

Kirk P. White

Harold -

1.) Change wiring on electric fan to manual switch - on panel under dash - left side. ✓

2.) "Wrap-around" body bolt bushings ✓

3.) Isolate fuel pump noise?? ✓

4.) Set valves cold, New Plugs ✓

5.) Turn sig. 3-way switch ✓

6.) Fan on ignition switch ✓

7.) Set shift levers

Oil filter



BMC CLASSICS INC. 2002

828 N. DIXIE FREEWAY, US1
NEW SMYRNA BEACH, FL.32168
PHONE 386-426-6405

Invoice

Date 12/31/2002
Invoice # 20537

Bill to:

SO CAL SPEED SHOP
POMONA, CA

Car Information:

NEW BLACK HOT ROD

Item	Description	Amount
LABOR	TROUBLESHOOTING IGNITION - REPLACED IGNITION SWITCH	68.50
PARTS	IGNITION SWITCH	15.70
LABOR	WENT TO CUSTOMER'S HOUSE TO REMOVE STARTER - TEST IN SHOP - REINSTALLED SAME AT CUSTOMER'S HOUSE	68.50
PARTS	8 SPARK PLUGS	40.00
LABOR	COMPRESSION TEST (SOWED 150 ABOUT EVEN) AND TROUBLE SHOOTING AT CUSTOMER'S HOUSE, ADJUSTED CLUTSCH FREE PLAY, CHECKED STARTER FIT, ALL NOT CONCLUSIVE,	137.00
LABOR	TROUBLESHOOTING ENGINE PROBLEM IN SHOP, REMOVED VALVE COVERS AND CHECKE EACH VALVE FOR CORRECT CLEARANCE, FONT 2 CYLIDERS COMPLETELY OUT OF SPECS, ON ABOUT 1/4 INCH.	205.50
LABOR	DISASSEMBLY OF INTAKE AND LIFTERS - FOUND ALL CAM FOLLOWERS TO BE FAILING AND SEVERAL CAMSHAFT LOBES TO BE BAD	205.50
LABOR	REMOVED AND CLEANED OILPAN, WORK UNDER ENGINE, CHECKED 3 ROD BEARINGS AND HAD NO SCRATCHES, REMOVED CAMSHAFT AND ALL WORK TO DO SO, REMOVED ONE VALVE SPRING, TRIP TO HEAD REBUILDER.	445.25
LABOR	WORK ON FUEL PUMP TO SILENCE IT	102.75
PARTS	FITTINGS, CLAMPS, GUNK, BRAKE CLEANERS, RAGS	45.00
LABOR	CHECKED BLINKERS AND ADJUSTED SELF CANCELING TIME TO MINIMUM, PARTS SOURCING, MADE INTAKE GASKETS FROM SCRATCH AND PREPARED INTAKE FOR INSTALLATION	205.50
PARTS	OIL PUMP INCL. SHIPPING	69.50
LABOR	INSTALLED CAM SHAFT, TIMING AND FRONT COVER, NOTICED THAT FULL OIL LEVEL IS ONLY 3 INCH FROM BOTTOM OIL PAN, DRILLED AIR WHOLES IN OIL PAN INNER BAFFLE. FOUND CRANE ROLLER ROCKES DU NOT FIT, PARTS SOURCING	274.00
PARTS	NEW SET OF CRANE ROLLER ROCKER ARMS INCL. SHIPPING	339.00
PARTS	SET OF CRANE ROLLER TAPPETS INCL. OVERNIGHT SHIPPING AND HANDLING	409.00

Subtotal
Salestax (6.5%)
Total
Balance Due

THANK YOU

Florida Laws require the following statement: Limited warranties applying to the parts listed hereon are those which may be offered by the manufacturer. We hearby expressly disclaim all warranties,nor authorize any other person to assume for this company any liability in connection with the sale of these parts and service.Buyer shall not be entitled to recover from the company any damages and consequential damages for loss of use, time, profits or income, or any incidental damages.

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NEW BLACK HOT ROD

Item	Description	Amount
LABOR	INSTALLED OIL PUMP, LAST CHECK UNDER ENGINE, INSTALLED OIL PAN USED NO SEALER - WILL BE REMOVED AND CHECKED FOR SHAVINGS LATER ON, INSTALLED ROLLER TAPPETS, VALVE SPRING, ALL ROLLER ROCKERS, ADJUSTED VALVE PLAY, INSTALLED INTAKEMANIFOLD, CARBURETTOR, AIRCLEANER, ACC CABLE, INSTALLED RADIATOR ASSEMBLY AND HOSES, DISTRIBUTOR, FILLED WITH ANTIFREEZE MIXTURE,	822.00
PARTS	11 QUARTS OF OIL, 2 OIL FILTERS, LOTS OF CLEANERS AND TOWELS, SEALER, GASKET PAPER,	89.00
LABOR	PREPARED FOR TESTRUN, LAST CHECK UP, TESTRUN ENGINE AT 2400 RPM FOR 15 MINUTES, ADJUSTED IGNITION WITH STROBE LIGHT, TEST DRIVES OK	205.50
LABOR	TRYED TO ADJUST SHIFTER AND SHIFTER LEVER, BUT COULD NOT GET TO WORK OK, DISASSEMBLED SHIFTER ASSEMBLY AND FOUND 5/16 NUT IN THERE MOVING AROUND AND BLOCKING 3 TO 4 S GEAR. INSTALLED ALL BACK AND WORKS FINE NOW	205.50
LABOR	TESTDRIVE CAR ON INTERSTATE, 26 MILES, AT SPEEDS 8- - 100 MPH, RPM AT NO MORE THAN 3800	68.50
LABOR	GOT CAR ON LIFT, DRAINED OIL, REMOVED VALVECOVERS, OIL PAN, CHECKED FOR SHAVINGS, ALL OK, ADJUSTED VALVE PLAY TO 0.015, WAS ABOUT 0.005 TO MUCH ON ALL, PROBABLY FROM PUSH RODS SEATING TO ROLLERS AND ROCKERS. INSTALLED ALL BACK, FILLED WITH NEW OIL AND NEW OIL FILTER, INSTALLED "HOOD" , CLEAN UP	342.50
PARTS	11 QUARTS OIL, CLEANERS, RAGS, ENVIROMENTAL FEES FOR OIL, RAGS ETC	88.00

Subtotal	\$4,451.70
Salestax (6.5%)	\$0.00
Total	\$4,451.70
Balance Due	\$2,451.70

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