

SO CAL SPEED SHOP**302 FORD ENGINE**

Parts & Materials Inv. #6618

May 31, 2002

<u>Quantity</u>	<u>Description</u>	<u>Amount</u>
1	554-9501 ARP bolt kit	223.24
1	M6003-A50 Gasket set	116.68
2	2021 Head Gaskets Fel Pro	84.00
1	2197 TOP fuel line	28.25
1	400-2401 ARP carb. Stud kit	25.37
1	155-1001 ARP cam bolt	4.43
1	170022 Accel wire separator kit	11.60
1	2297 Throttle spring bracket	8.25
2	M6766-A302 Breathers	18.00
1	65358 Stant thermostat	10.83
2	2069 Carb. Gaskets	6.50
1	AR5.4L head stud	12.34
8	C59YC Spark plugs	32.48
1	44SR00016 Crane camshaft	391.80
2	HP-1 Fram filters	33.35
8	EP 917 Pins	520.00
2	3/8 x -16 x 1 SHCS SS	1.50
2	5/16 x 16 x 5/8 SHCS	2.80
6	5/16 AN Washers	1.30
2	3/8 AN Washers	.80
2	1265-1 Intake gaskets	28.42
8	JE pistons Forged	929.50
1 Set	Piston rings	161.67
4	5/16 - 24 x 1/2 SHCS	3.40
1	1/4 Pipe to -6 stainless fitting	5.93
1	M12390C Dist. Gear (Ford)	71.67
1	M9351-A302 Fuel pump block off plate	13.68
1	154-7904 ARP oil pump shaft	19.58
1	PSP Dampener	441.58
1 Set	Accell plug wire	102.90
1	M12270A302 Dist. Clamp	49.72
2	7400 Fan Belt	36.17
	TOTAL PAGE ONE	\$3,397.74

<u>Quantity</u>	<u>Description</u>	<u>Amount</u>
	Balance forward page one	\$3,397.74
2	¼ pipe stainless pipe plugs	3.80
16	2ALI000.3SL ¼ x 20 12 PT stainless	30.00
4	200-8414 ¼ Stainless washers	1.67
1	5API-000-3L 7/16 – 14 X 12PT s/steel cap screw	5.00
1 Set	400 – 2402 stainless steel	18.46
16	A625-C516 Stainless steel	10.00
4	3AG2.500-12CL 5/16 x 18 SS cap screws	14.17
4	3AAG4.000-12CL 5/16 SS cap screws	16.67
4	3AG.750 – 12 CLF 5/16 x 12 SS cap screw	10.00
13	A687-C616 x 3/8 stainless steel washers	9.17
3	AJ750-3CL 3/8 x 16 x 12PT stainless steel	6.67
5	AN960-C716 7/16 SS washer	5.83
1	5AP3.000-12L 7/16 x 14 X 12PT s/s cap screw	5.84
3	4AP1000-3C 7/16 x 14 x SS 12pt BOLT	8.34
1	90°X 8 ADAPTER	12.13
4	¼ pp S STEEL	31.67
2	-6 x ¼ PP S STEEL	16.68
3	1/8p x s/s special	23.12
1	Fuel pressure regulator for Dyno testing	41.58
1	Heater hose	16.65
1	Water neck gasket	1.65
6	Brass freeze cups	15.90
1	Filter cover	12.50
16	Valve stem seals	48.00
10	3/8 SS heli coils	15.00
12	Gallons C14 gas	71.40
1	Engine stand	178.74
10	Quarts engine oil	28.70
Misc.	Shop supplies and hazardous waste disposal	20.00
	TOTAL PARTS AND MATERIALS	\$4,077.08

**So Ca Speed Shop
302 Ford Engine
Labor**

MISC. LABOR

- (1) Customer oil pan: repair as required \$ 35.00
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- (1) Crankshafts assembly balance complete \$ 483.00
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- (1) Inlet manifold shot peen outside finish \$ 58.00

LABOR

Build 302 Ford engine complete for show 32 Roadster as per instructions. \$8,400.00

Install Engine on Dyno and run. Break engine in and test. Remove engine. Do post dyno inspection.
Prepare engine for car and shipping. Four days spent.

\$1,000.00

TOTAL LABOR \$ 9,976.00

TOTAL PARTS AND MATERIALS \$ 4,077.08

GRAND TOTAL \$14,053.08