

426 Petaluma Blvd. No Petaluma , CA 94952 (707) 765-1326 fax (707)765-1314 email:velocemotors@sbcglobal.net

DREAD DATE TERMS OF PAYMENT Upon receipt/personal check okay SHIP TO:	nvegher	WRITTEN BY	DATE 6/2/2014	‡ 3975.1	INVOICE #
Upon receipt/personal check okay			HIP TO:		BILL TO:
Notes: Chevron B16: To invoice for labor, parts & materials to perform post-purchase prep for test drive ALL VALUES SHOWN OTY. TYPE DESCRIPTION UNIT PRICE (hrs) LABOR 0.5 hrs Move car into position; put car in air; remove wheels & bodywork Change out all fuel filters, inline & cav; pull high pressure fuel regulator; install new diaphragm & reinstall; check condition of engine oil - new/good; charge battery; order new masters, slaves, bleed screws & master switch; install new air filter; pull gears for inspection; compile list of gears needed 3.75 hrs Pull all calipers for rebuild; service diaphragm in metering unit; inspect ring & pinion with scope; remove overflow bleed-off tube from metering unit; modify, cut & silver solder into 90° fitting; install new clutch slave; reinstall back of metering unit; plumb bleed line out of metering unit; order gears 1.25 hrs Install master switch; load test battery; pump out old fuel; remove timed out seat belts Break down calipers; detail all; install new piston seals & bleed screws; re-safety wire all pad retainer plates (8 w/ 32 bolts); hang calipers on car; remove master cylinder; machine clutch master for a 7/16°-20 hard line fitting; install all new masters 2 hrs Clean all gear box surfaces; stack gears; reinstall (reuse tranny fluid); drain catch bottle; reinstall; fit/install exhaust springs; drain coolant; add water wetter & water 6 hrs Connect pedals & masters; set up brake & clutch pedal; set full throttle; shorten LR brake soft line; bleed brakes & clutch; preliminary set up of new seat belts; pull spark plugs; crank for oil pressure; add fuel; reinstall plugs; fire engine; trouble shoot non-functioning fuel gauge; replumb fuel gauge; warm up engine; check leak down - #1 fail Clean up old gears; install wheels & tires on car; car on ground; wheels torqued; wipe down; ready to go LABOR - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, 3/4 , remote reservoir Master cyl, Girling, 3/4 , remote reservoir Bleeder screws, AP, 3/		SHIP DATE/ VIA		TERMS OF PAYMENT	ORDER DATE
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Chris Chapper Chappe		st drive	terials to perform post-purchase prep for te	Chevron B16 :To invoice for labor, parts &	NOTES:
(hrs) LABOR Discription in the context of the con	N US DOLLAF	ALUES SHOWN II	ALL		
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Nove car into position; put car in air; remove wheels & bodywork	ndard rate	\$95.00/hr stan		LABOR	(hrs)
2.5 hrs Change out all fuel filters, inline & cav; pull high pressure fuel regulator; install new diaphragm & reinstall; check condition of engine oil - new/good; charge battery; order new masters, slaves, bleed screws & master switch; install new air filter; pull gears for inspection; compile list of gears needed 3.75 hrs Pull all calipers for rebuild; service diaphragm in metering unit; inspect ring & pinion with scope; remove overflow bleed-off tube from metering unit; modify, cut & silver solder into 90° fitting; install new clutch slave; reinstall back of metering unit; plumb bleed line out of metering unit; order gears 1.25 hrs Install master switch; load test battery; pump out old fuel; remove timed out seat belts Break down calipers; detail all; install new piston seals & bleed screws; re-safety wire all pad retainer plates (8 w/ 32 bolts); hang calipers on car; remove master cylinder; machine clutch master for a 7/16"-20 hard line fitting; install all new masters 2 hrs Clean all gear box surfaces; stack gears; reinstall (reuse tranny fluid); drain catch bottle; reinstall; fitfinistall exhaust springs; drain coolant; add water wetter & water 6 hrs Connect pedals & masters; set up brake & clutch pedal; set full throttle; shorten LR brake soft line; bleed brakes & clutch; preliminary set up of new seat belts; pull spark plugs; crank for oil pressure; add fuel; reinstall plugs; fire engine; trouble shoot non-functioning fuel gauge; replumb fuel gauge; warm up engine; check leak down - #1 fail 2.75 hrs Clean up old gears; install wheels & tires on car; car on ground; wheels torqued; wipe down; ready to go LABOR - TOTAL OUTSIDE SERVICES 1 lot Dismount, mount & balance (4) tires Strip & chromate 4 Chevron wheels (post testing) Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4 , remote reservoir Bleeder screws, AP, 3/8 unf	47.5		ir: remove wheels & hodywork		2 3
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4.5 hrs Break down calipers; detail all; install new piston seals & bleed screws; re-safety wire all pad retainer plates (8 w/ 32 bolts); hang calipers on car; remove master cylinder; machine clutch master for a 7/16"-20 hard line fitting; install all new masters Clean all gear box surfaces; stack gears; reinstall (reuse tranny fluid); drain catch bottle; reinstall; fit/install exhaust springs; drain coolant; add water wetter & water Connect pedals & masters; set up brake & clutch pedal; set full throttle; shorten LR brake soft line; bleed brakes & clutch; preliminary set up of new seat belts; pull spark plugs; crank for oil pressure; add fuel; reinstall plugs; fire engine; trouble shoot non-functioning fuel gauge; replumb fuel gauge; warm up engine; check leak down - #1 fail Clean up old gears; install wheels & tires on car; car on ground; wheels torqued; wipe down; ready to go LABOR - TOTAL OUTSIDE SERVICES Dismount, mount & balance (4) tires Strip & chromate 4 Chevron wheels (post testing) Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4 , remote reservoir Master cyl, Girling, .3/4 , remote reservoir Bleeder screws, AP, 3/8 unf 4.50	356.2	r solder into	f tube from metering unit; modify, cut & silve	scope; remove overflow bleed 90° fitting; install new clutch s	3.75
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Clean all gear box surfaces; stack gears; reinstall (reuse tranny fluid); drain catch bottle; reinstall; fit/install exhaust springs; drain coolant; add water wetter & water Connect pedals & masters; set up brake & clutch pedal; set full throttle; shorten LR brake soft line; bleed brakes & clutch; preliminary set up of new seat belts; pull spark plugs; crank for oil pressure; add fuel; reinstall plugs; fire engine; trouble shoot non-functioning fuel gauge; replumb fuel gauge; warm up engine; check leak down - #1 fail Clean up old gears; install wheels & tires on car; car on ground; wheels torqued; wipe down; ready to go LABOR - TOTAL OUTSIDE SERVICES Dismount, mount & balance (4) tires Strip & chromate 4 Chevron wheels (post testing) Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf 137.00	427.5	200	olts); hang calipers on car; remove master of	all pad retainer plates (8 w/ 32	4.5
Connect pedals & masters; set up brake & clutch pedal; set full throttle; shorten LR brake soft line; bleed brakes & clutch; preliminary set up of new seat belts; pull spark plugs; crank for oil pressure; add fuel; reinstall plugs; fire engine; trouble shoot non-functioning fuel gauge; replumb fuel gauge; warm up engine; check leak down - #1 fail Clean up old gears; install wheels & tires on car; car on ground; wheels torqued; wipe down; ready to go LABOR - TOTAL OUTSIDE SERVICES Dismount, mount & balance (4) tires Strip & chromate 4 Chevron wheels (post testing) Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf 1 37.00	190.0	ch bottle;	gears; reinstall (reuse tranny fluid); drain ca	hrs Clean all gear box surfaces; sta	2
down; ready to go LABOR - TOTAL OUTSIDE SERVICES I lot Dismount, mount & balance (4) tires I lot Strip & chromate 4 Chevron wheels (post testing) Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf LABOR - TOTAL OUTSIDE SERVICES - TOTAL	570.0	rk plugs;	brake & clutch pedal; set full throttle; shorte preliminary set up of new seat belts; pull spa einstall plugs; fire engine; trouble shoot nor	hrs Connect pedals & masters; set soft line; bleed brakes & clutc crank for oil pressure; add fue	6
OUTSIDE SERVICES I lot Dismount, mount & balance (4) tires I lot Strip & chromate 4 Chevron wheels (post testing) Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf OUTSIDE SERVICES - TOTAL	261.2	d; wipe	& tires on car; car on ground; wheels torque		2.75
1 lot Dismount, mount & balance (4) tires 1 lot Strip & chromate 4 Chevron wheels (post testing) 1 lot Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf DUTSIDE SERVICES - TOTAL 1 1	2208.7		LABOR - TOTAL		
1 lot Strip & chromate 4 Chevron wheels (post testing) 1 lot Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf Strip & chromate 4 Chevron wheels (post testing) OUTSIDE SERVICES - TOTAL 1 37.00				OUTSIDE SERVICES	
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1 lot Freight out, wheels for chromate OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf OUTSIDE SERVICES - TOTAL 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1350.0				
OUTSIDE SERVICES - TOTAL PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf OUTSIDE SERVICES - TOTAL 1	40.6		(1)		
PARTS & MATERIALS Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf PARTS & MATERIALS 1	1500.6		OUTSIDE SERVICES - TOTAL	The state of the s	
Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf Slave cylinder, RH, Hewland Master cyl, Girling, .70", remote reservoir 137.00	. 300.10		00.000000000000000000000000000000000000	PARTS & MATERIALS	
Master cyl, Girling, .70", remote reservoir Master cyl, Girling, .3/4, remote reservoir Bleeder screws, AP, 3/8 unf Master cyl, Girling, .3/4, remote reservoir 137.00 4.50	146.2				1
2 Master cyl, Girling, .3/4 , remote reservoir 137.00 7 Bleeder screws, AP, 3/8 unf 4.50	132.5		servoir		196.7
7 Bleeder screws, AP, 3/8 unf 4.50	274.0	137.00			9.4
A STATE OF THE PROPERTY OF THE	31.5		53GI VOII	* 1	
T T TUDE OUT SWITCH, LUCAS	132.3	4.50			
		12.70			
16 Caliper piston seals, AP, 1 1/2" 13.70 1 Gear, FT200, sliding, 1st/reverse	219.2 389.0	13.70			50.00



426 Petaluma Blvd. No Petaluma, CA 94952 (707) 765-1326 fax (707)765-1314 email:velocemotors@sbcglobal.net

INVOICE # 3975.1	DATE 6/2/2014	WRITTEN BY	nvegher
1	Gearset, FT200,1st, 12:35		886.00
1	Gearset, FT200,2nd, 15:33		475.00
1	Gearset, FT200,top, 16:30	Mh	462.65
1	Gearset, FT200,top, 17:27		462.65
1	Gearset, FT200,top, 20:27		462.65
2	Dog rings, DG/late FT, 2.35	283.00	566.00
1 lot	Freight in, gears & dog rings	COST	60.80
1 set	Belts - Schroth Profi II-6F, Hans blk 6 point, blk		499.00
1	Metering unit high pressure diaphragm		99.70
1	Metering unit diaphragm washer & retaining clip		17.00
1	Fuel filter element		27.68
1	Metering unit bleed off tube		3.50
1	Air filter, Megaflow ITG		148.00
1	Fuel filter		16.73
15	Jet nuts, 5/16"	0.85	12.75
21	Nylocs, 5/16"	0.35	7.35
24	AN washers, 5/16"	0.30	7.20
16	AN washers, 7/16"	0.40	6.40
1	Ferrule/olive, -3	0.40	2.35
5	Zip ties	0.25	1.25
1	Hose clamp	0.23	2.75
2	Split pins	0.35	0.70
1	Copper crush washer, 3/8"	0.33	1.50
1	Tail light bulb		6.90
100			17.50
1 2	Transaxle rear cover gasket	7.50	15.00
2 .	Exhaust gaskets	7.00	
	Exhaust springs		14.00
1 lot	Freight in wheels (from chromate)	COST	45.00
	PARTS - TOT	AL	5652.81
	MISCELLANEOUS		
2 gal	Race fuel	13.20	26.40
1 lot	Sealants, silicone & pipe sealant		19.67
2 gal	Distilled water	2.00	4.00
1 pt	Water wetter - temp	12.50	12.50
2 Itr	Brake fluid, Castrol AP600	25.35	50.70
1 can	Brake/sensitive surface cleaner	5.50	5.50
4	Tire disposal fee	4.50	18.00
1 lot	Hazardous waste disposal fee	20.00	20.00
	MISCELLANEOUS - TOT.	AL	156.77
	TOTAL LABOR		2208.75
	TOTAL OUTSIDE SERVICES		1500.63
	TOTAL PARTS		5652.81
	TOTAL MISCELLANEOUS	(medi	156.77
	SUB-TOT.	AL T	9518.96
		AX 8.25%	479.29
de a feet	TOTAL BALANCE DI		\$ 9,998.25

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873



426 Petaluma Blvd. No Petaluma , CA 94952 (707) 765-1326 fax (707)765-1314 email:velocemotors@sbcglobal.net

INVOICE # 3975.2		DATE	6/6/2014	WRITTEN BY	nvegher
BILL TO:		SHIP TO:			
ORDER DATE TERMS OF PAYMENT		NT		SHIP DATE/ VIA	
		t/personal check okay		SHIP DATE/ VIA	

NOTES: Chevron B16: To invoice for car transport, on track test driving & sorting on Thursday, 5/08/2014

ALL VALUES SHOWN IN US DOLLARS

QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
		LABOR		
1.5	hr	Organize spares; load car & spares on trailer for 1st time out	90.00	135.00
5.5	hrs	Trackside support & adjustments:1 techs x 5.5 h (9am - 3:30 less 1 hr lunch)	90.00	495.00
5.5	hrs	Trackside support :1 tech helper x 5.5 h (9am - 3:30 less 1 hr lunch)	70.00	385.00
1.5	hrs	Allocation for travel round trip - 3 techs	70.00	105.00
3	hrs	Dave trackside support/consult on car with driver	90.00	\ N/C
1.5	hr	Un-load car and spares on return	90.00	135.00
		LABOR - TOTAL		1255.00
		VEHICLE TRANSPORT		
1	lot	Truck & trailer usage (Petaluma - Infineon round trip)		110.00
		VEHICLE TRANSPORT - TOTAL		110.00
	,	OUTSIDE SERVICES		
1	lot	Track rental		PPd
		OUTSIDE SERVICES - TOTAL		0.00
		REIMBURSABLES		
1	lot	Allocation for drinks, ice, snacks, lunch		25.25
		REIMBURSABLES		25.25
		MISCELLANEOUS		
14	gal	Race fuel	13.20	184.80
	qt	Engine oil, Gibbs XP3	16.95	0.00
	ltr	Brake fluid, Castrol SRF	80.00	0.00
		MISCELLANEOUS - TOTAL		184.80
		TOTAL LABOR		1255.00
		TOTAL VEHICLE TRANSPORT		110.00
		TOTAL OUTSIDE SERVICES		0.00
		TOTAL REIMBURSABLES		25.25
		TOTAL MISCELLANEOUS		184.80
~		SUB-TOTAL		1575.05
		TAX	8.00%	14.78
		TOTAL BALANCE DUE		\$ 1,589.83

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873

11VV OICL # 4007.1		DAIL	10/01/2017	************	ireginer
BILL TO:		SHIP TO:			
		EMAILED 11/03;			
ORDER DATE	TERMS OF PAYMENT			SHIP DATE/ VIA	

		upon receipt/personal check okay		
NOTES:	Chevron	B16 :To invoice for labor, parts & materials to prep post 5/08/14 test for Coron	ado	- and it
		ALL V	ALUES SHOWN I	NUS DOLLAR
QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
(hrs)		LABOR	\$95.00/hr sta	
0.5	hrs	Move car into position; put car in air; remove wheels & bodywork	7.5	47.50
0.5	1115	Wove car into position, put car in air, remove wheels & bodywork		47.50
6	hrs	Pull engine w/ transaxle: drain fluids/oil; pull headers; disconnect all systems water, electrical, breathers, throttle, hydraulics, etc; remove starter motor fi housing; split tranny & engine; split bell housing from tranny; pull clutch & n	rom bell	570.00
1.5	hrs	Prep parts for rebuilt engine installation - catch bottle, sway bar, pinch blocks starter, headers & misc. hardware; source & order valve stems for wheels; hardware needed for bead locks; source & order hardware for wheels		142.50
0.5	hrs	Receive wheel hardware & install bead locks & valve stems		47.50
14	hrs	Complete engine/transaxle install; replace broken oil temperature/pressure gall; add fluids; race prep; test fire; run through gears; pack broken gauge for be used for a spare		1330.00
0.5	hrs	Wheels on; car down; body on; wheels torqued; wipe down; ready to go		47.50
		LABOR - TOTAL		2185.00
		OUTSIDE SERVICES		
1	lot	Mount & balance tires (4) for Coronado		100.00
1	lot	Professional detail for Coronado		375.00
		OUTSIDE SERVICES - TOTAL		475.00
		PARTS & MATERIALS		
1		Clutch, 7.25", twin, AP		765.00
2		Clutch discs, nested, inner & outer	294.00	588.0
6		Clutch bolts, AN5	2.25	13.5
1	new	Split gauge, Racetech, oil pressure/water temp		235.0
1		Dual gauge, Smiths - rebuilt (yours for spare)		200.0
1		Racing radiator cap, 21-25psi		32.0
1	pk	Wheel, pressure sealing washers, 5/16" screw size		19.0
1	pk	Wheel, pressure sealing washers, 3/8" screw size		20.5
1	pk	Wheel hardware,BHCS, 3/8"-16, 1"L, blk ox		22.0
18		Jet nuts, 5/16"	0.85	15.3

punil

11100010	L # TUU1.1	DAIL 10/01/2011	***********	,,,,,,,,,
9		Jet nuts, 3/8"	0.93	8.37
6		Jet nuts, 7/16"	2.95	17.70
4		AN washers, 1/4"	0.25	1.00
2		AN washers, 5/16"	0.30	0.60
53		AN washers, 3/8"	0.30	15.90
8	15 7.54	ARP washers, 3/8"	1.56	12.48
2		AN washers, 1/2"	6.50	13.00
6		AN washers, 7/16"	0.35	2.10
2		Lock washers, 5/16"	0.15	0.30
17		Lock washers, 3/8"	0.16	2.72
2		Nylocs, 1/4"	0.40	0.80
16		Nylocs, 3/8"	0.65	10.40
2		Nylocs, 1/2"	1.44	2.88
7		SHCS, 3/8"-16 x 2L	0.82	5.74
			5.60	5.60
1		Hexbolt, 3/8"-18	3.25	6.50
2		Hexbolt, 5/16"-18		
1		Jet nut, 10-32, 12pt	1.85	1.85
1		Washer, 10-32, SS	0.22	0.22
1		Lock washer, 10-32, SS	0.15	0.15
2		Hose clamps, Jubilee	2.75	5.50
1		Electrical spade	1.50	1.50
25		Zip ties	0.25	6.25
1		Oil filter, 1302		12.84
1		Water restrictor neck, custom		25.00
2		Number decals:16.5"x3/8"w outline rondels w/10" #37 inside	22.50	45.00
2		Number decals:12"x14.8", 3/8"w outline rectangles w/10" #37 inside	22.50	45.00
				0.00
		PARTS - TOTAL		2159.70
		MISCELLANEOUS		
5	gal	Race fuel	13.20	66.00
6	qt	Engine oil, Gibbs XP6	16.95	101.70
2	gal	Distilled water	2.00	4.00
1	pt	Water wetter - temp	12.50	12.50
1	P.	Brake fluid, Castrol AP600	25.35	25.35
2	can	Brake/sensitive surface cleaner	5.50	11.00
1	lót	Hazardous waste disposal fee	20.00	20.00
	101	MISCELLANEOUS - TOTAL	20.00	
				240.55
		TOTAL LABOR		2185.00
		TOTAL OUTSIDE SERVICES		475.00
		TOTAL PARTS		2159.70
1.08		TOTAL MISCELLANEOUS		240.55
		SUB-TOTAL		5060.25
		TRANSPORTATION to Coronado by J & L		850.00
		TAX	8.25%	198.02
		TOTAL BALANCE DUE		\$ 6,108.27

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873

THANK YOU FOR YOUR BUSINESS!

BILL TO:	SHIP TO:	
	EMAILED 11/03;	
1		

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LIVVUILL # TUUL. 2

10/10/2017

ORDER DATE	TERMS OF PAYMENT	SHIP DATE/ VIA
	upon receipt/personal check okay	

NOTES: B16: To invoice for car transport, on track test driving & sorting on 9/16/14; deliver to J & L at track for transport to Coronado

ALL VALUES SHOWN IN US DOLLARS

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QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
QIY.	TTPE		OHITTHOL	DATEROION
4.5		LABOR Organize spares; load car & spares on trailer	90.00	135.00
1.5	hr	Trackside support & adjustments for car (1 tech)	90.00	270.00
3	hrs		70.00	70.00
1	hrs	Travel round trip - 1 tech	200.00	100.00
1	lot	Drive test/evaluation - in car driver	90.00	45.00
0.5	hr	Load car and spares on J & L truck for transport to Coronado	30.00	
		LABOR - TOTAL		620.00
		VEHICLE TRANSPORT		
1	lot	Truck & trailer usage (Petaluma to Infineon)		110.00
		VEHICLE TRANSPORT - TOTAL		110.00
		OUTSIDE SERVICES		
1	lot	Track rental, 1/2 day		200.00
,	101		100	
		OUTSIDE SERVICES - TOTAL		200.00
		REIMBURSABLES		
1	lot	Water, ice, snacks		13.12
		REIMBURSABLES		13.12
		MISCELLANEOUS		
4	gal	Race fuel	13.20	52.80
	qt	Engine oil, Gibbs XP3	16.95	0.00
	ltr	Brake fluid, Castrol SRF	80.00	0.00
	can	Brake/sensitive surface cleaner	5.50	0.00
		MISCELLANEOUS - TOTAL		52.80
		TOTAL LABOR		620.00
		TOTAL VEHICLE TRANSPORT		110.00
		TOTAL OUTSIDE SERVICES		200.00
		TOTAL REIMBURSABLES		13.12
		TOTAL MISCELLANEOUS		52.80
		SUB-TOTAL		995.92
		TAX	8.25%	4.36
		TOTAL BALANCE DUE		\$ 1,000.28

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THANK YOU FOR YOUR BUSINESS!

BILL TO:	SHIP TO:	
	EMAILED 11/03;	

ORDER DATE	TERMS OF PAYMENT	SHIP DATE/ VIA
	upon receipt/personal check okay	

NOTES: BDG engine: To invoice for labor, parts & materials to repair

ALL	MAL	1100	SHOWN	INITIO	I DOLL	ADC
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			ALUES SHOWN I	
QTY.	TYPE	DESCRIPTION	UNIT PRICE	EXTENSION
		LABOR	95.00	/hr standard
1	lot	Disassemble, clean & inspect engine components		incl.
1		Engine rebuild		3300.00
		9		
1	hr	Check straight - mag check crank & rods	95.00	95.00
0.5	hr	Machine exhaust cam pulley to accept metering unit drive sprocket	95.00	47.50
0.5	hr	Machine housing for seal for "ring" on cam drive lug	95.00	47.50
0.5	hr	Repair slide throttle throttle return spring holder	95.00	47.50
	1.4	Control Control		1200.00
1	lot	Engine Dyno Session		1200.00 incl.
	101	Post dyno inspection		1
L		LABOR - TOTAL	L	4737.50
		OUTSIDE SERVICES		
1	lot	Coating on bearings		100.00
1	lot	Shipping on bearings for coating		30.00
1	lot	Headwork: cut & radius valve seats; clean up		250.00
1	lot	Surface head		100.00
1	lot	Surface flywheel .		90.00
1	lot	Hone bores		150.00
		OUTSIDE SERVICES - TOTAL		720.00
		PARTS & MATERIALS		
1	set	Piston rings		183.87
4		Piston wristpins	16.25	65.00
-8		Valves, intake	59.00	472.00
8		Valves, exhaust	56.00	448.00
16		Valve stem seals	7.00	112.00
1	set	Bearings, main		120.00
1	set	Bearings, rod, narrow journal, Cosworth		160.00
1		Pilot bushing		12.00
12		Flywheel bolts	9.35	112.20

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4		Ball brgs, 6004	26.85	107.40
1		Ball brgs, 6001	14.85	14.85
1		Ball brgs, 6201	16.35	16.35
2		Cam seals	19.25	38.50
1		Front seal		27.25
1		Rear seal		46.95
1		Jackshaft seal		15.00
1		Head gasket		125.00
1		Pan gasket set		35.00
1		Oil pump gasket		5.85
1		Valve cover gasket		32.70
1		Belt, 140xl037, cog		16.60
1		Belt, 190xl050, cog		22.25
1		Cam drive seal		12.00
1		Jet nut, 7/16"		2.96
1		HTD pulley kit		1275.00
1		HTD pulley kit belt		150.00
8		Injection hose ends, Cosworth	15.50	124.00
4	ft	Injection hose, 1/4", clear	7.00	28.00
	II.		7.00	2.65
1		Metering unit drive o-ring	2.05	
8		Injection air horn o-rings, viton	3.95	31.60
8		Slide throttle spacers	8.55	68.40
2		Cam plug o-rings	1.25	2.50
2		Set screws, 3/8"	0.50	1.00
2		Hose clamps, 3/4"	2.75	5.50
2		Hose clamps, 3/4", Aba	2.50	5.00
2		Hose clamps, 7/16"	3.50	7.00
1		Dowty washer, 1/2"	2.25	2.25
2		Stato seals, 1/4"	2.75	5.50
1		Water pump o-ring, lrg	2.50	2.50
1	ft	Hose, 3/4", HP	8.92	8.92
0.75	ft	Hose, 7/16", i.d.	11.84	8.88
1		Distributor cap, side exit, push on		34.00
1		Distributor o-ring	2.55	2.55
4		Spark plugs, G57r, Champion	16.55	66.20
4		Number rings, Cosworth	1.85	7.40
1		Timesert, 10x1.0mm		6.50
		Oil filter (on dyno)		19.16
		PARTS - TOTAL		4068.24
	1	MATERIALS		
0.5	tube	silicone, pure, white	29.00	14.50
6	gal	Dyno fuel	13.20	79.20
10	qt	Engine break in oil (Joe Gibbes)	9.10	91.00
2	can	Brake/sensitive surface cleaner	5.50	11.00
1	lot	Incidental materials/supplies	5.50	15.00
1	lot	Hazardous waste disposal fee	20.00	20.00
	iot	MISCELLANEOUS - TOTAL	20.00	230.70
	<u> </u>			
		TOTAL LABOR		4737.50

1188 CICK # 4010	* * * * * * * * * * * * * * * * * * * *	LUNIL	10/1/2017	*********	,,,,,,,,,,
	TOTAL OUTSIDE SERVICE	:C	. 4	T	720.00
	TOTAL PARTS	.0			4068.24
	TOTAL MATERIALS				230.70
			SUB-TOTAL		9756.44
			TAX	8.25%	354.66
			TOTAL BALANCE DUE		\$10,111.10

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THANK YOU FOR YOUR BUSINESS!

DUE TO THE STRESSES IMPOSED BY RACING THERE ARE NO WARRANTIES ON PARTS EXPRESS OR IMPLIED.

SOLE RESPONSIBILITY FOR THE OPERATION OF THE ENGINE RESTS ON THE END USER