

PATRICK OTTIS  
1220 TENTH STREET  
BERKELEY, CALIFORNIA 94710  
ARD NO 120777

INVOICE NO.

368912

SOLD TO:	FANTASY JUNCTION
ADDRESS:	1145 PARK AVENUE
CITY, STATE, ZIP:	BURRIDGE, CALIFORNIA 94608

SHIP TO:	510 653 7555
ADDRESS:	
CITY, STATE, ZIP:	

CUSTOMER'S ORDER:	SOLD BY:	TERMS:	F.O.B.	DATE:
250 RUBEN	0861 GT	THANK YOU	05439 KMS	20 SEPTEMBER 19

QUANTITY	DESCRIPTION	PRICE	AMOUNT
17 SEPT.	1 BEGIN INVESTIGATION INTO ABNORMAL BRAKE FUNCTION. ROAD		
	2 TEST CAR SEVERAL BLOCKS TO ASSESS OPERATION. NOTE		
	3 BRAKES PULL & PULSATE WHEN APPLIED.		
	4 LIFT CAR, REMARK ROAD WHEELS & NOTE RIGHT REAR		
	5 BRAKE DRUM IS LOCKED, LEAKING BRAKE FLUID. CHECK &		
	6 NOTE ALL BRAKE SHOE ADJUSTERS ARE SEIZED IN BRAKE		
	7 BACKING PLATES. REMARK ALL HUB/ DRUM ASSEMBLIES FOR		
	8 INSPECTION. BACKING PLATES & DRUMS ARE POWDER PAINTED.		
	9 ADJUSTERS SEIZED BECAUSE THEY WERE POWDER PAINTED		
	10 AND NEVER MOVED AFTER. NOTE RIGHT REAR AXLE SEAL		

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250 RUBEN	0861 GT		05439 KMS	20 SEPTEMBER 19

QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 LEAKING GEAR OIL. BOTH RIGHT FRONT WHEEL CYLINDERS LEAK		
	2 BRAKE FLUID. SPINDLE & REAR HUB WASHERS INCORRECT.		
	3 REMARK RIGHT REAR BACKING PLATE - BRAKE SHOES TOO TIGHT -		
	4 NOT MOVING ON CENTRAL PIVOT BOLT.		
	5 DISASSEMBLE RIGHT REAR BRAKE BACKING PLATE. WASH		
	6 PARTS, HARDWARE AND INSPECT. REMARK REPLACE REAR		
	7 AXLE SEAL. SCRAPE, FILE SURFACES OF SHOES AT CENTRAL		
	8 BOLT SECTION. LUBRICATE HEAT LOOSEN BRAKE SHOE ADJUSTERS		
	9 LUBRICATE AND INSTALL BRAKE SHOES. SEAL AND INSTALL		
	10 BRAKE BACKING PLATE AND RIGHT REAR HUB/ DRUM		

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ADDRESS:
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SHIP TO:
ADDRESS:
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CUSTOMER'S ORDER: <b>250 RUENA</b>	SOLD BY: <b>0861 GT</b>	TERMS:	FOB <b>05439 KMS</b>	DATE: <b>20 SEPTEMBER 19</b>
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 ASSEMBLY AND TORQUE NUT TO 80 FT LB		10.0
18 SEPT	2 CLEAN LEFT REAR SHOCKS + BACKING PLATE - SEAL AND INSTALL		
	3 HUB/DRUM. TORQUE NUT TO 80 FT LB. COTTER PIN REAR		
	4 HUB NUTS. ADJUST REAR BRAKE SHOCKS. CLEAN FRONT		
	5 BRAKE SHOCKS AND BACKING PLATES. INSTALL LEFT FRONT		
	6 HUB/DRUM, TIGHTEN NUT & NOTE SPINDLE NUT BOTTOMS		
	7 ON THREADS BEFORE BEARING STACK IS TIGHT. REMOVE		
	8 HUB - SEPARATE HUB FROM DRUM, DISASSEMBLE HUB, INSPECT		
	9 AND MEASURE BEARINGS AND SPACER CONE. BEARINGS ARE		
	10 CORRECT, BUT CONES TOO SHORT. INSTALL A CORRECT		

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 ORIGINAL SPACER CONE FROM OUR STOCK & REASSEMBLE HUBS.		
	2 REMOVE REMAINS OF BROKEN SCRIPT FROM DECK LID &		
	3 DEWAX WITH OTHER BROKEN PARTS TO NORMAN RACING FOR		
	4 SILVER SOLDER REPAIR.		
	5 PACK AND INSTALL BEARINGS IN HUBS - ASSEMBLE TO DRUM.		
	6 TO BOWEN EQUIP. RUN A MOTOR CORRECT SPINDLE WASHERS.		
	7 INSTALL LEFT HUB/DRUM, TORQUE NUT TO 80 FT LB, COTTER		
	8 PIN. ADJUST BRAKE SHOCKS LEFT FRONT. DISASSEMBLE		
	9 RIGHT FRONT HUB, REPLACE INCORRECT SHORT CONE.		
	10 BACK TO NORMAN RACING, CORRECT REPAIRED DECK LID		

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CUSTOMER'S ORDER: <b>250 KUANA</b>	SOLD BY: <b>0861 GT</b>	TERMS:	F.O.B. <b>05439 KMS</b>	DATE: <b>20 SEPTEMBER 19</b>
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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 SCRIPT & INSTALL.		10.0
19 SEPT	2 LUBRICATE & ASSEMBLE RIGHT FRONT WHEEL CYLINDERS		
	3 WITH NEW SEAL KITS. INSTALL WHEEL CYLINDERS. CONNECT		
	4 BRAKE LINES. INSTALL HUB DRUM, TORQUE SPINDLE NUT		
	5 & NOTE HUB/DRUM LOCKED. SEPARATE HUB FROM DRUM,		
	6 INSTALL HUB BY ITSELF ON SPINDLE, AND IT LOCKS. REMOVE		
	7 TRACER ISHR TO INNER RETAINER SET SCREW PUSHING INNER		
	8 WASHER OFF CENTER, DISALLOWING HUB TO GO ALL THE WAY		
	9 WORK ON SPINDLE. REMOVE REAR RETAINING PLATE FROM		
	10 HUB, CUT A SLOT IN WASHER FOR SET SCREW, ASSEMBLE.		

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
	1 HUB & DRUM, THIS ASSEMBLY ONTO SPINDLE, TORQUE SPINDLE		
	2 NUT TO 80 FT LB, CENTER PIN. ADJUST RIGHT FRONT BRAKE		
	3 SHOCKS. FILL FLUID RESERVOIR, FLUSH BLEED BRAKE HYDRAULIC		
	4 SYSTEM. NOTE BRAKE MASTER CYLINDER LEAKS!		
	5 DRAIN BRAKE FLUID RESERVOIR. REMOVE MASTER CYLINDER		
	6 ACCESS PANEL. DISCONNECT REMOVE BRAKE MASTER		
	7 CYLINDER, DISASSEMBLE WASH & INSPECT. NOTE THREE		
	8 SCRATCHES IN BRASS SLEEVE. HONK CYLINDER, WASH AND		
	9 REASSEMBLE WITH NEW SEAL KIT IN ATTEMPT TO SEAL.		
	10 INSTALL MASTER CYLINDER, CONNECT LINES, FILL RESERVOIR		

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	BLEND BRACK HYDRAULIC SYSTEM. CHECK ALL PNE. LEAKS -		
2	GOOD. LUBRICATE HWBS - INSTALL ROAD WHEELS - TORQUE		
3	WHEEL NUTS TO 220 FT LB. INSTALL MASTER CYLINDER INSPECTION		
4	CORNER AND CARPET		10.0
20 SEPT	INSPECT 4 CORNERS AND MASTER CYLINDER FOR LEAKS - GOOD		
6	REMOVE CAR FROM LIFT & ROAD TEST - GOOD		.5
7	SHOP LABOR 30.5 HRS @ 140		4270
8			
9	REAR AXLE SPIN 44 60 10 95850312		20
10	2 CORRECT ORIGINAL FT. HWB SPACER CONES 64286 @ 150		300

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QUANTITY	DESCRIPTION	PRICE	AMOUNT
1	2 1 1/8" WHEEL CYLINDER KITS @ 16		32
2	1 1/4 BRACK MASTER CYL KIT		42 <sup>50</sup>
3	CASTROL LMA BRAKE FLUID		12
4	PAPER TOTAL		406 <sup>50</sup>
5	TAX ON PAPER		38 <sup>61</sup>
6			
SUBTOTAL	WELD REPAIR BROKEN DRUM LHD RUMBUM AS DIRECTED		
8	NORMAN RACING		120
9			
10	JOB TOTAL		4835 <sup>11</sup>

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