



Monday, September 30, 2019

INV - US1733

Re: Ferrari 330 GT 2+2, Chassis# 6077, Blue, 82425 kilometers

JN1281

INVOICE

Quantity:

6	Inlet Valve (42.0x98mm) 330	\$484.20
6	Exhaust Valve (37.4x98mm) 330	\$484.20
1	V-Belt 10x1082mm	\$27.65
4	Distributor Nut	\$74.68
2	Exhaust Strap	\$24.50
1	Fan Switch (86-76)	\$41.07
2	Ferrule .625 I.D.	\$1.38
38	Regosalva Oil Hose	\$134.52
1	Fispa Mechanical Fuel Pump Rebuild Kit 150	\$303.45
1	Fuel Pump Gasket 250,275,330	\$3.83
1	No-Rosion Coolant Additive (Quart)	\$40.00
1	Sump Pan Gasket 250 Small	\$47.34
14	Brad Penn 20W-50 Engine Oil	\$209.30
1	Oil Filter Baldwin B253	\$34.95
2	Oil By-Pass Filter Baldwin B50	\$71.04
1	Sealant, Paint and Consumables	\$19.00
1	O Ring Seal Or133/4100	\$0.77
12	Valve Guide 330/365 2c SI	\$299.40
12	Valve Stem Oil Seal 8mm	\$23.40
1	Cylinder Head Gasket	\$499.99
2	Timing Case Square Section Seal - 250,275,330,365	\$31.70

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1	O-Ring OR108	\$3.25
1	Angle Drive O Ring	\$3.72
1	Cover Gasket	\$9.95
1	O Ring Seal 144	\$3.89
1	Cam Cover Gasket 330/365	\$36.50
12	O-Ring Intake 142	\$83.40
2	Exhaust Gasket Single Flange 365	\$36.76
2	Exhaust Manifold Gasket Double 365 Daytona	\$41.78
1	Ignition Starter Switch 330	\$35.00
1	O-Ring OR6300	\$5.95
1	Gasket Air Filter To Carb	\$2.67
6	Carburettor Studs M5 x 21.5mm	\$23.94
1	Radiator Cap FIM 0.9 White Cad	\$49.71

\$3,192.89

Non-taxable parts/sublet items:

Transportation Outbound	\$375.00
Transportation Inbound	\$375.00
Radiator Rebuild	\$575.00
To re-stuff/build up driver and passenger seats	\$950.00
Machining Charge	\$995.00

Initial Inspection: To inspect oil leak and smoking, find oil leakage from sump gasket , find fuel/oil leakage from mechanical fuel pump, find radiator has leak near filler neck. To inspect for smoking on RH cylinder bank, run car and confirmed smoking on RH bank, recommend compression check and possibly leak down test to be performed. \$425.00

Compression check and possibly leak down: To perform compression test, 6 pumps, 142-150 psi. \$170.00

Valve Guide Seals Initial Inspection: To remove valve cover, pull off chain cap, remove rocker assembly, clean gasket, remove breather. To attempt to compress the springs, not possible. Cylinder head removal required. \$1,020.00

Bank 1 to 6 Valve Guide Seal replacement: To remove carburetor/inlet manifold assembly, remove exhaust manifold from \$7,820.00

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cylinder head, and remove cam and chain sprocket. To remove cylinder head, disassemble and inspect. To examine ports, find evidence of oil leaking past exhaust valve guides and head, causing smoking issue. To send head for machine work. To check cylinder head studs, clean thread with die, de-mud cylinder block (rust and minerals made sludge and mud around cylinder liners causing poor heat transfer) and clean distributor drive. To reassemble cylinder head, refit cylinder head to block, adjust valve and tappet clearances. To torque head, install cam and rockers, install valve cover, distributor/angle drive assembly and carburetor/inlet manifold assembly (extra time required to repair stripped carburetor studs using timeserts). To install choke cable, install spark plugs, fill cooling system with water and No-Rosion, set timing and adjust carb mixture. To install heat shield, check carburetor sync and install air filter box. To test drive car, car ran well but oil line to bypass filter is leaking badly (extra time to remove bypass filter oil lines, rebuild line with Regosalva brown oil line and ferrules).

To test drive car, car ran hot, find relay wire fell off, install wire and verify, fans okay now. Carry out final test drive.

Fuel Pump/Sump Pan Issue: To drain oil, remove sump, remove the fuel pump, disassemble fuel pump and install rebuild kit. To fit a new sump pan gasket. To carryout an oil change. \$1,445.00

Radiator Repair: To remove radiator for overhaul. To re-install radiator, install new bracket straps, install new fan switch, and install hoses. To install and align hood. \$935.00

Ignition Switch Repair: To remove ignition switch to be sent out for repair (could not repair). To change connectors on harness to fit new switch, install switch and test. \$340.00

Remove & Refit Seats for Restuffing: \$680.00

Sub Total	\$19,297.89
Sales Tax	\$303.32

TOTAL	\$19,601.21
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Payment Terms: On or before collection of car

BAR Registration Name: GTO Engineering LA LLC

BAR License Number: ARD00286121

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