

DENNISON INTERNATIONAL

MOTORSPORTS DIVISION

Quality that GOES!

INVOICE

Customer

Name

Address

City

Phone

Invoice #

L26R - L019

Date

4/30/06

Project

Lotus 26R

Qty	Description	Unit Price	TOTAL
2	pts Castrol brake fluid	\$ 3.95	\$ 7.90
4	qts Mobile One 15W50	\$ 6.99	\$ 27.96
1	set rear brake pads for track box	\$ 130.57	\$ 130.57
1	Starter Solenoid	\$ 90.41	\$ 90.41
1	Battery	\$ 38.94	\$ 38.94
8	AV7290M tires	\$ 259.21	\$ 2,073.68
1	Special wrench for half shaft	\$ 26.08	\$ 26.08
19.35	Labor hours - see attached	\$ 74.50	\$ 1,441.58
1	misc shop supplies	\$ 64.87	\$ 64.87
		SubTotal	\$ 3,901.99
		Sales Tax	8.80% \$ 343.37
		TOTAL	\$ 4,245.36

Remit To:

Dennison International Motorsports
11203 Benston Dr E #500
Puyallup, WA 98372

Terms:

Due Upon Receipt

We appreciate your business!

April 2006

DATE	MECHANIC	PROJECT	OWNER	WORK DESCRIPTION	HRS	RATE	TOTAL
4/12/06	Yamamoto, Pete	L-26R		Put car on stands. Clean and inspect rear suspension. Nut and bolt drive shaft, half shafts, and rear suspension.	1.50	\$74.50	\$111.75
4/13/06	Yamamoto, Pete	L-26R		Deglaze brake pads and rotors. Install new rear pads. Flush and bleed brake system. Change fluid in clutch reservoir. Nut and bolt front suspension and fasteners on engine and oil pump. Drain catch tanks. Prepare new battery for installation.	5.60	\$74.50	\$417.20
4/14/06	Yamamoto, Pete	L-26R		Clean wheels and tires. Mount on car. Clean residue from lower half of body. Put car on ground. Drill new drain hole for catch tank overflow line. Check fluid levels. Add 1 qt Mobil 1. Roll car out to start engine. Starter keeps running with no starter button. Trouble shoot system. Remove starter and bench test. Solenoid is defective. Needs to be replaced. Order new solenoid. Remove 2 stage muffler. Install straight pipe for Reno.	5.60	\$74.50	\$417.20
4/15/06	Yamamoto, Pete	L-26R		Tear down and inspect starter for damage. Reassemble and test. Finish repair on spare starter flange. Do leak down test on engine. Add oil to bring to full mark.	3.85	\$74.50	\$286.83
4/18/06	Yamamoto, Pete	L-26R		Install starter in car. Warm up engine and check for leaks. Test drive car around parking lot. Organize and pack race box. Get spare wheels and tires and mufflers out to go to race.	2.45	\$74.50	\$182.53
4/19/06	Yamamoto, Pete	L-26R		Help load car and spares.	0.35	\$74.50	\$26.08
TOTALS					19.35		\$1,441.58 \$1,441.58

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L26R - L018

Date

3/31/06

Project

Lotus 26R

Qty	Description	Unit Price	TOTAL
1	Oil filter	\$ 16.55	\$ 16.55
1	1/2" x 3/4" copper washer	\$ 0.65	\$ 0.65
7	qt Mobile 1 15/50	\$ 6.99	\$ 48.93
1	qt Valvoline gear oil	\$ 3.95	\$ 3.95
2	pt Castrol LMA brake fluid	\$ 4.25	\$ 8.50
1	can Brake kleen	\$ 3.99	\$ 3.99
12.65	Labor hours - see attached	\$ 74.50	\$ 942.43
1	misc shop supplies	\$ 42.41	\$ 42.41

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11203 Benston Dr E #500
Puyallup, WA 98372

Sales Tax

SubTotal \$ 1,067.41

8.80% \$ 93.93

TOTAL \$ 1,161.34

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March 2006

DATE	MECHANIC	PROJECT	OWNER	WORK DESCRIPTION	HRS	RATE	TOTAL
3/10/06	Pete	L26R		Put car on stands. Remove and charge battery. Bring out all wheels and tires and race box. Remove wheel assemblies from car. Change over from Avon to Hoosier tires on one set of wheels.	2.63	\$74.50	\$195.56
3/16/06	Pete	L26R		Change oil and filter. Wipe down engine compartment. Clean and inspect suspension.	2.25	\$74.50	\$167.63
3/20/06	Pete	L26R		Nut and bolt suspension and drive train. Tighten half shaft and drive shaft fasteners. Wipe down suspension and under side of car. Refill and safety wire diff. Deglaze brake pads and rotors. Flush and replace brake fluid and bleed system. Install and safety wire wheels. Drive test and check clutch, brakes, and transmission for correct operation. Finish race prep on car. Speed shine body. Clean windshield.	6.00	\$74.50	\$447.00
3/21/06	mark	L26R		bleed brakes clean tires, balance	1.40	\$74.50	\$104.30
3/21/06	Pete	L26R		Help BC load car and go over maintenance procedures.	0.38	\$74.50	\$27.94
TOTALS					12.65		\$942.43
							\$942.43

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8c

DENNISON INTERNATIONAL

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Name

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Invoice #

L26R - L014

Date

8/1/05

Project

Lotus 26R

Qty	Description	Unit Price	TOTAL
1	trip permit	\$ 20.00	\$ 20.00
6	qts Mobil 1 15-50	\$ 6.99	\$ 41.94
2	pts Castrol brake fluid	\$ 3.95	\$ 7.90
1	Oil filter	\$ 16.91	\$ 16.91
1	GD 524 racing brake pads*	\$ 113.71	\$ 125.60
1	Mag bell housing*	\$ 543.68	\$ 554.50
1	Alum rad 26r 12x22 10#	\$ 445.94	\$ 456.76
1	Eng Mount, elan, weber, R/H*	\$ 28.59	\$ 36.39
1	Ignition Module*	\$ 436.25	\$ 439.98
1	Distributor Gear*	\$ 58.90	\$ 62.63
1	Battery	\$ 46.96	\$ 46.96
11.5	Hours labor - see attached	\$ 67.50	\$ 776.25
1	Misc shop supplies	\$ 34.93	\$ 34.93

Approval _____
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 Acct# _____
 Class _____

POSTED

* Freight charges are included in item totals

Remit To:

Dennison International Motorsports
 PO Box 842
 Sumner WA 98390

Sales Tax

SubTotal	\$ 2,620.75
8.80%	\$ 230.63
TOTAL	\$ 2,851.38

Terms:

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DENNISON INTERNATIONAL

MOTORSPORTS DIVISION

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Customer

Name

Address

City

Phone

Invoice #

L26R - R012

Date

7/15/05

Project

Lotus 26R

SOVREN

Qty	Description	Unit Price	TOTAL
1	mileage to Kent, WA (includes fuel surcharge)	\$300.00	\$ 300.00
4	days Mechanic	\$400.00	\$ 1,600.00
17	Race Gas	\$4.50	\$ 76.50

Note: Charges above are reimbursement of exact expenses

Remit To:

Dennison International Motorsports
PO Box 842
Sumner WA 98390

Sales Tax

SubTotal \$ 1,976.50

8.80% \$ 173.93

TOTAL \$ 2,150.43

Terms:

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L26R - L013

Date

7/1/05

Project

Lotus 26R

Qty	Description	Unit Price	TOTAL
6	qts Mobile One 15-50	\$ 6.99	\$ 41.94
1	Napa 13 - 12 oz	\$ 3.99	\$ 3.99
4	7/16 NF nylocks	\$ 0.70	\$ 2.80
1	Barsleak	\$ 3.49	\$ 3.49
8	3/8 NF nylocks	\$ 0.65	\$ 5.20
10	5/16 NF nylocks	\$ 0.45	\$ 4.50
12	3/8 jet nuts	\$ 0.75	\$ 9.00
12	5/16 jet nuts	\$ 0.45	\$ 5.40
1	5/16 x 1 NC allen bolt	\$ 0.45	\$ 0.45
1	3/8 x 3/4 Gr 5 bolt	\$ 0.50	\$ 0.50
4	3/8 flat washers	\$ 0.10	\$ 0.40
16	3/8 AN washers	\$ 0.20	\$ 3.20
12	5/16 AN washers	\$ 0.15	\$ 1.80
1	4 spd gasket set	\$ 5.75	\$ 5.75
1	3rd gear 23T	\$ 149.00	\$ 149.00
1	layshaft	\$ 549.00	\$ 549.00
1	2nd gear 21T	\$ 149.00	\$ 149.00
1	4th gear 25T	\$ 159.00	\$ 159.00
1	1st gear 2.04	\$ 209.00	\$ 209.00
1	2nd gear 22T	\$ 199.00	\$ 199.00
1	3rd gear 1.21	\$ 279.00	\$ 279.00
1	drive disc, 4 dog	\$ 409.00	\$ 409.00
1	7" input shaft	\$ 369.00	\$ 369.00
1	drive disc 3-4	\$ 269.00	\$ 269.00
1	shipping on gear parts	\$ 31.87	\$ 31.87
1	rear trans seal	\$ 13.29	\$ 13.29
1	Radiator hoses	\$ 21.99	\$ 21.99
1	oil seal*	\$ 4.00	\$ 10.38
2	oil filters	\$ 15.91	\$ 31.83
57.58	Hours Labor - see attached	\$67.50	\$ 3,886.31
1	Misc shop supplies	\$174.88	\$ 174.88
		SubTotal	\$ 6,998.97
		Sales Tax 8.80%	\$ 615.91
		TOTAL	\$ 7,614.88

POSTED

Approval
Company to Pay
Acct#
Class

GEARS

PT5
29377

* Freight charges are included in item totals

Remit To:

Dennison International Motorsports
PO Box 842
Sumner WA 98390

Terms:

Due Upon Receipt

We Appreciate Your Business!

VELOCE MOTORS WEST

426 Petaluma Blvd. North
Petaluma, CA 94952-2873
ph. (707) 765-1326 fax (707) 765-1314

July 2, 2005

VIA MAIL

SUBJECT: LOTUS 26R TWIN CAM ENGINE

As you are aware, we have completed the re-build on the twin cam engine, and have sent it to Dennison for installation on your car.

Here is a copy of the dyno sheet showing the engine's performance on our dynamometer. The STPTq column shows peak torque of 130 lb.ft at 6500 rpm. The STPPwr column shows peak power of 185 hp from 8000 to 8300 rpm, where our test stopped. This combination should prove nicely drivable for you.

Dave identified that he had discussed the condition of the engine's head with you. It has apparently been traumatized by the attention we have given it, and has responded with a small leak at the #4 spark plug hole. We have recommended that Dennison stop it up with "stop leak", and believe this should do the trick. We highly recommend that the engine be given a new head for its next birthday.

We have also included an invoice for our services. Please do not hesitate to contact me, or Dave Vegher, with any questions or concerns about this package.

Respectfully,
VELOCE MOTORS WEST



Todd Nydam

encl. Engine Dyno Services dyno sheet - run date June 27, 2005
Veloce Motors West invoice #1533

*copy to KC
- OK to pay
- Keep copies
in Lotus 26-R
file
PJS
Vick*

CUSTOMER:
ENGINE : TWIN CAM (2GR)
RUN DATE: JUN. 27, 2005

ENGINE DYNO SERVICES
1308 Dynamic Street, Suite 7
Petaluma, CA 94954
ph. (707) 765-1326

Listing of: (memory data)
Channel Group: Corr Torque & Power Page 1
Printed on Jun 27, 2005 at 12:16:40
Test Description: Accel. Test - 200 rpm/second

EngSpd RPM	STPTrq Clb-ft	STPPwr CHp	STPCor Factor	AirTmp degF	Air 1 scfm	A/F Ratio	FulA+B lb/hr	BSFC lb/hph
6000	121.0	138.2	1.017	77	0	0.00	55.4	0.408
6100	124.0	144.0	1.017	77	0	0.00	64.7	0.457
6200	126.8	149.7	1.017	77	0	0.00	70.0	0.476
6300	127.4	152.8	1.017	77	0	0.00	72.5	0.482
6400	129.4	157.6	1.017	77	0	0.00	72.7	0.469
6500	130.0	160.8	1.017	77	0	0.00	73.7	0.466
6600	130.5	164.0	1.017	77	0	0.00	70.6	0.438
6700	129.2	164.9	1.017	77	0	0.00	69.7	0.430
6800	129.2	167.3	1.017	77	0	0.00	70.7	0.430
6900	129.1	169.7	1.017	77	0	0.00	69.3	0.415
7000	129.0	172.0	1.017	77	0	0.00	71.3	0.422
7100	127.4	172.3	1.017	77	0	0.00	76.2	0.450
7200	126.8	173.8	1.017	77	0	0.00	75.1	0.439
7300	125.9	175.0	1.017	77	0	0.00	75.8	0.441
7400	124.8	175.8	1.017	77	0	0.00	74.7	0.432
7500	124.9	178.3	1.017	77	0	0.00	75.6	0.431
7600	122.9	177.9	1.017	77	0	0.00	74.3	0.425
7700	123.6	181.1	1.017	77	0	0.00	75.8	0.426
7800	123.2	183.0	1.017	77	0	0.00	74.6	0.414
7900	122.1	183.7	1.017	77	0	0.00	73.0	0.404
8000	121.9	185.7	1.017	77	0	0.00	74.6	0.408
8100	119.9	184.9	1.017	77	0	0.00	77.4	0.426
8200	119.1	185.9	1.017	77	0	0.00	76.4	0.418
8300	117.0	185.0	1.017	77	0	0.00	75.0	0.412

35+

160
155

Best!

VELOCE MOTORS WEST

426 Petaluma Blvd. North, Petaluma, CA 94952-2873
 ph. (707) 765-1326 fax (707) 765-1314
 e-mail: velocemotors@sbcglobal.net

INVOICE

Page 1 of 3

INVOICE #

1533

DATE

28-Jun-05

WRITTEN BY

NYDAM

BILL TO:	SHIP TO: Dennison International 11203 Benston Drive East, #500 Puyallup, WA 98372 Attn: Pete ph. (253) 435-9143 fax E-MAIL
E-MAIL	
CUST. #	

ORDER DATE Spring '05	TERMS OF PAYMENT upon receipt	SHIP DATE 6/27/2005
CUST. PO. NO. verbal	FOB POINT destination	SHIP VIA BAX Global
RESALE NO. n/a	PAYMENT TYPE company check okay	WAY BILL # 703 560 126

NOTES: Lotus 26R twin cam engine: To invoice for labor, parts & materials to re-build engine.

ALL VALUES SHOWN IN US DOLLARS

QTY.	PART NUMBER	DESCRIPTION	UNIT PRICE	EXTENSION
		<u>LABOR</u>	80.00	/hr. - standard rate
			85.00	/hr. - machinist rate
1	lot	Disassemble & clean engine components		incl.
1	lot	Inspect engine components to determine purchasing requirements		incl.
1	hr	Pressure check head; result: okay	50.00	50.00
5.75	hr	Remove existing valve seats; source new seats & valves; bore head for new seats; install seats in head; cut seats to proper height	85.00	488.75
1.5	hr	Machine intake follower bores for spacer removal	85.00	127.50
1.25	hr	Hone valve guides	85.00	106.25
1	lot	Perform precision valve job		incl.
2.5	hr	Blend valve seats to ports	85.00	212.50
2.5	hr	Machine valves to correct length for head	85.00	212.50
1	hr	Pressure check head; #4 leaking slightly at spark plug threads; advised Dennison & Malone	50.00	50.00
2.5	hr	Machine pistons for proper piston to valve clearance	85.00	212.50
1.25	hr	Remove & replace 1 head stud & helicoil block	80.00	100.00
1	lot	Perform professional engine re-build	3000.00	3000.00
1	lot	Engine dyno session	800.00	800.00
1	lot	Post dyno inspection		incl.
		LABOR - TOTAL		5360.00
		<u>OUTSIDE SERVICES</u>		
1	lot	Mag check & polish crank	100.00	100.00
1	lot	Mag check rods	40.00	40.00
1	lot	Coating on bearings	67.50	67.50
2	lot	Shipping on bearings for coating	6.84	13.69
		OUTSIDE SERVICES - TOTAL		221.19

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INVOICE

Page 2 of 3

INVOICE # 1533
 DATE 28-Jun-05
 WRITTEN BY NYDAM

PARTS & MATERIALS				
1	set	bearings, rod, wide, coated, (see Outside Services)	38.00	38.00
1	set	bearings, main, coated, (see Outside Services)	85.00	85.00
1	set	bearings, thrust	16.00	16.00
8		valve	24.00	192.00
8		spring, valve	44.00	352.00
8		retainer, valve spring, titanium	15.00	120.00
16		keeper, valve spring retainer	2.20	35.20
8		seat, valve	10.41	83.28
4		guide, valve, exhaust	9.50	38.00
3		sprocket, cam	80.00	240.00
1		jackshaft	275.00	275.00
1		pump, oil	425.00	425.00
4		plug, spark	7.50	30.00
4		spacer, copper, for spark plugs	0.80	3.20
8		cap, lash	5.00	40.00
1		follower, cam	25.00	25.00
1		gasket, cam cover	18.00	18.00
1		gasket, oil pan	36.00	36.00
1	set	rings, piston	185.00	185.00
1		gasket, front chest	7.65	7.65
1		gasket, top	5.95	5.95
1		gasket, head	125.00	125.00
1		stud, head	10.50	10.50
1		helicoil	2.00	2.00
5		stud, stepped, for cam caps	7.25	36.25
3		stud, regular cam cap	3.25	9.75
4		gasket, exhaust	5.50	22.00
3		washer, Dowdy, 5/8"	2.50	7.50
1		chain, timing	33.00	33.00
1		link, master, for timing chain	5.20	5.20
1		belt, water pump	15.10	15.10
1		seal, front	17.50	17.50
1		seal, rear	37.00	37.00
12		bolt, flywheel	8.50	102.00
1		rotor, distributor	7.50	7.50
1		cap, distributor	22.95	22.95
1		o-ring, distributor	1.95	1.95
2		dowel, offset cam	7.95	15.90
1	lot	hardware, new	20.00	20.00
PARTS - TOTAL				2741.38
MATERIALS				
0.5	tube	silicone, pure, white	16.00	8.00
5	gal	Gas	7.50	37.50
12	qt	Engine oil	2.95	35.40
5	can	Brake/sensitive surface cleaner	4.00	20.00
1	lot	Hazardous waste disposal fee	5.00	5.00
MISCELLANEOUS - TOTAL				105.90

INVOICE

Page 3 of 3

VELOCE MOTORS WEST

426 Petaluma Blvd. North, Petaluma, CA 94952-2873
ph. (707) 765-1326 fax (707) 765-1314
e-mail: velocemotors@sbcglobal.net

INVOICE # 1533
DATE 28-Jun-05
WRITTEN BY NYDAM

		TOTAL LABOR		5360.00
		TOTAL OUTSIDE SERVICES		221.19
		TOTAL PARTS		2741.38
		TOTAL MATERIALS		105.90
		SUB-TOTAL		8428.47
		SHIPPING		587.14
		TAX	7.75%	out of state
		TOTAL		\$ 9,015.60
		DEPOSIT		0.00
		BALANCE DUE		\$ 9,015.60

Please remit to: Veloce Motors West, 426 Petaluma Blvd. North, Petaluma, CA 94952-2873

THANK YOU FOR YOUR BUSINESS!

OK


DENNISON INTERNATIONAL
MOTORSPORTS DIVISION

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L26R - L011

Date

5/31/05

Project

Lotus 26R

Qty	Description	Unit Price	TOTAL
1	BAX freight charges for engine on 5-19-05	\$ 297.04	\$ 297.04
1	Resonator and connector pipe	\$ 45.50	\$ 45.50
1	Exhaust pieces	\$ 70.79	\$ 70.79
2	oil seals*	\$ 6.50	\$ 17.62
1	drivers suit cleaning	\$ 23.00	\$ 23.00
56.38	Hours Labor - see attached	\$67.50	\$ 3,805.31
1	Misc shop supplies	\$171.24	\$ 171.24

[Handwritten signature]

POSTED

* Freight charges are included in item totals

Remit To:

Dennison International Motorsports
PO Box 842
Sumner WA 98390

Sales Tax

SubTotal	\$	4,430.50
8.80%	\$	389.88
TOTAL	\$	4,820.38

Terms:

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