

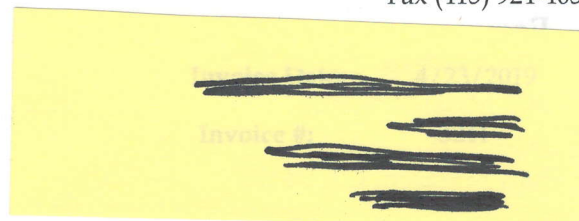
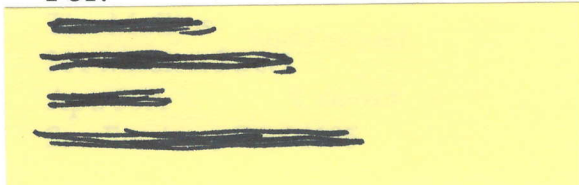
PHIL REILLY & CO, INC.

AUTO RESTORATION

5842 Paradise Drive
Corte Madera, CA
94925
(415) 924-9022
Fax (415) 924-4050

Job: Hispano Suiza H6C

For:



Deposit	Deposit requested on 1-8-19 for \$15,000	*****	-15,000.00
	Received: 1-14-19 check #1562643		
4	Brian	Jan 21 Remove wings and deliver to Lucky 7 for paint.	115.00 460.00
2	Brian	Feb 14 Deliver car to Lucky 7 for fitting of wings.	115.00 230.00
2	Brian	Mar 1 Pick up car from Lucky 7.	115.00 230.00
2	Brian	Mar 7 Supervise work at Genoa. Test drive.	115.00 230.00
1	Brian	April 15 Remove clock and speedometer for service.	115.00 115.00
		Schedule appointment with CHP for license inspection.	
	Body	Body & paint - Photo doc; breakdown, bag and tag hardware, prep to send to Meyers Sandblasting; 120 brackets prep and prime; mount right and left wings and all mounting brackets for metal restoration and body work; metal prep and bodywork RT and LT wings; rmeove wings,prep and high build epoxy prime. (Lucky 7)	***** 10,297.43

Total

Payments/Credits

Balance Due

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For:

[REDACTED]

[REDACTED]

Body

Body & paint - Install RT & LT wing, block sand hi build primer; true up peak and sand wind before final prime; weld up misc. stress cracks and bodywork bottom wing edge bead roll to R&L sides; remove wings and final prime; prep and sand all wing mounting braces; epoxy prime and prep for paint; prep undersides of l&r wings and mask top side from overspray; final sand and prep R&L wings and back mask under sides for over spray to paint; paint R & L wings urethane with clear coat (2stage); color sand, rub and polish R & L wings exterior finish; fixture adn paint all fender brackets to match wings; prep and mask fender brackets for 2-tone; color match frame color and paint brackets and all mounting exposed hardware; pressure wash frame and clean up prior to assembly; polish body exterior to freshen up finish and pint clarity body; install wing brackets and wings for final assembly; install R&L aluminum spears (trim) to wings; wax and detail for delivery. (Lucky 7)

***** 11,523.01

1	Parts	HIS-0078 Hardy Spicer drive shaft coupling disc assembly	1,155.00	1,155.00
	Shipping	Incoming shipping for Hardy Spicer drive shaft coupling disc assembly	67.584	67.58
	Sublet	Sublet labor - Change oil, clean oil screen; change coolant; check all fluids; check brakes; check all electrical; check wheel beairngs; check steering; modify wheel removal tool; check tires & pressures; lube chassis; check wheels; repair tach; replace driveshaft donut; replace battery master switch. (Genoa)	2,772.00	2,772.00

Total

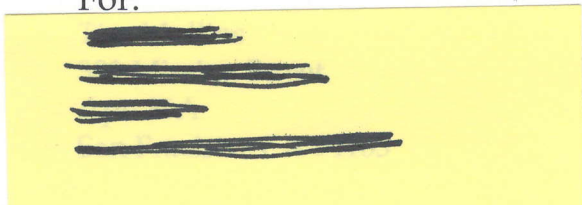
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Invoice Date: 4/23/2019

Invoice #: 3241

15	Gasoline	Street gasoline for vehicle test driving	4.50	67.50
		Marin County Sales Tax	8.75%	101.06

Total \$12,248.58

Payments/Credits \$0.00

Balance Due \$12,248.58

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0.5	Ryan	May 31 Investigate coolant seeping at front of cylinder block. Determine that block has a major pocket of corrosion that has gone through into the water jacket. I believe repair will most likely require removal of cylinder block.	115.00	57.50
4	Ryan	June 3 Drain coolant. Further investigate void in front of block. Hole is into water jacket but is impacted with corrosion from above, so was only leaking slightly. Remove left water jacket side plate to see if there is access to problem area from behind it, there is not. Continue to investigate other areas of block that could be compromised. Find similar problem spots at all four corners of block as well as in intake manifold.	115.00	460.00
1	Ryan	June 4 Investigate disassembly options for addressing corrosion issues on cylinder block.	115.00	115.00
1	Ryan	June 5 Locate & look over parts books to get a better understanding of disassembly required to gain access for block repair. Go over options with Dave.	115.00	115.00
7	Brett	July 17 Remove radiator, headers, fan and fan mount, and oil lines; begin work to remove block from crank case. Set motor to TDC, make marks on critical locations. Remove distributors, loosen and remove fasteners holding block down. Set up cherry picker and use chains to remove block.	115.00	805.00
6	Brett	July 18 Set block on lift table and begin recording valve lash. Remove cotter pins from cam bearing bolts as well as taper pins in cam bearings. Remove cam shaft and cam bearings and begin working on splitting them on the bench.	115.00	690.00
2	Erik	July 18 Assist with removal of block.	115.00	230.00

Total

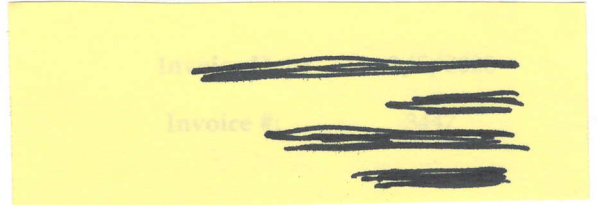
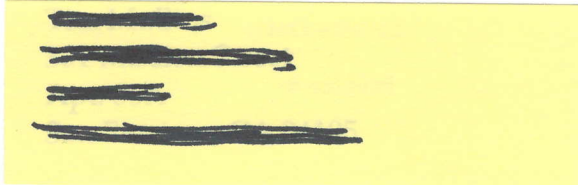
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1	David	July 18 Help Brett and Erik remove cylinder block. Assist Brett with camshaft removal.	115.00	115.00
7	Brett	July 19 Finish removing cam bearings from camshaft. Separate pieces and document where each piece goes. Set block on bench and use special Hispano tools to remove valves.	115.00	805.00
2	David	July 19 Help Brett remove stuck valve/adjuster.	115.00	230.00
1	Ryan	July 22 Help remove sediment blockage from ends of engine block water jacket.	115.00	115.00
1	Brett	July 24 Set up Dakota tool to measure thickness of block and measure various portions of block.	115.00	115.00
6	Brett	July 25 Work to get cooling system parts together to be able to be pressure check. Make gaskets, clean parts, use different hardware to preserve original hardware. Remove any remaining hardware on block and used WD40 on bores. Make sure everything fit and box up to be sent out for loc-stitch repair.	115.00	690.00
2	Brett	July 29 Measure cylinder bores, found them to be tapered.	115.00	230.00
3	Jennifer	Aug. 1 Deliver block to Turlock for repair.	115.00	345.00
3	Jennifer	Oct. 15 Pick up repaired block from Turlock and return to Corte Madera shop.	115.00	345.00
4	Brett	Oct. 17 Clean pistons and begin setting up to clean block.	115.00	460.00
5	Brett	Nov. 6 Remove hardware from manifold, side plates, tape areas that needed to be protected; strip paint from manifold and side plates.	115.00	575.00

Total

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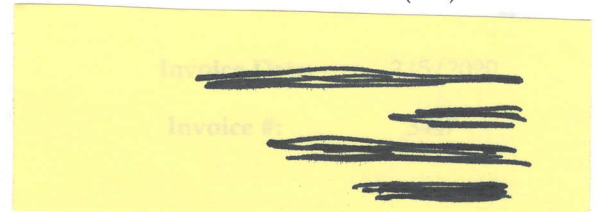
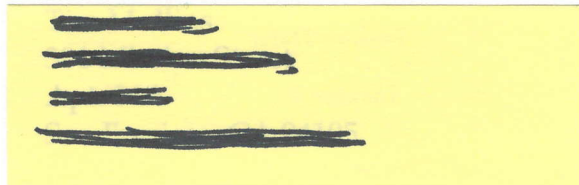
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3.25	Chuck	Nov. 6 Grind, weld, grind again, peen, and file rotten side cover water pipe flange hole, plan repairing crack from flange to edge of cover.	115.00	373.75
3	Chuck	Nov. 7 Grind out crack in water plate, weld, grind and peen in stages.	115.00	345.00
2.25	Chuck	Nov. 8 Finish welding crack in water plate, grind and sand welds. Locate and re-drill welded up screw hole. Prep. and epoxy backside of weld.	115.00	258.75
4	Brett	Nov. 8 Install valves into seats and use lapping tool to clean valves and seats up.	115.00	460.00
0.5	Chuck	Nov. 11 Carve and sand excess epoxy on water plate, fit plate to block, clean up.	115.00	57.50
6	Brett	Dec. 2 Bead hone bores, then clean block. Make tool to support cam bearing and hit taper pins out.	115.00	690.00
6	Brett	Dec. 3 Run tap and die through all valves and clean. Clean up cam bearings by filing down high spots, deburring holes, and cleaning them. Wire wheel taper pins and deburr them.	115.00	690.00
6	Brett	Dec. 4 Begin Installing valves into block.	115.00	690.00
7	Brett	Dec. 5 Finish installing valves. Make a tool to set the lash and make a second tool to adjust the lash while in the car. Set the valve lash prior to cam install.	115.00	805.00
7	Brett	Dec. 9 Install cam gear onto cam. Clean pinion and install. Install cam bearings and cam. Install taper pins into cam bearings. Tighten everything down, and set lash. Notice there was no lash between cam gear and pinion remove components and surface ground space to allow for more lash, then reinstall.	115.00	805.00

Total

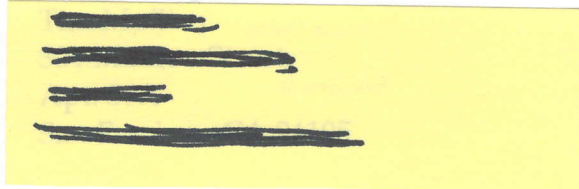
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0.5	David	Dec. 9 Help Brett with cam gear lash.	115.00	57.50
1	Brett	Dec. 11 Paint gears and check pattern to verify gear lash was correct.	115.00	115.00
3	Brett	Dec. 13 Remove floor boards to gain access to fly wheel timing window. Install #1 piston back onto rod. Prep car for reinstallation of block.	115.00	345.00
6	Brett	Dec. 16 Begin installing cotter pins into cam bearing taper pins. Clean cylinder bores. Clean pistons. Prep cylinder bores with total seal powder, and prep pistons and rings with total seal oil. Install cam drive tower cover. Sling block with lift then lower onto pistons.	115.00	690.00
1.5	Ryan	Dec. 16 Help Brett lower cylinder block onto pistons & crankcase.	115.00	172.50
6	Brett	Dec. 17 Lift block up enough to gain access to head gasket so that I could seal it. Lower back down and tighten block. Begin checking cam timing. Remove floor boards and gear box fly wheel cover to gain access to fly wheel. Count number of teeth on flywheel. Set motor to TDC make marks on fly wheel. Machine timing wheel to fit onto generator shaft. Set up indicators and check cam timing.	115.00	690.00
4	Brett	Dec. 18 Clean oil lines in preparation for installation and found solder to be cracked. Strip away chrome, heat solder, and separate pipe from flange. Prep pieces to receive new solder, then silver solder together.	115.00	460.00
2	Brett	Dec. 19 Clean header flanges, and gear box window cover plate. Install cover plate and floor boards, repair broken floor board screw.	115.00	230.00

Total

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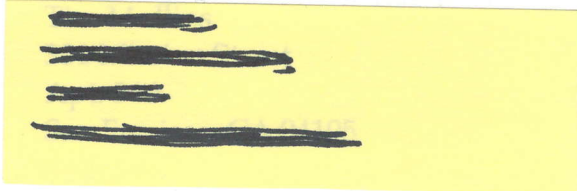
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For:



Invoice Date: 2/5/2020

Invoice #: 3447

0.25	Chuck	Dec. 19 Assist Brett with repair of cracked oil tube joint.	115.00	28.75
6	Brett	Dec. 20 Make gaskets for oil pressure line, oil return line, and water jacket side plate. Install oil pressure line, return line, and side plate. Clean hardware, fit new hardware for oil return line.	115.00	690.00
	Parts	Uncoated High-speed steel general purpose tap, bottoming chamfer, M14x1.25mm size, 1-21/32: thread length	55.80	55.80
	Consuma...	Consumable parts and supplies	30.00	30.00
	HAZMAT	Hazardous waste fees	15.00	15.00
	Instrument	Instrument repair: clock repair (Klotz)	180.00	180.00
	Shipping	Outgoing UPS to send tach out for repair	25.18	25.18
	Sublet	Sublet labor - repair/restore Hispano-Suiza engine block (Lock-N-Stitch)	4,577.62	4,577.62
	Instrument	Instrument repair: Smiths Tachometer - test and calibrate (Accutach Co)	83.92	83.92
	Body	Body & paint: Sand and smooth out cylinder head block; maks block from over spray and epoxy etch and paint black. Bodywork R&L side overs and valve cover; epoxy prime underside of valve cover and side covers. Prep and epoxy prime outside of valve cover and side covers. Sand and prep to smooth out porosity in parts and paint black. Paint border and hand paint raised lettering on side covers fine aluminum metallic. Repair hole in intake manifold, epoxy prime, sand to smooth out porosity, and paint black. (Lucky 7)	3,268.73	3,268.73
		Marin County Sales Tax (Corte Madera)	9.00%	28.42

Total \$23,415.92

Payments/Credits \$0.00

Balance Due \$23,415.92