



426 Petaluma Blvd. No  
 Petaluma, CA 94952  
 (707) 765-1326 fax (707)765-1314  
 email:velocemotors@sbcglobal.net

**INVOICE**  
 Page 1 of 3

INVOICE # 3975.1	DATE 6/2/2014	WRITTEN BY nvegher
BILL TO:	SHIP TO:	

ORDER DATE	TERMS OF PAYMENT upon receipt/personal check okay	SHIP DATE/ VIA
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NOTES: Chevron B16 :To invoice for labor, parts & materials to perform post-purchase prep for test drive

ALL VALUES SHOWN IN US DOLLARS

QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
(hrs)		<u>LABOR</u>	\$95.00/hr standard rate	
0.5	hrs	Move car into position; put car in air; remove wheels & bodywork		47.50
2.5	hrs	Change out all fuel filters, inline & cav; pull high pressure fuel regulator; install new diaphragm & reinstall; check condition of engine oil - new/good; charge battery; order new masters, slaves, bleed screws & master switch; install new air filter; pull gears for inspection; compile list of gears needed		237.50
3.75	hrs	Pull all calipers for rebuild; service diaphragm in metering unit; inspect ring & pinion with scope; remove overflow bleed-off tube from metering unit; modify, cut & silver solder into 90° fitting; install new clutch slave; reinstall back of metering unit; plumb bleed line out of metering unit; order gears		356.25
1.25	hrs	Install master switch; load test battery; pump out old fuel; remove timed out seat belts		118.75
4.5	hrs	Break down calipers; detail all; install new piston seals & bleed screws; re-safety wire all pad retainer plates (8 w/ 32 bolts); hang calipers on car; remove master cylinder; machine clutch master for a 7/16"-20 hard line fitting; install all new masters		427.50
2	hrs	Clean all gear box surfaces; stack gears; reinstall (reuse tranny fluid); drain catch bottle; reinstall; fit/install exhaust springs; drain coolant; add water wetter & water		190.00
6	hrs	Connect pedals & masters; set up brake & clutch pedal; set full throttle; shorten LR brake soft line; bleed brakes & clutch; preliminary set up of new seat belts; pull spark plugs; crank for oil pressure; add fuel; reinstall plugs; fire engine; trouble shoot non-functioning fuel gauge; replumb fuel gauge; warm up engine; check leak down - #1 fail		570.00
2.75	hrs	Clean up old gears; install wheels & tires on car; car on ground; wheels torqued; wipe down; ready to go		261.25
<b>LABOR - TOTAL</b>				<b>2208.75</b>
		<u>OUTSIDE SERVICES</u>		
1	lot	Dismount, mount & balance (4) tires		110.00
1	lot	Strip & chromate 4 Chevron wheels (post testing)		1350.00
1	lot	Freight out, wheels for chromate		40.63
<b>OUTSIDE SERVICES - TOTAL</b>				<b>1500.63</b>
		<u>PARTS &amp; MATERIALS</u>		
1		Slave cylinder, RH, Hewland		146.25
1		Master cyl, Girling, .70" , remote reservoir		132.50
2		Master cyl, Girling, .3/4 , remote reservoir	137.00	274.00
7		Bleeder screws, AP, 3/8 unf	4.50	31.50
1		Cut out switch, Lucas		132.35
16		Caliper piston seals, AP, 1 1/2"	13.70	219.20
1		Gear, FT200, sliding, 1st/reverse		389.00



# INVOICE

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426 Petaluma Blvd. No  
 Petaluma, CA 94952  
 (707) 765-1326 fax (707)765-1314  
 email:velocemotors@sbcglobal.net

INVOICE # 3975.2	DATE 6/6/2014	WRITTEN BY nvegher
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BILL TO:	SHIP TO:
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ORDER DATE	TERMS OF PAYMENT upon receipt/personal check okay	SHIP DATE/ VIA
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NOTES: Chevron B16 : To invoice for car transport, on track test driving & sorting on Thursday, 5/08/2014

ALL VALUES SHOWN IN US DOLLARS

QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
<u>LABOR</u>				
1.5	hr	Organize spares; load car & spares on trailer for 1st time out	90.00	135.00
5.5	hrs	Trackside support & adjustments:1 techs x 5.5 h (9am - 3:30 less 1 hr lunch)	90.00	495.00
5.5	hrs	Trackside support :1 tech helper x 5.5 h (9am - 3:30 less 1 hr lunch)	70.00	385.00
1.5	hrs	Allocation for travel round trip - 3 techs	70.00	105.00
3	hrs	Dave trackside support/consult on car with driver	90.00	N/C
1.5	hr	Un-load car and spares on return	90.00	135.00
LABOR - TOTAL				1255.00
<u>VEHICLE TRANSPORT</u>				
1	lot	Truck & trailer usage (Petaluma - Infineon round trip)		110.00
VEHICLE TRANSPORT - TOTAL				110.00
<u>OUTSIDE SERVICES</u>				
1	lot	Track rental		PPd
OUTSIDE SERVICES - TOTAL				0.00
<u>REIMBURSABLES</u>				
1	lot	Allocation for drinks, ice, snacks, lunch		25.25
REIMBURSABLES				25.25
<u>MISCELLANEOUS</u>				
14	gal	Race fuel	13.20	184.80
	qt	Engine oil, Gibbs XP3	16.95	0.00
	ltr	Brake fluid, Castrol SRF	80.00	0.00
MISCELLANEOUS - TOTAL				184.80
		TOTAL LABOR		1255.00
		TOTAL VEHICLE TRANSPORT		110.00
		TOTAL OUTSIDE SERVICES		0.00
		TOTAL REIMBURSABLES		25.25
		TOTAL MISCELLANEOUS		184.80
			SUB-TOTAL	1575.05
			TAX 8.00%	14.78
			<b>TOTAL BALANCE DUE</b>	<b>\$ 1,589.83</b>

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873

BILL TO:	SHIP TO:
[REDACTED]	EMAILED 11/03;

ORDER DATE	TERMS OF PAYMENT upon receipt/personal check okay	SHIP DATE/VIA
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NOTES: Chevron B16 :To invoice for labor, parts & materials to prep post 5/08/14 test for Coronado

ALL VALUES SHOWN IN US DOLLARS

QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
(hrs)		<u>LABOR</u>	\$95.00/hr standard rate	
0.5	hrs	Move car into position; put car in air; remove wheels & bodywork		47.50
6	hrs	Pull engine w/ transaxle: drain fluids/oil; pull headers; disconnect all systems - fuel, oil, water, electrical, breathers, throttle, hydraulics, etc; remove starter motor from bell housing; split tranny & engine; split bell housing from tranny; pull clutch & motor mounts		570.00
1.5	hrs	Prep parts for rebuilt engine installation - catch bottle, sway bar, pinch blocks, bell housing, starter, headers & misc. hardware; source & order valve stems for wheels; determine hardware needed for bead locks; source & order hardware for wheels		142.50
0.5	hrs	Receive wheel hardware & install bead locks & valve stems		47.50
14	hrs	Complete engine/transaxle install; replace broken oil temperature/pressure gauge; bleed all; add fluids; race prep; test fire; run through gears; pack broken gauge for repair, to be used for a spare		1330.00
0.5	hrs	Wheels on; car down; body on; wheels torqued; wipe down; ready to go		47.50
<b>LABOR - TOTAL</b>				<b>2185.00</b>

<u>OUTSIDE SERVICES</u>				
1	lot	Mount & balance tires (4) for Coronado		100.00
1	lot	Professional detail for Coronado		375.00
<b>OUTSIDE SERVICES - TOTAL</b>				<b>475.00</b>

<u>PARTS &amp; MATERIALS</u>				
1		Clutch, 7.25", twin, AP		765.00
2		Clutch discs, nested, inner & outer	294.00	588.00
6		Clutch bolts, AN5	2.25	13.50
1	new	Split gauge, Racetech, oil pressure/water temp		235.00
1		Dual gauge, Smiths - rebuilt (yours for spare)		200.00
1		Racing radiator cap, 21-25psi		32.00
1	pk	Wheel, pressure sealing washers, 5/16" screw size		19.00
1	pk	Wheel, pressure sealing washers, 3/8" screw size		20.50
1	pk	Wheel hardware, BHCS, 3/8"-16, 1"L, blk ox		22.00
18		Jet nuts, 5/16"	0.85	15.30

*Done  
11/7*

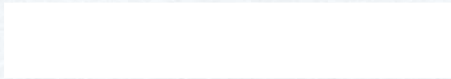
9		Jet nuts, 3/8"	0.93	8.37
6		Jet nuts, 7/16"	2.95	17.70
4		AN washers, 1/4"	0.25	1.00
2		AN washers, 5/16"	0.30	0.60
53		AN washers, 3/8"	0.30	15.90
8		ARP washers, 3/8"	1.56	12.48
2		AN washers, 1/2"	6.50	13.00
6		AN washers, 7/16"	0.35	2.10
2		Lock washers, 5/16"	0.15	0.30
17		Lock washers, 3/8"	0.16	2.72
2		Nylocs, 1/4"	0.40	0.80
16		Nylocs, 3/8"	0.65	10.40
2		Nylocs, 1/2"	1.44	2.88
7		SHCS, 3/8"-16 x 2L	0.82	5.74
1		Hexbolt, 3/8"-18	5.60	5.60
2		Hexbolt, 5/16"-18	3.25	6.50
1		Jet nut, 10-32, 12pt	1.85	1.85
1		Washer, 10-32, SS	0.22	0.22
1		Lock washer, 10-32, SS	0.15	0.15
2		Hose clamps, Jubilee	2.75	5.50
1		Electrical spade	1.50	1.50
25		Zip ties	0.25	6.25
1		Oil filter, 1302		12.84
1		Water restrictor neck, custom		25.00
2		Number decals: 16.5"x3/8"w outline rondels w/10" #37 inside	22.50	45.00
2		Number decals: 12"x14.8", 3/8"w outline rectangles w/10" #37 inside	22.50	45.00
				0.00
<b>PARTS - TOTAL</b>				<b>2159.70</b>

<b>MISCELLANEOUS</b>				
5	gal	Race fuel	13.20	66.00
6	qt	Engine oil, Gibbs XP6	16.95	101.70
2	gal	Distilled water	2.00	4.00
1	pt	Water wetter - temp	12.50	12.50
1		Brake fluid, Castrol AP600	25.35	25.35
2	can	Brake/sensitive surface cleaner	5.50	11.00
1	lot	Hazardous waste disposal fee	20.00	20.00
<b>MISCELLANEOUS - TOTAL</b>				<b>240.55</b>

		TOTAL LABOR		2185.00
		TOTAL OUTSIDE SERVICES		475.00
		TOTAL PARTS		2159.70
		TOTAL MISCELLANEOUS		240.55
		<b>SUB-TOTAL</b>		<b>5060.25</b>
		TRANSPORTATION to Coronado by J & L		850.00
		TAX 8.25%		198.02
		<b>TOTAL BALANCE DUE</b>		<b>\$ 6,108.27</b>

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873

THANK YOU FOR YOUR BUSINESS!



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	EMAILED 11/03;

ORDER DATE	TERMS OF PAYMENT upon receipt/personal check okay	SHIP DATE/VIA
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NOTES: B16 : To invoice for car transport, on track test driving & sorting on 9/16/14; deliver to J & L at track for transport to Coronado

ALL VALUES SHOWN IN US DOLLARS

QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
<b>LABOR</b>				
1.5	hr	Organize spares; load car & spares on trailer	90.00	135.00
3	hrs	Trackside support & adjustments for car (1 tech)	90.00	270.00
1	hrs	Travel round trip - 1 tech	70.00	70.00
1	lot	Drive test/evaluation - in car driver	200.00	100.00
0.5	hr	Load car and spares on J & L truck for transport to Coronado	90.00	45.00
LABOR - TOTAL				620.00
<b>VEHICLE TRANSPORT</b>				
1	lot	Truck & trailer usage (Petaluma to Infineon)		110.00
VEHICLE TRANSPORT - TOTAL				110.00
<b>OUTSIDE SERVICES</b>				
1	lot	Track rental, 1/2 day		200.00
OUTSIDE SERVICES - TOTAL				200.00
<b>REIMBURSABLES</b>				
1	lot	Water, ice, snacks		13.12
REIMBURSABLES				13.12
<b>MISCELLANEOUS</b>				
4	gal	Race fuel	13.20	52.80
	qt	Engine oil, Gibbs XP3	16.95	0.00
	ltr	Brake fluid, Castrol SRF	80.00	0.00
	can	Brake/sensitive surface cleaner	5.50	0.00
MISCELLANEOUS - TOTAL				52.80
		TOTAL LABOR		620.00
		TOTAL VEHICLE TRANSPORT		110.00
		TOTAL OUTSIDE SERVICES		200.00
		TOTAL REIMBURSABLES		13.12
		TOTAL MISCELLANEOUS		52.80
		SUB-TOTAL		995.92
		TAX	8.25%	4.36
		<b>TOTAL BALANCE DUE</b>		<b>\$ 1,000.28</b>

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873

THANK YOU FOR YOUR BUSINESS!

BILL TO:

SHIP TO:

EMAILED 11/03;

ORDER DATE

TERMS OF PAYMENT

upon receipt/personal check okay

SHIP DATE/ VIA

NOTES: BDG engine: To invoice for labor, parts & materials to repair

ALL VALUES SHOWN IN US DOLLARS

QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
		<u>LABOR</u>	95.00	/hr. - standard
1	lot	Disassemble, clean & inspect engine components		incl.
1		Engine rebuild		3300.00
1	hr	Check straight - mag check crank & rods	95.00	95.00
0.5	hr	Machine exhaust cam pulley to accept metering unit drive sprocket	95.00	47.50
0.5	hr	Machine housing for seal for "ring" on cam drive lug	95.00	47.50
0.5	hr	Repair slide throttle throttle return spring holder	95.00	47.50
1	lot	Engine Dyno Session		1200.00
1	lot	Post dyno inspection		incl.
LABOR - TOTAL				4737.50
		<u>OUTSIDE SERVICES</u>		
1	lot	Coating on bearings		100.00
1	lot	Shipping on bearings for coating		30.00
1	lot	Headwork: cut & radius valve seats; clean up		250.00
1	lot	Surface head		100.00
1	lot	Surface flywheel		90.00
1	lot	Hone bores		150.00
OUTSIDE SERVICES - TOTAL				720.00
		<u>PARTS &amp; MATERIALS</u>		
1	set	Piston rings		183.87
4		Piston wristpins	16.25	65.00
8		Valves, intake	59.00	472.00
8		Valves, exhaust	56.00	448.00
16		Valve stem seals	7.00	112.00
1	set	Bearings, main		120.00
1	set	Bearings, rod, narrow journal, Cosworth		160.00
1		Pilot bushing		12.00
12		Flywheel bolts	9.35	112.20



4		Ball brgs, 6004	26.85	107.40
1		Ball brgs, 6001	14.85	14.85
1		Ball brgs, 6201	16.35	16.35
2		Cam seals	19.25	38.50
1		Front seal		27.25
1		Rear seal		46.95
1		Jackshaft seal		15.00
1		Head gasket		125.00
1		Pan gasket set		35.00
1		Oil pump gasket		5.85
1		Valve cover gasket		32.70
1		Belt, 140x1037, cog		16.60
1		Belt, 190x1050, cog		22.25
1		Cam drive seal		12.00
1		Jet nut, 7/16"		2.96
1		HTD pulley kit		1275.00
1		HTD pulley kit belt		150.00
8		Injection hose ends, Cosworth	15.50	124.00
4	ft	Injection hose, 1/4", clear	7.00	28.00
1		Metering unit drive o-ring		2.65
8		Injection air horn o-rings, viton	3.95	31.60
8		Slide throttle spacers	8.55	68.40
2		Cam plug o-rings	1.25	2.50
2		Set screws, 3/8"	0.50	1.00
2		Hose clamps, 3/4"	2.75	5.50
2		Hose clamps, 3/4", Aba	2.50	5.00
2		Hose clamps, 7/16"	3.50	7.00
1		Dowty washer, 1/2"	2.25	2.25
2		Stato seals, 1/4"	2.75	5.50
1		Water pump o-ring, lrg	2.50	2.50
1	ft	Hose, 3/4", HP	8.92	8.92
0.75	ft	Hose, 7/16", i.d.	11.84	8.88
1		Distributor cap, side exit, push on		34.00
1		Distributor o-ring	2.55	2.55
4		Spark plugs, G57r, Champion	16.55	66.20
4		Number rings, Cosworth	1.85	7.40
1		Timesert, 10x1.0mm		6.50
		Oil filter (on dyno)		19.16
PARTS - TOTAL				4068.24

<u>MATERIALS</u>				
0.5	tube	silicone, pure, white	29.00	14.50
6	gal	Dyno fuel	13.20	79.20
10	qt	Engine break in oil (Joe Gibbes)	9.10	91.00
2	can	Brake/sensitive surface cleaner	5.50	11.00
1	lot	Incidental materials/supplies		15.00
1	lot	Hazardous waste disposal fee	20.00	20.00
MISCELLANEOUS - TOTAL				230.70

TOTAL LABOR				4737.50
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	TOTAL OUTSIDE SERVICES		720.00
	TOTAL PARTS		4068.24
	TOTAL MATERIALS		230.70
		SUB-TOTAL	9756.44
		TAX 8.25%	354.66
		<b>TOTAL BALANCE DUE</b>	<b>\$10,111.10</b>

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873

*THANK YOU FOR YOUR BUSINESS!*

*DUE TO THE STRESSES IMPOSED BY RACING THERE ARE NO WARRANTIES ON PARTS EXPRESS OR IMPLIED.  
SOLE RESPONSIBILITY FOR THE OPERATION OF THE ENGINE RESTS ON THE END USER*

