and pipes and clean welds  
 Fit and weld tailpipe

### Brian

Fit nose section to body frame and join to rear section.  
 Fit rain gutters above doors  
 Begin filling body ready for priming

### Lancia Aurelia

Martin

Change radiator coolant  
 Change oil and oil filter.

### Sunbeam 2

Angus

Dismantle volkswagon generator, machine casing to fit Sunbeam housing and reassemble.





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## WORK CARRIED OUT IN May 2006

### Alfa Romeo

Rob

Prepare parts for plating

Finish fresh air outlets

Make mounting and cove for rear brake light (LED)

Make rear window hinges

Brian

Filler and preparation for painting

Mask ready for painting

Fit body back on chassis after priming

Make and fit drivers door skin.

Rivet sill to body

Fit headlight shells

Make brackets to mount tail lights and fit taillights (need to drill bulb holes in body)

Make and fit passenger door skin

Make door hinge covers

Fit windscreen wiper post mounts

Make and fit front nose mounts

Start on Bonnet

Leigh

Organise various plating

Sort globes for instruments and other lights

Modify globe holders to fit instrument panel

Modify front indicator light mountings

Fit Lucas lamp bases to tail lights

Make rim seals and fit fascias

Various work on electrics

Damian

Assemble headlights

Make and fit adjusting plates

Remove motor and gearbox

Kevin

Gear shift mechanism

Speedo drive

Make windscreen wiper post mounts

Pete

Motor.

Martin

Make and fit air vent operating springs and levers.

Lancia Aurelia



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No of Pages 2

2/6/2006



Please find attached the account for May 2006, together with the list of work carried out.

Cheers,

Dale Parsell

Labour

	Hours	
Alfa 1	39 @ \$60 & 183.5 @ \$70	\$ 15,185.00
Sunbeam 2	14 @ 60 & 0.75 @ 70	\$ 875.00
Lancia	15 @ 60	\$ 900.00
Alfa 2	54 @ 60 & 86.25 @ 70	\$ 9,277.50
Ironwork	7 @ 60	\$ 420.00
Various (house)	31 @ 60	\$ 1,860.00
MG NA	19.5 @ 60	\$ 1,170.00
MG L	47 @ 70	\$ 3,290.00
MGA Twin Cam	2 @ 60	\$ 120.00
Sub Total		\$33,097.50

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ARN 14 105 560 503

### Parts and Materials

#### Alfa 1

EP body	\$ 300.00
Right angle speedo drive	\$ 50.05
Paint seats and gear change bracket etc	\$ 300.00
Satin chrome 2 vent covers	\$ 45.00
Lucas taillight bases	\$ 50.00
High mount LED taillight	\$ 90.00
Satin chrome various components	\$ 249.50
Globe holders for instruments	\$ 85.00
Various globes (22 off)	\$ 150.00

#### Alfa 2

Hard anodise shock absorber bodies	\$ 80.00
Tapered pins for front end	\$ 20.00
Right angle speedo drive	\$ 50.05
Washers for brake calipers	\$ 21.25
Bore and hone shock absorber bodies	\$ 341.25
Electronickel 1 shock absorber piston	\$ 200.20
Grind suspension top hat	\$ 130.00
Blast headlights and brackets	\$ 50.00
Bolts for backing plates	\$ 15.00

#### Sunbeam Engines

Tube for water gallery's	\$ 118.50
Tube bending etc	\$ 200.00

#### Lancia

Elbow for second oil pressure gauge	\$ 10.00
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#### MG 1.

Piston circlips	\$ 10.00
Seals for engine	\$ 74.83
3/8 BSF helicoils	\$ 20.00

#### MGA

Trickle charger	\$ 55.00
-----------------	----------

Parts Total	\$ 2,715.63
Sub Total	\$35,813.13
Rent	\$ 600.00
Total	\$36,413.13
GST	\$ 3,641.31
Grand Total	\$40,054.44



ABN 14 105 360 503

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No of Pages 2

2/7/2006

Please find attached the account for July 2006, together with the list of work carried out.

Cheers,

Dale Parsell

**Labour**

	Hours	
Alfa 1	12 @ \$60 & 236.5 @ \$70	\$ 17,275.00
Sunbeam 2	0 @ 60 & 3.5 @ 70	\$ 245.00
Lancia	11 @ 50	\$ 550.00
MG L	35 @ 60 & 73 @ 70	\$ 7,210.00
Sunbeam engines	0 @ 70 & 0 @ 60	\$ 0.00
Sub Total		\$ 25,280.00

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No of Pages 2

2/7/2006

Please find attached the account for June 2006, together with the list of work carried out.

Cheers,

Dale Parsell

**Labour**

	Hours	
Alfa 1	3 @ \$60 & 273.5 @ \$70	\$ 19,325.00
Sunbeam 2	17 @ 60 & 2 @ 70	\$ 1,160.00
Lancia	34 @ 50	\$ 1,700.00
MG L	90 @ 70	\$ 6,300.00
MG K3	23.5 @ 60	\$ 1,410.00
Alvis	1 @ 60	\$ 60.00
Sunbeam engines	1 @ 70 & 6 @ 60	\$ 430.00
Sub Total		\$30,815.00



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## WORK CARRIED OUT IN July 2006

### Alfa 1

Rob

- Make sliding window locks and stops
- Make and fit bracket for rear window pull
- Fit seat belt mountings
- Make and fit inside door handles and locks
- Make and fit check straps
- Make cover plates for side window glass seals
- Make inside door knobs
- Make and fit inside door release
- Make rear window lock and release catch
- Fit bottom air ducts
- Make template for rear window
- Make locking cap for R/H door.

### Brian

- Weld hinge covers to doors
- Start making windscreen glass mounting mould
- Tidy up various areas of body
- Make ignition and door keys
- Fill doors for painting
- Filler in window frames etc

### Kevin

- Make Aluminium balls for door

### Damian

- Help remove body from chassis and move chassis into 15

### Martin

- Make up hand brake cable
- Rework fuel pump mounting
- Touch up chassis paint

### Lancia Aurelia

Damian

- Finish fitting rear shockers etc
- Test drive

### Kevin

- Make new shocker plates

### Sunbeam 2

Kevin

- Machine steering wheel



ABN 14 105 360 503

**Parts and Materials**

17 Cottage Street (PO Box 284)  
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 Phone (03) 9877 0666  
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[www.historicvintagerestorations.com.au](http://www.historicvintagerestorations.com.au)

**Alfa 1**

Aluminium for Valve supports	\$ 223.00
2 x body files	\$ 70.00
En36A for camshafts	\$ 306.80
Brush satin components	\$ 55.00
7M window rubber	\$ 67.54
Leather straps for bonnet	\$ 150.00

**Alfa 2**

Aluminium for valve supports	\$ 223.00
2 x headlight lenses	\$ 501.40
2 x red headlight insert	\$ 75.21
Fit tyres to rims	\$ 50.00
Case harden and temper shocker pin (1)	\$ 80.00
Case harden and temper shocker pin (2)	\$ 80.00
Strip plating from headlamp parts	\$ 120.00

**Lancia**

New rear springs	\$ 234.00
MG L	
Balance crank assembly	\$ 240.50
2.5M 4140 for studs	\$ 20.00
Seal for generator drive	\$ 8.00

**Sunbeam Engines**

Pattern Alterations:	\$ 3,474.00
To make new side core box (right hand)	
To repair and correct left hand side core box	
To set water tubes in water jacket core box	
To make general repairs and check all core boxes.	
(Note, further pattern work may be required at the moulding stage)	

Parts Total	\$ 5,978.45
Sub Total	\$36,793.45
Rent	\$ 600.00
Total	\$37,393.45
GST	\$ 3,739.34
Grand Total	\$41,132.79





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## WORK CARRIED OUT IN June 2006

### Alfa 1

Rob

Make rear window hinges  
Make wind deflector mounts  
Make windscreen wiper levers  
Fit window frames  
Fit window frame fronts  
Make window trims  
Make ¼ window frames  
Make sliding window locks

Brian

Make bonnet  
Make bonnet hinge mechanism  
Make bonnet support rods  
Adjust left side bonnet gaps  
Adjust gaps, right side  
Make door hinge covers  
Make bonnet centre mould  
Fit bonnet straps, grille and bonnet centre mould

Leigh

Organise leather straps for bonnet

### Lancia Aurelia

Damian

Remove rear shockers, check ride height and bump stops  
Measure ride height and suspension travel  
Made new mounting plates for replacement shockers.  
Fit and adjust new shockers.

Kevin

Drill holes in shocker brackets

### Sunbeam 2

Martin

Remove body assembly  
Fit crankcase and gearbox  
Rework woodwork to allow rear of body to clear shock absorbers and fit chassis correctly.

Kevin

Check hubs  
Machine hubs ready for welding





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## WORK CARRIED OUT IN August 2006

### Alfa 1

Rob

Key lock for RH Door

Make spare keys

Complete pieces for polishing

Brian

Make windscreen outer frame

Make front air deflectors

Seal body joints

Make strap covers

Make and fit bonnet strap buckle covers

Make and fit inner wheel arch panels (rear)

Finish inner windscreen frame

Fill dash etc

Rivet windscreen frame and bolt body to trolley for transport

Filler work

Make rear vision mirror

Test fuel tank, weld pin holes and retest (OK)

Peter

Weld and machine head.

Kevin

Leigh

Strip paint from Alfa grille

Clean and paint heater boxes

Clean, repair and paint ignition switch

Fit up light connections etc

Assemble air boxes for heater, make seals for heater.

Martin

Make up fittings for fuel tank hoses

Make mounting bracket for fuel filter

### MG L

Damian/ Kevin

Dismantle rear hubs and axles, true and refit

### Alfa 2

Martin

Fit universal bushes and dress flange



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<b>Alfa 1</b>	
Windscreen rubber	\$ 281.35
Aluminium moulding for window mounting	\$ 30.00
Stone guard (body deadener)	\$ 189.00
Painting (EP Interior)	\$ 300.00
Painting (EP doors and body)	\$ 300.00
Blast window frames, ductwork, interior fittings etc	\$ 208.00
Fine fill and sikaflex	\$ 185.00
Bundy tubing (fuel line)	\$ 68.90
 <b>Alfa 2</b>	
Printing of body drawings (body 1)	\$ 300.00
 <b>Lancia</b>	
Fuel	\$ 10.00
Plate mirror components	\$ 104.00
Glass for mirror	\$ 15.00
 <b>MG L</b>	
Grind camshaft	\$ 420.00
Cold tank sump	\$ 30.00
Blast and paint wheels	\$ 775.00
Remove and refit tyres	\$ 125.00
Fuel	\$ 29.00
Service and recurve distributor	\$ 70.00
Ignition cable	\$ 71.50
12 point nuts (for head)	\$ 27.00
 <b>MG K</b>	
Crack test stub axles	\$ 51.92
Crack test steering arms	\$ 77.88
Strip steering components	\$ 80.00
 <b>Parts Total</b>	<b>\$ 3,748.55</b>
<b>Sub Total</b>	<b>\$29,028.55</b>
<b>Rent</b>	<b>\$ 600.00</b>
 <b>Total</b>	<b>\$29,628.55</b>
 <b>GST</b>	<b>\$ 2,962.86</b>
 <b>Grand Total</b>	<b>\$32,591.41</b>



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## WORK CARRIED OUT IN September 2006

### Alfa 1

Brian

Preparation for painting

Peter

Repair and machine head

Make and fit valve guides

Machine and fit valve inserts

Bore bucket guides

Kevin

Thread pins

Drill out and relocate shock absorber studs

Make inside door release

Martin

Remove front suspension units from car and dismantle.

Fit new coil springs with spacer blocks and assemble

Refit suspension units to car

Remove steering box for painting.

### MG L

Pete

Adjust Carby's

Dyno

Damian

Make new brackets and mountings for rear shock absorbers

Fit new shock absorbers

Remove rear spring leaves and reassemble springs

Kevin

Make spring support mount

Make block mount

Mill shocker plates

### Alfa 2

Martin

Assemble front coils with new front springs, fit to car and adjust suspension

Kevin

Make packers for shockers

Drill out and relocate shock absorber studs

Lancia

Dale/ Leigh.

Deliver to Mt Dandenong and collect after trimming completed





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No of Pages 2

2/9/2006

Please find attached the account for August 2006, together with the list of work carried out.

Cheers,

Dale Parsell

### Labour

	Hours	
Alfa 1	17 @ \$60 & 179.25 @ \$70	\$ 13,567.50
MG L	22 @60 & 25 @ 70	\$ 2,970.00
MG K	4 @ 60 & 0.75 @ 70	\$ 282.50
Alfa 2	1.5 @ 60	\$ 90.00
	Sub Total	\$ 16,910.00

5/9 10,000  
18/9 10,000





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## Parts and Materials

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Alfa 1	
Fuel filter	\$ 22.62
Engine mounts	\$ 287.50
Duty for engine mounts	\$ 208.47
Tailshaft bushes (silentbloc)	\$ 914.45
Louvres	\$ 220.00
Springs, buckets and collets (Jaguar)	\$ 260.00
Sikaflex (white)	\$ 70.00
Sponge rubber	\$ 7.00
3m Crescent mould	\$ 15.00

MG L	
Rear wheel seals	\$ 28.50
Spark plugs	\$ 21.30
Dyno	\$ 180.00

Alvis/ Hispano Advertising (Motorsport/ Classic Sports car)	\$ 180.00
Hispano Advertising (Sports car market)	\$ 60.00

Parts Total	\$ 2,474.84
Sub Total	\$19,384.84
Rent	\$ 600.00
Total	\$19,984.84
GST	\$ 1,998.48
Grand Total	\$21,983.32



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2/10/2006

Please find attached the account for September 2006, together with the list of work carried out.

Cheers,

Paint 20

Dale Parsell

20

Labour

9 -

	Hours	
Alfa 1	35 @ \$60 & 127.25 @ \$70	\$ 11,007.50
MG L	35 @60 & 3 @ 70	\$ 2,220.00
MG K	62 @ 60 & 0. @ 70	\$ 3,720.00
Alfa 2	9 @ 60 & 12 @ 70	\$ 1,380.00
Lancia Aurelia	5 @ 60	\$ 300.00
Sub Total		\$ 18,627.50



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**Parts and Materials**

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Alfa 1	
Valves	\$ 115.00
Mirror	\$ 15.00
Polish rocker covers	\$ 195.00
Valve seat inserts	\$ 70.00
Strip mirror parts	\$ 40.00
Satin chrome grille/ headlight surround etc	\$ 400.00
Polish and plate steering wheel plate	\$ 20.00
Polish and plate mirror components	\$ 80.00
Front springs (inc Alfa 2 and spare set)	\$ 1,170.00

MG L	
Dyno 2	\$ 150.00
Shock absorbers	\$ 430.00

Sunbeam 2	
Machine, weld and re-machine hubs	\$ 450.00
Spline hubs (2)	\$ 225.00

Alfa 2	
Anneal tailshaft drive splines	\$ 40.00
Weld tailshaft and balance	\$ 130.00
Shock absorber valve springs	\$ 7.00

MG K3	
Recondition steering box worm	\$ 213.20
Strip plating: taillight, radiator shell, mirror, switch bezel	\$ 120.00
Differential side bearings	\$ 130.00
Pinion seal	\$ 12.00
Crack test differential gear, cross shaft, CW&P	\$ 80.00

Lancia Aurelia	
Boot trimming	\$ 750.00

Parts Total	\$ 4,842.20
Sub Total	\$23,469.70
Rent	\$ 600.00

Total	\$24,069.70
GST	\$ 2,406.97

Fuel MG L (Inc GST)	\$ 50.00
Fuel Aurelia (Inc GST)	\$ 20.00

<b>Grand Total</b>	<b>\$26,546.67</b>
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2/10/2006

Please find attached the account for October 2006, together with the list of work carried out.

Cheers,

Dale Parsell

**Labour**

	Hours	
Alfa 1	0 @ \$60 & 98 @ \$70	\$ 6,860.00
MG L	9.5 @60 & 0 @ 70	\$ 570.00
MG K	48.5 @ 60 & 43.25. @ 70	\$ 5,937.50
Sub Total		\$ 13,367.50





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**Parts and Materials**

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**Alfa 1**

Stone guard	\$ 200.00
Polish small dash plate	\$ 10.00
Trim valve inserts and cut seats (head)	\$ 325.00
Satin chrome various dash components	\$ 80.00

**MG K3**

Water blast various parts (sump, brake drums etc)	\$ 750.00
Clear coat for magnesium backing plates and drums	\$ 28.00
Rear hub bearings	\$ 210.60
Crack test steering arms	\$ 15.00
Front hub bearings	\$ 118.17
8 x toggle switches	\$ 132.73

Parts Total	\$ 1,869.50
Sub Total	\$15,237.00
Rent	\$ 600.00
Total	\$15,837.00
GST	\$ 1,583.70

<b>Grand Total</b>	<b>\$17,420.70</b>
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## WORK CARRIED OUT IN October 2006

### Alfa I

Brian

Preparation for painting

Peter

Machine camshaft blanks

### MG L

Damian

Shorten rear U bolts

Shorten and refit diff saddle bolts

Remove rocker cover, silver solder welsh plug to speedo drive (off cam).

Fit felt seal to speedo drive

Clean excess oil from speedo cable and gearbox.

### MG K

Martin

Dismantle diff assembly and reassemble several times whilst solving out of alignment problems.

Check fit of brake drums and backing plates

Pete

Machine differential carried to align crown wheel correctly

Brian

Start repairing radiator shell

Kevin

Make rear spring mounts

Make differential adjusting nuts

Make shackle pins

Make rear spring shackle mounts

Make bushes for rear springs

Make spacers and washers for stub axle bearings

Slot nuts and machine washers for rear springs



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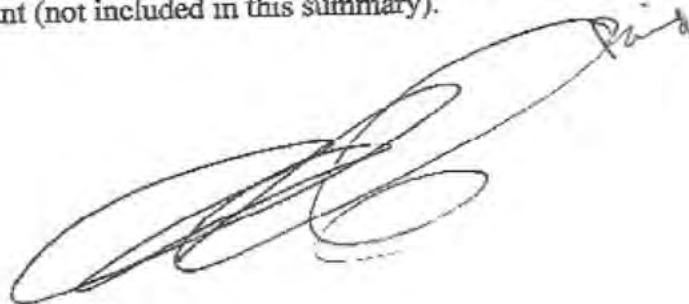


No of Pages 2

2/11/2006

Please find attached the account for November 2006, together with the list of work carried out. Just in case you have mislaid it, there is \$1,571.90 outstanding on the Benz account (not included in this summary).

Cheers,



Dale Parsell

### Account 1

### Labour

	Hours	
Alfa 1	3 @ \$60 & 28 @ \$70	\$ 2,140.00
Alfa 2	6 @ \$60	\$ 360.00
Sunbeam 2	6 @ 60	\$ 360.00
MG K	60 @ 60 & 46.25. @ 70	\$ 6,837.50
Sub Total		\$ 9,697.50

\$20,000  
\$20,000



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## Parts and Materials

### Alfa 1

Rubber for petrol tank straps	\$ 45.00
Stone guard (grey)	\$ 200.00
Glass for rear window	\$ 250.00
Paint materials	\$ 4,500.00
Painting (part payment)	\$ 5,500.00
Leather for seats	\$ 1,720.00
Satin chrome parts	\$ 55.00
Top out valve seats and throats	\$ 121.55

### MG K3

4140 steel for hub spacers & studs/ Bronze for banjo	\$ 50.00
Polish and copper lamp bodies and rims	\$ 383.50
Hot tank diff housing	\$ 52.00
Repair diff housing, machine insert and grind to suit	\$ 854.38

### Alfa 2

Copies of Mike Simcoe Drawing	\$ 25.00
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### Sunbeam 2

Steel for crankshaft	\$ 1,535.00
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### Benz

Taillight globes	\$ 4.00
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Parts Total	\$15,295.43
Sub Total	\$24,992.93
Rent	\$ 600.00
Total	\$25,592.93
GST	\$ 2,559.29

**Grand Total \$28,152.22**





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## WORK CARRIED OUT IN November 2006 (Account 1)

### Alfa 1

Brian

Various sanding etc

Peter

Machine valves

Martin

Refit fuel tank and connect

Alfa 2

Martin

Remove engine and gearbox, dismantle to bare block.

MG K

Brian

Repairs to radiator shell

Dismantle and repair headlights

Martin

Trial assemble chassis components.

Trial assemble brakes and hubs

Sort problems with hubs and brake drums/ backing plates not fitting.

Trial fit diff housing to chassis

Mock up engine and transmission and fit to chassis

Trial fit body (D Rodd) etc

Dismantle MG K3 components

Kevin

Machine brake drums

Machine front hubs and spacers

Make banjo plug

Remove hub locating studs and make new spacers

Machine centre spacers for drums

Sunbeam 2

Remove diff assembly

Assemble brake booster



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No of Pages 2

22/12/2006

Please find attached the account for December 2006, together with the list of work carried out.

Cheers,

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	3 @ \$60 & 10 @ \$70	\$ 880.00
Sunbeam 2	4 @ 60	\$ 240.00
MG K	25 @ 60 & 5 @ 70	\$ 1,850.00
Sub Total		\$ 2,970.00

15/1 20,000 personal

25/1 10,000

30/1 10,000



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**Parts and Materials**

Alfa 1

Balance of Painting

\$ 13,600.00

Sonic test on 2300 block

\$ 145.00

MG K3

Steering arm lock nuts

\$ 55.00

Alvis

Advertise in Just Cars (Colour)

\$ 80.00

Parts Total

\$ 13,880.00

Sub Total

\$ 16,850.00

Rent

\$ 600.00

Total

\$ 17,450.00

GST

\$ 1,745.00

**Grand Total****\$19,195.00**



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**WORK CARRIED OUT IN December 2006 (Account 1) (to 20/12/06)****Alfa 1**

Brian

Preparing small parts for painting

Leigh

Collect painted shell from Clifton Hill

**MG K**

Brian

Braze sump plugs into differential housing

Martin

Re-assemble front end and steering

Reset RH steering arm

Refit rear springs and diff housing

Fit diff centre and cover (ratio 9-44)

Make new gaskets for diff.

Kevin

Make brake drum spacer plates and stud mounts

Make front cross member.

Fit up cross member and weld seat

**Sunbeam 2**

Leigh

Organise axles





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No of Pages 2

1/3/2007

Please find attached the account for February 2007, together with the list of work carried out.

Cheers,

Dale Parsell

#### Account 1

#### Labour

	Hours	
Alfa 1	29.85 @ \$60 & 68 @ \$70	\$ 6,551.00
Sunbeam 2	17 @ 60	\$ 1,020.00
Alfa 2	1 @ 60	\$ 60.00
Sub Total		\$ 7,631.00



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## Parts and Materials

### Alfa 1

Zinc Plating	\$ 50.00
Rubber for vent flaps	\$ 10.00
Rings and big end bearings	\$ 546.00
Under guard seal	\$ 65.00
Alloy tube for air ducting	\$ 20.00
To copper plate cam shafts	\$ 40.00
Rubber for rear window	\$ 25.00
Sunbeam 2	
Heat treat sleeve for rear axle assembly	\$ 50.00

Parts Total	\$ 806.00
Sub Total	\$8,437.00
Rent	\$ 600.00
Total	\$9,037.00
GST	\$ 903.70

**Grand Total \$ 9,940.70**



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2/2/2007

Please find attached the account for January 2007, together with the list of work carried out.

Cheers,

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	53.5 @ \$60 & 39.75 @ \$70	\$ 5,992.50
Sunbeam 2	2 @ 60	\$ 120.00
MG K	0 @ 60 & 14 @ 70	\$ 980.00
Catherine's Benz	3 @ 60	\$ 180.00
Sub Total		\$ 7,272.50

\$ 10,000 - 18/2



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### Parts and Materials

#### Alfa 1

Main bearings	\$ 65.00
Wire for controls (galvanized)	\$ 10.00
Heat shield (for transmission)	\$ 80.00
Heat shield sealing tape	\$ 15.00
Rubber sealing strip	\$ 65.00
Viton seal (timing cover)	\$ 35.00

#### Alfa 2

2 x wheel centres	\$ 1,250.00
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#### MG K3

Magneto overhaul	\$ 420.00
Bearing (front of crank)	\$ 18.20

#### Sunbeam 2

Axles	\$ 987.00
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#### Alvis

Advertise in Just Cars (Colour)	\$ 80.00
---------------------------------	----------

#### Catherine's Benz

Headlight Globes	\$ 10.50
Parking light globe	\$ 3.00

Parts Total	\$ 3,038.70
Sub Total	\$10,311.20
Rent	\$ 600.00
Total	\$10,911.20
GST	\$ 1,091.12

<b>Grand Total</b>	<b>\$12,002.32</b>
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WORK CARRIED OUT IN February 2007 (Account 1)  
(28/2/2007)

#### Alfa 1

Brian

Make front air tubes (left and right inner guards)

Rob

Make hinges for back window.

Martin

Fit battery isolation switch

Secure demister ducts.

Make rubber for inner guard panels front and rear and fit

Fit knobs to dash

Cut and glue rubber to blower fan inlet (insulate inner guard panel)

Fit wiper pivots

Cut and fit hoses to M/Cyl reservoir pipes

Check fit speedo drives in gearbox housing.

Fit instruments.

Kevin

Make knobs

Make speedo clamps

Leigh.

Drill and tap wiper drives. Make suitable grub screws.

#### Alfa 2

Refit engine block and gearbox

#### Sunbeam 2

Martin

Refit diff

Assemble hubs and stubs

Re tap all threads, fix studs etc

Diagnose tight spot in diff.

Remove diff assembly, dismantle diff centre

Inspect side gears, high spot on pinion.



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No of Pages 2



2/4/2007



Please find attached the account for March 2007, together with the list of work carried out.  
Cheers,

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	38.5 @ \$60 & 112.75 @ \$70	\$ 10,202.50
Sunbeam 2	10.5 @ 60 & 2.25*70	\$ 787.50
Sub Total		\$ 10,990.00



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### Parts and Materials

#### Alfa 1

Guard seal (rubber)	\$ 32.50
Brass for oil inlet pipes (1 & 2)	\$ 137.50
Fuel connection pipe	\$ 25.00
Spun cones for rear of headlights	\$ 120.00
To satin chrome 2 hinges, 1 catch, 1 lever	\$ 55.00
Rivet nuts for seats	\$ 30.00
To anodize knobs (Black)	\$ 20.00

Catherin's Benz  
 Headlight globes

\$ 10.00

Parts Total	\$ 430.00
Sub Total	\$11,420.00
Rent	\$ 600.00

Total	\$12,020.00
GST	\$ 1,202.00

Lancia Fuel (Includes GST)	\$ 20.00
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**Grand Total** **\$13,242.00**



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## WORK CARRIED OUT IN March 2007 (Account 1)

### Alfa 1

Brian

Make seat backing panels for trimmers  
Rub back and stone guard small components for painting  
Assemble parts.  
Fit body to chassis.  
Make petrol filler neck.  
Fit up headlight bucket covers, prime and stone guard.

Rob

Complete hinges and lock for rear window.  
Make rear window brake light surround  
Make and fit rear brake light cover

Glen

Make detachable mount for dry sump  
Paint exhaust hole and brake levers.  
Help fit body to chassis.

Pete

Headwork

Martin

Help fit body  
Make leather skirts to surround pedals and steering column  
Fill front suspension units with oil  
Dismantle and inspect steering box.  
Re-assemble steering box with new spacers  
Re fit steering box to car.  
Fill steering box with oil  
Split pin all steering joints

Kevin

Make steering box spacer washers  
Machine seal housing.

### Sunbeam 2

Martin

Re assemble differential centre.  
Re bolt torque tube to banjo housing.  
Assemble crown wheel carrier  
Assemble diff and refit to banjo housing. Refit torque tube to banjo housing.





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No of Pages 2

8/5/2007



Please find attached the account for April 2007, together with the list of work carried out.

Cheers,

Dale Parsell

Account 1

**Labour**

	Hours	
Alfa 1	6 @ \$60 & 45 @ \$70	\$ 3,510.00
Sunbeam 2	6.5 @ 60 & 0 @ 70	\$ 390.00
Sub Total		\$ 3,900.00

*Paid,*



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## Parts and Materials

### Alfa 1

Window felt	\$ 91.00
Starter button	\$ 20.00
Oil tank section	\$ 150.00
Satin chrome	\$ 80.00
Indicator switch	\$ 80.00
2 of camshaft idler gears	\$ 663.00
2 of oil pump gears	\$ 702.00
1 of sprocket	\$ 429.00
2 of camshaft gears	\$ 962.00
Instrument overhaul	\$ 4,500.00
Trimming of seats (see work list)	\$ 4,933.50

### Alfa 2

Sleeve block	\$ 285.50
1 of sprocket	\$ 429.00
Development of full scale drawings (Vince).	
Provide scaled drawings, side, plan, front and rear elevation (including initial drawing and modified cabin space)	\$ 1,320.00

Insurance	(MG L, Riley, MGA, Alvis, Lancia)	\$ 1,371.81
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Parts Total	\$ 16,016.81
Sub Total	\$ 19,916.81
Rent	\$ 600.00
Total	\$ 20,516.81
GST	\$ 2,051.68

Grand Total	\$ 22,568.49
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## WORK CARRIED OUT IN April 2007 (Account 1)

### Alfa 1

Brian

Window channel

Pete

Continue with engine.

Martin

Make up horn button, steering wheel centre cover.

Kevinl Turn ferrels and tapers

### Breakdown of trimming by High Class Upholstery:

Make cushion and foam squab panels to customer specification. Tailor make and pattern cushion and squab covers and side trim covers in vinyl with straps.

Modify foam cushion foam pads by one inch at rear and add foam lumbar support to foam squab.

Modify side trims to suit seat and to achieve desired look.

Modify squab and cushion vinyl covers to suit changes.

Using vinyl patterns, make and fit leather covers to specifications

Total 69 Hours.

### Sunbeam 2

Martin

Re-install Differential Assembly

Make drain plug

Make flat sealing washer for filler plug



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No of Pages 2

8/5/2007

Please find attached the account for April 2007, together with the list of work carried out.

Cheers,

Dale Parsell

**Account 1**

**Labour**

	Hours	
Alfa 1	15.5 @ \$60 & 21 @ \$70	\$ 2,400.00
Lancia Aurelia	12 @ 60 & 0 @ 70	\$ 720.00
Sub Total		\$ 3,120.00





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### Parts and Materials

#### Alfa I

Grind and heat treat camshafts	\$ 1,623.10
Stainless tube and plate for water pipes	\$ 55.00
Stainless plate for water pipes	\$ 20.00

Parts Total	\$ 1,698.10
Sub Total	\$ 4,818.10
Rent	\$ 600.00

Total	\$ 5,418.10
GST	\$ 541.81

**Grand Total** **\$ 5,959.91**



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## WORK CARRIED OUT IN May 2007 (Account 1)

### Alfa 1

Pete

Continue with engine assembly

Martin

Fit warning lights to sub dashboard

Fit stop light switch

Fit horn wire.

Fit dip switch to floor.

### Leigh

Modify mounting screws for rear windows

Fit caches to windows

### Lancia Aurelia

Michael

Adjust brakes (remove and refit access panel in boot floor to adjust rear brakes and check gearbox oil).

Check boot lock mechanism, remount stainless steel strip to frame of boot and adjust.

Drain and replace engine oil.

Change oil filter

Tighten valve covers

Aim headlights.

Check wiper arms, clean, loctite and tighten RH spindle and ball.

Loctite spindle adapter on RH pivot.

Adjust wiper position.



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## Parts and Materials

### Alfa 1

Supply and fit front windscreen	\$ 400.00
Supply and fit 2 ¼ windows	\$ 220.00
Supply and fit side windows	\$ 350.00
Rubber for windows	\$ 92.00
Unions for weber carburetors	\$ 46.80
Timing chain (Alfa 1 & 2)	\$ 291.75
Coil	\$ 50.35
Heater tap	\$ 20.00
Dynamo bearing	\$ 32.50
Dynamo brushes	\$ 31.50

### Benz

Globe	\$ 16.50
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Parts Total	\$ 1,551.40
Sub Total	\$ 12,693.90
Rent	\$ 600.00
Total	\$ 13,293.40
GST	\$ 1,329.34

**Grand Total \$ 14,623.29**



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## WORK CARRIED OUT IN June 2007 (Account 1)

### Alfa 1

Pete

Continue with engine assembly including oil pump, timing chain and dummy assemble.

Leigh

Fit windscreen moulds

Modify moulds as required and tap threads in body work.

Modify and fit bailey channel for rear of door window, fit windows to frames.

Make locking nuts for seat fittings

Obtain generator brushes

Obtain timing chain

Brian

Fit rear side windows.

Pattern rear window

Glen

Make s/s brackets for Alfa Head (for Pete)

Strengthen seat mounts.

Make locking block for passenger seat.

Kevin

Make and fit horn cover

Turn and polish horn button

Make seat mounting pins and sleeves.

Make stepped mounting block for seats





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No of Pages 2

2/7/2007

Please find attached the account for June 2007, together with the list of work carried out.

Cheers,

Dale Parsell

**Account 1**

**Labour**

	Hours	
Alfa 1	47.75 @ \$60 & 118.25 @ \$70	\$ 11,142.50

Sub Total	\$ 11,142.50
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## WORK CARRIED OUT IN July 2007 (Account 1)

### Alfa 1

Pete

Continue with engine.

Leigh

Organise plating of generator.

Obtain regulator.

Fit seat runners.

Make and fit buffer to outside runner

Brian

Kevin

Make rocker cover plugs.

Martin

Partly dismantle gearboxes for seal fitment and to enable clutch operation to be checked. (Alfa 1 & 2)

Make blanking plates and test radiator.

Alvis

Martin

Charge battery.

Start engine and test drive

Wash and vacuum car, dust engine bay.

Check oil and water.

Check tyre pressures.

Barina.

40,000km, Change oil and filters. Check brakes, tyre pressures, hoses etc.

Rear brake pads will require changing at next service (10,000km).



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## Parts and Materials

### Alfa 1

Regulator	\$ 114.50
Clutch plate	\$ 211.50
Satin chrome (125 pieces)	\$ 400.40
Brass hex (25 x 120mm)	\$ 35.00
Satin Chrome (49 pieces and 4 pipes)	\$ 378.95
Valve springs	\$ 125.49
Hex nuts and hardened washers	\$ 91.38
Seal (x2)	\$ 28.00
Radiator fan switch	\$ 45.00
Generator field winding	\$ 150.00
Gearbox seals	\$ 45.00

### MG K3

Steel for crankshaft

\$ 1,050.00

### Barina

Oil	\$ 29.00
Fuel filter	\$ 10.00
Oil filter	\$ 10.00
Air filter	\$ 27.00

### Benz

2 globes	\$ 25.00
2 x 5w BA9 globes	\$ 18.00

Parts Total	\$ 2,794.22
Sub Total	\$ 13,156.72
Rent	\$ 600.00
Total	\$ 13,756.72
GST	\$ 1,375.67

**Grand Total**

**\$ 15,132.39**

330

1403

4229.50 →

20962.50



No of Pages 2

3/9/2007

Please find attached the account for August 2007, together with the list of work carried out.  
Cheers,

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	21 @ \$60 & 37 @ \$70	\$ 3,850.00
Alfa 2	1 @ \$60.00	\$ 60.00
Sub Total		\$ 3,910.00

*Paid 23/9*





## Parts and Materials

### Alfa 1

Supply and fit electronic kit to distributor	\$ 585.00
Steel for gearbox nut	\$ 70.00
Overhaul distributor, reset, new cap	\$ 318.50
Main bearings (new set for crank regrind)	\$ 125.00
Check and resize rods	\$ 221.00
Surface head	\$ 339.50
Spark plugs	\$ 21.00
Ni plate generator housing	\$ 25.00
Surface block	\$ 188.50
"O" ring block	\$ 277.50
Supply rear window glass	\$ 286.00

### Benz

1 globe	\$ 16.50
Parts Total	\$ 2,473.50
Sub Total	\$ 6,383.50
Rent	\$ 600.00
Total	\$ 6,983.50
GST	\$ 698.35

**Grand Total \$ 7,681.85**



WORK CARRIED OUT IN August 2007 (Account 1)

Alfa 1

Pete

Continue with engine assembly

Martin

Assemble gearbox

Drill housing and fit grease nipple to clutch throw out shaft.

Make brackets to fit front indicator lamps.

Mount relay bank on RH firewall.

Mount terminal block on RH Firewall.

Remove LH seat and LH floor.

Renovate fuse box and fit to firewall.

Fit second terminal block inside RH inner guard.

Alfa 2

Investigate the parts required to repair gearbox.



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No of Pages 2

2/8/2007



Please find attached the account for July 2007, together with the list of work carried out.

Cheers,

Dale Parsell

### Account 1

### Labour

	Hours	
Alfa 1	14 @ \$60 & 131.75 @ \$70	\$ 10,062.50
Alvis	5 @ \$60.00	\$ 300.00
Sub Total		\$ 10,362.50

Gurnat Snigh + we trap -  
Bullock. Gryo. - 35-47 digon -



## Parts and Materials

### Alfa 1

	Grind crank seal area, main bearings etc	\$ 295.00
MG-L	Balance crankshaft	\$ 333.06
	Supply SU Needles (D4)	\$ 35.00
	Seals (for front wheel bearings)	\$ 27.26
	Front wheel bearings	\$ 90.22

### MG-K

	Castings for rear/ front spring hangers	\$ 100.00
	Brass for spring bushes	\$ 20.00

### Sunbeam blocks

	Fuel for Pete	\$ 50.00
--	---------------	----------

	Parts Total	\$ 950.54
	Sub Total	\$ 5,720.54
	Rent	\$ 600.00
	Total	\$ 6,320.54
	GST	\$ 632.05

**Grand Total** **\$ 6,952.59**





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## WORK CARRIED OUT IN September 2007 (Account 1)

### Alfa 1

Pete

Martin

Remove rear window hinge mounts.  
 Assemble hinges to mount and re-install in car.  
 Test fit rear glass.  
 Mount circuit board in RHF guard hatch  
 Mount regulator in LHF guard hatch  
 Drill and fit grommets to inner guard skirts.  
 Make brackets to mount LED Indicator lamps.

### MG-K

Chris

Machine front spring sliding trunnions  
 Machine bushes for sliding trunnions

Sunbeam Blocks.

Pete

Visit Castlemaine Foundry.

### MG L

Pete/ Martin

Dyno car, change needles, re dyno and road test.

Chris./Michael/Martin

Dismantle front hubs and brakes  
 Machine front hubs to fit Timken taper bearings. Machine spacers for hubs.  
 Re-assemble and adjust front hubs.

### Hispano Suiza

Leigh

Assist in sale of components.  
 Weld up dummy transport wheels and fit tyres.  
 Help load boxes.



No of Pages 2

3/10/2007

Please find attached the account for September 2007, together with the list of work carried out.  
Cheers,

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa-1	16 @ \$60 & 2 @ \$70	\$ 1,100.00
MG-L	15 @ \$60.00 & 19 @ \$70	\$ 2,230.00
MG-K	7 @ \$70.00	\$ 490.00
Sunbeam block	5 @ \$70.00	\$ 350.00
Hispano Suiza	10 @ \$60.00	\$ 600.00
	Sub Total	\$ 4,770.00

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WORK CARRIED OUT IN October 2007 (Account 1)

**Alfa 1**

Pete

Continue with engine assembly including:

spot face block bolt faces;

dummy assemble and check valve to piston clearance etc.

Repair threads in crankcase, helicoil most.

**MG-K**

Pete

Organising crankshaft machining.

**Lancia**

Michael

Put on hoist and check over.

Jack up front and rear ends and inspect.

Remove screw from RHR tyre.

Remove and dismantle exterior mirror to get chromed.

Make spacers for LH front seat and fit.

Remove and refit valve covers, make new gaskets.

Remove and refit carburettor tops.

Make new choke, air bleed jet and resize once.

Fit new chrome tip to exhaust.

**MG-L**

Michael

Investigate lack of starting, found battery 8 years old.

Dismantle rear shocker brace assembly to remove battery.

Make two extension plates for battery bracket.

Paint battery bracket

Procure terminal covers (insulators) (Martin finished battery clamp/ bracket work)

Remove, check, clean, refit and adjust voltage regulator.

Martin

Rework oil return pipe

Adjust bonnet catch

Fit seal tube to tacho cable.

Remove battery leads.

Fit eye type cable ends.

Rework battery carrier for new battery.

Make spacers for battery carrier bolts



No of Pages 2

12/11/2007

Please find attached the corrected account for November 2007, my apologies.

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	0 @ \$60 & 42.5 @ \$70	\$ 2,975.00
MG-L	22 @ \$60.00 & 0 @ \$70	\$ 1,320.00
MG-K	0.75 @ \$70.00	\$ 52.50
Lancia Aurelia	12 @ 60.00	\$ 720.00
	Sub Total	\$ 5,067.50





### Parts and Materials

Alfa 1

Crankshaft Spigot bearing

\$ 7.50

MG-L

Odyssey battery

\$ 350.00

Battery cable covers

\$ 15.00

MG-K

Deposit for conrods

\$ 1,500.00

Sunbeam blocks

Trial Moulds (See attached )

\$ 10,188.00

Parts Total

\$ 12,060.50

Sub Total

\$ 17,128.00

Rent

\$ 600.00

Total

\$ 17,728.00

GST

\$ 1,772.80

Grand Total

\$ 19,500.80

5067.50  
 4060.50  
 600.00  
 14728.00  
 1472.80  
 16200.80  
 1200.80

3500

16500.80



No of Pages 2

4/12/2007

[REDACTED]

Please find attached the account for November 2007.

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	66 @ \$60 & 75 @ \$70	\$ 9,210.00
Lancia Aurelia	9 @ 60.00	\$ 540.00
Sub Total		\$ 9,750.00



### Parts and Materials

Alfa 1	
M8 helicoils (for sump)	\$ 15.00
Hydraulic fittings	\$ 20.00
Crankshaft seal	\$ 7.00
Spark plugs	\$ 19.20
Stainless steel hex (gearbox bolts)	\$ 80.00
Air breather neck	\$ 8.50
To satin chrome cap	\$ 65.00
Battery and charger	\$ 385.00
Lancia Aurelia	
Strip, polish and chrome plate mirror parts	\$ 65.00
MG I.	
Crack test block	\$ 175.00
Parts Total	\$ 839.70
Sub Total	\$ 10,589.70
Rent	\$ 600.00
Less Credit for 2 x MG hubs (Ed Taylor)	\$ (350.00)
Total	\$ 10,839.70
GST	\$ 1,083.97
<b>Grand Total</b>	<b>\$ 11,923.67</b>



## WORK CARRIED OUT IN November 2007 (Account 1)

### Alfa 1

Pete

Assemble engine

Ivan

Fabricate electrical fuse cover.

Michael

Assist Peter with engine assembly

Make various gaskets etc.

Remove RH seat, clean and lubricate seat runners.

Make battery bracket

Varnish battery timber base plate.

Prepare and paint battery bracket.

Make suitable studs for battery box.

Martin

Solder radiator top

Finish and polish radiator cap prior to plating

Make plate for securing handbrake boot.

Fit taillights

Make spacer to fit number plate bracket

Make insulators to fit central taillight and wire.

Make clamp and fit indicator switch to column

Make clamps to secure wires to column

Assemble and test horn.

Fit nyloc nuts to wiper linkages

Paint rear covers for headlamps.

Paint cover for electrical junction and relays

Fit studs and make knurled nuts to retain cover

Assemble and fit interior lights

Sand blast both light lenses to achieve similar finish.

### Lancia

Michael

Assemble and fit mirror.

Clean and polish car.

### Account 2

Leigh,

Deliver gates to Toorak and help Rob fit frame into position





No of Pages 2

21/12/2007



Please find attached the account for December 2007 (to 21/12/07).

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	269.5 @ \$60 & 85 @ \$70	\$ 22,120.00
MG L (Spare block) 2 @ 70.00		\$ 120.00
Sub Total		\$ 22,240.00



## Parts and Materials

Alfa 1	\$ 35.00
Rear window rubber	\$ 220.00
Electric fan	\$ 85.00
Exhaust wrap	\$ 15.00
Air breather filters (x2)	\$ 25.00
Air duct and clamps	\$ 45.00
Soft sealing rubber (for rear floors)	\$ 5.50
16mm tubing	\$ 19.20
15 mm clear tubing	\$ 28.50
Contact adhesive	\$ 90.00
Seat belts	\$ 90.00
Upholster hand brake boot	\$ 350.00
Upholster shock absorber boots (Alfa 1&2)	\$ 25.00
Brake pipe nuts and adapters (Alfa 1&2)	\$ 240.50
Brake line pressure valves x 4 (Alfa 1&2)	\$ 10.00
Plug and socket	\$ 54.00
Synthetic gear oil (75w/90, 2l) (gearbox)	\$ 20.00
Differential oil	\$ 21.00
Brake fluid	\$ 33.00
"z" hose bend	\$ 8.90
Red lens die (globes)	\$ 12.30
Radiator hose	\$ 81.00
Weber ID plates	\$ 30.00
Oil gauge pipe adapter	\$ 125.00
Oil filter adapter	\$ 527.55
Adjustable Koni Shock absorbers for rear	\$ 7.50
16mm alloy tube	\$ 130.00
Speedo and tacho cables	\$ 568.70
Oil tank hoses	\$ 98.00
Engine oil	\$ 665.00
Muffler and exhaust pipe	\$ 79.60
Fuel	
Parts Total	\$ 3,745.25
Sub Total	\$ 25,985.25
Rent	\$ 600.00
Total	\$ 26,585.25
GST	\$ 2,658.53
Grand Total	\$ 29,243.78

15000 10/1  
10,000 19/1  
6500 30/1  
4243.78

60  
2259

\$ 6504.38



## WORK CARRIED OUT IN December 2007 (Account 1)

## Alfa 1

Pete

Install engine

Complete oil tank.

Install oil tank and fit pipes

Dismantle auxiliary drive.

Machine auxiliary drive bush to fit needle roller bearing.

Make and fit external oil feed to timing chain (and auxiliary drive).

Re-assemble auxiliary drive, water pump etc.

Start and run car.

Check oil delivery to overhead gear.

Michael

Various assembly including

Check engine centralization and fit engine mount bolts.

Fit tailshaft (make spacers for rear engine mounts to align driveline correctly.)

Dummy up exhaust system and tack together.

Make firewall straps.

Hang exhaust. Make band clip for extractor joint.

Clean out sill panel mount holes.

Found clutch not effective, replace pinch bolt in cross shaft lever.

Make plate to extend one side of dog leg accelerator lever.

Make new actuator rod.

Remove accelerator lever to lengthen.

Weld and bend extended lever to shape and adjust rods to get full accelerator.

Fit up gear shift.

Cut screws to length for sill panels and fit with nylocs.

Fit residual line pressure valves to brake lines

Bleed and adjust brakes.

Cut holes in firewall for speedo and tacho cables, oil temp and oil pressure lines.

Fill cooling system, fix various leaks and bleed system.

Fill oil tank and add petrol to petrol tank.

Chris

Machine gear selector pin.

Machine rear shock absorber mounting bolts and spacers

Martin

Various assembly including

Make brackets to mount thermatic fan

Mount battery and charger

Bore holes in battery box to allow cable access

Make brackets to clamp wires to column

Fit headlight lens to rims

Remount headlight reflectors

Fit headlight lens to car

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Make insulation for LHF floor  
Mount handbrake lever and fit cable.  
Make pipes and run hoses to connect water supply to heater core.  
Finish and polish top radiator hose adapter pipe.  
Cut hoses and install clamps and pipe  
Polish and mount lower radiator water manifold. Fit hose and clamps.  
Fit gearbox cover and floor area.  
Mount rear shockers, drill and split pin as required.  
Make mounting for clock reset cable.  
Make gaskets for engine auxiliary drive housing.

Leigh

Various assembly including  
Organise speedo and tacho cables (remove instruments to enable cables to be made).  
Fit rear floors  
Fit rubber to rear window and adjust rear window  
Modify high mount stop light.  
Assemble and install various components.  
Make insulation strips to fit floors.

Brian

Fit doors  
Fit bonnet centre support  
Fit bonnets.  
Temporarily fit front nose cone

Rob

Assist Brian fitting doors and bonnets  
Fit exterior door handles and some door hardware.

MG L (spare block)

Chris

Pressure test block (Eng No 873A972C)  
Pressure test OK.





No of Pages 2

31/1/2008



Please find attached the account for January 2008 (from 22/12/07).

Dale Parsell

**Account 1****Labour****Hours**

Alfa 1

79.5 @ \$60 & 146.7 @ \$70 \$ 15,039.00

$$1.5 \times 10\% = 15,000$$
$$12 \times 12,500$$

D

**Medtronic**

Effective



## Parts and Materials

### Alfa 1

Bent drain cock	\$ 27.00
NA 6903 bearing (cross shaft)	\$ 88.80
Stainless cap screws for oil tank	\$ 45.00
Stainless pan head screws	\$ 25.00
Seat belt (only one charged last month)	\$ 90.00
Wiring (supply all components, design make and cotton cover loom, install and check.	\$ 5,500.00
1 sheet alloy for front and rear under tray	\$ 130.00
K lines for valves	\$ 60.00
Exhaust valves	\$ 210.00
2 x head gaskets	\$ 720.00
Brass sheet for rear window frame/front grills	\$ 100.00
Wing mirror head (x2)	\$ 85.00

### Sunbeam 2

Pattern alterations to date	\$ 6,500.00
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### Alfa 2

2 <sup>nd</sup> and 3 <sup>rd</sup> gears	\$ 2,750.00
-------------------------------------------	-------------

Parts Total	\$ 16,330.80
Sub Total	\$ 31,369.80
Rent	\$ 600.00

Total	\$ 31,969.80
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GST	\$ 3,196.98
-----	-------------

Grand Total	\$ 35,166.78
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## WORK CARRIED OUT IN January 2008 (Account 1)

### Alfa 1

Pete

Weld oil tank

Make new exhaust

Initial start up and dyno.

Remove head and dismantle

Remove valves and make one new valve guide.

Fit K-Lines and ream to size.

Re-assemble head and refit to engine.

Dismantle carburetors and set float levels.

Start dynoing.

Solder and redrill carburetor jets.

Michael

Clean and polish body.

Stick on foam tape and trial fit up and gap both side panels

Help Peter with head removal etc.

Leigh

Continue fitting various components.

Martin

Remove throttle linkage brackets and carburetors and swap steering columns.

Remove dry sump tank, dismantle and clean and mating surfaces.

Fit brackets to oil pipes and refit oil tank.

Make reinforcement for oil tank mountings.

Shorten wiper arms and fit to car.

Secure wiring under front radiator panel.

Remove gear linkage and relieve inner bore to case 3<sup>rd</sup> and 4<sup>th</sup> engagement.

Remove gear shift assembly and inspect.

Relocate gearshift rear support to move bracket 12mm to rear

Remove selector rail balls and springs to check 3<sup>rd</sup> and 4<sup>th</sup> shift.

Remove and refit shift assembly to adjust linkages to best engagement setting.

Assist with rear window hatch fitting.

Ivan

Fabricate, paint and fit front under splash tray.

Fabricate rear undertray. Trial fit up. Fit nut inserts, prepare and paint panel

Fabricate front grille surround

Fit rear undertray.

Fabricate brackets for lower grilles.

Cut wire to shape and fit to surrounds and solder in place.

Make mounting frame for rear window.

Fit hinges to rear window frame and silver solder in place.

Fit lower window catch and silver solder in place.

17 Cottage Street (PO Box 284)

Blackburn Vic. 3130 Australia.

Phone (03) 9877 0666

Facsimile (03) 9894 8189

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ABN 104 105 360 503





Chris

Bore steering column centre to take horn button.

Brian,

Fit and adjust side windows and other small parts.

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## Parts and Materials

### Alfa 1

Self adhesive sealing foam	\$ 80.00
Distilled water	\$ 25.00
Contact Adhesive	\$ 29.00
Rubber for rear window	\$ 45.00
Mesh for headlight covers	\$ 20.00
To fit rear window to frame	\$ 100.00
Sealing tape	\$ 25.00
To align wheels	\$ 175.00
Satin chrome small grilles and cover	\$ 215.50
Paint rear window	\$ 150.00
Roadworthy	\$ 75.00
Club Permit	\$ 103.00
Self adhesive number plates	\$ 75.00
Satin chrome headlight covers	\$ 195.00
Self adhesive sealing foam	\$ 15.00
Lead hammer	\$ 60.00
Scissor jack	\$ 45.00
Pliers and side cutters	\$ 25.50
2 pce locking pliers	\$ 17.50
2 x screwdrivers	\$ 25.50
2 x shifting spanners	\$ 16.50
Metric ring/oe spanners	\$ 29.50
Spark plug socket	\$ 9.50
Transport for front end alignment (& back)	\$ 500.00
14L oil	\$ 98.00
Oil filter	\$ 10.00
Chassis ID plates (alfa 1 & 2)	\$ 450.00
Fire extinguisher	\$ 58.00

### MGA

Sealing sheet and tape	\$ 205.70
------------------------	-----------

### MG K3

Balance of conrods	\$ 1,500.00
--------------------	-------------

Parts Total	\$ 4,378.70
Sub Total	\$ 17,541.20
Rent	\$ 600.00

Total	\$ 18,141.20
-------	--------------

GST	\$ 1,814.12
-----	-------------

Grand Total	\$ 19,955.32
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## WORK CARRIED OUT IN February 2008 (Account 1)

## Alfa 1

Pete

Complete preliminary dyno.

Various adjustments etc.

## Michael

Check over various nuts and bolts, tighten and split pin.

Adjust hand brake cable.

Modify 2 off castellated nuts and fit to torsion bar adjustment anchor.

Remove generator and starter motor and check.

Prepare and prime battery box and paint with chassis grey.

Vacuum interior.

Remove plastic coating of rear floor panels etc.

Drill out threaded insert in LH door (near lock cover) and replace.

Remove gearshift mechanism and start transmission cover sealing.

Drill holes in transmission cover and fit nut inserts.

Make transmission cover, undercoat and paint.

Replace oil filter.

Drain sump and refill with new oil.

Remove, seal and refit triangular panel to firewall.

Reverse wiring connections on LH headlight.

Adjust aim of headlights.

Fit bonnet, shorten nuts and bolts to clear bonnet.

Make rubber gasket for cable strip at firewall

Fit headlight covers

Re fit demister tube and tighten wiper motor.

Remove and refit suspension units and adjust ride height.

Prepare and paint exhaust outrigger piece

Check possible causes of brake drag. Disconnect pedal activating rod (tight in balance bar). Disconnect balance bar and wind front master clevis out 1 turn. Get new clevis for dog leg.

Adjust latch height and position on battery box covers and paint flat black.

Remove steering box and withdraw some oil.

Clean up oil leak from steering box.

Grease all slide on nipples.

Lubricate clutch linkage.

Check oil in front shocks and fit covers.

Paint tank straps.

Fit perss studs to RH seat cushion and back of seat. Refit seat.

Lock wire sump and oil tank plugs.

Adjust rear suspension height.

Help Ivan remove, replace and adjust bonnet and centre strip.

Fit rubber to body and glass in headlights

Fit number plate stickers (polish area first).

Replace windscreen screws.



**Martin**

Remove floors.  
Cut weather strip and refit floors.  
Make surrounds for battery boxes.  
Make wind wings in Perspex.  
Make rear view mounting to attach to wind wings.  
Fit weather seals to transmission cover and tunnel.  
Refit gear linkage.  
Accompany car to have front end aligned.  
Fit wind wing and RH mirror mount.  
Make and fit rubber straps for floor where seat sides rub when down.  
Make spacers for seat belt mountings.  
Re tap all mounting points and fit seat belts.  
Set up and drill detent holes in wind wing pivots to prevent blowing back.  
Fit headlamp lens to rim.

**Ivan**

Fit up rear screen  
Trial fit glass to rear frame.  
Make rear window latch  
Fabricate suspension arm covers.  
Fit front grille panels  
Make headlight mesh covers and frames  
Etch prime headlight covers after plating, paint and fit to car.  
Fit name plates in engine bay.

**Chris**

Machine new clevis for brake balance bar.  
Machine spare wheel mount spacer.

**MGA.**

Remove seats.  
Remove floors, transmission tunnel and gearbox cover.  
Clean and begin fitting insulation material.



## WORK CARRIED OUT IN March 2008 (Account 1)

## Alfa 1

Michael

Remove and dismantle starter motor.

Find suitable piece of copper, prepare and silver solder to solenoid shunt piece.

Check, test, adjust and refit starter motor.

Remove starter switch and dismantle.

Check, clean and reassemble switch with lower wattage globe

## MGA

Martin

Continue fitting insulation material.

Remove old spray on sound deadener from G/Box cover.

Cut and fit heat insulation material on both side of G/Box cover.

Clean underside of floors, cut and glue insulating pads.

Make stainless steel heat reflectors and fit to floors above exhaust pipe.

Remove air vent box and insulate interior.

Cut and fit insulating material to inside faces of footplates.

Refit floor and covers, refit seats.

## MG K3

Martin

Measure and record dimensions of brake components to ascertain replacement brake cylinders etc.

Leigh,

Check headlights and send for plating.





No of Pages 2

29/2/2008

[REDACTED]

Please find attached the account for February 2008 .

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	145.25 @ \$60 & 59.25 @ \$70	\$ 12,862.50
MGA	5 @ 60	\$ 300.00
Sub Total		\$ 13,162.50

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No of Pages 2

31/3/2008

[REDACTED]

Please find attached the account for March 2008 .

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	17.5 @ \$60 & 0.00 @ \$70	\$ 1,050.00
MGA	28.25 @ 60	\$ 1,695.00
MG K3	7 @ \$60	\$ 420.00
Sub Total		\$ 3,165.00

**Parts and Materials****Alfa 1**

Mercedes starter motor	\$ 250.00
Insurance	\$ 112.72

**MGA**

Stainless steel sheet	\$ 50.00
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Hydroblast MG sump (for sale)	\$ 80.00
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Parts Total	\$ 492.72
Sub Total	\$ 3,657.72
Rent	\$ 600.00

Total	\$ 4,257.72
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GST	\$ 425.77
-----	-----------

Grand Total	\$ 4,683.49
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## WORK CARRIED OUT IN April 2008 (Account 1)

## Alfa 1

Michael

Remove distributor and send for conversion to electronic.

Oil leaks from timing chain tensioner, timing gear idler plate and L/II valve cover.

Add fuel tank sealer to tank.

Fit thermostat to radiator hose (shorten top hose).

Repair heater tap leak.

Fit electronic ignition kit, alter wiring as required.

Leigh

Fit up bonnet badges as required.

Organise bag for jack.

Martin

Assist Michael with tank sealer.

NO Charge

Chevy

Strip paint from fuel tank

Michael

Drain and remove fuel tank.

Remove rear under tray as required.

Wash out tank.

Repair fuel tank as required, clean and dry out

Remove instruments

MG K3

Martin

Temporarily assemble LHF brake and draw full scale plan for using replacement backing plates.

MGA

Michael

Check front end, found movement in LH swivel pin/ stub axle. Dismantle.

Check and remove distributor. Badly worn in drive housing. Send for repair and electronic conversion.

Service vehicle, change oil, filter etc.

Crack test stub axle (OK)

Assemble LH stub axle and fit to car.

Hone stub axle to suit replacement over size swivel pin. Hone knuckles to suit.

Fit new electronic distributor kit.

Run car on dyno and adjust.

Peter

Help with Dyno.





### Parts and Materials

#### Alfa 1

Thermostats	\$ 72.31
Fuel tank liner	\$ 165.00

#### Alfa 2

Bronze for gearbox bushes	\$ 230.00
To drill and punch 2 rims, supply and fit butted spokes	\$ 1,550.00

#### MGA

Spark plugs	\$ 12.80
Oil	\$ 35.00
Repair spare tyre	\$ 35.00
Oil filter	\$ 11.20
Coolant	\$ 37.50
Electronic distributor and coil, machine mount housing	\$ 563.00
Front L/H swivel pin kit	\$ 431.25
2 x door locks	\$ 132.89
Tyre in a can	\$ 15.00
MGB Alternator	\$ 225.89
Thermatic fan kit (x2)	\$ 206.40
Thermatic fan switch	\$ 51.20

#### MG K3

Chrome plate mirror and various screws bolts etc	\$ 195.00
Chrome plate headlight shell, rim and mesh guard	\$ 345.00
Insurance (MGA, MGL, Alfa 1, Riley, Alvis, Lancia)	\$ 1,859.54

Credit for two MG hubs sold to Ed Taylor)	\$ (350.00)
-------------------------------------------	-------------

#### Misc

Crack test 2 cranks, 6 cams, (spares)	\$ 480.00
Parts Total	\$ 6,303.98
Sub Total	\$11,618.98
Rent	\$ 600.00

Total \$12,218.98

GST \$ 1,221.90

Grand Total \$13,440.88

5000  
5000



## WORK CARRIED OUT IN May 2008 (Account 1)

## Alfa 1

Michael

Make two brass spouts 5/16" to drain scuttle vents. Run drain tubes from spouts and urethane in place.

Bend copper tube to fit through wiring grommets in firewall. Add 8mm drain tube to spouts.

Fit thermostat into radiator hose. Make and fit two rubber sleeves to allow for differences in pipe diameter.

Drain sump. Change oil filter.

Fill cooling system.

Remove tailshaft, LHF scat, transmission and tailshaft covers.

Remove rear gearbox seal

Remove filler neck and plug. Found plug cracked. Replace with diff filler plug from Alfa 2.

Fit new rear gearbox seal and refit tailshaft.

Refill gearbox and refit transmission tunnel and LH seat.

Leigh

Refit tachometer

Work on rear window seal.

MGA

Michael

Clean and check over

Martin

Remove radiator and fan

Remove generator.

Make brackets to fit new alternator.

Rework wiring to regulator

Fold up steel panel to make mounting brackets for thermo fan in front of radiator.

Wire in fan, mount relay and wire to fan

Mount rheostat to radiator panel and wire to relay. Clip up all wiring.

Modify bonnet safety catch to clear fan mountings.

Move air vent tubes to fit directly behind grill



No of Pages 2

30/4/2008

[REDACTED]

Please find attached the account for April 2008 .

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	38.5 @ \$60 & 0.00 @ \$70	\$ 2,310.00
MGA	29 @ 60 & 3.5 @ 70	\$ 1,985.00
MG K3	6 @ \$60	\$ 360.00
Alfa 2	11 @ 60	\$ 660.00
Sub Total		\$ 5,315.00



No of Pages 2

30/5/2008



Please find attached the account for May 2008 .

Dale Parsell

**Account 1****Labour****Hours**

Alfa 1	34 @ \$60 & 0.00 @ \$70	\$ 2,040.00
MGA	46 @ 60 & 0 @ 70	\$ 2,760.00
Sub Total		\$ 4,800.00





### Parts and Materials

#### Alfa 1

Gearbox oil (75w/80)	\$ 27.00
10ft 8mm fuel line and copper tube	\$ 20.00
Engine oil (14l)	\$ 98.00
Oil filter	\$ 10.00

#### Alfa 2

Con rod deposit	\$ 1,800.00
-----------------	-------------

#### MGA

Car wash fees	\$ 15.00
Crack test stub axles and steering arms	\$ 70.50

Parts Total	\$ 2,040.50
Sub Total	\$ 6,840.50
Rent	\$ 600.00
Total	\$ 7,440.50
GST	\$ 744.05
<b>Grand Total</b>	<b>\$ 8,184.55</b>

1,800

*Jack's Bill*



No of Pages 2

30/6/2008

[REDACTED]

Please find attached the account for June 2008 .

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	10.5 @ \$60 & 0 @ \$70	\$ 630.00
MGK3	25.25 @ 70	\$ 1,767.50
Sunbeam	4 @ 70	\$ 280.00
Lancia	1.5 @ 60	\$ 90.00
Sub Total		\$ 2,767.50



WORK CARRIED OUT IN July 2008 (Account 1)

Alfa 1

Michael

Dismantle and adjust shock absorbers.

Check front suspension etc.

Lancia

Leigh

Make and fit bracket and additional return spring to throttle.

Alfa 2

Peter

Organize pistons.

Organise cams to be checked

Sunbeam

Peter

Visit Geelong to check and advise on patterns



### Parts and Materials

MG K3	
5 x 5.00 x 19 Comp H Excelsior Tyres	\$ 1,445.00
5 x tubes	\$ 225.00
Re-core radiator	\$ 575.00
Lancia	
2 <sup>nd</sup> hand con rods (shell type)	\$ 1,500.00
Alfa 1	
6 spark plugs	\$ 19.20
Sealing rubber for rear window	\$ 6.00
Parts Total	\$ 3,770.20
Sub Total	\$ 6,005.20
Rent	\$ 600.00
Total	\$ 6,605.20
GST	\$ 660.52
<b>Grand Total</b>	<b>\$ 7,265.72</b>





## WORK CARRIED OUT IN August 2008 (Account 1)

### Alfa 1

Michael

Make and fit new seal to rear window

Remove unused cable from dashboard and open hole to take hand throttle cable.

Modify throttle levers to enable throttle cable to operate.

Make anchor plate.

Fit up and test, works well.

Dismantle cable and mountings, clean up and paint.

Hand wasg/ wipe over car.

Run and check operation of hand throttle\Locate and rectify fouled plug. Confer with peter and replace plugs with N9yC. Remove spark plug lead tube and replace with lead dividers.

Put on hoist and checkover underneath.

No charge

Remove tacho fascia and replace cracked face.

Sunbeam

Leigh

Sort out parts for radiator and send for assembly.

MG K3

Peter

Continue with engine.

Michael

Begin dummy assemble of engine, bell housing, front nose housing etc in chassis



No of Pages 2

30/8/2008

Please find attached the account for August 2008 .

Dale Parsell

**Account 1**

**Labour**

	Hours	
Alfa 1	20.5 @ \$60 & 0 @ \$70	\$ 1,230.00
MGK3	10.5 @ 70	\$ 735.00
Sunbeam	4.5 @ 60	\$ 270.00
Sub Total		\$ 2,235.00

*David 28/9*



# WORK CARRIED OUT IN September 2008 (Account 1)

## Alfa 1

Michael

Make suitable fittings for auxiliary oil gauge to fit into oil tank.

Make fitting to allow both oil gauges to operate.

Make new pipes etc.

Re fill oil tank.

Run and check operation of gauges (OK)

## MG K3

Chevy

Fabricate various chassis brackets and plates

Start fabricating spare wheel mounting bracketry

Leigh

Organise having cap made for oil tank.

Martin

Trial assembly of various components

Assemble and fit rear shock absorbers

Make mounting pins for rear shock absorbers

Make mounting pins for front shock absorbers

Michael

Dummy assemble various housings, supercharger etc

Pete

Machine cheeses etc.

Ivan/ Glen

Make panels and steel work for body

## Alfa 2

Leigh

Collect motor from Augustine



## WORK CARRIED OUT IN September 2008 (Account 1)

### Alfa 1

Michael

Make suitable fittings for auxiliary oil gauge to fit into oil tank.

Make fitting to allow both oil gauges to operate.

Make new pipes etc.

Re fill oil tank.

Run and check operation of gauges (OK)

MG K3

Chevy

Fabricate various chassis brackets and plates

Start fabricating spare wheel mounting bracketry

Leigh

Organise having cap made for oil tank.

Martin

Trial assembly of various components

Assemble and fit rear shock absorbers

Make mounting pins for rear shock absorbers

Make mounting pins for front shock absorbers

Michael

Dummy assemble various housings, supercharger etc

Pete

Machine cheeses etc.

Ivan/ Glen

Make panels and steel work for body

Alfa 2

Leigh

Collect motor from Augustine





No of Pages 2

30/9/2008

[REDACTED] [REDACTED]

Please find attached the account for September 2008 .

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	15.5 @ \$60 & 0 @ \$70	\$ 930.00
MGK3	116 @ 60 & 67.5 @ 70	\$11,685.00
Alfa 2	2 @ 70	\$ 140.00
Sub Total		\$ 12,755.00



### Parts and Materials

#### MG K3

True blast and paint 5 wheels	\$ 1,450.00
Hinges for spare wheel bracket	\$ 25.00
Michelen tubes (less credit for betco ones previously charged)	\$ 245.00
Rim strips	\$ 45.00
Fit and balance	\$ 35.00
Overhaul K3 starter motor	\$ 534.60
Sand blast parts	\$ 450.00
Windscreen pillars etc (UK)	\$ 1,150.50
Blow off valve (UK)	\$ 368.25
Hydraulic brake system (UK)	\$ 6,105.25

#### Alfa 1

Car cover	\$ 450.00
141 HPR30	\$ 98.00

#### Alfa 2

Hydroblast head, sump, cam covers	\$ 285.00
-----------------------------------	-----------

Parts Total	\$ 11,241.60
Sub Total	\$ 23,996.60
Rent	\$ 600.00
Total	\$ 24,596.600
GST	\$ 2,459.66
Grand Total	\$ 27,056.26

\$ 10,000

17056.25



## WORK CARRIED OUT IN November 2008 (Account 1)

### Alfa 1

Martin

Remove all brake drums

Dismantle wheel cylinders and replace cups.

Refit brake shoes and drums.

Modify rear suspension bump rubber link to limit over extension on rebound.

Remount LHF drum to hub after re-sleeving hub

Drain and flush brake fluid.

Bleed and adjust brakes.

Chris

Machine sleeve for hub.

### MG K3

Peter

Continue with engine, including machining cheeses, machining cheese bolts, machining crankshaft journals etc.

Chevy

Modify headlight mounting brackets and weld in place

Michael

Ivan

Fabricate side panels for supercharger cover.

Start top panel for supercharger cowl

### Alfa 2

Martin

Remount steering box to outside of chassis rail.

Make mounting bracket.

Drill and tap holes for mounting and make studs.

Position mounting bracket on chassis and weld in position.

Re-assemble steering box and attach to chassis.

Refit supercharger mock up and draw up dimensions of chassis for Mike Simcoe.

Sunbeam

Peter

Check patterns with pattern maker. Ready to send to foundry.

### Misc

Organise patterns and casting of door knobs



### Parts and Materials

Alfa 1	\$ 445.10
Reline brakes and machine drums	\$ 32.50
Wheel cylinder cups	
MG K3	\$ 89.62
Engine bearings and thrusts	\$ 50.00
Cheese castings	\$ 300.00
Oil pump gears	\$ 495.00
Number plates	
Alfa 2	\$ 1,650.00
New camshafts and grinding	
Casting and patterns for knobs	\$ 1,850.00
Credit for 2 hubs and MG rubber components sold to Graeme Jackson	\$ (502.78)
Parts Total	\$ 4,409.44
Sub Total	\$13,944.44
Rent	\$ 600.00
Total	\$ 14,544.44
GST	\$ 1,454.44
Grand Total	\$ 15,998.88
	13384.79
	\$ 29,300

10/11 - \$10,000





No of Pages 2

30/1/2009

[REDACTED]

Please find attached the account for January 2009 .

Dale Parsell

**Account 1****Labour**

## Hours

Alfa 2	6 @ \$60 & 0 @ \$70	\$ 360.00
MGA Twin cam	2 @ \$60	\$ 120.00
Alfa 1	19.5 @ 60	\$ 1,170.00
MG K3	0 @ \$60 & 23.5 @ 70	\$ 1,645.00
Misc	1.5 @ 70	\$ 105.00
Sunbeam 2	5.5 @ 70	\$ 385.00
Sub Total		\$ 3,785.00



## Parts and Materials

Alfa 1	
Fuel	\$ 70.00
MG K3	
Engine Bearings	\$ 35.00
4140 for head studs	\$ 35.00
Bearings, cam skew drive	\$ 35.50
Silver steel for studs	\$ 65.00
Valve and guide blanks	\$ 174.50
Cam skew gear set (top)	\$ 485.30
Gasket set (less headgasket)	\$ 178.85
Sunbeam 2	
Fuel to visit Geelong and Billmans Foundry	\$ 50.00
MGA	
Blast and prime wheels	\$ 150.00
2 <sup>nd</sup> hand wheel rims	\$ 85.00
Misc,	
To machine knobs	\$ 250.00
Parts Total	\$ 1,614.15
Sub Total	\$ 5,399.15
Rent	\$ 600.00
Total	\$ 5,999.15
GST	\$ 599.92
<b>Grand Total</b>	<b>\$ 6,599.07</b>

*Paid -*



## WORK CARRIED OUT IN January 2008 (Account 1)

### Alfa 1

Martin

Road test car after brake overhaul. (Brakes squealing on application).

Remove front wheels and brake drums.

Dress lining to remove high spots.

Fit and remove drums several times to reveal high spots, removing spots each time.

Fit drums, adjust brakes and road test.

Remove rear wheels and drums.

Dress high spots on linings.

Refit drums and adjust brakes.

Road test, much better.

Michael

Road test and bed brakes.

Wash and polish, clean wheels etc.

MGA

Leigh

Remove wheels and have tyres stripped.

Alfa 2

Martin

Remove cluster from gearbox. Housing and dismantle

Fit higher ratio constant mesh gears and re-assemble cluster in housing.

MG K3

Leigh

Collect from Rob

Michael

Remove engine etc

Remove RHR rear brake backing plate.

Peter

Continue with engine machining

Work on vertical drive and clean head

Sunbeam 2

Peter (and Paul)

Collect patterns from Geelong and deliver to Billmans Foundry

Misc.

Ivan,

Polish and prepare door knobs



No of Pages 2

30/11/2008

[REDACTED]

Please find attached the account for November 2008 .

Dale Parsell

**Account 1****Labour****Hours**

MGK3	25.5 @ 60 & 43.5 @ 70	\$ 4,575.00
Alfa 1	31.5 @ 60 & 5 @ 70	\$ 2,240.00
Alfa 2	33 @ 60 & 4 @ 70	\$ 2,260.00
Sunbeam 2	4 @ 70	\$ 280.00
Misc	3 @ 60	\$ 180.00
Sub Total		\$ 9,535.00





No of Pages 2

30/5/2009



Please find attached the account for May 2009 .

Dale Parsell

**Account 1****Labour**

	Hours	
MG K3	43.5 @ \$65 & 36.25 @ 70	\$ 5,365.00
Alfa /	82.5 @ \$65 & 32.5 @ 70	\$ 7,637.50
Sub Total		\$ 13,002.50

87000 10/15.

Paid 25/6



### Parts and Materials

MG K3	
Wiper arms and link rods	\$ 245.51
Exhaust tube	\$ 105.00
To strip plating from windscreen brackets	\$ 35.00
Fusor panel adhesive	\$ 175.00
To copper plate camshaft	\$ 35.00
To chrome plate various parts	\$ 140.00
Starter switch	\$ 65.00
Alfa gearbox	
Circlips	\$ 24.00
Case harden gearbox thrust washer	\$ 80.00
Tool steel for thrust washers	\$ 65.00
Torrington needle roller	\$ 75.00
Nickle build gearbox input shaft	\$ 195.00
Hone 3 gears	\$ 65.00
Alfa 1	
Rev limiter	\$ 350.00
MGA	
Supply tubes	\$ 100.00
Benz	
Key battery	\$ 10.00
Parts Total	\$ 1,764.51
Sub Total	\$ 14,767.01
Rent	\$ 600.00
Total	\$ 15,367.01
GST	\$ 1,536.70
Grand Total	\$ 16,903.71



## WORK CARRIED OUT IN May 2009 (Account 1)

### MG K3

#### Martin

Final fit floors.

Drill and tap sub frames and screw in floors.

Make spacers and reinforcement for seat mounts.

Drill steering column support and paint.

Fit column support bracket to car.

Make reinforcement for windscreen attaching bolts and glue into position under cowl.

Make rear view mirror extension arm and polish ready for plating.

Machine front mudguard support rods and adjusters. Polish ready for plating.

#### Chris

Weld windscreen mounting plates

#### Leigh

Prepare bonnet hinges for plating

Mark drill and tap cross bar for headlights. File slots for locknuts.

Make lower bonnet panels

Organise various items for plating

Check bonnet catches, mark and drill holes for catches.

Make various clevis pins.

Remove steering column and box, elongate hole in firewall and refit box.

Start dismantling components in preparation for painting and plating.

#### Ryan H

Weld seat mounts

Make muffler.

Make 1<sup>3</sup>/<sub>4</sub> exhaust system

Make 2" exhaust system.

#### Peter,

Continue with engine.

Send for boring to suit pistons.

### Alfa

#### Martin,

Remove diff assembly.

Remove all brake equipment.

Remove diff from Alfa 2 for re-install into Alfa 1.

Refit 3.6-1 diff assembly into Alfa 2 chassis.

Prepare and paint diff assembly (ex Alfa 2).

Install 4.3-1 diff assembly into Alfa 1.

Rework mounting brackets and make spacer plates.

Re work lower shock absorber bushes.

Bleed and adjust brakes.

Drill and split pin torsion bar trunnion nuts.

Touch up paint on rear axle where required.

#### Michael

Help remove and refit differential

Fit rev limiter (under dash)

Fit lower rear shock absorber nuts

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ABN 104 105 360 503



Fill differential with oil.

Road test.

Set rev limiter at approximately 5,500rpm.

Cut hole in exhaust and fit oxy sensor bung and nut.

Peter

Overhaul gearbox.

Make plugs for gearbox and differential.

Dyno and check tuning.





### Parts and Materials

MG K3	
Chrome plating	\$ 1,955.00
Fuel tank sealer	\$ 237.40
Taillights	\$ 312.50
Cam bearings	\$ 275.00
Tail Shaft	\$ 475.00
Steel tube for tail shaft	\$ 60.00
Zinc Plating	\$ 65.00
Spring wedges	\$ 78.00
Paint priming etc.	\$ 2,500.00
Heat treat camshaft	\$ 275.00
Core and hone block	\$ 292.50
Riley	
Roadworthy	\$ 75.00
Lancia Aurelia	
Car cover	\$ 405.00
Alfa 1	
Fuel pump fittings	\$ 18.50
Fuel pump and regulator	\$ 145.20
Alfa 2	
Crown wheel and pinion	\$ 2,800.00
Parts Total	\$ 9,969.10
Sub Total	\$ 26,461.60
Rent	\$ 600.00
Total	\$ 27,061.60
GST	\$ 2,706.16
Grand Total	\$ 29,767.76

10/7 - \$10,000  
17/7 \$10,000



Sunbeam 2

Peter

Inspect casting

Alfa

Peter

Match port extractors to head.

Machine set up shaft for supercharger

Michael

Obtain fittings for pressure regulator and fuel pump

Make/ modify fittings for inlet side of regulator.

Make suitable bracket to mount regulator and fit regulator in place.

Remove old fuel pump and fit new pump.

Fit 90° fittings to pump and plumb up pump.

Check and adjust fuel pressure.

Run car and check (OK).

Clean and polish car.

Lancia.

Wash and clean car.



No of Pages 2

30/6/2009



Please find attached the account for May 2009 .

Dale Parsell

**Account 1****Labour**

	Hours	
MG K3	175.5 @ \$65 & 56.25 @ 70	\$ 15,345.00
Alfa	14 @ \$65 & 0 @ 70	\$ 910.00
Aurelia	1.5 @ \$65	\$ 97.50
Sunbeam	2 @ \$70	\$ 140.00
Sub Total		\$ 16,492.50



### Parts and Materials

MG K3	
Blast, prime and paint wheel	\$ 1,327.50
Supply front springs	\$ 765.00
Windscreen glass	\$ 140.00
Ceramic coat exhaust (x2)	\$ 955.50
Electroplate radiator shell	\$ 775.00
Painting (2 <sup>nd</sup> installment)	\$ 2,500.00
Hone front and rear engine housings	\$ 107.25
Blast and prime chassis	\$ 286.00
Zinc plate various components	\$ 105.00
2 x front trunnion covers	\$ 69.12
2 x rear trunnion covers	\$ 69.12
Crankshaft seal	\$ 12.50
Front housing bearing and seal	\$ 34.50
Remove and refit tyres	\$ 200.00
Front shackle pins and tab washers	\$ 67.50
Fuel pump and regulator	\$ 132.60
Sunbeam	
Fuel (Pete to Geelong to check patterns)	\$ 40.00
Trial casting	\$ 4,906.00
Further modifications to patterns (area's not looked at previously)	\$ 1,925.00
Alfa 2	
Laminate M. Simcoe drawings	\$ 35.00
Alfa 1	
Sandown entry (Alfa club)	\$ 200.00
Parts Total	\$ 14,652.59
Sub Total	\$ 25,560.09
Rent	\$ 600.00
Total	\$ 26,160.09
GST	\$ 2,616.01
Grand Total	\$ 28,776.10

\$10,500 7/8





## WORK CARRIED OUT IN July 2009 (Account 1)

### MG K3

Leigh,

Deliver and collect components to/ from sand blaster and painter.

Set chassis on stands and temporarily fit motor and gearbox.

Drill and file holes for rear gearbox mount

Check fitment of supercharger

Repair chassis around gearbox mounts

Organise leather straps for bonnet.

Prepare chassis for sandblasting.

Remove motor and gearbox.

Clean and paint various small components.

Assemble fuel fillers

Finish cap for oil tank and polish. Make gasket and fit cap

Make new parts for windscreen wiper motor.

Prepare and paint steering box.

Ryan W

Fabricate supercharger cross members.

Chris

Machine mounting points for supercharger mount.

Michael.

Dismantle marshall supercharger (check clearances before dismantling, 5 thou)

Remove bearings. Clean all parts. Square up seals in housing (mounted on angle)

Clean up air horn casting and check fit to supercharger case.

Make two gaskets and clean spacer plate.

Dismantle ENV gearbox. Input splines badly worn. Clutch spring lever @ rear RHS worn in shaft and housing.

Clean up rusty selector spring plate retaining nuts and bolts. Rust treat and split pin same.

Make fitting for blower lubrication

Peter,

Continue with engine.

Commence keyways and oil gallery's in crankshaft.

Grind pre selector input shaft in preparation for building up.

### Alfa

Organise new gearbox input gears

### Sunbeam 2

Peter

Inspect casting



No of Pages 2

30/10/2009

[REDACTED]

Please find attached the account for October 2009 .

Dale Parsell

Account 1

**Labour**

	Hours	
MG K	4 @ \$65 & 0 @ 70	\$ 260.00
Alfa 1	0 @ \$65 & 2 @ 70	\$ 140.00
Sub Total		\$ 400.00



### Parts and Materials

MG K	
Rewind armature and field coils	\$ 416.00
2 x altette horns (reconditioned)	\$ 900.00
Zinc Plating	\$ 40.00
Polish mounting studs	\$ 50.00
Chrome plate various fittings	\$ 257.40
Supply tonneau clips	\$ 150.00
Nut and bolt clamps	\$ 3.50
Brake pipe flare nuts	\$ 15.00
Rockers (new from UK)	\$ 755.55
Polish and plate tonneau clips	\$ 150.00
Alfa 1	
Supply 1 pair gearbox input gears	\$ 675.00
Clutch thrust bearing	\$ 35.00
Misc	
Sandown entry	\$ 695.00
Hire of Dorian Timer	\$ 30.00
Parts Total	\$ 4,172.45
Sub Total	\$ 4,572.45
Rent	\$ 600.00
Total	\$ 5,172.45
GST	\$ 517.25
<b>Grand Total</b>	<b>\$ 5,689.70</b>



## WORK CARRIED OUT IN October 2009 (Account 1)

**MG K**

Leigh,

Make horn mounts

Peter,

Continue work on engine

Martin

Prepare, fettle and polish tonneau clips.

Make pipes for brake reservoir to master cylinder.

**Alfa 1**

Michael

Help with gearbox removal

Leigh

Remove gearbox

Pete

Dismantle gearbox.

Fit new constant mesh gears to second gearbox.

Gates

Leigh

Load onto trailer and transport to Rob.





No of Pages 2

30/11/2009

[REDACTED]

Please find attached the account for November 2009 .

Dale Parsell

Account 1

Paid 7500

12/12/09

## Labour

## Hours

MG K	34 @ \$65 & 7.5 @ \$70	\$ 2,735.00
Alfa 1	22.5 @ \$65 & 27.5 @ \$70	\$ 3,387.50
Alfa 2	2 @ \$65	\$ 130.00
	Sub Total	\$ 6,252.50



### Parts and Materials

#### MG K

Trim seat backs	\$ 950.00
Machine billet crankshaft	\$ 5,135.00
Machine rear crank/ flywheel hub	\$ 292.50
Balance crankshaft assembly	\$ 181.69
Strip engine tube plating	\$ 27.00

#### Alfa 1

Gearbox bearing	\$ 23.93
-----------------	----------

#### Lancia Aurelia

On-board battery charger	\$ 57.80
--------------------------	----------

Parts Total	\$ 6,667.92
Sub Total	\$ 12,920.42
Rent	\$ 600.00
 Total	 \$ 13,520.42
 GST	 \$ 1,352.04
 Grand Total	 \$ 14,872.46

7000.00



## WORK CARRIED OUT IN November 2009 (Account 1)

MG K

Leigh,

Work on accelerator linkages

Make support brackets for centre of throttle cross shaft

Peter,

Start to setup crankshaft thrust washers.

Michael

Help Leigh with accelerator linkages

Make plate for fan controller.

Work on wiring.

Fit generator warning light and wire indicators.

Repair fuel gauge bezel.

Make brass knurled knob.

Alfa 1

Michael

Fit gearbox, seats, floors and gear shift.

Run on dyno to check operation, road test and take to Sandown (no charge).

Leigh

Help refit gearbox, floors, seats etc.

Pete

Complete assembly of 2<sup>nd</sup> gearbox.

Dismantle original gearbox fitted to car and inspect.

Alfa 2

Leigh

Have temporary tyres fitted to wheels and fit wheels to chassis

Alfa 1 No Charge (41.50 Hours).

Michael/ Leigh

Remove seats and floors.

Remove gearbox (after Sandown)

Re-fit gearbox and refit floors and seats.

Road test.

Peter

Inspect gearbox.



### Parts and Materials

Alfa 1	
Fuel surge tank	\$ 120.00
Fuel pump	\$ 64.35
Male elbows for fuel system	\$ 18.00
Brass "T" x 2 for fuel system	\$ 23.30
Produce number plates (material, make, paint and finish)	\$ 520.00
Large number decals (as per Mille Miglia car)	\$ 120.50
Lancia Aurelia	
Headlight skins	\$ 54.50
Parts Total	\$ 920.65
Sub Total	\$ 10,728.15
Rent	\$ 600.00
Total	\$ 11,328.15
GST	\$ 1,132.82
Grand Total	\$ 12,460.97

\$ 8000 on  
16/3

\$ 4000 on 30/3



**WORK CARRIED OUT IN February 2010 (Account 1)****MG K****Peter,**

Continue with engine

Complete blower drive ready for dummy assemble.

**Martin**

Cut gasket for spotlight (lens to reflector).

Fit diffuser to body.

Make lead and solder to globe holder.

Replace globe, finally assemble lamp and test.

**Headlights.**

Fit rubber gaskets to seal lens to reflector.

Slot holes in lamp backing to align rim and lens to backing.

Finally assemble lamps.

Fit tonneau cover clips

Complete assembly of windscreen frame, wiper motor and linkages.

Make up escutcheon plate for wiper mounting.

Fit windscreen to body.

**Michael**

Assemble supercharger

Sit in chassis and check fit.

**Alfa 1****Martin**

Remove RH door window frame.

Remove sliding glass

Cut poly carbonate to shape and finish edges.

Re-install door window frame.

Refit polycarbonate window.

Fit catch and felt anti rattle pad.

**Ryan**

Fabricate mounting bracket for rear number plate.

**Chris,**

Make washers for number plate bracket

**Michael**

Check for oil leaks. Tighten lower front shocker housings etc.

Modify fuel surge tank to suit location on car.

Make new alloy spout and shorten existing inlet.

Make mounting bracket for surge tank

Wire and fit relay to run fuel pumps.

Pressure test surge tank.

Run hoses for pump and tank.

Modify differential mounts to align tailshaft

**Leigh**

Fit up number plates.

Remove existing rear plate.

Remove taillight and wiring.

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ABN 104 105 360 503



Remove front undertray  
Fit front number plate and refit undertray.  
Make bracket for taillight  
Fit up rear plate bracket, rear plate and taillight.  
Make pattern for vic plate holder for trimmer,

#### **Alfa 2**

Peter

Dummy assemble gearbox

Leigh

Take chassis to Vince.

#### **Lancia Aurelia**

Repair aerial.



No of Pages 2

24/2/2010



Please find attached the account for February 2010 .

Dale Parsell

**Account 1****Labour**

	Hours	
MG K	34 @ \$65 & 29.5 @ \$70	\$ 4,275.00
Alfa 1	79.5 @ \$65	\$ 5,167.50
Alfa 2	3.5 @ \$65 & 1.5 @ 70	\$ 332.50
Lancia Aurelia	0.5 @ \$65	\$ 32.50
	Sub Total	\$ 9,807.50

**WORK CARRIED OUT IN March 2010 (Account 1)****MG K**

Peter,

Continue with engine

Start making exhaust pipes

Start making and fitting magneto drive

Fit globes and holders to headlamps

**Alfa I**

Gear shift quality, check shifter action through gate (blue shifter and check). Round up front edge and retry.

Remove gearbox.

Fettle and repair gear shift gate, selectors and reverse detent to improve shift quality.

Dismantle and re-assemble gearbox.

Check 1<sup>st</sup> "jump out" problem, nothing visible except wear on hub teeth.

Refit gearbox to engine and connect clutch and accelerator linkages.

Fit up remaining ancillaries.

**Lancia Aurelia**

Check front wheel balance (found front LH wheel had run out on rim and tyre).

Select best wheels to fit on front of car.

Road test. (still has wheel balance issue but not as bad)

Fit light skins to headlights (for AGP).

Fit "contact" to foglights.

Check LHR wheel bearing.

Inner drive shaft boots leaking (re-tie boots and top up joints).

Remove trailing arm to access wheel bearing

Replace bearing and re-assemble.

Glue in LH window channel rubber.

Adjust brakes.

Fit battery isolator switch, make and fit suitable battery cables.

Alter wiring so isolating battery kills motor.

Vacuum and clean interior.

Replace spark plugs.

Machine new wheel nuts.





### Parts and Materials

#### Alfa 1

Number plate holder	\$ 185.00
Supply and fit 1/2 glass	\$ 220.00

#### Lancia Aurelia

Battery isolating switch and cable	\$ 55.00
Spark plugs	\$ 22.70
Wheel bearing seals	\$ 39.00
Fire extinguisher	\$ 29.00
Wheel bearings	\$ 1,229.90
Repair spare tyre	\$ 35.00

#### MG K

2 x BA15 globe holders and globes	\$ 120.00
Balance to Tom Dark	\$ 1,015.50
Shipping for brakes	\$ 315.50
Import duty for brakes	\$ 265.02

#### Sunbeam

Starter motor	\$ 380.00
---------------	-----------

Parts Total	\$ 3,911.62
Sub Total	\$ 16,476.62
Rent	\$ 600.00

Total \$ 17,076.62

GST \$ 1,707.66

Grand Total \$ 18,784.28

460.97

Paid \$9000, 9/4/10.  
paid \$9000 29/4



No of Pages 2

31/3/2010

[REDACTED]

Please find attached the account for March 2010 .

Dale Parsell

**Account 1****Labour**

	Hours	
MG K	2 @ \$65 & 64 @ \$70	\$ 4,610.00
Alfa 1	43.5 @ \$65	\$ 2,827.50
Lancia Aurelia	66.5 @ \$65 & 11.5 @ \$70	\$ 5,127.50
	Sub Total	\$ 12,565.00



## WORK CARRIED OUT IN October 2010 (Account 1)

**MG K**

Leigh

Fit up chassis plates.

Finish bonnet strap

Fit screws to steering wheel

Continue with supercharger cover

**Alfa 1**

Peter

Remove head, cams, timing chain etc.

Replace bungs in top of head

Make adapters and fit 10mm spark plugs

Re-assemble head and refit to motor.

Fit up camshafts etc.

Dave

Machine gearbox retaining rings

Machine gearbox detent adjusters

Machine selector forks

Matt

Dismantle and examine gearbox.

Discuss with Dave new components to be machined.

Re-assemble gearbox.

Michael

Remove oil tank and dismantle

Clean and flush out oil tank, lines and filter.

Remove and refit front engine covers, sump etc.

Check front and selected other main bearing caps and big end caps

Refit, torque and split pin caps

Re-assemble covers, water pump and generator.

Refit oil tank.

Fit up front brake shoes and radius grind to suit stub axle.

Fit hubs and drums

Fit gearbox.



No of Pages 2

30/10/2010



Please find attached your account for October 2010 .

We have reduced the account for Alfa 1 by  $\frac{1}{2}$ .

Dale Parsell

**Account 1****Labour**

	Hours	
Alfa 1	108 @ \$65 & 62 @ \$70 = \$ 11,360/2	\$ 5,680.00
MG K	36 @ \$65	\$ 2,340.00
	Sub Total	\$ 8,020.00





WORK CARRIED OUT IN November 2010 (Account 1)

**MG K**

Ivan

Complete supercharger shroud

**Alfa 1**

Peter

Assist with refitting motor.

Remove cams.

Matt

Help with re-assembly

Michael

Fit up engine, ancilliary's floor, seats etc.

Drain fuel and replace.

Index spark plugs, crank up oil pressure and start.



## Parts and Materials

Alfa 1	
Engine Oil Heater	\$ 214.50
Fuel	\$ 28.55
Alfa 2	
Wheel centres x 3	\$ 1,465.20
Supply 1 x tube and rim strip	\$ 149.50
Respoke 1 x wheel	\$ 515.00
MG K	
Oil filler cap	\$ 135.35
Parts Total	\$ 2,508.10
Sub Total	\$ 7,535.60
Rent	\$ 600.00
Total	\$ 8,135.60
GST	\$ 813.56
Grand Total	\$ 8,949.16

7405.56  

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1543.60



No of Pages 2

30/11/2010



Please find attached your account for November 2010 .

Dale Parsell

**Account 1**

**Labour**

	Hours	
Alfa 1	28 @ \$65 & 4.5 @ \$70	\$ 2,135.00
MG K	44.5 @ \$65	\$ 2,892.50
	Sub Total	\$ 5,027.50

*Paid 25/12*



### Parts and Materials

#### MGA

Fan control switch	\$ 97.50
2 x front brake hoses, 1 x rear	\$ 290.00
Radiator re-core	\$ 820.00
Touch up paint	\$ 100.00
Overhaul brake calipers, resleeve etc.	\$ 1,897.35

#### Alfa 2

Drill wheel centres	\$ 300.00
Main bearings	\$ 109.70
Supply 4 wheel rims	\$ 1,910.24
Fit tyres to rims (temp), 2 x tubes and rim strips	\$ 323.41

#### MG K

Insurance	\$ 234.70
-----------	-----------

#### Alfa 1

O-ring cord (for rocker tops)	\$ 15.70
Fuel	\$ 64.00

Parts Total	\$ 6,162.60
Sub Total	\$ 13,415.10
Rent	\$ 600.00
<b>Total</b>	<b>\$ 14,015.10</b>
<b>GST</b>	<b>\$ 1,401.51</b>
<b>Grand Total</b>	<b>\$ 15,416.61</b>

8416.61

13/2





## WORK CARRIED OUT IN February 2011 (Account 1)

### Alfa 1

Peter.

Complete re bushing of carburetors and run on dyno.

Make and fit oil feed piped to timing gears.

Michael

Check for oil leaks, found leak in oil tank, isolate and rectify.

Fit oil tank warmer and add water wetter to radiator.

Fit up caravan plug and wiring under dash for oil tank heater

Test/ run oil tank heater (approximately 10 minutes to reach operating temperature).

### Alfa 2

Peter

Start setting up and machining engine crankcase and block.

### MGA Twin Cam

Ivan

Fit master cylinders and brackets

Fit up calipers.

Bleed clutch.

Replace L/H rear brake pipe

Michael

Connect fan wiring.

Bleed brakes

Fit up fans and fan wiring and fit grille

Ryan.

Make fresh air ducts.

Make and fit air duct for oil cooler.

Leigh

Refit various items

### MG K.

Collect from trimmer.



No of Pages 2

31/1/2011



Please find attached your account for January 2011 .

Dale Parsell

**Account 1****Labour****Hours**

MGA	46.50 @ 65	\$ 3,022.50
	6 Hours no charge (refitting original radiator before Christmas)	
Alfa 1	1 @ 65 & 59.5 @ 70	\$ 4,230.00
	5 hours no charge, discount for camshaft & gear work.	
Sub Total		\$ 7,252.50



### Parts and Materials

MGA	
Starter cable	\$ 79.92
Choke cable	\$ 79.92
Sunbeam Twin Cam	
2 x Starter Motors	\$ 4,000.00
MG K	
To trim interior	\$ 7,865.00
Alfa 1	
Stop light switch	\$ 26.85
Water wetter (for radiator)	\$ 34.15
Power socket (for oil heater)	\$ 47.49
HPR 30 oil	\$ 88.00
Fuel	\$ 71.40
Parts Total	\$ 12,292.73
Sub Total	\$ 20,372.73
Rent	\$ 600.00
Total	\$ 20,972.73
GST	\$ 2,097.27
Grand Total	\$ 23,070.00

*paid*

*2000 to 2013*



No of Pages 2

28/2/2011



Please find attached your account for February 2011 .

Dale Parsell

**Account 1****Labour****Hours**

MGA	52 @ 65	\$ 3,380.00
Alfa 1	30.5 @ 65 & 26.5 @ 70	\$ 3,837.50
MG K3	2.5 @ \$85	\$ 162.50
Alfa 2	10 @ 70	\$ 700.00
	Sub Total	\$ 8,080.00





Matt, 5 Hours  
Work on gearbox remote and linkage

**K type MG**  
Dave, 2 Hours  
Grind differential hemispheres

Michael, 36.5 Hours  
Re-assemble differential and fit to car.  
Bleed brakes and road test.

**Alfa 1**  
Peter, 8 Hours  
Make up carburetor breather pipe setup.



Matt

Work on gearbox remote and linkage .

**K type MG**

Dave

Grind differential hemispheres .

Michael

Re-assemble differential and fit to car.

Bleed brakes and road test.

**Alfa 1**

Peter

Make up carburetor breather pipe setup.



## Parts and Materials

Alfa 2	
Stainless metal threads	\$ 24.55
Rear main seal	\$ 38.61
Tie down loops	\$ 86.50
Thrust washer set	\$ 25.50
MG K	
Crown wheel and pinion	\$ 945.50
Trimming	\$ 500.50
Alfa 1	
Silver solder	\$ 60.00
Weber unions and bolts	\$ 220.45
Parts Total	\$ 1,901.61
Sub Total	\$ 26,096.61
Rent	\$ 600.00
Total	\$ 26,696.61
GST	\$ 2,669.66
Grand Total	\$ 29,366.27



No of Pages 2

30/7/2011



Please find attached your account for 21/5 to 30/6 2011.

Dale Parsell

**Account 1**

**Labour**

**Hours**

Alfa 2	276.5 @65 & 45 @ 70	\$ 21,122.50
Alfa 1	8 @ 70	\$ 560.00
MG K	36.5 @ 65 & 2 @ 70	\$ 2,512.50
	Sub Total	\$ 24,195.00





Ryan H, 114 Hours

Dismantle car, mark slots in grille shell for webbing, cut and file slots.

Drill rivets out of firewall skins, separate, clean, sand and glue two skins together.

Fit timber floors to car and gap ready for skins to be made.

Mark out floor skins and cut out.

Measure and mark swages in scuttle panel.

Punch swages into scuttle panel.

Panel beat and file up swages.

Rivet firewall to scuttle

Cut out 3mm Alloy for safety straps in transmission tunnel and glue in place

Fabricate floor skins

### K type MG

Martin, 12 Hours

Remove bonnet catches, dismantle and inspect.

Remove gearshift remote control. Dismantle and increase preload on advance retard lever.

Remove both seats. Remove base and remove trim.

Remove and dismantle tachometer. Reseal glass, assemble and re-install.

Remove tacho drive. Machine and fit baffle in drive bore. Cut and install felt seal and neoprene retainers. Re-assemble.

Adjust rear brakes.

### Alfa 1

Michael 25 Hours

Look at oil tank leak. Make 2 x necks in 1" steel with washer deflectors to extend the height of the breathers above top of oil tank.

Drain and change oil

Remove and refit oil temp bulb fitting.

Tighten various hose clips

Fit shrink tube to end of tacho cable.

Found fuel leak in breather tube through RHR inner guard.

By pass and convert fuel cap into breather type.

Remove and refit tank fittings, run surge tank return direct into tank.

Run and check for leaks.

Try "vent tube" on carburetors, won't drive.



## Parts and Materials

### Alfa 2

Steel	\$ 140.25
Brass for oil gallery	\$ 125.60
Black chrome parts	\$ 195.00
Indicator switch	\$ 59.28
Gearbox synchro rings	\$ 1,334.35
Alloy for hinges	\$ 95.00

### MG K

Springs	\$ 15.40
Lead hammer, 2 x shifter, 2 x screwdriver jack	\$ 135.55

### Alfa 1

Oil	\$ 180.55
-----	-----------

### Misc

Pre-war car, list Alvis, MGL, Sunbeam	\$ 68.00
---------------------------------------	----------

### Parts Total

\$ 2,348.98

### Sub Total

\$ 28,317.98

### Rent

Total

\$ 600.00

\$ 28,917.98

GST

\$ 2,891.80

MG K Permit renewal

\$ 129.60

Pre-war MG Beechworth entry

\$ 200.00

**Grand Total**

**\$ 32,139.38**

*Paid 30/9*

*1600 on 21/9*



No of Pages 2

30/8/2011



Please find attached your account for August.

Dale Parsell

Account 1

Labour

Hours

Alfa 2	307.6 @ 65 & 51 @ 70	\$ 23,564.00
Alfa 1	25 @ 65 & 0 @ 70	\$ 1,625.00
MG K	12 @ 65 & 0 @ 70	\$ 780.00
Sub Total		\$ 25,969.00

Paid 16 21/9





Alfa 1

Peter 1.5 Hours

Assist Michael with carburetors and tuning.

Michael 26 Hours

Modify tacho cable to take O-ring

Drive car with and without new carburetor trumpets, no difference so fit trumpets permanently.

Apparent flat spot at around 2000rpm.

Setup on dyno and run at light load in second gear at 200rpm, (just on top of progression), leans out.

Re-run at same conditions with hand throttle and mark spindles with throttle position.

Remove carburetors, discuss with Peter and Matt, decide not enough progression porting.

Dismantle carburetors and remove butterfly's and spindles.

Drill out progression port holes, clean and re-assemble carburetors.

Run car, balance carbs and test drive.

Slight improvement, confer with Pete.

Drain and remove dry sump tank 2.5 hours *(No charge)*

Chris

Set oil tank up in pressure tester and pressure test, found a number of leaks *No Charge*

Dave 5.75 Hours

Machine breather trumpets for carburetors.

Weld dry sump tank 4 hours *No Charge*





No of Pages 2

30/9/2011

Please find attached your account for September.

Dale Parsell

Account 1

Labour

Hours

Alfa 2	285.5 @ 65 & 31 @ 70	\$ 20,727.50
Alfa 1	26 @ 65 & 7.25 @ 70	\$ 2,197.50
Credit for breather pipe 8 Hours @ \$70		\$ (560.00)
MG K	37 @ 65 & 0 @ 70	\$ 2,405.00
Sub Total		\$ 24,770.00

*David*



## TAX INVOICE

Invoice #:GL141029

No of Pages 2

29/10/2014

**Alfa #1**

**Labour: See below**

2.5 hrs @ \$75.00	\$ 187.50
17.25 hrs @\$70.00	\$ 1,207.50

**Alfa #2**

**Labour: See below**

394.5 hrs @ \$75.00	\$ 29,587.50
144 hrs @\$70.00	\$ 10,800.00

**Sub Total (Labour)** \$ 41,782.50

**Parts/Materials/Services:**

**Alfa 1**

Castrol Edge Oil	\$ 307.16
Super Coolant	\$ 51.54
Brake Fluid	\$ 21.50
Oil filter	\$ 12.50

**Alfa 2**

Nuts, bolts, washers, P clips	\$ 75.05
Heat proof sheeting	\$ 275.00
Zinc Plating	\$ 71.50
Trimming - Various trim panels, seats, fabricate mouldings as required (interim)	\$ 7,280.00
Gearbox seal	\$ 33.10
Spark plug lead tube	\$ 100.00
Castrol SRF brake fluid	\$ 175.00
Fuel	\$ 50.00
Chrome plating	\$ 1,087.00

Pre war car adds \$ 198.30

**Sub Total parts** \$ 9,737.65

Rent August \$ 600.00

Rent September \$ 600.00

Rent October \$ 600.00

**Total** \$ 53,320.15

GST \$ 5,332.02

**Grand Total** \$ 58,652.17

Cheers,  
Dale

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**Work carried out on this invoice:**

**ALFA #1**

**Henry - 17.25 Hrs**

Drain and replace oil, oil filter and coolant  
Flush and change brake fluid.  
Check drive train oil levels  
Run car till fan cycles and check water levels  
Check lights

**Michael 2.5 Hrs**

Assist Henry with service.

**ALFA #2**

**Henry - 74 Hrs**

Assemble rear fender supports  
Assemble boot floor  
Fit brass P clips to rear section of loom  
Make P clips for fuel overflow  
Assemble front bodywork.  
Fit up radiator  
Fit and bleed overflow pipes  
Fit radiator hose.  
Fit radiator neck  
Assist with fitting floor rubber

**Leigh - 131.5 Hrs**

Continue with fit up of car  
Fit up boot lid hinges and boot lid  
Fit up boot handles, catch rubber etc.  
Work on hose clamp bolts  
Fit up spare wheel mount  
Fit up various cables runs etc  
Fit up bonnet catches  
Fit up floors  
Cut out floor mats  
Assemble and fit mirror  
Fit chrome trims and supports to windscreen  
Assist with fitting trim etc.

**Matt - 124.5 Hrs**

Continue with assembly  
Clean up engine bay  
Fit speedo drive  
Fit floor  
Modify central tunnel  
Exhaust modifications.  
Assemble steering column and attachments  
Assemble and test steering column switch gear



No of Pages 2

30/10/2011



Please find attached your account for October.

Dale Parsell

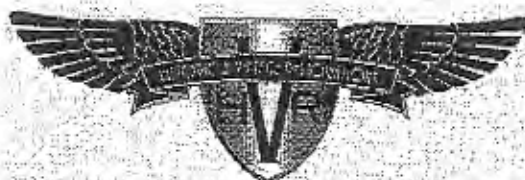
Account 1

Labour

Hours

Alfa 2	202.5 @65 & 33 @ 70	\$ 15,472.50
Alfa 1	2.5 @ 65 & 0 @ 70	\$ 162.50
	Sub Total	\$ 15,635.00





## WORK CARRIED OUT in October (Account 1)

### Alfa 2

Peter, 33 Hours

Continue with engine including machining head.

Ryan W, 155 Hours

Design change to rear and under panel, boot lid panel.

Finish modifications to rear shape

Pattern, wheel and fabricate side pod.

Alter RHS fender as per pattern from LHS

Pattern and transfer measurements to other side of car and panel beat.

Panel beat rear tail.

Fabricate panel for lower rear  $\frac{1}{4}$

Trim excess and pattern front fender, clean up fitting of gaps.

Chris P 11 hours

Continue to make dash panel

Cut out brass for radiator surround

Matt 6 Hours

Continue with gear lever mechanism design and manufacture.

Ryan H, 30.5 Hours

Fabricate boot channel

Assist Ryan W to wheel side pontoon.

Fit floors tunnel, drivers seat, dash and steering wheel for positioning purposes.

### Alfa 1

Michael 6 Hours

Fit up oil tank and test *no charge*

Chris P 2.5 hours

Wash and polish car

Chris 13 Hours

Test and repair oil tank *no charge*

Dave 50.5 Hours

Repair and modify oil tank

Machine fittings fro dry sump tank. *No Charge*



## TAX INVOICE

Invoice #:GL141130

No of Pages 2

30/11/2014

**Alfa #1**

**Labour: See below**

3.5 hrs @ \$75.00

\$ 262.50

0 hrs @\$70.00

\$ 0.00

**Alfa #2**

**Labour: See below**

85 hrs @ \$75.00

\$ 6,375.00

0 hrs @\$70.00

\$ 0.00

**Sub Total (Labour)**

\$ 6,637.50

**Parts/Materials/Services:**

**Alfa 2**

Mirror glass

\$ 39.00

Oil pressure gauge fitting kit

\$ 17.94

Castrol Edge 10W/60 oil

\$ 102.39

Z418 Oil filter

\$ 8.85

Rubber matting for floor

\$ 65.00

Chrome plate mirror mounting

\$ 143.00

**Sub Total parts**

\$ 376.18

Rent November

\$ 600.00

**Total**

\$ 7,613.68

GST

\$ 761.37

**Grand Total**

\$ 8,375.05

Cheers,

Dale

*Paid*

Account Name: Historic and Vintage Restorations

ANZ Bank, Ringwood Branch

BSB 013 414

Account No: 1088 02857

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**Work carried out on this invoice:**

**ALFA #1**

Check lacho cable, noisy.  
Spring load cable end to soften noise.  
Check and road test.  
Jack up and check rear end for noise, OK.

**ALFA #2**

**Henry -Hrs**

**Leigh -Hrs**

Continue with assembly  
Continue with wiring  
Setup choke cable etc.  
Continue with wiring, globes, cables etc.  
Remove and dismantle water temperature gauge.  
Swap bezels and glasses onto multi gauge as required. Fit up multi gauge.  
Make up oil gauge fittings and pipes etc.  
Continue wiring volt meter, dash lights etc

Drain engine oil and fit temperature sensor.  
Replace oil filter

**Martin**

Design and make rear vision mirror mounting for both sides of screen.  
Make glazing channel for windscreen.  
Machine mirror mounting bosses and pillars.  
Align parts and silver solder together, dress welds.  
Drill and tap mirror brackets for attaching grub screws.

**Chris,**

Machine various components

**Dave -Hrs**

Machine Horn components.  
Machine dashboard components



# TAX INVOICE

Invoice #:GL150228

No of Pages 2

28/2/2015



## Alfa #2

### **Labour: See below**

56 @ \$75.00 \$ 4,200.00

0 @\$70.00 \$ 0.00

**Sub Total (Labour) \$ 4,200.00**

### **Parts/Materials/Services:**

#### **Alfa 2**

Unregistered vehicle permit \$ 78.60

Fuel \$ 36.00

Photo printing for Permit (Alfa 1&2) \$ 10.00

12V 3 pin LED flasher can \$ 30.12

Projecta on-board charger \$ 77.94

Roadworthy \$ 194.50

Post permits to VSCC (Alfa 1&2) \$ 14.40

CPS Permit \$ 139.50

#### **Alfa 1**

Unregistered vehicle permit \$ 78.60

Roadworthy \$ 194.50

CPS Permit \$ 139.50

**Sub Total parts \$ 993.66**

Rent November \$ 600.00

**Total \$ 5,793.66**

GST \$ 579.37

**Grand Total \$ 6,373.03**

Cheers,  
Dale

*Paul*

Account Name: Historic and Vintage Restorations  
ANZ Bank, Ringwood Branch  
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*fixed*

## TAX INVOICE

Invoice #:GL150530

No of Pages 2

30/05/2015

### Alfa #2

**Labour: See Pg. 2 for Details**

51.75 Hrs @ \$75.00 \$ 3,881.25

### **Parts/Materials/Services:**

#### **Alfa 2**

Number plate holder x 1 \$ 135.00  
Modify seats and fit wind lacing \$ 540.00

#### **Alfa 1**

Number plate holder x 2 \$ 270.00

Rent November \$ 600.00

**Total** \$ **5,426.25**

GST \$ 542.63

**Grand Total** \$ **5,968.88**

**Date**

### **Payment Details**

Account Name: Historic and Vintage Restorations  
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## TAX INVOICE

Invoice #:GL151130

No of Pages 2

30/11/2015



### Alfa #2

#### **Labour: See Pg. 2 for Details**

2 Hrs @ \$75.00 \$ 150.00

#### **Parts/Materials/Services:**

##### **Alfa 1**

Fuel \$ 25.00

Lucas Coolant \$ 23.40

Advertise Sunbeam on Pre War Car \$ 36.00

Rent November \$ 600.00

**Total \$ 834.40**

GST \$ 83.44

**Grand Total \$ 917.84**

Cheers,

Dale

#### Payment Details

Account Name: Historic and Vintage Restorations

ANZ Bank, Ringwood Branch

BSB 013 384

Account No: 1088 02857

*Paid*

#### **Work carried out on this invoice:**

##### **ALFA #1**

##### **Michael Hours**

Warm up and check under bonnet

Add 1 bottle lucas coolant

Check tyres.

Re-assemble spare DCN carburetor.

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## TAX INVOICE

Invoice #:GL151231

No of Pages 2

31/12/2015

**Alfa #1 Coupe**

**Labour:**

50 Hrs @ \$75.00

\$3,750.00

**Parts/Materials/Services: N/A**

Rent November

\$600.00

**Total**

**\$4,350.00**

GST

\$435.00

**Grand Total**

**\$4,785.00**

Kind regards,  
Dominique Chaleyer

**Payment Details**

Account Name: Historic and Vintage Restorations

ANZ Bank, Ringwood Branch

BSB 013 384

Account No: 1088 02857

**Work carried out on this invoice:**

**ALFA #1**

Matt

Fabricate new remote gear change

Dave

Machine up new gearstick lever

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**Work carried out on this invoice:**

**MG A**

**Martin 21 Hours**

Replace choke cable  
Make up extension link cable to carb  
Fit dash knobs  
Fit MG badge to radio blank plate  
Bonnet catch unsecure  
Remove grill & blanking panel  
Remove reverse mechanism relay lever - Free up & lube, reinstall  
Check routing of linkage rod  
Reset rod to free up operation  
Remove bonnet slam pin assembly & straighten & readjust  
Reinstall blanking panels & grill  
Remove bonnet safety catch  
Remake brass bushing to catch, drill catch & silver solder bush into position  
Replace pivot pin  
Make up extension to ease the release of catch, weld into position  
Replace speedo cable with one supplied  
Check speedo operation  
Check bonnet release & catch operation

**Michael. 1.5 Hours**

Check fuel system, remove tin fuel catalyst, check flow OK.

**Henry 9 hours**

Change oil and oil filter  
Change fuel filter  
Check brakes  
Change engine bay fuel lines  
Check fuel delivery and pressure (OK)  
Change brake fluid  
Grease all points  
Clean and check wheel rims

**Alfa 1**

**Matt 31 Hours**

Continue with gear selector  
Solve problems with reverse lock out  
Test drive

**Michael 0.5 Hours**

Test drive with Matt.





## TAX INVOICE

Invoice #:GL160131

No of Pages 1

31/01/2016

**Alfa #1 Coupe**

**Labour:**

42 Hrs @ \$75.00

\$ 3,150.00

**Parts/Materials/Services: N/A**

Octane Booster

\$ 50.00

Make tool bag

\$ 625.00

Rent November

\$ 600.00

**Total**

\$ 4,425.00

GST

\$ 442.50

**Grand Total**

\$ 4,867.50

Kind regards,  
Dominique Chaleyer

**Payment Details**

Account Name: Historic and Vintage Restorations

ANZ Bank, Ringwood Branch

BSB 013 384

Account No: 1088 02857

*Paid*

**Work carried out on this invoice:**

**ALFA #1**

Matt - 41 Hours

Gear change modifications, reverse lockout etc.

Dave - 1.5 Hours

Machine up gearbox components for modification



# TAX INVOICE

Invoice #:GL160229

No of Pages 1

29/02/2016



## MGA

Labour: 31.5 Hrs @ \$75.00 \$ 2,362.50

## Lancia Aurella

Labour: 37.25 Hours \$ 2,793.75

## Alfa 1

Labour: 31.50 Hours \$ 2,362.50

## Alfa 2

Labour: 2 Hours \$ 150.00

## Parts/Materials/Services: N/A

### MGA

Oil filter \$ 18.25

Oil (HPR 30) \$ 73.72

Speedo cable \$ 48.50

Fuel filter \$ 5.50

Air filter element \$ 58.65

### Lancia

Transport to Sandringham \$ 185.90

Silicon brake fluid \$ 110.50

Rent \$ 600.00

**Total \$ 8,769.77**

GST \$ 876.98

**Grand Total \$ 9,646.75**

Dale Parsell

*Parsell*

### Payment Details

Account Name: Historic and Vintage Restorations

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