



**Performance Products**

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**[www.toeperf.com](http://www.toeperf.com)**

**Engine #1894 Spec's**

**5-23-22**

**Parts**

Block – GM BowTie

Crankshaft – 3.395 Stroke

Rods – Carrillo

Pistons – JE Pistons

Wrist Pins – JE Pistons

Rings – JE Pistons

Main Bearings – Clevite H-Series

Rod Bearings – Clevite H-Series, Coated

Cam Bearings – DuraBond

Rocker Arms – Jesel 1.65/1.60

Belt Drive – Jesel

Camshaft – Comp Cams, Roller

Lifters – Crower Severe Duty .874 diameter

Gaskets – FelPro

Cylinder Heads – GM 18 Degree

Intake Valves – Del West, Titanium, Coated Seat

Exhaust Valves – Del West, Titanium

Valve Springs – Isky Tool Room

Retainers – Manley, Titanium

Valve Locks – Manley, Titanium

Pushrods – Manley 3/8 Diameter

Intake Manifold – GM #10185053

Water Pump – Edelbrock #8810

Dry Sump Pump – Stock Car Products 4-Stage

**Engine Spec's**

Bore – 4.091

Stroke – 3.395

Cubic Inch – 357.0

Compression – 13.4 to 1