

**Patrick Ottis
1220 Tenth Street
Berkeley, CA 94710**

December 31, 2015

Re: 250 Scaglietti Berlinetta (TDF) Chassis 1031GT, 56471 Kms

02 Dec	Assemble fuel pump drive mechanism and fit to engine. Install distributor tower seals and mount drives to engine. Fit and trim cam cover gaskets, install cam cover studs. Install chain covers. Chase and clean water drains, block and bungs. Work on assembly of fuel log and carb fittings.	4.0
03 Dec	Assemble fuel log and fit to carburetors. Mock up carb assemblies to engine. Retime ignition distributors. Install new oil filter conversion kit. Machine end plate to fit. Begin assembling spark plug wiring. Rig cooling system to pressure test.	6.0
04 Dec	Continue work on ignition wiring looms. Install newly received carburetor drip trays with drain manifold. Pressure test cooling system. Address minor leak. Retest. Install cam covers – align cam cover studs to fit.	4.5
08 Dec	Finish making spark plug wire looms. Install to engine. Figure out problem with lower sump not seating on upper sump. Remove oil pick up assembly. Look for correct carburetor linkage hardware from P. Ottis stock.	6.0
09 Dec	Assemble and install carburetor rod linkages. Change threads as required. Assemble breathers. Mock up oil pick-up and check sump fit. Install new hose with clamps. Install lower sump. Remove degree wheel. Install pilot bearing and flywheel bolts – torque to spec. Install crankshaft nose gear bolt and torque.	4.5
14 Dec	Glass bead, prep misc hardware for black oxide to include motor mount bolts, all rear suspension trailing arm bolts etc. Pack and ship for plating.	1.0
	Shop labor to date 26.0 hours @ \$120.00	\$3,120.00
	Parts:	
	2 oil seals – Dist angle drives to cylinder heads 204010 @ 16.50	33.00
	4 as original ign. wire manifold aluminum spacers @ 10.00	40.00
	38 feet 7mm spark plug wire @ 1.50	57.00
	12 spark plug wire ends ST. 113 @ 1.50	18.00
	12 spark plug bolts SPP 15 @ 2.50	30.00
	12 spark plug wire manifold grommets @ .75	9.00
	O-ring 25mm	40.00
	Original 14mm wrench size 8mm x 1.0 nuts	20.00
	Oil filter conversion kit – Betz and Peters	250.00
	Oil filter element Puralator L20178B	19.95
	Pilot bearing 103877	55.00
	Pilot bearing snap ring	4.00
	2 brass bungs for water/oil temp sending units as original @ 150.00	300.00

	2 temp. sending units, 1 oil – 1 water 100453 @ 29.50	59.00
	22mm oil pick up hose 240299	75.00
	Original chain tensioner dome nut (missing)	200.00
	Parts total to date	1213.95
	Tax on parts	106.22
	Sublet: Fabricate 3 fuel filter screens for fuel loc. @ 40.00 Norman Racing	120.00
	Sublet: Fabricate one screen for oil fill cap (missing) Norman Racing	60.00
	Sublet: Fabricate machine 8mm x 1.0 nuts with 12mm hex for carburetor bases as original B. White	260.00
	Sublet total to date	440.00
	FedEx ship rear suspension trail arm hardware – motor mount bolts for black oxide plating 14 Dec	20.00
	Job total to date`	\$4,900.18