

Help with L door limit adjustment.  
 Fill steering box, trans, diff with 90W.  
 Tighten battery cable clamps.  
 Install new water hose manifold to heater valve.

**40 hours**

Remove drivers door to correct the hinge to prevent door from over opening and causing severe body damage. With door removed weld additional steel and the integral steel casting to engage stop sooner. Refit door and note much better.



*Welding additional material to hinge to keep door from hitting bodywork.*

Remove instrument and check calibration of water temp in a test setup, reads 5 degrees cooler but OK otherwise - 190 degrees is 185 degrees.

Secure loose tack clamp knurl nuts and install tested instrument gauge.

Assist in front brake shoe re-install, note one of the adjusters is no longer turning (loosened crimp.) remove problem shoe and make 3 tack welds to secure and repair adjuster. Refit shoes and drums. Adjust brakes.

Note: hood prop slipping and bending, fit new correct rubber stop.

**4.0 hours**

**Total Labor**

**50.25 hours x 120\$/hour = \$6030.00**

**Sub labor**

Turn rear brake drums	\$50.00
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**Parts**

Master cylinder seal kit	\$65.00
Main fuel jets 125	\$42.00
Main air jets 180	\$42.00
Idle jets 50 F11	\$36.00
Front brake seal kits, special order for cup type seals	\$155.00
Porter field rear shoe re line + shipping	\$198.55
Differential oil pan gasket	\$14.42
6mm heli-coil – stripped differential sump stud casting	\$5.50
2 quarts 90 W oil	\$19.80
New trans plug and copper o-rings	\$21.43

7mm shift lever correct nut and bolt	\$12.00
1 inner shift boot	\$19.84
1 outer shift boot	\$31.60
1 original inner shift boot clamp	\$20.00
3 new brake flex lines	\$102.60
4 new throttle link ends	\$48.00
1 differential oil seal	\$18.92
1 original gas tank lead seal for filter screen/drain plug	\$20.00
13 gallons 91 octane fuel	\$55.00
1 new brake fluid reservoir	\$108.21
1 new trunk lid prop stop	\$16.00
1 quart DOT 4 non silicon brake fluid	\$16.00
1 master cylinder seal kit	\$65.80
Complete set of front wheel bearings and seals	\$212.00
OEM brown oil pressure line hose and Ferrells	\$165.00
<b>Parts total</b>	<b>\$1,345.67</b>

**Invoice totals**

Labor	\$6,030.00
Sub labor	\$50.00
Parts	\$1,345.67
Tax	\$124.47
<b>Grand total</b>	<b>\$7,550.14</b>

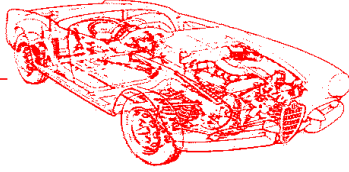
1523 4<sup>th</sup> street, Berkeley, ca 94710

I hereby acknowledge receiving the estimate for the repairs requested and the necessary parts and grant permission for the work to be carried out. I will allow additional work to be carried out if notified by phone. I hereby grant permission for the car to be driven on the highway or elsewhere for the purpose of inspection and testing. An express mechanics lien is acknowledged on the car to secure the amount of the repairs. Not responsible for loss or damage to cars or articles left in car in case of fire theft or any other causes beyond my control.

 \_\_\_\_\_

Date \_\_\_\_\_





# CONRAD STEVENSON Restorations

1523 4th Street, Berkeley, CA, 94710-1706 phone: (510) 526-4516

**date 01/04/21**

## 1961 Alfa Romeo Sprint Speciali

License Plate: Na Vin# AR\*177305, Motor # AR\*00120\*01518

Mileage: 69858km

### Labor

Car not starting trouble shoot and carb link continued. Thermostat remove and test.

**1.0 hours**

Remove carb bell crank and carb support, cut and reconfigure both bell crank and support bracket so that full throttle can be obtained and linkage is straight and away from battery cable at starter motor.

Trouble shoot ignition , removing ignition wires that were crimped tightly between intake manifold and head. Fit new wire set. Remove after market ignition module. Trouble shoot poor starter motor/battery. Fit a larger used higher output battery and replace old positive terminal end. Start and test drive car.

**6.5 hour**



*Remade carb support bracket to clear carb linkage, new spark plug wire set.*

**7.5 hours x 120\$/hour = \$900.00**

### Parts

New spark plug ignition wire set	\$65.00
Battery(better used high output) and new positive cable end.	\$120.00
4 NGK BP7es spark plugs	\$18.40
<b>Parts total</b>	<b>\$203.40</b>

### Invoice totals

Labor	\$900.00
Sub labor	\$0.00
Parts	\$203.40
Tax	\$18.81
<b>Grand total</b>	<b>\$1,122.21</b>